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# Deep learning based recognition of shape-coded microparticles

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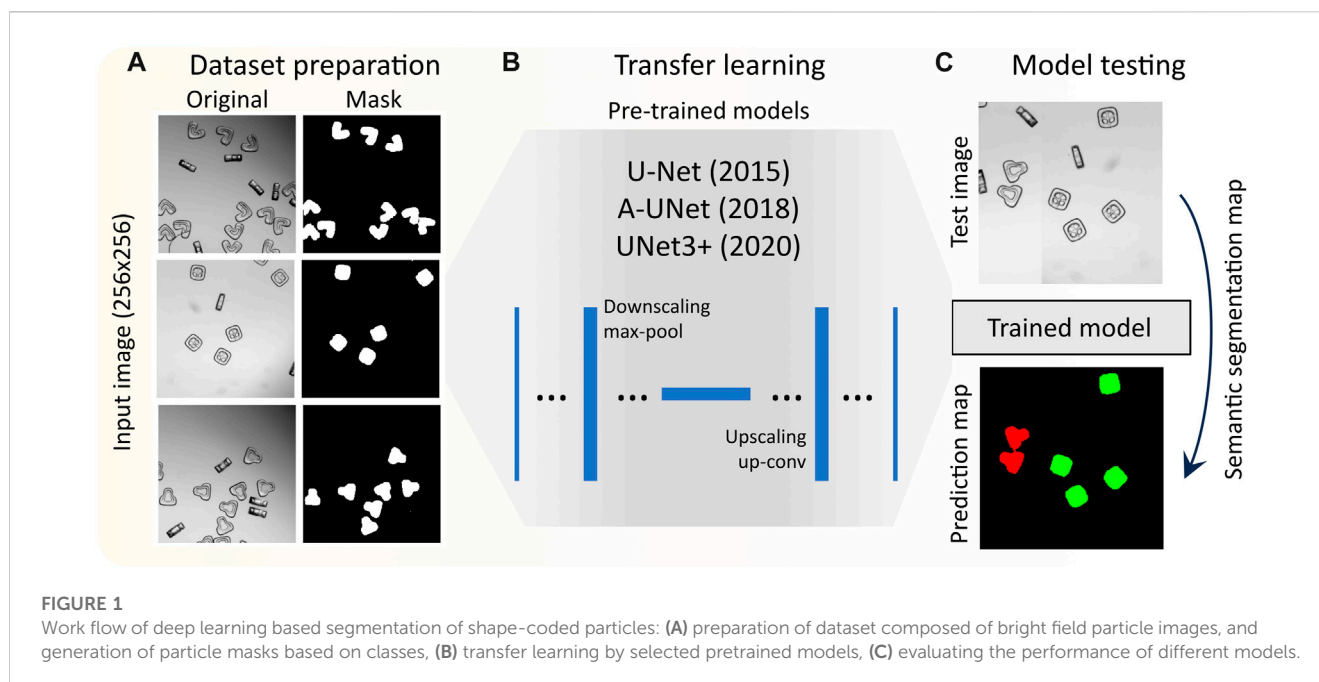
Encoded particles have been used for multiplexed diagnostics, drugs testing, and anti-counterfeiting applications. Recently, shape-coded hydrogel particles with amphiphilic properties have enabled an amplified duplexed bioassay. However, a limitation to read multiple particle shape-codes in an automated manner and within a reasonable time prevents a widespread adaptation of such potent diagnostic platforms. In this work, we applied established deep learning based multi-class segmentation models, such as U-Net, Attention U-Net, and UNet3+, to detect five or more particle shape-codes within a single image in an automated fashion within seconds. We demonstrated that the tested models provided prosaic results, when implemented on an imbalanced and limited raw dataset, with the best intersection over union (IoU) scores of 0.76 and 0.46 for six- and eleven-class segmentation, respectively. We introduced augmentation by translocation (ABT) technique to enhance the performances of the tested models significantly, where the best IoU scores for the six and eleven classes increased to 0.92 and 0.74, respectively. These initial findings to detect multiple shapes of the particles in an automated manner underscore the potential of shape-coded particles to be used in multiplexed bioassays. The code is available at: [github.com/destgeerlab/shape-coded-particles](https://github.com/destgeerlab/shape-coded-particles).

## KEYWORDS

lab-on-a-particle, shape-coded particles, amphiphilic compartments, deep neural network, segmentation, augmentation by translocation

## 1 Introduction

Advances in image processing have successfully transferred to clinical tissue image analysis with single cell segmentation in digital pathology, whereas numerous other biomedical datasets are being analyzed with emerging image analysis tools every day [de Haan et al. \(2021\)](#); [McQuin et al. \(2018\)](#); [Schindelin et al. \(2012\)](#). Over the years, various open source (ImageJ/NIH Image, CellProfiler, Phyton libraries-Open CV, Scikit-image) and commercial (MATLAB Image Processing Toolbox, ImagePro plus, Metomorph) software packages have been released to ease the biologists' and experimentalists' hands to evaluate their data and conclude the system-level results quantitatively in a simpler and shorter workflow [Schneider et al. \(2012\)](#); [Pedregosa et al. \(2011\)](#); [Carpenter et al. \(2006\)](#); [Bradski \(2000\)](#). Image classification and segmentation, object tracking, and reconstruction of 3D representations are major benefits of digital image processing where not only the rule-based algorithms but also deep-learning-based implementations have transformed the analysis of biomedical images, thus enabling the researchers to realize spatial variations embedded in the living systems quantitatively. For instance, from a simple bright field or fluorescent image of a cell, different intracellular organelles, such as the cell's nuclei, cytoplasm, or walls, can be identified, segmented, and assigned to a



separate cell class. Recently, several deep learning models have been developed that can generalize the image segmentation and make it applicable to a diverse dataset of cell images [Stringer et al. \(2021a\)](#); [Caicedo et al. \(2019\)](#); [Sommer et al. \(2011\)](#). Besides cell analysis, artificial intelligent approaches have been used in microfluidic droplet generation and on-demand sorting [Lashkaripour et al. \(2021\)](#); [Anagnostidis et al. \(2020\)](#), image-based cytometry [Hu et al. \(2020\)](#); [Gupta et al. \(2019\)](#), and predicting three-dimensional (3D) structures of proteins from amino acid sequences with atomic-level accuracy [Yang et al. \(2023\)](#). There is an emerging need to apply these deep-learning models for processing images of encoded microparticles *viz.* increasingly being used in multiplexed bioassays, anti-counterfeiting applications and drugs testing [Sahin et al. \(2022\)](#); [Destgeer et al. \(2020\)](#); [Wu et al. \(2020\)](#); [Eun Chung et al. \(2014\)](#); [Pregibon et al. \(2007\)](#); [Lee et al. \(2014\)](#); [Song et al. \(2019\)](#).

In recent years, U-Net, an architecture specifically designed for biomedical image segmentation, has been extensively used for cell image segmentation and could potentially be used to segment images of encoded microparticles [Ronneberger et al. \(2015\)](#). U-Net's architecture is based on a fully convolutional network and features a series of upsampling operations that provide precise localization. This model's efficacy has inspired several improved versions and adaptations, each trying to enhance different aspects of the original model. For example, the Attention U-Net [Oktay et al. \(2018\)](#) introduced attention gates that learn to focus on target structures of varying shapes and sizes in an image, improving the sensitivity and accuracy of its predictions. On the other hand, UNet++ [Zhou et al. \(2018\)](#), a deeply-supervised encoder-decoder network with dense skip pathways, attempted to reduce the semantic gap between the feature maps of the encoder and decoder networks, leading to better segmentation performance. The attention mechanism has also been employed to improve performance in segmenting neural cell instances [Yi et al. \(2019\)](#), focusing the model on valuable features, thereby improving speed and accuracy. Similarly, Multi-

scale Attention Net (MA-Net) [Fan et al. \(2020\)](#) integrates local features with global dependencies by introducing a self-attention mechanism. Recent works have introduced novel models like Cellpose [Pachitariu and Stringer \(2022\)](#); [Stringer et al. \(2021b\)](#) and CellT-Net [Wan et al. \(2023\)](#), which offer out-of-the-box results for various image types without the need for model retraining or parameter adjustments. The latest iterations of these models also incorporate human-in-the-loop approaches for model fine-tuning and improved segmentation accuracy. In this work, we will utilize the selected aforementioned neural network architectures to segment shape-coded microparticle images for potential applications in multiplexed bioassays.

The shape-coded microparticles are unique in their ability to compartmentalize nL-pL scale droplet volumes upon simple mixing of reagents ([Akhtar et al., 2023](#)). An aqueous droplet is spontaneously retained within the hydrophilic cavity of the amphiphilic microparticle as the continuous oil phase interacts with the outer hydrophobic layer of the particle [Destgeer et al. \(2020\)](#); [Wu et al. \(2020\)](#). Commonly used microfluidic droplet generators and microwell arrays used for compartmentalization require a cleanroom-based fabrication of devices and specialized instruments to operate those devices by an expert user [Yelleswarapu et al. \(2019\)](#); [Rissin et al. \(2010\)](#). In comparison, the amphiphilic microparticles offer a user-friendly, cleanroom-independent, instrument-free, and low-cost solution that relies on the commonly used lab pipettes to mix reagents and form particle-templated droplets (or *dropicles*) [Destgeer et al. \(2021\)](#). Moreover, the inner layer of these shape-coded microparticles is functionalized to capture biomolecules of interest, whereas the outer layer is used to shape-code them, *viz.* a feature essential to realize multiplexed bioassays. These shape-coded microparticles, with clearly visible differences in their shapes, are quantitatively differentiated based on geometric parameters such as circularity, cross-sectional area, and perimeter by manually analyzing the particle images acquired by using a standard laboratory microscope or a portable reader for

point-of-care applications [Shah et al. \(2023\)](#); [Destgeer et al. \(2020\)](#). However, an automated reading and classification of numerous particle shape codes before recording a colorimetric signal associated with a bioassay require a deep-learning-based image analysis approach suitable for use in the lab or the field.

In a conventional droplet-based bioassay, we have to scan 10s of wells of a 12- or 24-well plate where each well is seeded with several hundreds of amphiphilic microparticles ([Destgeer et al. 2020](#); [Destgeer et al. 2021](#)). A single scan of a well can result in 25–64 images, which can be analyzed by using a semi-manual open-source tool (ImageJ) to extract particle-level information. However, this requires a time-consuming and tedious workflow, which includes steps like format conversion, thresholding to obtain each particle mask, and evaluation of desired physical parameters. Moreover, this semi-manual image analysis approach lacks the ability to segment multiple shape-coded particles within a single image. Therefore, we hypothesize that the potential use of deep-learning-based approaches could offer a highly promising computer-vision-based workflow to automate the traditional image analysis of shape-coded particles. However, the limited availability of particle images in our experimental dataset poses a challenge in developing robust and high-performing deep-learning models. A transfer learning approach can address this limitation by leveraging the knowledge gained from pre-trained models, even if the desired features between two datasets may not perfectly align.

In this study, we performed the first-ever multi-class segmentation of shape-coded particles by using the pre-trained models, such as U-Net, Attention U-Net (A-UNet), and UNet3+ ([Oktay et al. \(2018\)](#); [Ronneberger et al. \(2015\)](#); [Huang et al. \(2020\)](#)). The performance of these pre-trained models on our raw datasets was prosaic, and on-average marginally altered after conventional augmentation of datasets. Therefore, we developed a new algorithm, i.e., augmentation by translocation (ABT), to augment our datasets in a way that negative effects of class imbalance and limited number of instances can be compensated by evenly distributing shape-coded particles into the empty positions in an image. The ABT-balanced datasets resulted in on-average remarkable performances for all three models in terms of evaluation metrics and convergence speed.

## 2 Materials and methods

### 2.1 Fabrication of shape-coded particles and image data acquisition

As reported in the earlier work, the shape-coded particles were fabricated using a co-flow lithography technique, where a set of 3D printed and co-axially stacked structured nozzles sculpt the precursor flow streams to cure unique particle shapes upon UV exposure [Destgeer et al. \(2020\)](#). The particle shape codes (SC) were defined based on the sculpting of the outer or/and inner boundaries of the particle, resulting in the following particle shapes used in this work: SC0, SC1, SC2, SC3, SC4, SC13, N, 4H, LL, and TT ([Supplementary Table S1](#)). After washing, the cured particles suspended in ethanol were seeded in a well plate for image acquisition using a standard microscope (Nikon, Ti2) equipped with a camera ([Figure 1A](#)). High-resolution images of the particles captured in ethanol provided a better contrast with the background

than those captured in a continuous oil phase after the droplet formation. Therefore, we decided to use ethanol-based images in this work for segmentation.

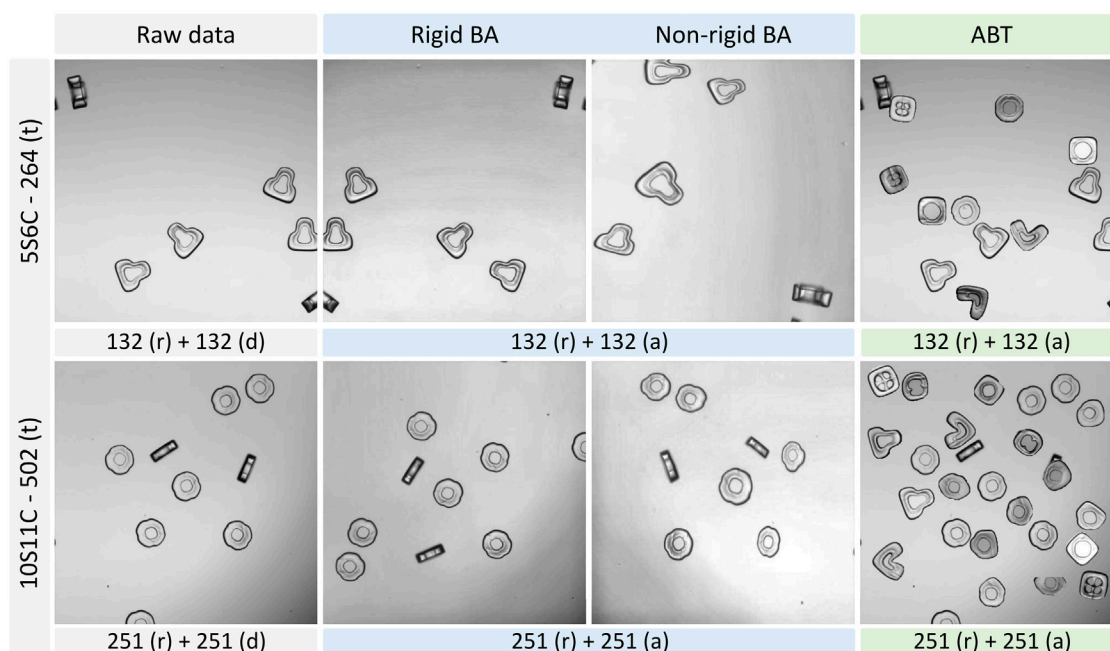
### 2.2 Annotation and ground truth masks generation

For annotation, we used the Modular Interactive Video Object Segmentation (MiVOS) [Cheng et al. \(2021\)](#) framework to perform pixel-level segmentation by separating the particles in the foreground from the background within a stack of images. With interactive user inputs to create the initial mask and possibilities to propagate and refine the mask from one frame to the next within an image stack, the MiVOS offers a flexible and adaptable solution to rapid annotation. To prepare the data for annotation using MiVOS, the original high-resolution particle images were down-sampled from 2,048 x 2,048 pixels to a resolution of 256 x 256 pixels. This reduction in image resolution was necessary to manage computational resources more effectively and streamline the annotation process. To further aid the annotation process, the captured images for each specific class of shape-coded particles were combined into a single Moving Picture Experts Group (MPEG) format compressed video file, facilitating the sequential viewing and annotation of images by MiVOS.

Annotation commenced with the first frame of the MPEG video analyzed by the MiVOS framework, where a simple click, scribble, or freehand drawing around a target particle was enough to kick-start the process. Once the necessary objects were annotated in the first frame, these annotations were propagated throughout the video. Skimming through the entire frame sequence was crucial to identify any potential inaccuracies in the propagated annotations. Should any misannotations be detected, they were corrected on the spot, and the propagation was then resumed. Despite the MiVOS originally being designed for videos with consecutive frames, and trained on dissimilar data, it has demonstrated remarkable effectiveness in adapting to the unique characteristics of our dataset comprising images of different shape-coded particles. The scribble tool within the MiVOS framework was particularly useful in providing prompt frame-to-frame corrections of the annotation masks. With the MiVOS framework, we built a reasonable database of ground truth masks encompassing a total of 325 processed images, including 1,306 annotated particles' instances, which were annotated in approximately 5 hours ([Figure 1A](#)).

### 2.3 Database preparation for experiments and data splits

Our Database consisted of ten different particles' shape-codes, each represented with about 102–165 annotations ([Supplementary Table S2](#)). Every particle image in our database had a corresponding segmentation mask. We formulated the first dataset (10S2C, ten particle shapes and only two classes, 325 images), where the mask differentiated only between the image background and the shape-coded particles ([Supplementary Table S2](#)). The 10S2C dataset was mainly used to initialize our experiments in the most basic form of binary classification by U-Net based models. To challenge the models' ability to differentiate between multiple particle shape codes, we built our second (5S6C, five



**FIGURE 2**

Basic augmentation (BA) and augmentation by translocation (ABT) of the example images from the 5S6C and 10S11C datasets. Two sub classes of the BA are depicted: Rigid and non-rigid augmentation. ABT Number of raw (r), duplicated (d) or augmented (a) images are indicated along with the total number of images for the training (t) purpose.

particle shapes with six classes, 170 images) and third (10S11C, ten particle shapes with eleven classes, 325 images) datasets for subsequent experiments. The 5S6C dataset was a subset of the 10S11C dataset. We selected the five visibly most distinct shape-codes in the 5S6C dataset based on the inner (4H), outer (SC0 and SC4), and inner-and-outer (LL and TT) boundary shape-coding of particles.

We split each dataset into subsets for training, validation, and testing where the uneven distribution of shape-coded particles across images posed a challenge. A naive splitting of the dataset into training, testing, and validation sets based on images alone resulted in a significant imbalance concerning the number of annotations per class. To address this issue, we took a more nuanced approach that considered each image's annotation count per class. By scrutinizing the number of instances per class across our collection of images, we were able to categorize the images into distinct bins. Each bin was designed to contain approximately the same number of annotations. For example, one bin contained images with one to two annotations while another contained five to eight annotations per image. Having divided the images into bins, we then distributed the images from these bins across the training, testing, and validation sets. However, due to a limited total number of particle instances per class per image, it was still challenging to generate a balanced dataset with uniform distribution of particle occurrences across different classes.

## 2.4 Augmentation of datasets

We employed two different augmentation approaches to generate an equivalent number of augmented images from the

raw datasets. We upsampled our 5S6C and 10S11C datasets with 132 and 251 raw images to 264 and 502 augmented images, respectively, by using the basic augmentation (BA) and augmentation by translocation (ABT) techniques (Figure 2 and Supplementary Figure S1). For the raw dataset, we simply duplicated the raw images to match the dataset volume with the BA and ABT approaches, which included the raw images in addition to the augmented images. The BA approach, based on the Albumentations library, combined rigid and non-rigid transformation options, such as elastic transform, grid distortion, optical distortion, random brightness contrast, CLAHE (contrast limited adaptive histogram equalization), random gamma, vertical flip, and random rotate, for dataset augmentation. Buslaev et al. (2020) Our in-house developed ABT approach was based on augmentation by image mixing; however, it was done very differently here compared to the conventional image mixing methods reported earlier. Hu et al. (2020); Takahashi et al. (2020); Shorten and Khoshgoftaar (2019).

The ABT was particularly tailored to uniformly upscale the random occurrences of shape-coded particles in an image. Specifically, the ABT extracted a shape-coded particle from one image and positioned it at a random, non-overlapping location in another image to increase the particle occurrences per image.

## 2.5 Training setup

For our experiments, we utilized the Keras-UNet-Collection repository, selecting U-Net (28M parameters), A-UNet (25M



**TABLE 1 U-Net, A-UNet, and UNet3+ performance on multi-class 5S6C dataset: The UNet3+ showed best performance when trained on the dataset augmented by translocation (ABT) compared to the basic augmentation (BA) or raw dataset.**

Model	IoU Score (0.5)	Dice score	AP (0.5)	AR
	Raw—BA—ABT	Raw—BA—ABT	Raw—BA—ABT	Raw—BA—ABT
U-Net	0.70–0.44–0.61	0.46–0.39–0.56	0.89–0.75–0.84	0.85–0.77–0.87
A-UNet	0.52–0.84–0.91	0.49–0.62–0.71	0.79–0.97–0.94	0.86–0.93–0.95
<b>UNet3+</b>	0.76–0.76– <b>0.92</b>	0.49–0.54– <b>0.71</b>	0.90–0.90– <b>0.96</b>	0.86–0.86– <b>0.97</b>

parameters), and UNet3+ (24M parameters) for comparative analysis. Detailed model configurations and respective hyperparameters can be accessed in our GitHub repository in the source code. For consistency, the hyperparameters were kept the same for all the three models. We adopted the Visual Geometry Group with 16 convolutional layers (VGG16), which has been pre-trained on the ImageNet dataset, as our encoder backbone primarily due to its compatibility with the A-UNet model. The VGG16 architecture, which merges same-padding convolution and max-pooling kernels, is adept at extracting hierarchical features suitable for attention gates.

For image preprocessing, we employed basic normalization by adjusting the pixel values between 0 and 1, and also used Keras VGG16 batch normalization by replicating a similar process that has been applied to the ImageNet dataset. We investigated the effect of basic and VGG16 normalizations on the convergence rate for our model by conducting experiments on the 5S6C dataset (Supplementary Figure S2). We did not observe a significant difference in the model performance for the two normalizations. Therefore, we decided to stay with the basic normalization method for subsequent experiments.

We selected the Adam optimizer for training purposes. For training evaluation, we adopted the weighted multi-class Dice Loss to address class imbalance during training. Moreover, we utilized standard metrics, including intersection over union (IoU), dice score, average precision (AP), and average recall (AR), to gauge the performance of the tested models. Our training routine consisted of three training steps where, after each training step, the best-performing weights were picked for the subsequent steps as the learning rate was reduced by an order of magnitude. The first training step had 64 epochs with a learning rate of  $2.5e-4$  and a batch size of 10 (8 for 10S11C) from the raw, BA or ABT datasets. The second and third steps were conducted with only the raw images and consisted of 32 and 16 epochs, respectively.

It is crucial to note that this unique training configuration was not designed to evaluate, nor did this represent, the potential peak performance of the tested models. In our training configuration, instead of employing a grid search for optimal hyperparameters, we opted for the parameters that had demonstrated strong performance in our preliminary tests.

In an effort to foster inclusivity and encourage reproducibility, we intentionally harnessed universally accessible resources for our experiment. As a primary resource, we utilized Google Colab to train our models. Google Colab offers a daily amount of free computational power, thereby providing a readily accessible platform to anyone with a mail account and a browser with internet connectivity. The annotation portion of our work,

however, necessitated a more traditional hardware setup due to the graphical interface requirements of the task. Consequently, we conducted this part of the experiment on a personal desktop computer equipped with an Nvidia RTX graphics card.

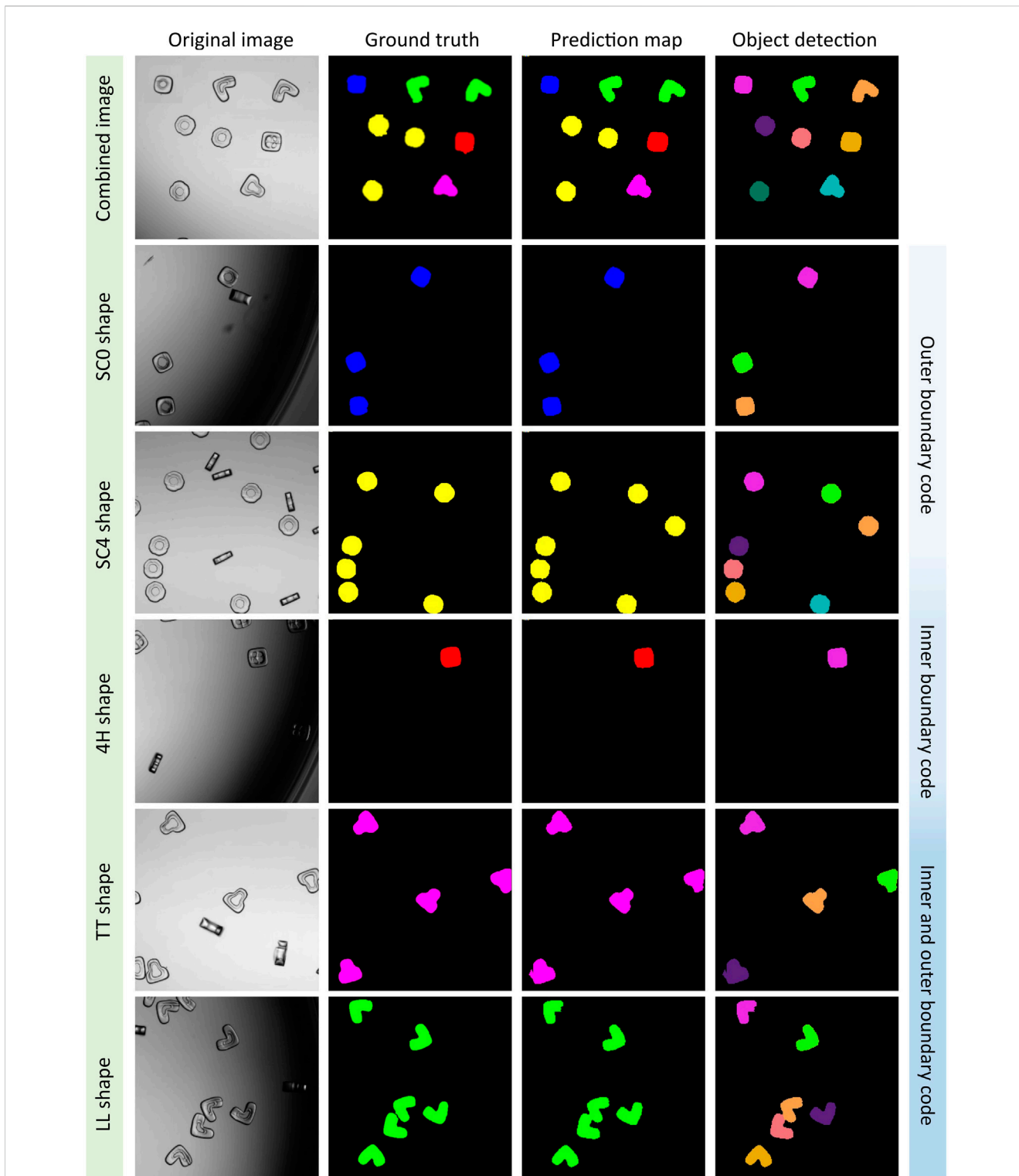
## 3 Results

### 3.1 Five-shape multi-class segmentation

Prior to the multi-class segmentation experiments, we employed five different U-Net models for the binary classification of particles against a background in order to ensure our datasets' compatibility with the models, and chose the original U-Net, A-UNet, and UNet3+ for further multi-class analysis (Supplementary Table S3; Supplementary Figure S3). We aimed to evaluate the performance of these three models on our raw 5S6C dataset and its augmented versions (BA and ABT) (Table 1).

When implemented on the raw dataset (test set), the UNet3+ resulted in the best IoU score of 0.76 compared to the worst score of 0.52 for the A-UNet model. The basic augmentation did not improve the IoU score for the UNet3+ but significantly enhanced it to 0.84 for the A-UNet. Counterintuitively, the U-Net performance dropped with the BA dataset as the IoU score slipped from 0.7 to 0.44. When used with the ABT dataset, the UNet3+ performance peaked at an IoU score of 0.92 with a significant boost in the models' convergence speed (Supplementary Figure S2). The A-UNet-ABT model showed a similar positive trend with an IoU score of 0.91. However, the IoU score of 0.61 for the U-Net-ABT model did not improve from the U-Net-raw model (0.71). Overall, in terms of the IoU scores, the three models performed better with the ABT dataset when compared to the BA dataset. We observed a relatively similar trend in the other evaluation parameters, such as dice score, AP, and AR, without noticeable deviation from the trend in the IoU scores. Cumulatively, the UNet3+-ABT model resulted in the best scores for all the evaluation parameters, whereas the A-UNet-ABT model fell marginally behind.

Based on the best evaluation parameters, we plotted the segmented multi-class images (5S6C) of particles by using the UNet3+-ABT model (Figure 3). The UNet3+ model successfully segmented and classified the five different shape-coded particles, i.e., SC0, SC4, 4H, TT, and LL, within a single image or individual images containing only one shape-code at a time. The UNet3+ model passed the visual test almost flawlessly as the shape-codes categorized in different colors, such as SC0-blue, SC4-yellow, 4H-red, TT-magenta, and LL-green were predicted correctly against the ground truth (see columns 2 and 3 in



**FIGURE 3** UNet3+ model classifying five shape-coded particles in the 5S6C dataset. A virtually generated image consisted of five best performing shapes, i.e., SC0, SC4, 4H, TT, and LL shape-codes, was tested (row1). Rows two to six were examples of the individual shape-codes tested, which indicated a good match between the ground truth and the prediction map, where separate objects were detected successfully.

Figure 3). Object detection by watershed gave separate instances (each colored differently here), which is a useful feature for future analysis on detected particles (see column 4 in Figure 3). Interestingly, object detection by watershed was mostly able to distinguish particles

touching each other, which is considered a challenging task. For example, see the center-bottom pair of touching LL shape-coded particles that were detected as separate objects. The UNet3+ model could also navigate particles clustered in a crowded scene, but

**TABLE 2 U-Net, A-UNet, and UNet3+ performance on multi-class 10S11C dataset: The A-UNet showed best performance when trained on the dataset augmentation by translocation (ABT) algorithm compared to the basic augmentation (BA) and raw datasets.**

Model	IoU Score (0.5)	Dice score	AP (0.5)	AR
	Raw—BA—ABT	Raw—BA—ABT	Raw—BA—ABT	Raw—BA—ABT
UNet	0.16–0.16–0.54	0.14–0.11–0.49	0.51–0.51–0.80	0.50–0.50–0.88
<b>A-UNet</b>	0.18–0.18– <b>0.74</b>	0.12–0.12– <b>0.59</b>	0.51–0.51– <b>0.91</b>	0.50–0.50– <b>0.91</b>
UNet3+	0.46–0.60–0.72	0.34–0.42–0.53	0.72–0.82–0.87	0.81–0.89–0.91

occasionally some of the particles were impartially detected as background or *vice versa*. However, the portion of such false detection was minuscule in the tested dataset (please see [Supplementary Figure S4](#) for all tested 5S6C images).

### 3.2 Ten-shape multi-class segmentation

Building on the promising outcomes from the testing of 5S6C dataset, we embarked on a more rigorous test using the raw 10S11C dataset and its augmented variations. The UNet3+ model achieved a mediocre IoU score of 0.46 when applied to the raw dataset, whereas the A-UNet and U-Net models performed even worse with IoU scores of 0.18 and 0.16, respectively. The A-UNet and U-Net plateaued in their performance on the validation set after several training epochs, showing no further improvements in the training parameters. By training with the BA dataset, IoU score increased from 0.46 to 0.60 for the UNet3+ model. However, the A-UNet and U-Net models did not respond at all upon shifting from raw to BA dataset. Remarkably, with the 10S11C-ABT dataset the training metrics significantly improved for all the three models. The UNet3+-ABT performance incrementally advanced from an IoU score of 0.60–0.72. The A-UNet and U-Net, which previously struggled with the raw and BA datasets, took significant leaps with the ABT dataset from IoU scores of 0.18 and 0.16 to 0.74 and 0.54, respectively. Similar trends were observed in the other training evaluation parameters. This substantial enhancement in the evaluation parameters can be attributed to the dataset structure alteration, i.e., transitioning from a single-class per image to a multi-class representation per image in the ABT dataset, especially given the smaller batch sizes. Overall, in terms of the IoU scores, the three models performed much better with the ABT dataset, compared to the raw and BA datasets. Cumulatively, the A-UNet-ABT model resulted in the best scores for all the evaluation parameters, whereas the UNet3+-ABT model fell marginally behind. However, the best-performing IoU score of 0.74 for the A-UNet-ABT-10S11C model was much lower than the IoU score of 0.92 achieved with the UNet3+-ABT-5S6C model. ([Table 2](#)).

Based on the best evaluation parameters, we plotted the segmented multi-class images of particles by using the A-UNet-ABT-10S11C model. The A-UNet model segmented and classified the ten different shape-coded particles within a single image or individual images containing only one shape-code at a time (see [Figure 4](#); [Supplementary Figure S5](#) for all the tested images). The model performed reasonably well for most of the shape-codes with an IoU score of  $\geq 0.70$  (see [Supplementary Table S4](#)). The A-UNet-ABT model struggled with the SC13 and N shape-codes, which had the lowest IoU scores of 0.53 and 0.7, respectively. These shape-codes resulted in low-

performance parameters with a very clean test image dataset consisting of uniformly distributed particles. This low performance can be attributed to the non-uniformity of these particle shapes, as it is evident from their original BF images (see [Supplementary Figure S5](#)). We hope that an advanced post-processing algorithm might help to merge impartially predicted objects as unique singles.

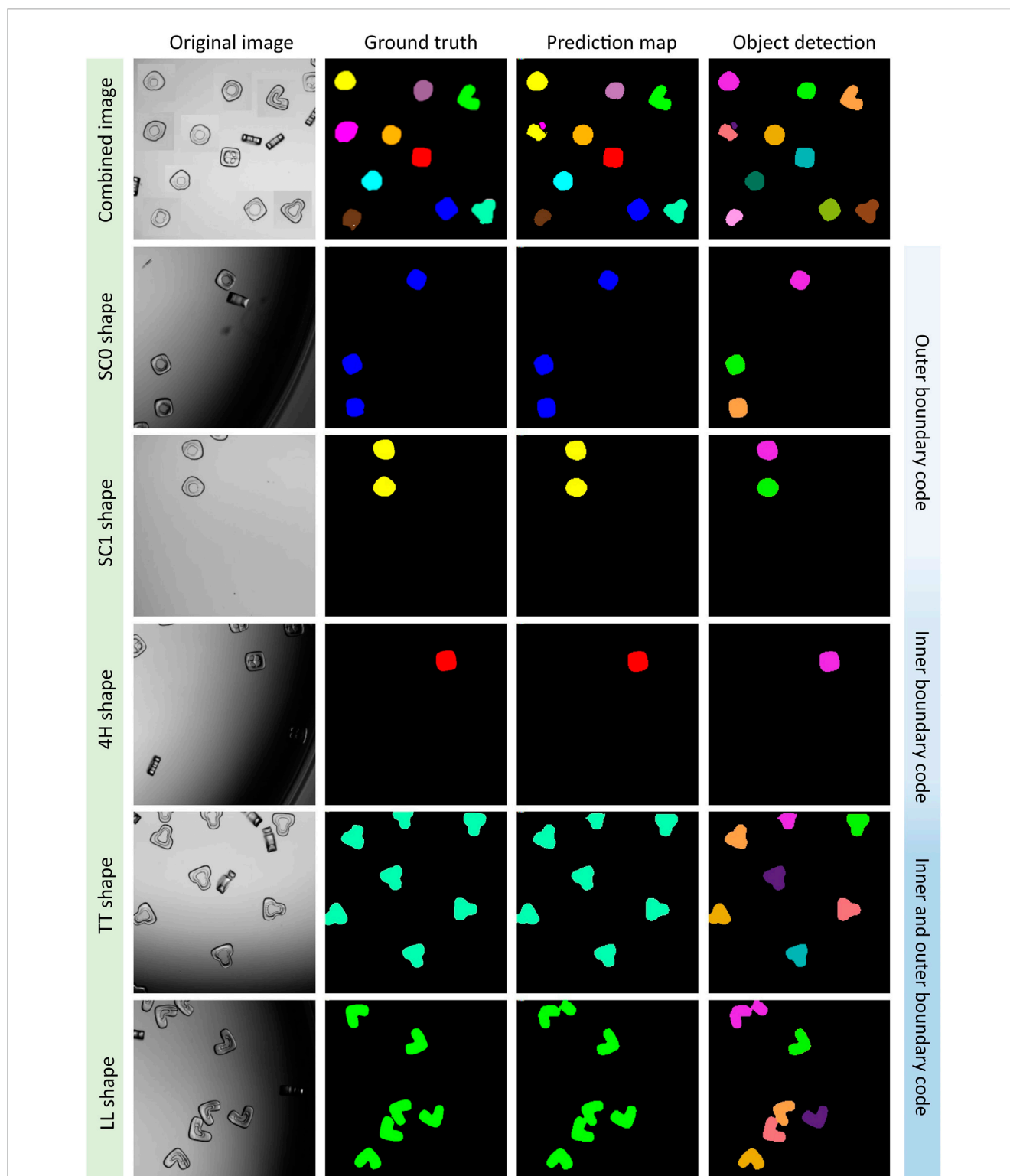
## 4 Discussion

### 4.1 Challenges of small unbalanced dataset

The nature of the ten-shape data, with its disproportionate distribution of annotations per class, creates an unbalanced structure. Limited and unbalanced datasets present several challenges. One of the primary issues is the risk of overfitting, i.e., a modeling error that occurs when a function is too closely fit to a limited set of data points. This might lead to a model which works exceedingly well on the training data but fails to generalize to unseen data. Another issue is the under-representation of some classes, which leads to a bias in the model towards the majority classes, potentially resulting in low predictive accuracy for the minority classes. The absence of sufficiently representative data further complicates the selection of suitable evaluation metrics, as traditional accuracy measures may inadequately reflect the model's performance when dealing with underrepresented classes. Moreover, the overall complexity in training models increases with limited data availability, as it constrains the ability to effectively learn the necessary features for each class. Nevertheless, a variety of methods can be employed to mitigate these challenges. For instance, re-sampling techniques can be used to balance the dataset. However, oversampling a minority class or undersampling a majority class would be counter productive. Therefore, re-sampling techniques could only be applied with adequate caution. Moreover, cost-sensitive learning can be implemented, which penalizes the misclassification of the minority class more than the majority class during the training phase. Additionally, transfer learning, which leverages the knowledge from pre-trained models, can be quite beneficial when dealing with small datasets. These pre-trained models on larger datasets can provide a good starting point for feature extraction.

### 4.2 False predictions on edges, annotation quality, and inner boundary annotation

Particles that are not fully visible within the boundaries of images can cause inaccurate outcomes, resulting in either false



**FIGURE 4**

A-UNet model classifying five shape-coded particles in the 10S11C dataset. A virtually generated image consisted of ten shapes, i.e., SC0, SC1, SC2, SC3, SC4, SC13, N, 4H, TT, and LL shape-codes, was tested (row1). Rows two to six were examples of the selected individual shape-codes tested, which indicated a good match between the ground truth and the prediction map, where separate objects were detected successfully. See [Supplementary Figure S5](#) for the remaining shapes.

negatives or false positives. This occurs when at least half of a particle is present in an image tile. In the case of relatively smaller particles, the model may fail to recognize them or incorrectly label them as false positives. While this behavior is acceptable in the object

detection stage, it is important to note that these particles may still be incorrectly identified. To tackle that problem, a higher overlap ratio can be used for tiling images, and rule-based algorithms can split the images to have less underrepresented particles.



Another significant limitation is that when the model predicts the mask of 2 cells that are closely positioned or touching each other, the watershed algorithm is unable to accurately separate the mask into two distinct instances. Watershed algorithm may help to differentiate them based on the topology; however, the larger dataset with a higher quality of annotation or instance segmentation instead of semantic segmentation can be a possible solution to overcome this problem.

Using a video-based object segmentation tool (MiVOS), the annotation time could be significantly reduced with the mask-propagation utility; however, propagation does not guarantee that each frame/image will be annotated flawlessly. High care is needed to double-check each object and its class, which can sometimes be overwhelming, and the resulting segmentation would not be as good quality as expected. Using MiVOS it took one person to annotate 325 images 5 h. Commercial software such as Apeer (by Zeiss) could be an alternative to annotating the data where several hand tools are represented for neat work. However, the required time will significantly increase (i.e., approximately 15 minutes per image with five instances, calculated with our dataset this could mean 65.3 h for 1,306 instances, or 81.25 h for 325 images). Furthermore, in this work, the annotation is done by only drawing the particles' outer boundary, where the particle's inner part is also assigned as a shape class instead of a background. Utilizing the inner boundary of the particle just like the outer boundary during the annotation process may increase the model's robustness by depicting the transition region between the inner boundary and the inner background.

### 4.3 Augmentation for enhanced dataset utility

Basic augmentation enhances the dataset in a way that similar reproduction of raw images results in increased robustness of the model, mitigation of the risk of overfitting, or improved model's generalization ability. In addition to all of these benefits, ABT naturally addresses class imbalance and, when properly configured, can fully rectify it. For instance, if the initial dataset contains ten instances of class one and five of class two, ABT can prioritize class two during augmentation, thereby balancing the classes without creating additional image load. A key advantage of ABT is its ability to transform datasets that usually contain only single-class images into datasets in which all classes are represented, provided that dataset integrity and reality are maintained.

### 4.4 Virtual test-based shape decision procedure

We noticed during our investigation that specific shapes proved to be more difficult to fit than others. Our shape decision procedure could be extended to virtual tests by digitally creating images of intended shapes to determine the most practical shapes where model performance might be

reasonably enhanced. This could help formulate a more effective approach to shape coding, leading to improved segmentation accuracy. More experiments on what particular shape attributes commit to better differentiation will contribute to future work in shape coding. Therefore, including a more robust shape decision procedure, which evaluates and optimizes shape configurations, could provide significant advancements in the accuracy and efficiency of our image segmentation tasks.

## 4.5 Potential model-based improvements

Our work did not incorporate the benefits of instance segmentation or the use of cutting-edge frameworks like maskRCNN (Region-Based Convolutional Neural Network) [He et al. \(2017\)](#). Unlike semantic segmentation, instance segmentation differentiates individual instances of the same class, providing an additional layer of understanding of the images. Deploying more advanced frameworks, like maskRCNN, might have offered additional avenues for model performance improvement. Furthermore, we did not explore the full suite of cell models available or engage in rigorous hyperparameter tuning. A comprehensive exploration of different cell models and meticulous hyperparameter tuning can play a crucial role in optimizing model performance and should be considered in future work.

## 5 Conclusion

We have presented a framework for an automated shape-based recognition and analysis of encoded particles. By using three different multi-class segmentation models, up to ten unique shape-coded particles were classified within minutes with reasonable model evaluation scores. The proposed workflow, from the annotation of particles to training the model, constitutes an encouraging path for researchers who would like to train their own datasets. For example, the MiVOS network with a user-friendly interface provided an accelerated (15x faster) annotation process compared to the conventional approaches. Moreover, with the use of dataset augmentation by translocation (ABT), we were able to significantly enhance the models' performance compared to the basic augmentation (BA) or raw datasets. Overall, our results provided a strong evidence that the shape-coded particles were an excellent fit for the various segmentation models used in this study. The particles' design allowed for straightforward adaptation by the models, resulting in high-quality segmentation and classification. Furthermore, by selectively tailoring our dataset, we were able to leverage the strengths of these models, illustrating the importance of a carefully curated datasets for the best results. As a future work, we envision that the classified particles can be further analyses to obtain specific information desired for certain bioassays, such as, particles geometric measurements, shape transformation in different mediums, fluorescent intensity readings, etc.

## Data availability statement

The raw data supporting the conclusions of this article will be made available by the authors, without undue reservation.

## Author contributions

MS and GD conceptualized the study. CB and MS built the initial dataset for training and testing purposes. LE and MS optimized the dataset and advanced the workflow by comparing different pretrained models. MS, LE, and GD wrote the manuscript. GD supervised the project. All authors contributed to the article and approved the submitted version.

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## Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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## Supplementary material

The Supplementary Material for this article can be found online at: <https://www.frontiersin.org/articles/10.3389/frlct.2023.1248265/full#supplementary-material>

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