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A study on the influence of dose rate on total ionizing dose effect of anti-fuse field programmable gate array—The irradiation damage is attenuated at low dose rate

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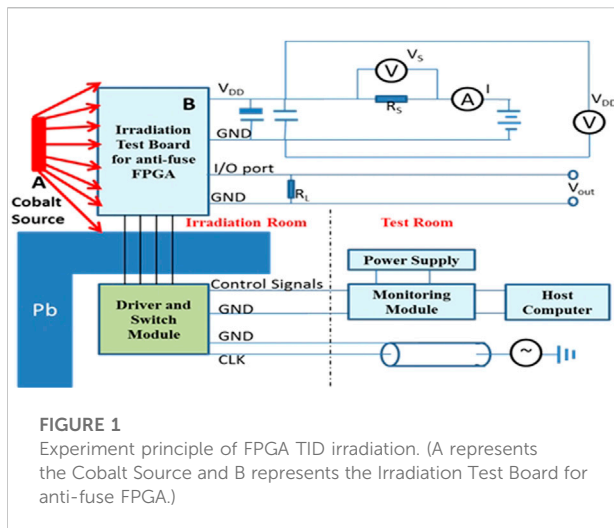
The TID (total ionizing dose) *in-situ* experiments of LC1020B, an anti-fuse FPGA (Field Programmable Gate Array) device, were designed and carried out under different dose rates, and the influence of dose rate on the TID effect of FPGA was studied. The experimental results show that: 1) the TID irradiation failure of the FPGA under different dose rates has nothing to do with the input voltage parameter exceeding the standard. 2) with the decrease of cobalt source irradiation dose rate [171, 26.83, and 2.68 mGy(Si)/s], the TID effect failure dose threshold [168, 229, and 334 Gy(Si), respectively] of the FPGA gradually increased, showing obvious attenuation of low dose rate damage. Theoretical analysis suggests that, compared with the space charge limitation effect, the oxide charge annealing effect plays a dominant role, and longer irradiation time is beneficial to the oxide charge annealing. And based on the experimental data, an FPGA TID analytical model with power consumption current as the damage characterization parameter is established, which lays a foundation for scientific evaluation of radiation effect of anti-fuse FPGAs.

KEYWORDS

anti-fuse FPGA, dose rate, TID effect, power consumption current, annealing

Introduction

BECAUSE the electronic devices used in aerospace electronic system will be bombarded by high-energy particles when they work in the radiation environment, their working parameters and service life will inevitably be affected, and system failure or even accidents may be caused in serious cases [1, 2]. FPGA (Field Programmable Gate Array) has a wide application in satellite [3] and other aerospace fields [4] because of its high reliability, strong performance, good flexibility, low power consumption and short development cycle. During the early 1970s, radiation hardened CMOS integrated circuits began to be developed [5]. The international research on the TID effect of FPGA has been carried out in the 1990s [6], and a profound understanding of the test methods [7], sensitive parameters [8], failure law



[9] and simulation model [10] of the TID effect of FPGA devices has been obtained. And a large number of experimental data on TID effect of FPGA have been accumulated [11].

Previous research shows that TID experimental results obtained by different researchers for samples of the same type differs from each other as a result of the different dose rates utilized, sometimes the difference is very great [12, 13]. Therefore, some researchers have carried out targeted studies about the influence of dose rate on the TID effect of MOS devices [14], analyzed the influence of dose rate on the sensitive electrical parameters of MOS devices [15], and found the damage enhancement effect of low dose rate [16]. However, for complex digital devices such as anti-fuse FPGA, there is still a lack of scientific understanding about the influence of dose rate on TID effect of FPGA.

In this paper, for a typical anti-fuse FPGA sample, the power consumption current was selected as its TID effect sensitive parameter and the functional failure dose was selected as the failure threshold. The degradation of electrical properties of FPGA devices under different irradiation dose rates was studied. The phenomenon of low dose rate attenuation was found, and the underlying physical mechanism was considered to be the oxide charge annealing effect. Based on the experimental data, the TID effect analysis model of FPGA power consumption current is established, which lays a foundation for the scientific evaluation of TID radiation effect of anti-fuse FPGAs.

Experimental design

Experiment principle

The principle of FPGA TID irradiation experiment under different dose rates is shown in Figure 1. In terms of the realization of the irradiation dose rate, the cobalt source is located at a fixed position. Based on the inverse ratio of the irradiation dose

rate to r^2 (r is the distance between A and B), different irradiation dose rates [171, 26.83, and 2.68 mGy(Si)/s] can be achieved by adjusting the spatial distance between FPGA test board B and cobalt source A (the unit of dose rate was subsequently abbreviated as mGy/s). In order to avoid errors, the locations of different dose rate should be confirmed by dose calibration. In terms of electrical parameters testing, FPGA uses the *in-situ* testing method, the input voltage V_{DD} is measured by the voltage feedback test method, and the power consumption current I ($I = V_s/R_s$) is measured in the FPGA power supply line by the resistance sampling method. In terms of functional testing, the driver and switch module of the FPGA radiation effect detection equipment are placed in a lead chamber shielding the cobalt source radiation to eliminate the influence of test equipment irradiation degradation on the reliability of experimental results, and the clock signal CLK is connected to the driver and switch module to ensure the integrity of the clock signal. FPGA function execution and output signal V_{out} monitoring are controlled by the host computer.

Experimental sample

The experimental sample is an anti-fuse FPGA LC1020B, and its electrical characteristics test conditions specify that the input voltage V_{DD} should be 4.5–5.5 V, and the operating temperature should be -55°C – 125°C . The number of samples is 3, as shown in Table 1.

Experimental layout and configuration

In order to avoid the irradiation damage of experimental testers and high-value electronic equipment, the *in-situ* cobalt source irradiation experiment is carried out through the anti-fuse FPGA radiation effect detection equipment. The experimental layout is shown in Figure 2, and the experimental configuration is listed in Table 2.

Experimental instruments and equipment

The irradiation source, anti-fuse FPGA radiation effect detection equipment, and general electrical parameter test instruments involved in the experiment and their related parameters are listed in Table 3.

Experimental process and results

Irradiation experiment of anti-fuse field programmable gate array at 26.83 and 171 mGy/s dose rate

Two LC1020B anti-fuse FPGAs (numbered 101# and 102#, respectively) from the same lot were selected as the experimental

TABLE 1 Total ionizing dose irradiation sample.

Name and type	The device number	Note
Anti-fuse FPGA LC1020B	101#, 102#, 103#	VDD = 5 V, fCLK = 2 MHz

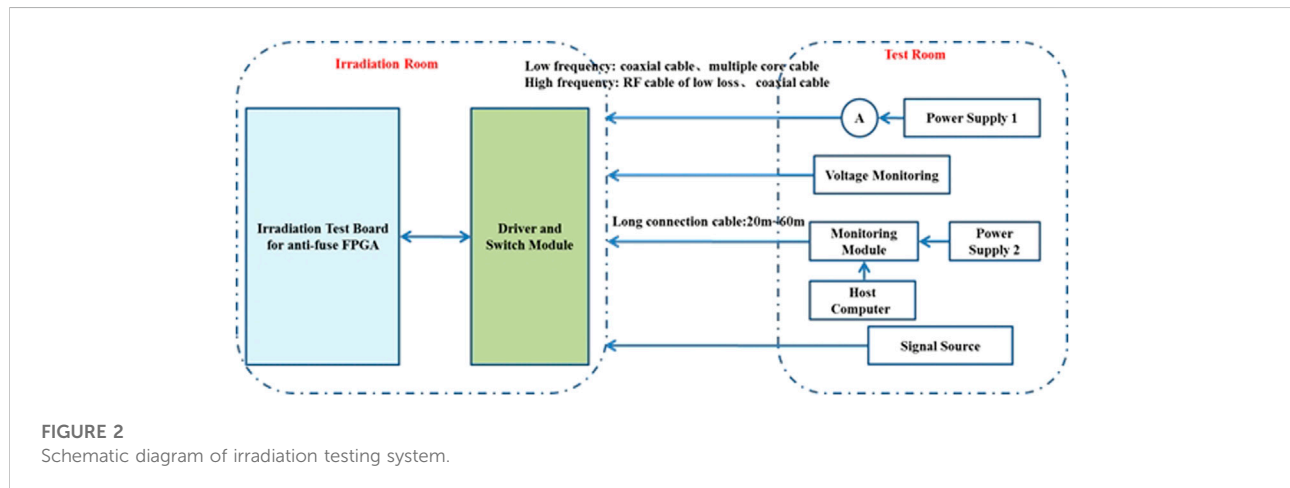


TABLE 2 Experimental configuration.

Configuration name	Configuration requirement
Input/Output bias	The bias condition is: 1) Power supply voltage: 5 V; 2) I/O port load resistance: 5 kΩ
Function program	The anti-fuse FPGA sample function program adopts the general function program, and the utilization rate of the hardware resource (logic gates) of the anti-fuse FPGA reaches 97.5%
Clock configuration	The clock frequency is 2 MHz, and an external signal generator is used to provide the clock signal, which is transmitted to the global clock port through a coaxial long connection cable
Temperature	Room temperature 25°C
Power supply voltage test	The power supply voltage of the FPGA under test is measured by the long-wire voltage feedback test method to ensure that the bias voltage applied to the FPGA through the long-wire transmission meets the specified requirements
Power consumption current test	The power consumption current I ($I = V_S/R_S$) is measured in the FPGA power supply line by the resistance sampling method before, during and after the irradiation experiment
Functional signal test	FPGA function execution and output signal V_{out} monitoring are controlled by the host computer. The output signal V_{out} is transmitted to the test room through a long coaxial cable, and the digital oscilloscope is used to show the function waveform (level and time sequence of the periodic square wave voltage waveform) before, during and after the irradiation experiment

samples. The initial power supply voltage was set at about 5 V, and the irradiation dose rate was 171 and 26.83 mGy/s, respectively. The experimental data of the power supply voltage, power consumption current and function of the sample changing with the irradiation dose are listed in Table 4.

As can be seen from Table 4, no matter which dose rate is used to carry out experiment, the power supply current of the anti-fuse FPGA device increases with the increase of the irradiation dose, and the power supply voltage decreases with the increase of the irradiation dose (the current increases, the voltage drop on the long connection cable increases, so the

input voltage of the sample decreases). When the dose rate is 171 mGy/s, the FPGA failure dose threshold is 168 Gy, and the failure current threshold is 24.3 mA; when the dose rate is 26.83 mGy/s, the FPGA failure dose threshold is 229 Gy, and the failure current threshold is 27.6 mA. From what was said above, the lower the dose rate, the larger the failure dose threshold.

However, since the operating voltage range of the sample is 4.5–5.5 V, and the bias voltage has dropped to 4.295 or 4.211 V when the sample fails, the possibility of sample failure caused by the decrease of input voltage cannot be excluded.

TABLE 3 The experimental instruments and equipment.

Name and type	Relevant parameter
Co-60 γ -ray Source (Belonging to the Institute of nuclear physics and chemistry, China academy of engineering physics)	The experimental conditions of different dose rate in the range of $(10^{-4}-1)$ Gy(Si)/s can be realized by spatial distance adjustment and lead chamber shielding. The irradiation field is calibrated by ferrous sulfide dosimeter
Anti-fuse FPGA radiation effect detection device (Belonging to the Institute of electronic engineering, China academy of engineering physics)	The physical picture of the detection equipment is shown in Figure 3. It mainly includes the irradiation test board, driver and switch module, monitoring module, host computer and relevant test connection cable, etc., which can realize real-time measurement of FPGA function
Rod Schwarz digital oscilloscope RTO 1044	Bandwidth 4 GHz
Universal dual channel 160 MHz pulse signal source DG4162	Output frequency 160 MHz
Dual channel + fixed 5 V output power supply GPC-3030DG	Adjustable voltage 0–30 V
Agilent desktop digital multi-meter 30411A	Test accuracy 1 μ V at 1 V

TABLE 4 Irradiation results of anti-fuse FPGA.

Sample	Dose rate	Power supply voltage/V	Power consumption current/mA	Function	Dose/Gy
The threshold of FPGA failure dose D_{thres} is 229 Gy					
Name: LC1020B Number: 102#	26.83 mGy/s	5.013	4.57	Normal	0
		5.011	4.49	Normal	50
		4.996	5.92	Normal	100
		4.904	15.0	Normal	150
		4.803	25.0	Normal	200
		4.790	26.1	Normal	228
		4.782	27.6	Normal	229
		4.211	75.2	Abnormal	230
The threshold of FPGA failure dose D_{thres} is 168 Gy					
Name: LC1020B Number: 101#	171 mGy/s	4.998	4.49	Normal	0
		5.004	4.53	Normal	50
		4.947	11.3	Normal	100
		4.841	22.9	Normal	150
		4.839	23.1	Normal	158
		4.831	24.3	Normal	168
		4.295	86.1	Abnormal	169

Irradiation experiment of anti-fuse field programmable gate array at 2.68 mGy/s dose rate

In order to exclude the possibility of sample failure caused by the decrease of input voltage, another LC1020B anti-fuse FPGA (No. 103#) from the same lot was selected as the experimental sample. The 4.2 V bias power supply voltage test was conducted on the sample before irradiation, and it was found that the sample

could work normally. During irradiation, the initial power supply voltage of the experimental sample was set as 5.5 V, and the dose rate of irradiation was 2.68 mGy/s. The experimental data of the power supply voltage, power consumption current and function of the sample changing with the irradiation dose are listed in Table 5.

As can be seen from Table 5, when the sample fails, the input voltage is 4.568 V, which excludes the factor that the input voltage parameter exceeds the standard and causes the FPGA

TABLE 5 Irradiation result of anti-fuse FPGA at 2.68 mGy/s dose rate.

Sample	Dose rate	Power supply voltage/V	Power consumption current/mA	Function	Dose/Gy
The threshold of FPGA failure dose D_{thres} is 334 Gy					
Name: LC1020B Number: 103#	2.68 mGy/s	5.459	4.68	Normal	0
		5.460	4.72	Normal	50
		5.456	5.02	Normal	100
		5.426	8.18	Normal	150
		5.343	16.23	Normal	200
		5.241	26.31	Normal	250
		5.191	31.28	Normal	300
		5.170	32.98	Normal	334
		4.568	33.76	Abnormal	335
		4.556	91.56	Abnormal	336

failure. Under the condition of 2.68 mGy/s dose rate, the failure dose threshold of FPGA is 334 Gy, and the failure current threshold is 32.98 mA.

As can be seen from Table 4 and Table 5, no matter which dose rate is used to carry out irradiation experiment, the power consumption current of the anti-fuse FPGA increases with the increase of irradiation dose. The lower the irradiation dose rate, the greater the failure dose threshold and failure current threshold of the FPGA.

Analysis of experimental results

Based on the above experimental results, it takes 2,077 min for 2.68 mGy/s irradiation to reach the FPGA failure dose threshold of 334 Gy; it takes 167 min for 26.83 mGy/s irradiation to reach the FPGA failure dose threshold of 229 Gy; it only takes 16 min for 171 mGy/s irradiation to reach the FPGA failure dose threshold of 168 Gy. Within the dose rate range of this experiment, the power consumption current of the FPGA experimental samples increases with the increase of irradiation dose, and irradiation dose rate is lower, failure dose threshold and failure current threshold of FPGA is higher. There is apparent damage mitigation phenomenon for lower dose rate irradiation, in other words, the irradiation dose rate is lower, the FPGA is more resistant to radiation.

Through the above experimental phenomenon and law analysis, the following understandings are obtained:

1) Within the dose rate range of this experiment, it is speculated that, for the TID effect of FPGA samples, the influence of space charge field at different dose rates on the trapping charge generation at the interface is not the dominant effect

mechanism, but the annealing effect of oxide charge at room temperature with time is the dominant effect mechanism.

- When the FPGA fails due to 26.83 and 171 mGy/s irradiation, the input voltage is 4.2–4.3 V, and the voltage value is out of standard tolerance (<4.5 V); When the FPGA fails due to 2.68 mGy/s irradiation, the input voltage is 4.568 V and the voltage was not out of standard tolerance (>4.5 V). Therefore, it was recognized that the failure of FPGA sample was not caused by the input voltage out of standard tolerance. The 4.2 V bias supply voltage test of the sample before irradiation also proved this point.
- When the irradiation accumulative dose is small, the power consumption current of the anti-fuse FPGA increases slowly; when the accumulative dose reaches a certain threshold, the power consumption current increases sharply and the FPGA fails immediately. The main reason is that the isolated transistor circuit has a side effect of the TID effect, which results in enhanced leakage current, longer opening time and larger opening transient value.

Total ionizing dose effect model of anti-fuse field programmable gate array

For digital integrated circuits, the threshold voltage of MOSFET is changed by TID irradiation, so the power consumption current increases obviously. When the power consumption current increases to a specific value, a function failure occurs, that is, the output high level signal instantly “disappears.” Since the increase of power consumption current

TABLE 6 The values of parameter at different dose rate.

Dose rate	a (mA)	I ₀ (mA)	D _{thres} (Gy)	Dose scope
2.68 mGy/s	35.98	4.68	334	≤334 Gy
26.8 mGy/s	28.85	4.57	229	≤229 Gy
171 mGy/s	26.02	4.49	168	≤168 Gy

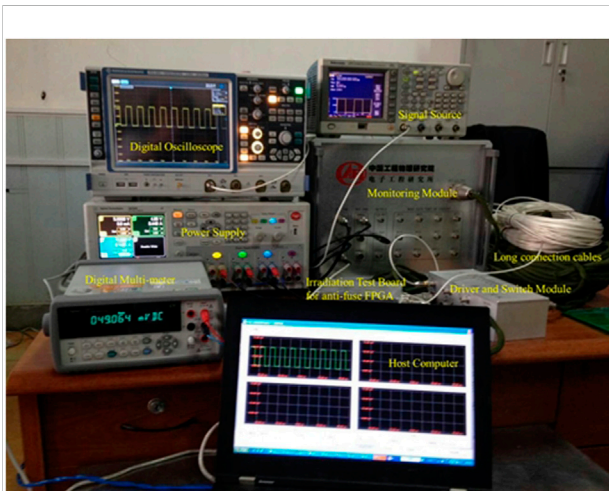


FIGURE 3 Physical connection diagram of detection equipment.

is the sum of the contributions of all MOS units such as storage, control and drive unit, and the instantaneous “disappearance” of output signal is mostly caused by the function loss of a certain MOS unit, which is usually caused by the threshold voltage degradation to a specific level. So power consumption current of anti-fuse FPGA is selected as the sensitive electrical parameter for TID effect model.

The correlation model of FPGA power consumption current and radiation dose is established based on the experimental data of power consumption current at different irradiation doses, which can characterize the irradiation degradation characteristics of FPGAs.

Based on the experimental data of different dose points at different dose rate (2.68, 26.8, and 171 mGy/s), the form and parameters of the numerical analytical model representing irradiation degradation characteristics of FPGAs were determined by data analysis, as shown in Eqs 1, 2, where a is the dose-rate correlation parameter; I₀ is the initial current; D_{thres} is the threshold of FPGA failure dose; Dose is the irradiation dose received by the FPGA device; DoseRate is the irradiation dose rate of FPGA device.

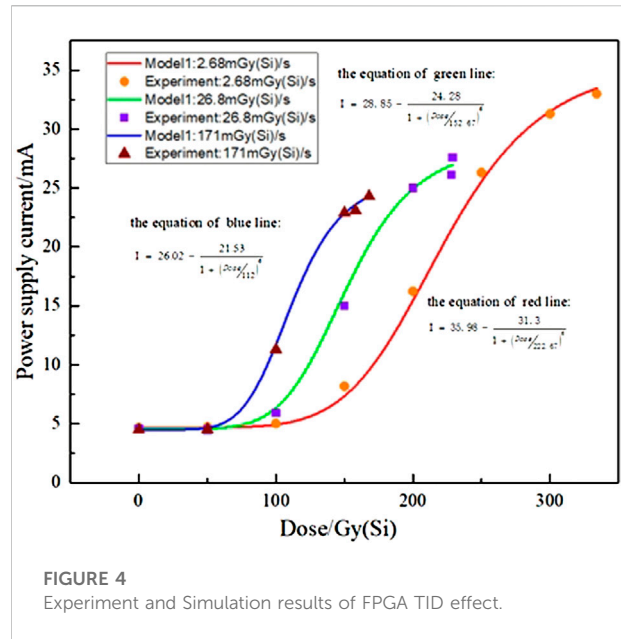


FIGURE 4 Experiment and Simulation results of FPGA TID effect.

$$I = a + \frac{I_0 - a}{1 + \left(\frac{Dose}{\frac{2}{3} \times D_{thres}}\right)^6} \tag{1}$$

$$a = 26 + \frac{10}{1 + \left(\frac{DoseRate}{20}\right)^3} \tag{2}$$

The values of parameter in Eqs 1, 2 are listed in Table 6.

The 100 or 200 Gy FPGA experimental data obtained based on the experiment were put into the FPGA irradiation experimental degradation analytical model, as shown in Figure 4. The experimental data and numerical prediction results were basically consistent within the allowable error range.

Conclusion

The experimental study on TID effects under different dose rates for anti-fuse FPGA LC1020B was carried out, and the following conclusions were obtained:

- 1) Within the dose rate range of this experiment, the lower the dose rate, the higher the failure dose threshold of the anti-fuse FPGA, that is, the lower the dose rate, the more radiation resistant. It is speculated that the underlying physical mechanism is the dominant effect of oxide charge annealing in FPGA devices at room temperature.
- 2) The observed failure of the anti-fuse FPGA has nothing to do with the insufficiency of input power supply voltage parameter.

In addition, an analytical degradation model of TID effect of the anti-fuse FPGA is established based on experimental data. The model can be used to rapidly predict the degradation degree of FPGA performance at different irradiation doses of specific

dose rates, which lays a foundation for scientific evaluation of radiation effect of anti-fuse FPGAs.

Data availability statement

The raw data supporting the conclusion of this article will be made available by the authors, without undue reservation.

Author contributions

ML, XX, and CZ designed the research, conducted the literature review, experiment and wrote this manuscript. All authors contributed to the literature review, discussion of the results and edited the manuscript.

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