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An analytical approach to global buckling of ring-stiffened sandwich cylindrical shells

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In this paper, an analytical approach for global buckling of ring-stiffened sandwich cylindrical shells is presented with layerwise theory (LWT). Appropriate displacement functions are assumed according to the boundary conditions and the deformation characteristics of the inner and outer shells. The strain energies of the inner and outer shells and the ribs and the work done by external forces are derived with the help of classical laminate theory. Furthermore, the Rayleigh–Ritz method is employed to obtain the critical buckling load of ring-stiffened sandwich cylindrical shells. The ribband width has a great influence on the precision of calculation of the critical buckling load, and a formula for calculating this width is obtained by data fitting. To confirm the accuracy of the proposed formulation, a numerical simulation is carried out by using Abaqus FEM software. The results show that the proposed approach has high accuracy in predicting the global buckling behavior of ring-stiffened sandwich cylindrical shells. Finally, the effects on the buckling performance of ring-stiffened sandwich cylindrical shells caused by changing the inner and outer shell thicknesses and the rib height, thickness, and spacing are explored.

KEYWORDS

deep-sea, pressure structure, global buckling, analytical approach, sandwich cylindrical shells, ring-stiffened

1 Introduction

Sandwich cylindrical shells are generally composed of two shells of the same material between which is sandwiched a core of a different material, which may be a lightweight filler core, a lattice core, or a skeleton cores (Mahamood et al., 2012; Chen et al., 2015). With their advantages of high strength and stability, strong impact resistance, and low density, sandwich cylindrical shells are widely used in various engineering structures (Lopatin et al., 2012; Gholami Ansari et al., 2015; Shahgholian-Ghahfarokhi et al., 2019).

Among the class of skeleton-reinforced sandwich cylindrical shells are ring-stiffened shells, in which ring ribs are sandwiched between the inner and outer shells to provide resistance to external loads. Strength failure and buckling are the main failure modes of ring-stiffened sandwich cylindrical shells when these are subjected to both axial and radial loads, and buckling includes local buckling, rib crippling, and global buckling.

Unfortunately, to date, there have been no reports of systematic research on the strength and stability of ring-stiffened sandwich cylindrical shells.

Sandwich cylindrical shells were developed from single-layer cylindrical shells. Flugge (1973) and Timoshenko and Gere (1963), among others, have established a method for the analysis of buckling of unstiffened single-layer cylindrical shells. Xie et al. (2003), among others, have systematically studied the strength and stability of stiffened single-layer cylindrical shells. The total potential energy of the structure was calculated using classical laminate theory (CLT), and a formula for the critical global buckling load of stiffened single-layer cylindrical shells was derived using the Rayleigh–Ritz method. Tian et al. (1999) and Ghorbanpour Arani et al. (2010) performed the elastic buckling analysis of ring-stiffened cylindrical shells under general pressure loading *via* the Ritz method. Carveli et al. (2001), Messenger et al. (2002), and Ren et al. (2014) obtained a formula for the critical buckling load of composite stiffened cylindrical shells by using the smeared stiffener method (SSM). After decades of development, the research on the strength and stability of single-layer cylindrical shells has become mature, and the semi-analytical and semi-empirical formulas can meet the precision requirements of engineering design. However, there are significant differences in form of structure, the works of single-layer cylindrical shells cannot be directly applied to the sandwich cylindrical shells.

Over the years, there have been many studies of sandwich cylindrical shells. The buckling of such shells with both ends clamped under external pressure was studied by Lopatin and Morozov (2015) using the Galerkin method. Jalali et al. (2011) used first-order shear deformation theory (FOSDT) to analyze the buckling of sandwich cylindrical shells with variable shell thickness. Alibeigloo and Rajaei Piteh Noee (2017) studied the statics and free vibration of sandwich cylindrical shells consisting of a layer of functionally graded material sandwiched between ceramic and metal. Chen et al. (2015) carried out both experimental and theoretical investigations of the influence of defects on the bending and shearing mechanical properties of sandwich cylindrical shells strengthened by carbon fiber conical trusses. Han et al. (2004) explored the buckling of foam core sandwich cylindrical shells with large slenderness ratio under external pressure. Estrada et al. (2012) investigated the buckling behavior of sandwich cylindrical shells buried in soil. Sofiyev et al. (2015) used FOSDT to analyze the vibration of sandwich cylindrical shells on elastic foundations. Garg et al. (2021) carried out a detailed study in which they analyzed various theories of statics, buckling, and vibration of sandwich structures based on an extensive survey of the literature, and they presented a summary of the status of research on sandwich structures. Many studies have shown

that the most important failure mode of sandwich cylindrical shells is global buckling (Wodesenbet et al., 2003; Bisagni et al., 2006; Frulloni et al., 2007; Morozov et al., 2011; Zheng et al., 2015).

Many scholars have done a lot of work on the global buckling of sandwich cylindrical shells. Ghahfarokhi and Rahimi (2018) established a theoretical approach for analyzing the global buckling of sandwich cylindrical shells with lattice cores. A force and moment effect analysis was used to evaluate the influence of the lattice cores on the global equivalent stiffness, and finally the critical buckling load was obtained by the Rayleigh–Ritz method. Shahgholian et al. (2020) used FOSDT to calculate the global stiffness matrix of sandwich cylindrical shells. A formula for the critical buckling load was obtained by the Rayleigh–Ritz method. To verify the accuracy of this approach, the results obtained have been compared with those of other methods described in the literature, including the finite element method (FEM). Huang et al. (2017) assumed that the elastoplastic behavior of the shell material changed smoothly according to a power law and thereby established a semi-analytical method for describing the elastoplastic buckling of sandwich cylindrical shells under the combined action of axial and torsional loads. Although much research has been done on the global buckling of sandwich cylindrical shells, this has mostly been done using equivalent-single layer (ESL) theory. In this approach, a sandwich cylindrical shell is taken as being equivalent to a single-layer cylindrical shell, the global stiffness matrix of the sandwich cylindrical shell is then calculated on this basis, and the energy method is then used to obtain a formula for the critical buckling load. However, this method has some serious shortcomings, for example, the global stiffness matrix is too complex to calculate and the mechanism of buckling associated with each part of the structure is unclear. For this reason, it is urgent to develop an analysis approach with clear mechanical mechanism, small amount of calculation and high accuracy.

In this paper, the global buckling of ring-stiffened sandwich cylindrical shells is studied theoretically. First, a reasonable virtual displacement is assumed according to the boundary conditions and the deformation characteristics of the shells during global buckling. To obtain the total potential energy of the structure, the strain energies of the inner and outer shells and the ribs of the sandwich structure are calculated, and a formula for the critical global buckling load is then derived using the Rayleigh–Ritz method. Second, the width of the ribband, which is an important parameter representing the coupling effect of the inner and outer shells and the ribs, is analyzed, and a formula for calculating this is established. Third, Abaqus FEM software is employed to analyze the global buckling of the sandwich cylindrical

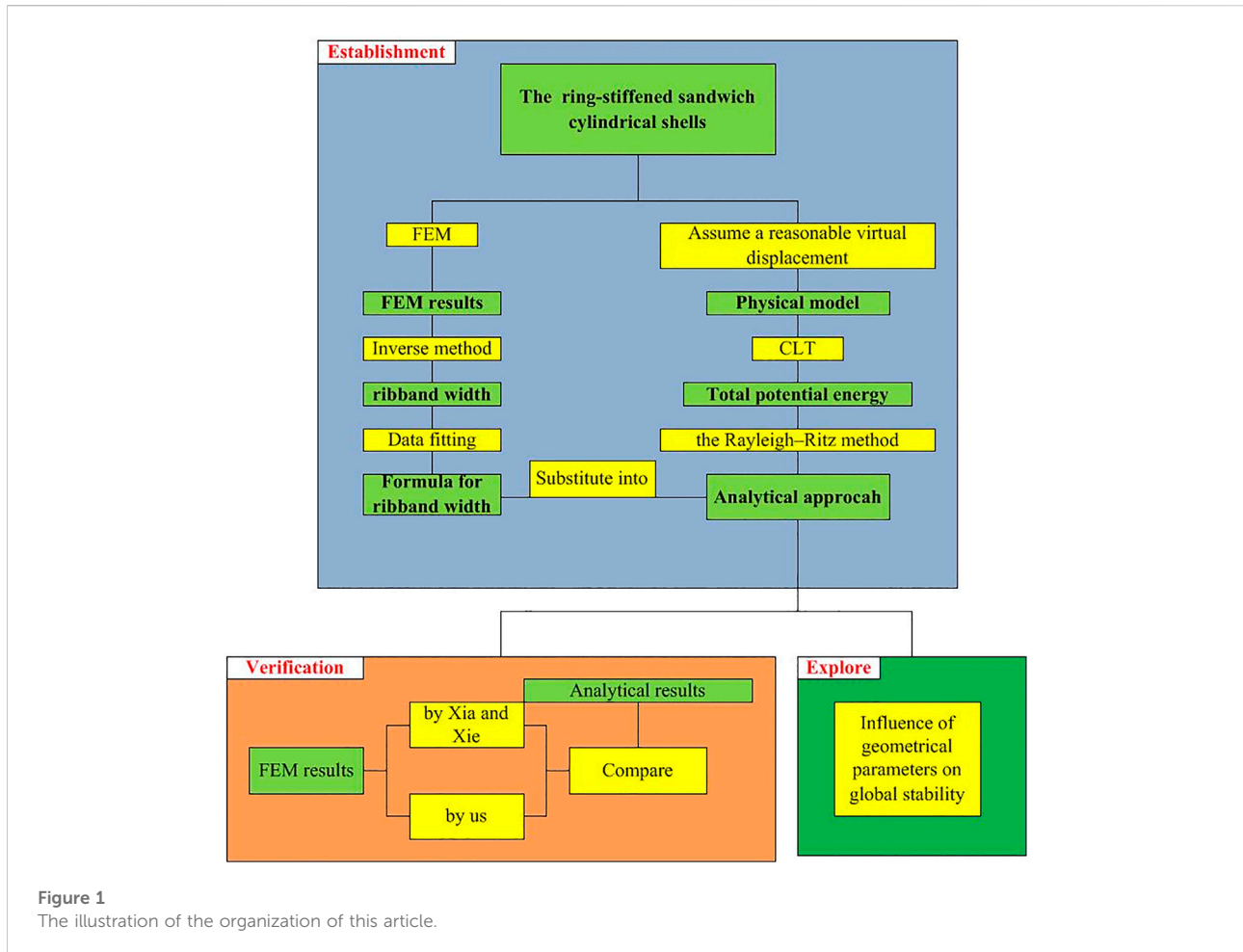


Figure 1
The illustration of the organization of this article.

shell, and the results are then compared with those of the proposed analytical approach to verify the accuracy of the latter. Finally, the influences of the inner shell thickness, outer shell thickness, rib height, rib thickness, and rib spacing on global stability are investigated. The illustration of the organization of this article is shown in Figure 1.

The approach to analyzing the global buckling of ring-stiffened sandwich cylindrical shells presented in this paper avoids the need to calculate a complex global stiffness matrix. As well as requiring fewer calculations, it has a clear physical meaning and enables a quantitative description to be given of the contributions of the inner and outer shells and the ribs to global stability. On the one hand, the results obtained here provide a deeper understanding of the mechanisms involved during buckling of skeleton-reinforced sandwich cylindrical shells and thereby theoretical guidance for the preliminary design of ring-stiffened sandwich cylindrical shells. On the other hand, these results can also be used as a basis for rapid optimization of structural designs of such shells.

2 Analytical approach

Energy theory is a general approach to buckling analysis, in this section, the physical model of ring-stiffened sandwich cylindrical shells subjected to external hydrostatic pressure is introduced at first, and then the total potential energy is obtained by the classical laminated theory, finally, the critical global buckling load of ring-stiffened sandwich cylindrical shells is derived with the help of the Rayleigh–Ritz method.

2.1 Physical model

The schematic representation of the ring-stiffened sandwich cylindrical shells was shown in Figure 2, which have two shells, namely, the inner and outer shells. The two shells are tied together by ring ribs. The ring ribs are the rings produced by the inner and outer shell cut out a plane perpendicular to the x axis, and the geometric parameters are as follows: L is the total length of the shells, R_0 and R_1 are the radii of the middle surfaces

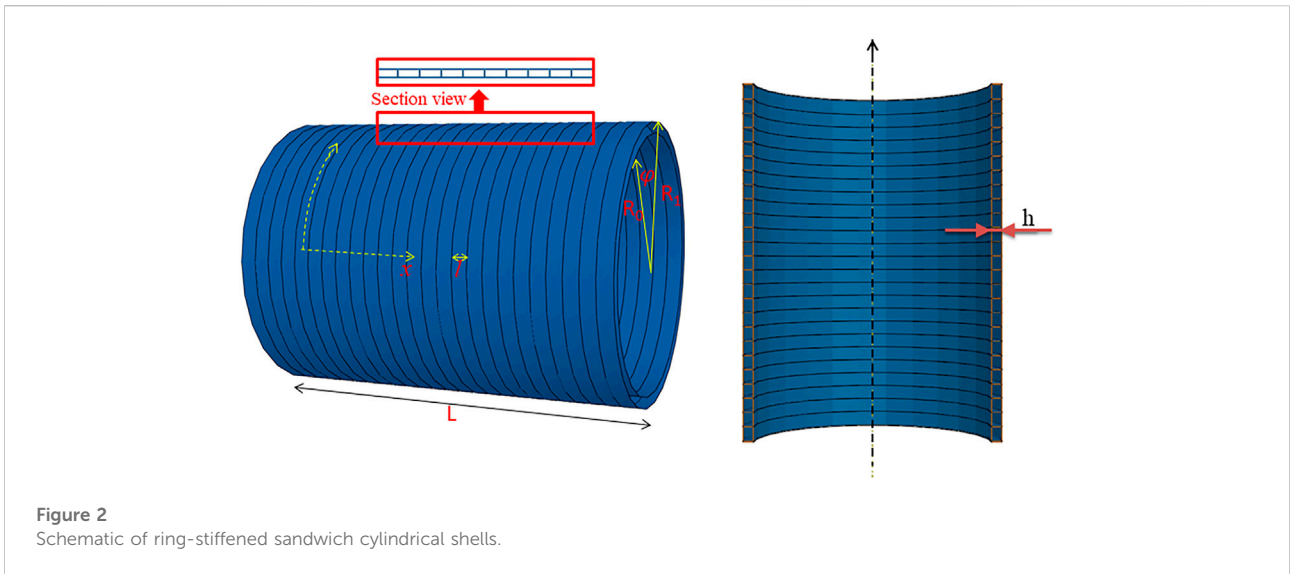


Figure 2
Schematic of ring-stiffened sandwich cylindrical shells.

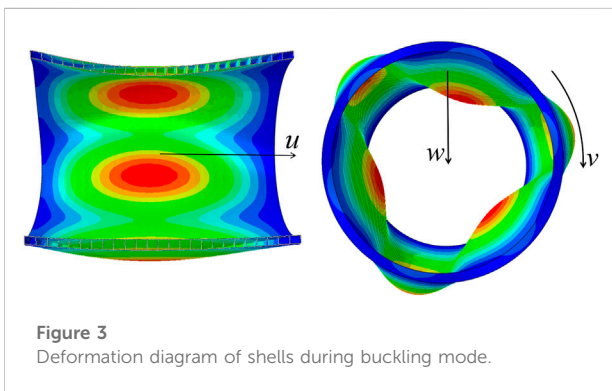


Figure 3
Deformation diagram of shells during buckling mode.

of the inner and outer shells, respectively. L is the rib spacing, x and φ are axial and circumferential coordinates, and h is the rib height.

2.2 Total potential energy

In this subsection, the potential energy of the sandwich cylindrical shells is calculated using CLT, which assumes a reasonable virtual displacement based on the boundary conditions and the deformation characteristics during global buckling.

2.2.1 Virtual displacement

As shown in Figure 3, when global buckling of the sandwich cylindrical shells occurs, the deformation modes of the inner and outer shells are both sinusoidal and the amplitudes of deformation are roughly equal, and so it can be assumed that the inner and outer shells have the

same virtual displacement during global buckling. In addition, for shells with both ends simply supported, the circumferential and radial displacements should be zero at the ends. Taking the left end as the coordinate origin, the virtual displacements satisfying the displacement boundary condition can be assumed to have the following forms:

$$\begin{cases} u = A \sin(n\varphi) \cos\left(\frac{m\pi x}{L}\right) \\ v = B \cos(n\varphi) \sin\left(\frac{m\pi x}{L}\right) \\ w = C \sin(n\varphi) \sin\left(\frac{m\pi x}{L}\right), \end{cases} \quad (1)$$

where u , v , and w are the axial, circumferential, and radial displacements, m and n are the wavenumbers of the axial half-wave and circumferential whole wave when global buckling occurs, and A , B , and C are constants representing the amplitudes of displacements.

The strain energies of the outer and inner shells and the ribs, together with the external force work, will now each be calculated. The detailed calculations can be found in the work of Xie et al. (2003).

2.2.2 Strain energy of outer shell

Similar to the study of plate bending, the strain of middle surfaces of shell can also be characterized by the following six components: two tensile and compressive strains ϵ_1^0 and ϵ_2^0 , two changes of curvature χ_1 and χ_2 , one shearing strain γ^0 and one twist rate χ_{12} . We know from any book on thin shell theory that the relationship between them and the displacement component is as follows:

$$\begin{aligned} \varepsilon_1^0 &= \frac{\partial u}{\partial x} = -A \frac{m\pi}{L} \sin(n\varphi) \sin\left(\frac{m\pi x}{L}\right), \\ \varepsilon_2^0 &= \frac{1}{R} \left[\frac{\partial v}{\partial x} - w \right] = -(nB + C) \frac{1}{R} \sin(n\varphi) \sin\left(\frac{m\pi x}{L}\right), \\ \gamma^0 &= \frac{\partial u}{R\partial\varphi} + \frac{\partial v}{\partial x} = \left[\frac{n}{R} A + \frac{m\pi}{L} B \right] \cos(n\varphi) \cos\left(\frac{m\pi x}{L}\right), \\ \chi_1 &= \frac{\partial^2 w}{\partial x^2} = -C \frac{m^2 \pi^2}{L^2} \sin(n\varphi) \sin\left(\frac{m\pi x}{L}\right), \\ \chi_2 &= \frac{1}{R^2} \left[\frac{\partial^2 w}{\partial \varphi^2} + w \right] = -\frac{n^2 - 1}{R^2} C \sin(n\varphi) \sin\left(\frac{m\pi x}{L}\right), \\ \chi_{12} &= \frac{1}{R} \left[\frac{\partial^2 w}{\partial \varphi \partial x} + \frac{\partial v}{\partial x} \right] = (nC + B) \frac{1}{R} \frac{m\pi}{L} \cos(n\varphi) \cos\left(\frac{m\pi x}{L}\right). \end{aligned}$$

Then we can obtain the strain at any point of section of shell:

$$\begin{cases} \varepsilon_1 = \varepsilon_1^0 - z\chi_1 \\ \varepsilon_2 = \varepsilon_2^0 - z\chi_2 \\ \gamma = \gamma^0 - 2z\chi_{12}, \end{cases} \quad (2)$$

Where ε_1 is the tensile and compressive strain along the x direction, ε_2 is the tensile and compressive strain along the y direction, γ is the shearing strain, z is the distance from the point to the middle surface.

According to the definition of strain energy, the strain energy of any elastic body can be derived as:

$$U = \frac{1}{2} \iiint \left[\sigma_x \varepsilon_x + \sigma_y \varepsilon_y + \sigma_z \varepsilon_z + \tau_{xy} \gamma_{xy} + \tau_{yz} \gamma_{yz} + \tau_{xz} \gamma_{xz} \right] dx dy dz. \quad (3)$$

For the straight normal assumption,

$$\sigma_z = \gamma_{yz} = \gamma_{xz} = 0.$$

Under biaxial stress state,

$$\begin{aligned} \sigma_x &= \frac{E}{1 - \nu^2} (\varepsilon_x + \nu \varepsilon_y), \\ \sigma_y &= \frac{E}{1 - \nu^2} (\varepsilon_y + \nu \varepsilon_x), \\ \tau_{xy} &= \frac{E}{2(1 + \nu)} \gamma_{xy}. \end{aligned} \quad (4)$$

Take Eq. 4 into Eq. 3, and the research object is cylindrical, so dy , ε_x , ε_y , γ_{xy} need be replaced with $Rd\varphi$, ε_1 , ε_2 , γ . The strain energy of the outer shell can be divided into two parts, namely, the bending strain energy U_{11} and the tension strain energy U_{12} :

$$U_{11} = \frac{\pi L}{4R_1} \frac{D_1}{R_1^2} \left\{ 2(1 - \nu)m^2 \alpha_1^2 B^2 + 4(1 - \nu)m^2 \alpha_1^2 nBC \right\}, \quad (5)$$

$$U_{12} = \frac{\pi L}{4R_1} \frac{Et_1}{1 - \nu^2} \left\{ \left[m^2 \alpha_1^2 + \frac{1}{2}(1 - \nu)n^2 \right] A^2 + (1 + \nu)m n \alpha_1 AB + \left[n^2 + \frac{1}{2}(1 - \nu)m^2 \alpha_1^2 \right] B^2 + 2nBC + 2\nu m \alpha_1 AC + C^2 \right\}, \quad (6)$$

where ν is the Poisson's ratio of material, t_1 is the thickness of the outer shell, $D_1 = Et_1^3/[12(1 - \nu^2)]$ is the bending stiffness of the outer shell, and $\alpha_1 = \pi R_1/L$.

2.2.3 Strain energy of inner shell

Similarly, the strain energy of the inner shell also comprises two parts, namely, the bending strain energy U_{10} and the tension strain energy U_{20} :

$$U_{10} = \frac{\pi L}{4R_0} \frac{D_0}{R_0^2} \left\{ 2(1 - \nu)m^2 \alpha_0^2 B^2 + 4(1 - \nu)m^2 \alpha_0^2 nBC \right\}, \quad (7)$$

$$U_{20} = \frac{\pi L}{4R_0} \frac{Et_0}{1 - \nu^2} \left\{ \left[m^2 \alpha_0^2 + \frac{1}{2}(1 - \nu)n^2 \right] A^2 + (1 + \nu)m n \alpha_0 AB + \left[n^2 + \frac{1}{2}(1 - \nu)m^2 \alpha_0^2 \right] B^2 + 2nBC + 2\nu m \alpha_0 AC + C^2 \right\}, \quad (8)$$

where t_2 is the thickness of the inner shell, $D_0 = Et_0^3/[12(1 - \nu^2)]$ is the bending stiffness of the inner shell, and $\alpha_0 = \pi R_0/L$.

2.2.4 Strain energy of ribs

The strain energy of the ribs comprises the bending strain energy and compressing strain energy, but the latter will be ignored because it is very small compared with the former. To compensate for this simplification, the thicknesses of the inner and outer shells should be added to the thickness of the ribs, spread evenly on them, when calculating the tension strain energy. The strain energy of the ribs is given by

$$U_3 = \frac{\pi L}{4R} \frac{EI}{R^2 I} (n^2 - 1)^2 C^2, \quad (9)$$

where R is the radius at the neutral axis and I is the moment of inertia of the rib section with ribband. I can be calculated as follows:

$$\begin{aligned} I &= \frac{t_2 h^3}{12} + \frac{b(t_1^3 + t_0^3)}{12} + bt_0 \left(y - \frac{t_0}{2} \right)^2 + bt_1 \left(h + t_0 + \frac{t_1}{2} - y \right)^2 \\ &\quad + t_2 h \left(y - \frac{h}{2} - t_0 \right)^2, \end{aligned} \quad (10)$$

where t_2 is the rib thickness, b is the ribband width, and y is the distance between the inner surface of the inner shell and the neutral axis.

2.2.5 External force work

To analyze the external force work produced when the shell deviates from its initial position, two rectangular elements are cut out from the inner shell and shells, with two cross sections and two longitudinal sections. The element on the outer shell is subjected to three external forces: a longitudinal force T_1 , a circumferential force T_{21} caused by contraction between elements, and an external pressure P . The element on the inner shell is subjected to two external forces: a longitudinal force T_0 and a circumferential force T_{20} caused by contraction between elements.

The expression for the external force work done by the longitudinal force is

$$W_1 = \frac{\pi L}{4R_1} T_1 \alpha_1^2 m^2 C^2 + \frac{\pi L}{4R_0} T_0 \alpha_0^2 m^2 C^2. \tag{11}$$

While that for the external force work done by the circumferential force and the external pressure is

$$W_2 = \frac{\pi L}{4R_1} T_{21} (n^2 - 1) C^2 + \frac{\pi L}{4R_0} T_{20} (n^2 - 1) C^2. \tag{12}$$

For ring-stiffened sandwich cylindrical shells sealed with hemispherical heads at both ends, T_0, T_1, T_{20} , and T_{21} are as follows:

$$\begin{cases} T_0 = \frac{R_1^2 P t_0}{(R_0 + R_1)(t_0 + t_1)} \\ T_1 = \frac{R_1^2 P t_1}{(R_0 + R_1)(t_0 + t_1)}, \end{cases} \tag{13}$$

$$\begin{cases} T_{21} = k_{21} p R_1 \\ T_{20} = k_{20} p R_0, \end{cases} \tag{14}$$

where k_{20} and k_{21} are the circumferential force coefficients of the inner and outer shells, respectively, and are given by

$$\begin{cases} k_{21} = \frac{\int_0^l \left(Et_1 \frac{W_1}{R_1} + k_1 p R_1 \right) dx}{l p R_1} \\ k_{20} = \frac{\int_0^l Et_0 \frac{W_0}{R_0} dx}{l p R_0}. \end{cases} \tag{15}$$

The total potential energy Π , which is the sum of the strain energy and the external force work is given by

$$\begin{aligned} \Pi &= U_{11} + U_{21} + U_{10} + U_{20} + U_3 - W_1 - W_2 \\ &= \frac{\pi L}{4R_1} \frac{D_1}{R_1^2} \left\{ 2(1-\nu)m^2\alpha_1^2 B^2 + 4(1-\nu)m^2\alpha_1^2 nBC \right\} \\ &\quad + \frac{\pi L}{4R_1} \frac{Et_1}{1-\nu^2} \left\{ \left[m^2\alpha_1^2 + \frac{1}{2}(1-\nu)n^2 \right] A^2 + (1+\nu)m\alpha_1 AB \right. \\ &\quad \left. + \left[n^2 + \frac{1}{2}(1-\nu)m^2\alpha_1^2 \right] B^2 + 2nBC + 2\nu m\alpha_1 AC + C^2 \right\} \\ &\quad + \frac{\pi L}{4R_0} \frac{D_0}{R_0^2} \left\{ 2(1-\nu)m^2\alpha_0^2 B^2 + 4(1-\nu)m^2\alpha_0^2 nBC \right\} \\ &\quad + \frac{\pi L}{4R_0} \frac{Et_0}{1-\nu^2} \left\{ \left[m^2\alpha_0^2 + \frac{1}{2}(1-\nu)n^2 \right] A^2 + (1+\nu)m\alpha_0 AB \right. \\ &\quad \left. + \left[n^2 + \frac{1}{2}(1-\nu)m^2\alpha_0^2 \right] B^2 + 2nBC + 2\nu m\alpha_0 AC + C^2 \right\} \\ &\quad - \left(\frac{\pi L}{4R_1} T_1 \alpha_1^2 m^2 C^2 + \frac{\pi L}{4R_0} T_0 \alpha_0^2 m^2 C^2 \right) \\ &\quad - \left[\frac{\pi L}{4R_1} T_{21} (n^2 - 1) C^2 + \frac{\pi L}{4R_0} T_{20} (n^2 - 1) C^2 \right] + \frac{\pi L}{4R} \frac{EI}{R^2 l} (n^2 - 1)^2 C^2. \end{aligned} \tag{16}$$

To simplify this formula, terms on the right-hand side that are small compared with the others are to be omitted. Since t_1/R_1 for the thin-shell structure is about 10^{-2} ,

$$\frac{D_1}{R_1^2} = \frac{Et_1^3}{12(1-\nu^2)R_1^2} = \frac{1}{12} \frac{t_1^2}{R_1^2} \frac{Et_1}{1-\nu^2} \approx \frac{1}{120\,000} \frac{Et_1}{1-\nu^2}. \tag{17}$$

Similarly,

$$\frac{D_0}{R_0^2} \approx \frac{1}{120\,000} \frac{Et_0}{1-\nu^2}.$$

In the expressions for U_{11} and U_{10} , the terms $2(1-\nu)m^2\alpha_1^2 B^2$ and $2(1-\nu)m^2\alpha_0^2 B^2$ are only four times larger than the terms $1/2(1-\nu)m^2\alpha_1^2 B^2$ and $1/2(1-\nu)m^2\alpha_0^2 B^2$ in the expressions for U_{21} and U_{20} , and so they can be considered to be of the same order of magnitude. Both $m^2\alpha_0^2$ and $m^2\alpha_1^2$ are of the order of unity, and so the terms $4(1-\nu)m^2\alpha_1^2 nBC$, $2(1-\nu)m^2\alpha_1^2 C^2$, $4(1-\nu)m^2\alpha_0^2 nBC$, and $2(1-\nu)m^2\alpha_0^2 C^2$ in the expressions for U_{11} and U_{10} , and the terms $2nBC$ and C^2 in the expressions for U_{21} and U_{20} , are also of the same order of magnitude. However, the pre-multiplier differs by a factor of 120,000, and so the terms $2(1-\nu)m^2\alpha_1^2 B^2$, $2(1-\nu)m^2\alpha_0^2 B^2$, $4(1-\nu)m^2\alpha_1^2 nBC$, $2(1-\nu)m^2\alpha_1^2 C^2$, $4(1-\nu)m^2\alpha_0^2 nBC$, and $2(1-\nu)m^2\alpha_0^2 C^2$ in the expressions for U_{11} and U_{10} are very small compared with the corresponding terms in the expressions for U_{21} and U_{20} and can be omitted. After comparison and polynomial combination, the expression for Π can be simplified to

$$\begin{aligned} \Pi &= \frac{\pi L}{4R_1} \left\{ \left[\frac{D_1}{R_1^2} (m^2\alpha_1^2 + n^2 - 1)^2 + \frac{Et_1}{1-\nu^2} - T_1 m^2\alpha_1^2 - T_{21} (n^2 - 1) \right] C^2 \right. \\ &\quad \left. + \frac{Et_1}{1-\nu^2} \left[n^2 + \frac{1}{2}(1-\nu)m^2\alpha_1^2 \right] B^2 + \frac{Et_1}{1-\nu^2} \left[m^2\alpha_1^2 + \frac{1}{2}(1-\nu)n^2 \right] A^2 \right. \\ &\quad \left. + \frac{Et_1}{1-\nu^2} [2nBC + 2\nu m\alpha_1 AC + (1+\nu)m\alpha_1 nAB] \right\} \\ &\quad + \frac{\pi L}{4R_0} \left\{ \left[\frac{D_0}{R_0^2} (m^2\alpha_0^2 + n^2 - 1)^2 + \frac{Et_0}{1-\nu^2} - T_0 m^2\alpha_0^2 - T_{20} (n^2 - 1) \right] C^2 \right. \\ &\quad \left. + \frac{Et_0}{1-\nu^2} \left[n^2 + \frac{1}{2}(1-\nu)m^2\alpha_0^2 \right] B^2 + \frac{Et_0}{1-\nu^2} \left[m^2\alpha_0^2 + \frac{1}{2}(1-\nu)n^2 \right] A^2 \right. \\ &\quad \left. + \frac{Et_0}{1-\nu^2} [2nBC + 2\nu m\alpha_0 AC + (1+\nu)m\alpha_0 nAB] \right\} \\ &\quad + \frac{\pi L}{4R} \frac{EI}{R^2 l} (n^2 - 1)^2 C^2. \end{aligned} \tag{18}$$

2.3 Critical global buckling load

In this subsection, the global stability equation of the structure is established using the Rayleigh–Ritz method and is then solved to calculate the critical global buckling load of ring-stiffened sandwich cylindrical shells.

2.3.1 Global stability equation

The total potential energy Π is substituted into the basic relations of the Rayleigh–Ritz method,

$$\frac{\partial \Pi}{\partial A} = 0 \quad \frac{\partial \Pi}{\partial B} = 0 \quad \frac{\partial \Pi}{\partial C} = 0, \tag{19}$$

namely,

$$\begin{aligned}
 & \left[\frac{\pi L}{4R_1} 2 \frac{E(t_1+t)}{1-\nu^2} \left[m^2 \alpha_1^2 + \frac{1}{2} (1-\nu)n^2 \right] + \frac{\pi L}{4R_0} 2 \frac{E(t_0+t)}{1-\nu^2} \left[m^2 \alpha_0^2 + \frac{1}{2} (1-\nu)n^2 \right] \right] A \\
 & + \left[\frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} (1+\nu)m\alpha_{1n} + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} (1+\nu)m\alpha_{0n} \right] B \\
 & + \left[\frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} 2\nu m\alpha_1 + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} 2\nu m\alpha_0 \right] C = 0 \\
 & \left[\frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} (1+\nu)m\alpha_{1n} + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} (1+\nu)m\alpha_{0n} \right] A \\
 & + \left[\frac{\pi L}{4R_1} 2 \frac{E(t_1+t)}{1-\nu^2} \left[n^2 + \frac{1}{2} (1-\nu)m^2 \alpha_1^2 \right] + \frac{\pi L}{4R_0} 2 \frac{E(t_0+t)}{1-\nu^2} \left[n^2 + \frac{1}{2} (1-\nu)m^2 \alpha_0^2 \right] \right] B \\
 & + \left[\frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} 2n + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} 2n \right] C = 0 \\
 & \left[\frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} 2\nu m\alpha_1 + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} 2\nu m\alpha_0 \right] A \\
 & + \left[\frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} 2n + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} 2n \right] B \\
 & + \left[\frac{\pi L}{4R_1} 2 \left[\frac{D_1}{R_1^2} (m^2 \alpha_1^2 + n^2 + 1)^2 + \frac{E(t_1+t)}{1-\nu^2} - T_1 m^2 \alpha_1^2 - T_{21} m^2 \alpha_0^2 \right] \right. \\
 & \left. + \frac{\pi L}{4R_0} 2 \left[\frac{D_0}{R_0^2} (m^2 \alpha_0^2 + n^2 + 1)^2 + \frac{E(t_0+t)}{1-\nu^2} - T_0 m^2 \alpha_0^2 - T_{20} m^2 \alpha_0^2 \right] \right. \\
 & \left. + \frac{\pi L}{4R} 2 \frac{EI}{R^2 l} (n^2 - 1)^2 \right] C = 0,
 \end{aligned}$$

where $t = ht_2/2l$ is the thickness produced by smear ribs on the inner and outer shells. To simplify this formula, some marks are done as follow:

$$\begin{aligned}
 a_{11} &= \frac{\pi L}{4R_1} 2 \frac{E(t_1+t)}{1-\nu^2} \left[m^2 \alpha_1^2 + \frac{1}{2} (1-\nu)n^2 \right] \\
 &+ \frac{\pi L}{4R_0} 2 \frac{E(t_0+t)}{1-\nu^2} \left[m^2 \alpha_0^2 + \frac{1}{2} (1-\nu)n^2 \right], \\
 a_{12} &= a_{21} = \frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} (1+\nu)m\alpha_{1n} \\
 &+ \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} (1+\nu)m\alpha_{0n}, \\
 a_{13} &= a_{31} = \frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} 2\nu m\alpha_1 + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} 2\nu m\alpha_0, \\
 a_{22} &= \frac{\pi L}{4R_1} 2 \frac{E(t_1+t)}{1-\nu^2} \left[n^2 + \frac{1}{2} (1-\nu)m^2 \alpha_1^2 \right] \\
 &+ \frac{\pi L}{4R_0} 2 \frac{E(t_0+t)}{1-\nu^2} \left[n^2 + \frac{1}{2} (1-\nu)m^2 \alpha_0^2 \right], \\
 a_{23} &= a_{32} = \frac{\pi L}{4R_1} \frac{E(t_1+t)}{1-\nu^2} 2n + \frac{\pi L}{4R_0} \frac{E(t_0+t)}{1-\nu^2} 2n, \\
 a_{33} &= \frac{\pi L}{4R_1} 2 \left[\frac{D_1}{R_1^2} (m^2 \alpha_1^2 + n^2 + 1)^2 + \frac{E(t_1+t)}{1-\nu^2} - T_1 m^2 \alpha_1^2 - T_{21} m^2 \alpha_0^2 \right] \\
 &+ \frac{\pi L}{4R_0} 2 \left[\frac{D_0}{R_0^2} (m^2 \alpha_0^2 + n^2 + 1)^2 + \frac{E(t_0+t)}{1-\nu^2} - T_0 m^2 \alpha_0^2 - T_{20} m^2 \alpha_0^2 \right] \\
 &+ \frac{\pi L}{4R} 2 \frac{EI}{R^2 l} (n^2 - 1)^2. \tag{20}
 \end{aligned}$$

The following homogeneous linear equations are thereby obtained:

$$\begin{aligned}
 a_{11}A + a_{12}B + a_{13}C &= 0 \\
 a_{21}A + a_{22}B + a_{23}C &= 0 \\
 a_{31}A + a_{32}B + a_{33}C &= 0.
 \end{aligned} \tag{21}$$

As is well known, only when the determinant constructed from the coefficients of (21) is equal to zero will the equations have nonzero solutions, and thus

$$\begin{vmatrix} a_{11} & a_{12} & a_{13} \\ a_{21} & a_{22} & a_{23} \\ a_{31} & a_{32} & a_{33} \end{vmatrix} = 0 \tag{22}$$

After expansion of the determinant, the global stability equation of the ring-stiffened sandwich cylindrical shells is obtained as follows:

$$\begin{aligned}
 & \frac{a_{11}a_{32}a_{23} - a_{21}a_{32}a_{13} - a_{31}a_{12}a_{23} + a_{31}a_{22}a_{13}}{a_{11}a_{22} - a_{21}a_{12}} \\
 & = \frac{\pi L}{4R_1} 2 \left[\frac{D_1}{R_1^2} (m^2 \alpha_1^2 + n^2 + 1)^2 \right. \\
 & \left. + \frac{E(t_1+t)}{1-\nu^2} - T_1 m^2 \alpha_1^2 - T_{21} m^2 \alpha_0^2 \right] + \frac{\pi L}{4R_0} 2 \left[\frac{D_0}{R_0^2} (m^2 \alpha_0^2 + n^2 + 1)^2 \right. \\
 & \left. + \frac{E(t_0+t)}{1-\nu^2} - T_0 m^2 \alpha_0^2 - T_{20} m^2 \alpha_0^2 \right]
 \end{aligned}$$

2.3.2 Formula for critical global buckling load

Solution of the global stability equation gives the following formula for the critical global buckling load:

$$P_{cr} = \frac{P_1 + O_1 + P_0 + O_0 + Q}{k_1 m^2 \alpha_1^2 + k_{21} (n^2 - 1) + k_0 m^2 \alpha_0^2 + k_{20} (n^2 - 1)}, \tag{23}$$

where m and n are the values that minimize the critical global buckling load, and

$$\begin{aligned}
 O_1 &= \frac{D_1}{R_1^3} (m^2 \alpha_1^2 + n^2 - 1)^2 & O_0 &= \frac{D_0}{R_0^3} (m^2 \alpha_0^2 + n^2 - 1)^2 \\
 P_1 &= \frac{E(t_1+t)m^2 \alpha_1^4}{R_1 (m^2 \alpha_1^2 + n^2)^2} & P_0 &= \frac{E(t_0+t)m^2 \alpha_0^4}{R_0 (m^2 \alpha_0^2 + n^2)^2} \\
 Q &= \frac{EI(n^2 - 1)^2}{R^3 l},
 \end{aligned} \tag{24}$$

Here, O_1 , O_0 , P_1 , P_0 , and Q represent respectively the influences on the critical global buckling load of the bending stiffness of the outer shell, the bending stiffness of the inner shell, the tension stiffness of the outer shell, the tension stiffness of the inner shell, and the bending stiffness of the ribs.

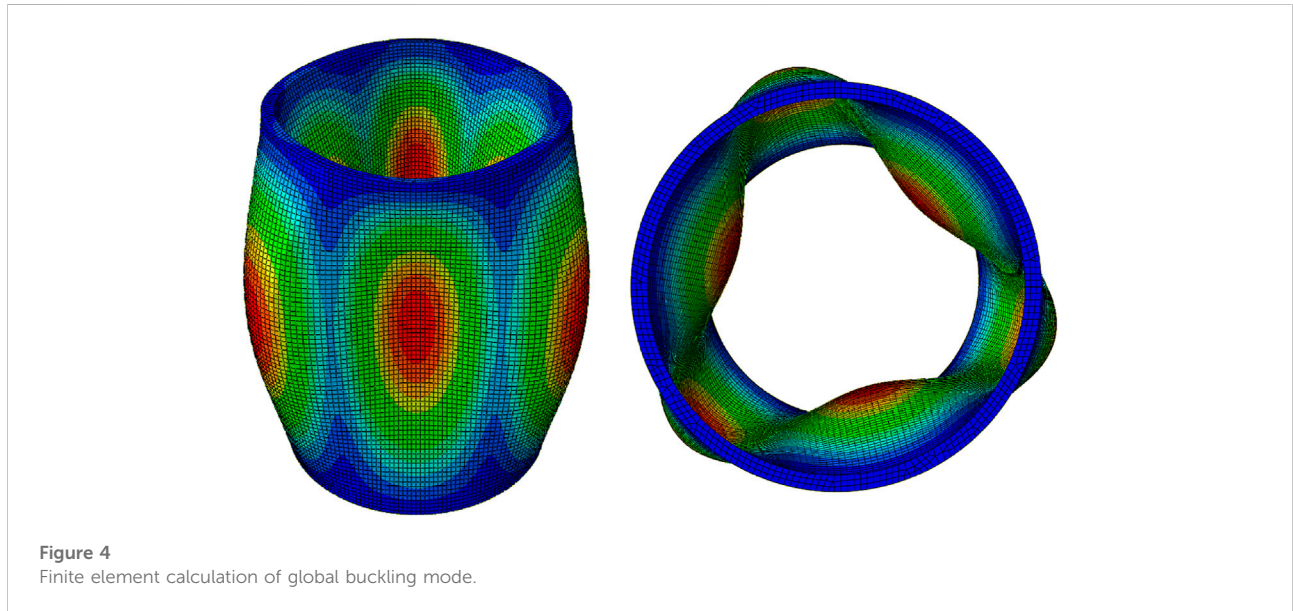
3 Calculation of ribband width

It can be seen from the above determination of the critical global buckling load that the ribband width in Eq. 7 is the only parameter for which a calculation method has not been given. When a rib bends, part of the shell connected with it also deforms, and these parts of the shell is called the ribband. Therefore, when calculating the cross-sectional moment of inertia of the ribs, ribband should be included. Strictly speaking, only part of the shell in each rib space is deformed together with the ribs, and so the ribband width b can be written as

$$b = \kappa l, \tag{25}$$

TABLE 1 Model 1 parameter setting.

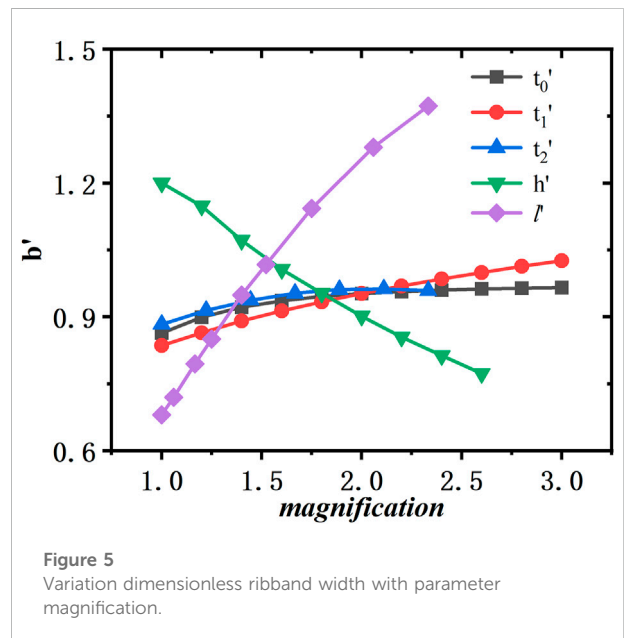
R_0 (mm)	t_0 (mm)	t_1 (mm)	t_2 (mm)	L (mm)	l (mm)	h (mm)	E (MPa)	ν
250	4	4	3	750	30	180	108 000	0.34



where l is the rib spacing and κ , which is less than 1, is called the ribband width coefficient.

There have been no reports in the literature of analytical methods to determine the ribband width, and it is generally calculated using empirical formulas for different structural forms. It can be seen from the results of calculations of the critical global buckling load of stiffened single-layer cylindrical shells that the ribband width has little influence on the precision of such calculations. Therefore, for convenience of calculation, the ribband width is usually taken as the whole rib spacing. However, the ribband width does have a great influence on the accuracy of calculations of critical global buckling loads of sandwich cylindrical shells, and it has been suggested by Xia and Xie (2004) that it should be taken to be 0.6 times the rib spacing. Unfortunately, we have performed a large number of calculations showing that the ribband width is not always either the whole rib spacing or 0.6 times this spacing, but is a variable parameter. Therefore, a formula needs to be derived for calculating the width of the ribband of sandwich cylindrical shells.

In this section, Abaqus FEM software is first used to analyze the critical global buckling load of sandwich cylindrical shells. This FEM result is then used in the analytical approach to determine the ribband width. Second, the influence of



geometrical parameters on the ribband width is explored, and the parameters with little influence are omitted. The relationships between the ribband width and the other parameters is then

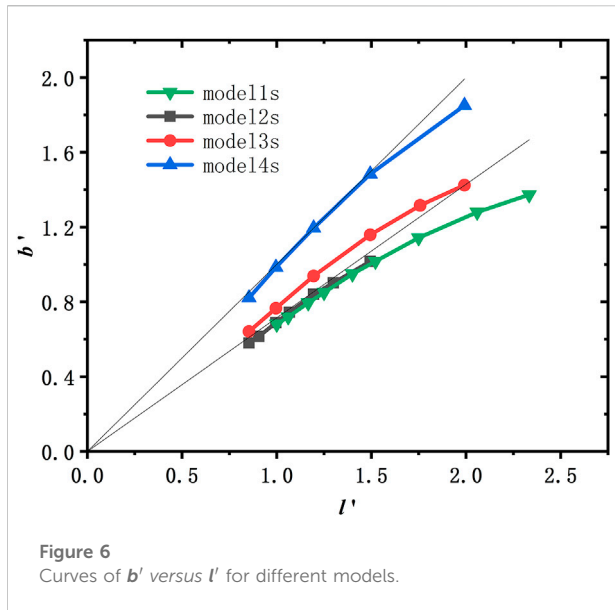


Figure 6 Curves of b' versus l' for different models.

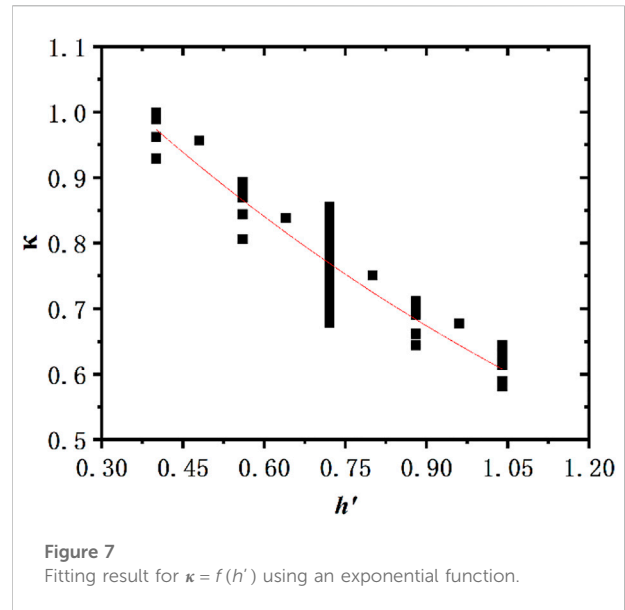


Figure 7 Fitting result for $\kappa = f(h')$ using an exponential function.

determined in a step-by-step manner. Finally, a formula for the ribband width of ring-stiffened sandwich cylindrical shells is obtained.

3.1 Finite element analysis

The parameters of the FEM model (Model 1) was shown in Table 1, and the global buckling mode and critical global buckling load P_{cr} of sandwich cylindrical shells calculated by Abaqus was shown in Figure 4. The finite element type of shells and ribs are S4R, and the inner shell and the outer shell and the ribs are connected by “Tie”, the size of each finite element is about $h/3$, the displacement boundary condition is simply support at both ends, the part type is shell, and the material is

Titanium Alloy. The sandwich cylindrical shells are subjected to a radial uniform external pressure P and axial load P_2 at the same time, with P_2 acting on the outer surfaces of the ribs at the ends. P_2 is given by

$$P_2 = P \frac{R_1^2}{R_1^2 - R_0^2} \tag{26}$$

P_{cr} is calculated by the FEM to be 56.029 MPa, which is brought into the proposed analytical method for buckling analysis of the ring-stiffened sandwich cylindrical shells, then, the width of the ribband can be determined to be $b = 2.381$ cm. According to both the FEM and the analytical method, the buckling mode has whole ring wavenumber $n = 3$ and longitudinal half-wave wavenumber $m = 1$.

TABLE 2 Dimensions of models and comparison between FEM and analytical results.

Model	R_0 (mm)	t_0 (mm)	t_1 (mm)	t_2 (mm)	h (mm)	i (mm)	L (mm)	FEM result			Analytical result			Error in P_{cr} (%)
								P_{cr} (MPa)	m	n	P_{cr} (MPa)	m	n	
a	252	4	4	3	18	30	750	56.029	1	3	54.819	1	3	-2
b	251	2	4	3	18	30	750	43.557	1	3	43.825	1	3	1
c	252	4	4	5	18	30	750	62.97	1	3	63.908	1	3	1
d	252	4	4	3	10	30	750	31.778	1	3	30.576	1	3	-4
e	252	4	4	3	18	50	750	45.203	1	3	49.479	1	3	9
f	252	4	4	3	18	30	1,500	24.759	1	2	26.163	1	2	6
g	504	8	8	6	34	60	1,500	52.526	1	3	51.605	1	3	-2
h	2,520	40	40	30	180	300	7,500	56.018	1	3	54.819	1	3	-2
i	5,040	80	80	60	340	600	15,000	52.534	1	3	51.605	1	3	-2

TABLE 3 Comparison of buckling analysis results for steel models.

R_0 (mm)	t_0 (mm)	t_1 (mm)	t_2 (mm)	h (mm)	l (mm)	L (mm)	FEM result			Analytical result			Error in P_{cr} (%)
							P_{cr} (MPa)	m	n	P_{cr} (MPa)	m	n	
250	4	4	3	18	30	750	100.54	1	3	102.075	1	3	-2
250	2	4	3	18	30	750	78.034	1	3	82.673	1	3	-6
250	4	6	3	18	30	750	112.99	1	3	112.66	1	3	0
250	4	4	4.2	18	30	750	110.79	1	3	112.189	1	3	-1
250	4	4	3	10	30	750	61.017	1	3	58.855	1	3	4

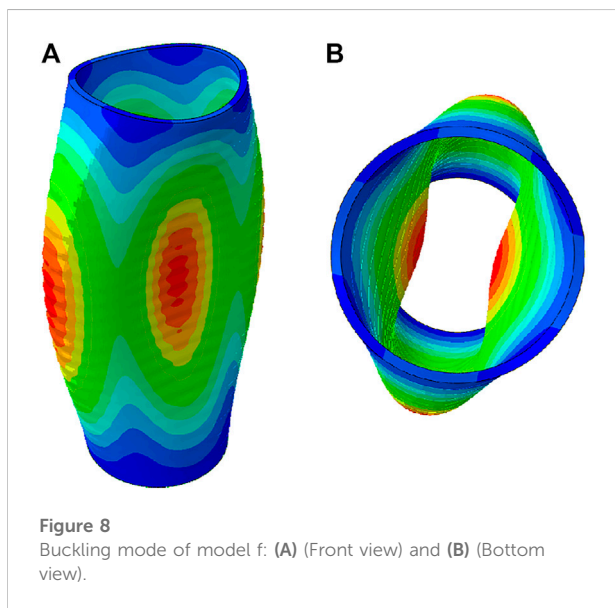


Figure 8 Buckling mode of model f: (A) (Front view) and (B) (Bottom view).

3.2 Formula for ribband width

We now derive a formula for calculating the ribband width. To avoid any influence of the global size of the cylindrical shells on the calculation, all the geometrical parameters (t_0 , t_1 , t_2 , h , and l) and the ribband width b are made dimensionless by dividing them by the feature dimension $R_0/10$. The dimensionless forms are indicated by primes: t'_0 , t'_1 , t'_2 , h' , l' , and b' . Model one is taken as the basic model, and, one by one, each parameter magnified by a factor x , with the other parameters kept unchanged. Figure 5 shows the resulting plots of b' versus x .

As can be seen from Figure 5, change of h' and l' have a great influence on b' , but the effects of changes in t'_0 , t'_1 , and t'_2 are negligible. To verify this, we first keep $h = 18$ mm, but select different t_0 , t_1 , and t_2 to give Model 1 s ($t_0 = t_1 = 4$ mm, $t_2 = 3$ mm, $h = 18$ mm), Model 2 s ($t_0 = t_1 = 2.8$ mm, $t_2 = 3$ mm, $h = 18$ mm), and Model 3 s ($t_0 = t_1 = 4$ mm, $t_2 = 5$ mm, $h = 18$ mm). Second, we take $h = 10$ mm to give Model 4 s ($t_0 = t_1 = 4$ mm, $t_2 = 5$ mm). Figure 5 shows the curves of b' versus l' for these models.

As can be seen from Figure 6, the curves of Models 1 s, 2 s, and 3 s are close, but differ significantly from that of Model 4 s, which proves again that changes in h' have a strong influence on b' , whereas the effects of changes in t'_0 , t'_1 , and t'_2 are negligible. It can therefore be assumed that as an approximation $b' = f(h', l')$ within the visible error range. It also can be seen that the curves of b' versus l' are approximately straight lines passing through the origin and with a slope that depends mainly on h' . It can therefore be assumed that $b' = f(h')l'$. In fact, from the definition of ribband width, namely, $\kappa = f(h')$, it can be seen that $f(h')$ is the ribband width coefficient.

From the above observations and analysis, it can be seen that the problem of determining the ribband width is equivalent to that of determining κ as a function of h' . To obtain an expression relating κ and h' , we first change one geometrical parameter at a time, with t_0 and t_1 changing from 2 mm to 4 mm, t_2 from 1.8 mm to 4.2 mm, h from 10 mm to 26 mm, and l from 30 mm to 50 mm. We then obtain a large number of values of the ribband width coefficient for these different parameter values by carrying out FEM simulations, and select an exponential function to fit the expression $\kappa = f(h')$. The fitting results are shown in Figure 7, where, with a goodness of fit $R = 0.809$, we have

$$\kappa = 1.308 \exp(-0.737h'). \tag{27}$$

Putting this fitting result into $b' = f(h')l'$ gives

$$b' = 1.308 \exp(-0.737h')l'. \tag{28}$$

Finally, to obtain the formula for calculating the ribband width, both sides of this equation are multiplied by the feature dimension $R/10$ to restore the dimensional quantities:

$$b = 1.308 \exp(-0.737h')l. \tag{29}$$

4 Verification

Abaqus 6.12 FEM software is used for numerical simulation, and the FEM results are compared with those

TABLE 4 Comparison of buckling analysis results for steel models.

R_0 (mm)	R_1 (mm)	t_0 (mm)	t_1 (mm)	t_2 (mm)	l (mm)	L (mm)	FEM result by Xia and Xie	Analytical result by us
							P_{cr} (MPa)	P_{cr} (MPa)
2,650	2,730	40	40	30	60	600	26.77	23.07
2,650	2,730	30	40	30	60	60	21.83	22.45
2,650	2,730	35	40	30	60	600	24.43	22.73
2,650	2,730	40	30	30	60	600	22.62	19.31
2,650	2,730	30	35	20	40	400	22.85	20.70
2,650	2,710	35	40	30	60	600	17.23	15.48

of the analytical method proposed in this paper to verify the accuracy of the latter. In contrast to the parameter changes used in the determination of the formula for the ribband width, the models used in this section not only have a wider range of geometrical parameters, but also involve changes in the slenderness ratio or the global size. The finite element type is S4R, the size of each finite element is about $h/3$, the

displacement boundary condition is simply support at both ends, and the material is Titanium Alloy. Table 2 shows the dimensions of the models and a comparison between the FEM results and analytical results for each model, and Figure 8 shows the buckling mode of Model f. It can be seen from Table 2 that the error in P_{cr} using the analytical approach and the FEM is less than 10% for all models, and the wavenumbers of the axial half-wave and the circumferential whole wave are consistent during buckling. Therefore, the analytical approach to global buckling of sandwich cylindrical shells proposed in this paper appears to have good accuracy and applicability.

To verify whether the proposed approach is suitable for buckling analysis of sandwich cylindrical shells made of other metallic materials, a buckling analysis of sandwich cylindrical shells made of steel ($E = 210000\text{MPa}$, $\nu = 0.3$) is carried out. Table 3 shows the dimensions and a comparison between FEM and analytical results, it can be seen that the method of buckling analysis proposed in this paper is also suitable for steel ring-stiffened sandwich cylindrical shells.

The buckling analysis of six dimensions of steel ($E = 196000\text{MPa}$, $\nu = 0.3$) ring-stiffened sandwich cylindrical shells were performed by Xia and Xie with FEM, which are shown in Table 4. As we can see from Table 4, the results of the analytical approach proposed in this paper are in good agreement with the results of FEM by them.

5 Influence of geometrical parameters on global stability

The influences of the geometrical parameters on the critical global buckling load of sandwich cylindrical shells are explored with the help of the approach to buckling analysis proposed in this paper. We keep the radius of the inner surface of the inner shell and the total length of the shell constant and change the other geometrical parameters of Model 1. As shown in Figure 9,

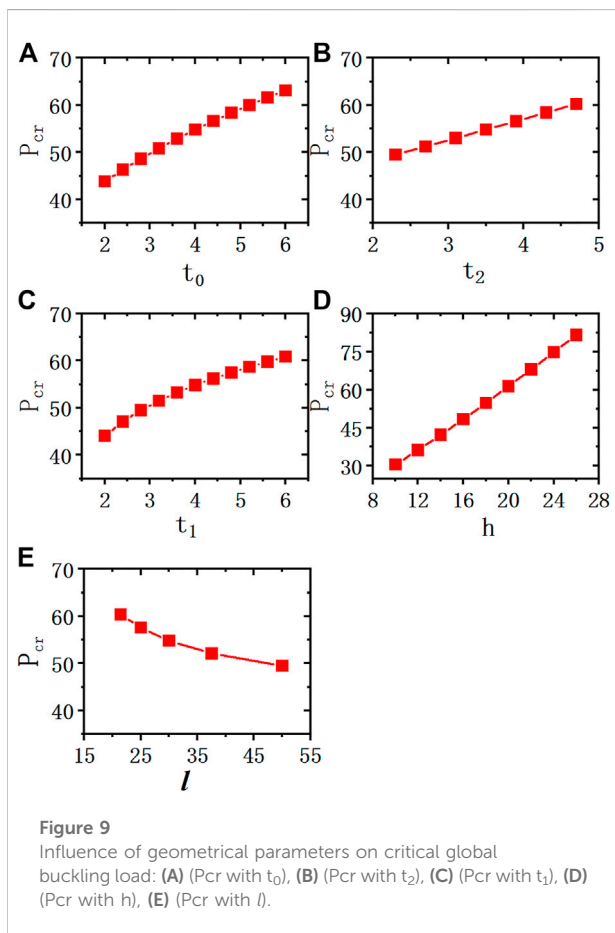
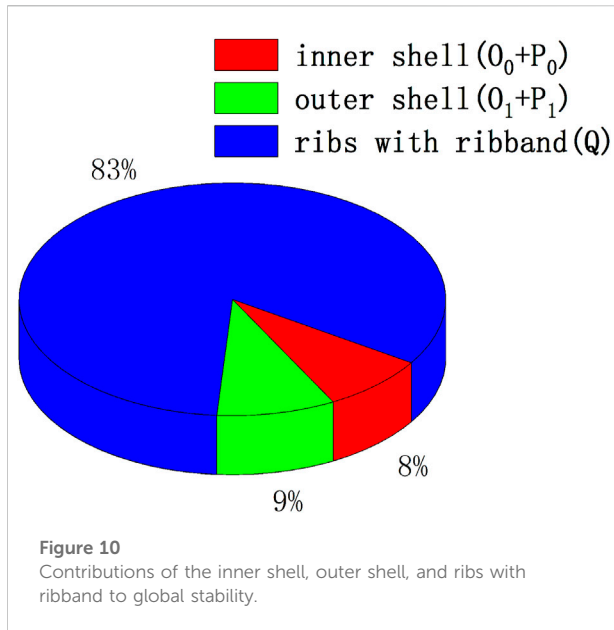


Figure 9 Influence of geometrical parameters on critical global buckling load: (A) (P_{cr} with t_0), (B) (P_{cr} with t_2), (C) (P_{cr} with t_1), (D) (P_{cr} with h), (E) (P_{cr} with l).



the critical global buckling load increases with increasing inner shell thickness, outer shell thickness, rib height, and rib thickness, but decreases with increasing rib spacing. When all the geometrical parameters are changed by the same multiple, it is the change in rib height that has the greatest influence on the critical global buckling load. Increasing the rib height can significantly increase the critical load, whereas the inner shell thickness, outer shell thickness, rib thickness, and rib spacing have relatively little influence on it.

It can be seen that the contributions of the inner shell, outer shell, and ribs to global stability can be determined by calculating the terms in Eq. 23. Taking Model 1 as an example, the contributions of each term to global stability are shown in Figure 10. It can be seen that for this model, the contribution of ribs with ribband to global stability is 83%, while the contribution of the inner and outer shells is less than 10%. In other words, the ribs play a decisive role in the global stability of ring-stiffened sandwich cylindrical shells. Furthermore, the bending stiffness of the ribs is determined by EI , and $EI \propto h^3$, and so the rib height has the greatest influence on the critical global buckling load, which means that the stability of sandwich cylindrical shells can be improved by appropriately increasing the rib height.

6 Conclusion

In this paper, to analyze the global buckling of ring-stiffened sandwich cylindrical shells, first, a reasonable virtual displacement was assumed according to the boundary conditions and the deformation characteristics of the inner and outer shells during global buckling.

Second, the total potential energy was obtained using classical laminate theory, and a formula for the critical global buckling load was then derived using the Rayleigh–Ritz method. All the terms in this formula have clear physical meanings, which intuitively show the contribution of the inner shell, the outer shell, and the ribs to global stability. Finally, a numerical simulation of the global buckling of ring-stiffened sandwich cylindrical shells was carried out using Abaqus FEM software. The FEM results are in good agreement with those of the proposed analytical approach, which proves that this approach has good accuracy and applicability. The main conclusions are as follows:

1. The ribband width is an important parameter characterizing the coupling effect of the inner shell, outer shell, and ribs, and it has a significant influence on the precision of calculations of the critical global buckling load. This paper explored and evaluated the influence of different geometrical parameters on ribband width, by omitting those with little influence and fitting an expression for the ribband width in terms of the others. A formula for calculating the ribband width was determined in a step-by-step manner.
2. The influence of geometrical parameters on the global buckling of sandwich cylindrical shells was investigated using the proposed analytical approach. The critical global buckling load increases with increasing inner shell thickness, outer shell thickness, rib height, and rib thickness, but decreases with increasing rib spacing. Furthermore, changes in the rib height have the greatest influence on the critical global buckling load, while the thicknesses of the inner and outer shells and the ribs and the rib spacing have relatively little influence. The contribution of the ribs to global stability is more than 80%, while those of the inner and outer shells are less than 10%, i.e., the ribs play a decisive role in the global stability of ring-stiffened sandwich cylindrical shells.
3. Although a lot of work has been done on the analytical approach to global buckling of ring-stiffened sandwich cylindrical shells in this paper, there are still some deficiencies that need to be further studied: the analytical method for ribband width have not been obtained, and on experimental results can be used for verification.
4. Next the formula of ribband width will be established by an analytical approach, and, if conditions permit, we will conduct an experimental study on global buckling of ring-stiffened sandwich cylindrical shells.

Data availability statement

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding author.

Author contributions

XC was in charge of conceptualization, methodology and Writing-Original Draft of this article, LW was in charge of supervision and formal analysis, ZL contributed to the validation, writing-review and editing, HZ and XW was responsible for the investigation. All authors contributed critically to the drafts and gave final approval for publication.

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