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Thermal decomposition of n-hexane in organic Rankine cycle: a study combined ReaxFF reactive molecular dynamic and density functional theory

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The thermal decomposition mechanism of n-hexane is investigated by using density functional theory and ReaxFF force field. The initial decomposition reactions, the effect of temperature on thermal decomposition and first-order kinetics are analyzed. The results show that the C-C bonds in n-hexane molecule are more easily decomposed than that of C-H bonds, and the breakage of C3-C4 bond is the main initial decomposition reaction. The main decomposition products of n-hexane are H₂, CH₄, C₂H₂, C₂H₄, C₂H₆, and C₃H₆. The decomposition rate of n-hexane is accelerated by temperature. The apparent activation energy and pre-exponential factor of n-hexane thermal decomposition are 209.8 kJ mol⁻¹ and 1.1 × 10¹³ s⁻¹, respectively.

KEYWORDS

n-hexane, thermal decomposition, organic Rankine cycle, ReaxFF reactive molecular dynamic, density functional theory

1 Introduction

With the rapid development of economy, energy shortage and environmental pollution have become the key problems facing mankind (Chen et al., 2019; Wang et al., 2022; Tang et al., 2023). Therefore, the development of environment-friendly energy conversion technology is necessary to improve the energy efficiency of low-grade energy (Zhang et al., 2017; Wang et al., 2018a; Zhang C. et al., 2018). Among the energy conversion technologies, the organic Rankine cycle (ORC), which uses organic fluid as the working fluid, can effectively convert waste heat (Tumen Ozdil et al., 2015; Wang et al., 2020), solar energy (Twomey et al., 2013), biomass energy (Uris et al., 2015), ocean thermal energy (Chen and Huo, 2023; Huo et al., 2023) and geothermal energy (Liu et al., 2015; Wang et al., 2018b) into electricity. Ozahi et al. (Ozahi et al., 2017) investigated the thermodynamic performance of ORC system for usage in municipal solid waste power plant by using n-hexane, n-pentane, HFC-245fa, isobutene and HCFC-141b as working fluids, the results indicated that n-hexane has the highest energetic and energetic efficiencies at all working fluids. Aljundi et al. (Aljundi, 2011) investigated the impact of alternative dry fluids on the performance of ORC and compared them with other working fluids, they found that n-hexane was the best working fluid in this ORC system and HFC-227ea was the worst.

For low-temperature ORCs, lower heat source temperatures usually result in high heat recovery costs and low heat efficiency. Previous results have shown that supercritical ORCs has higher output work and thermal efficiency than subcritical ORCs. Karellas et al. (Karellas

and Schuster, 2008) used HFC-134a and HFC-245fa as working fluid to evaluate the performance of ORC, and the results showed that the thermal efficiency of subcritical ORC was much lower than that of supercritical ORC. Oyewunmi et al. (Oyewunmi et al., 2016) used the same working fluid to compare the heat recovery performance of supercritical ORC and subcritical ORC through theoretical calculation, and the results indicated that supercritical ORC had higher thermal efficiency and output work.

However, the supercritical ORC has a high heat source temperature, and the working fluid may decompose in the process of circulation (Huo et al., 2017; Huo et al., 2022a; Huo et al., 2022b). The decomposition products of the working fluid may consist of gaseous, liquid, and solid states, which will affect the performance and even the safety of ORC (Huo et al., 2017; Huo et al., 2019a). The gaseous products will increase the condensing pressure of the ORC system, thereby reducing the performance of the system. The liquid products will mix with the working fluid, and then affect the thermophysical properties of the working fluid. Solid products can clog pipes and components, creating a system safety hazard. For example, Rajabloo et al. (Raja et al., 2017) investigated the effect of the pyrolysis of octamethyltrisiloxane and isopentane on the ORC systems, the results indicated that pyrolysis products have a significant effect on the cycling efficiency, the performance of ORC system will be reduced by the pyrolysis product CH_4 . The impact of n-pentane decomposition on the supercritical ORC system performance was studied by Dai et al. (Andersen and Bruno, 2005), they found that the condensation pressure was increased by the generation of non-condensable gaseous products. Therefore, thermal stability of working fluid is one of the key factors to be considered in the screening of working fluids (Pu et al., 2020; Xin et al., 2020; Li et al., 2022; Si et al., 2022).

At present, the thermal stability and decomposition mechanism of alkanes have been studied extensively. Andersen et al. (Andersen and Bruno, 2005) investigated the thermal stability of hydrocarbon working fluids by using a miniature reactor, they found that the temperature can be considered as an indicator of the thermal stability of hydrocarbon working fluids. The thermal stability of cyclopentane was investigated by Ginosar et al. (Ginosar et al., 2011) using a circulation system, the results showed that the 300°C was its safe using temperature, and the presence of air has a negative effect on the thermal stability of cyclopentane. The thermal stability of n-hexane, cyclopentane, isopentane, n-pentane, isobutene and n-butane was studied by Dai et al. (Dai et al., 2013; Dai et al., 2016a) by using reactor, they found that the decomposition temperatures of these working fluids were 260–280°C, 260–280°C, 290–310°C, 280–300°C, 330–350°C, and 300–320°C, respectively. Xin et al. (Xin et al., 2020) investigated the decomposition mechanism of toluene, benzene, n-hexane, isohexane, cyclohexane, n-pentane, isopentane, cyclopentane, n-butane, isobutene and cyclobutane by using ReaxFF molecular dynamic (RMD) and density functional theory (DFT) method, they found that the initial decomposition reactions of hydrocarbon working fluids were the cracking of C-C and C-H bonds, and the C-H bonds of most hydrocarbon working fluids were more difficult to decompose than the C-H bonds, however, the work was mainly concerned with the thermal decomposition mechanisms of cyclo-butane, cyclopentane and cyclohexane, with only occasional mention of n-hexane. As a potential working fluid in ORC system, the thermal decomposition mechanism of n-hexane should be further investigated.

In this paper, the thermal decomposition mechanism of n-hexane is calculated by DFT calculation and RMD simulation, which can be

divided into the following three parts. Firstly, detailed DFT calculation and RMD simulation details are provided. Secondly, the initial decomposition reactions of n-hexane and the effect of temperature on the decomposition of n-hexane are studied, and the first-order kinetic analysis is carried out. Finally, a conclusion on the thermal decomposition mechanism of n-hexane is given.

2 Calculation method

2.1 DFT calculation

In this paper, M06-2X/6-31 + G (d, p) method (Zhao and Truhlar, 2007; Zhao and Truhlar, 2008) is used to optimize the geometric structures of the reactants and products involved in the initial decomposition reactions. The zero-point energy (ZPE) correction is carried out for all the geometric structures. All the optimized structures are analyzed by frequency calculation, and neither the reactants nor the products have imaginary frequencies. All the reaction paths are calculated by G09W software (Gaussian, 2009).

2.2 RMD simulation

In this paper, the ReaxFF force field (Chenoweth et al.) applicable to the description of C/H atoms is used to study the thermal decomposition mechanism of n-hexane. A periodic box containing 100 n-hexane molecules is established at 573.15 K and 4.0 MPa. First, the energy of the system is minimized, and then the NVT equilibrium simulation of 50 ps is performed. After equilibrium simulation, the 1,000 ps NVT simulations at the reaction temperature of 2000–3000 K are performed to investigate the effect of temperature on the thermal decomposition of n-hexane, the temperature interval is set as 200 K.

For reactive molecular dynamics simulation, the simulation time scale (ps) is much lower than the experimental time scale (s) due to the limitation of computing power. Arrhenius formula is applicable to the study of thermal decomposition characteristic of hydrocarbon working fluids (Dai et al., 2016b). According to Arrhenius equation, temperature does not affect the apparent activation energy of working fluid decomposition but only the decomposition rate, thus the reaction rate is often accelerated by increasing the simulated temperature (Castro-Marciano and van Duin, 2013; Zhang X. et al., 2018; Xin et al., 2020). Previous studies found that the ReaxFF reactive molecular dynamic simulation results with higher simulation temperatures are consistent with the experimental results. For example, the apparent activation energy of n-pentane decomposition obtained by the ReaxFF reactive molecular dynamic simulations was 228.33 kJ mol⁻¹ (Xin et al., 2020), this value was well consistent with the experimental result of 227.57 kJ mol⁻¹ (Dai et al., 2016b). The apparent activation energies of n-decane decomposition obtained by the ReaxFF reactive molecular dynamic simulations were 57.80–65.43 kcal mol⁻¹ (Wang et al., 2012), the values also well agree with the experimental value of 64.29 ± 2.39 kcal mol⁻¹ (Stewart et al., 1998). Therefore, from the perspective of the whole pyrolysis process of hydrocarbon working fluids, the simulation results are in good agreement with the experimental results. Previous study (Xin et al., 2020) has also shown that increasing temperature only increases the thermal decomposition rates of working fluids and the formation rates of products. Therefore, 2000 K–3000 K are set to the simulation temperatures in this study to accelerate the decomposition rate of n-hexane.

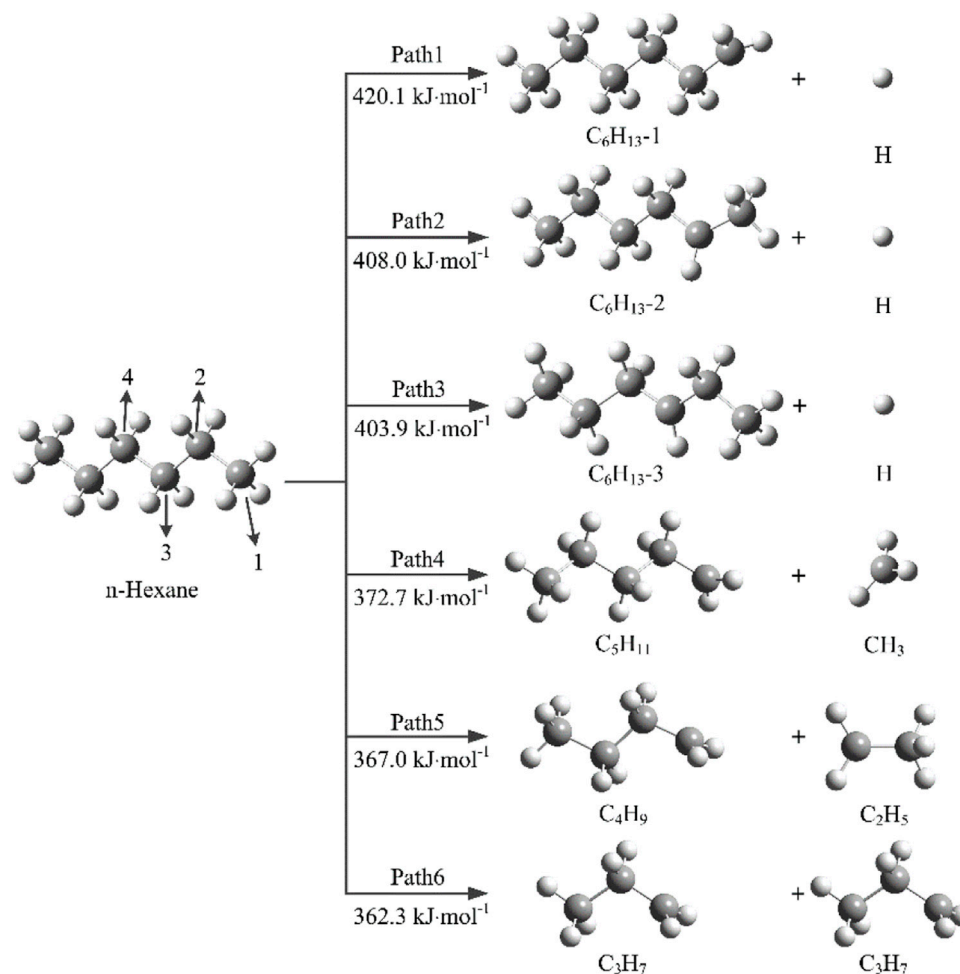


FIGURE 1
Possible initial decomposition reactions and bond dissociation energies of n-hexane.

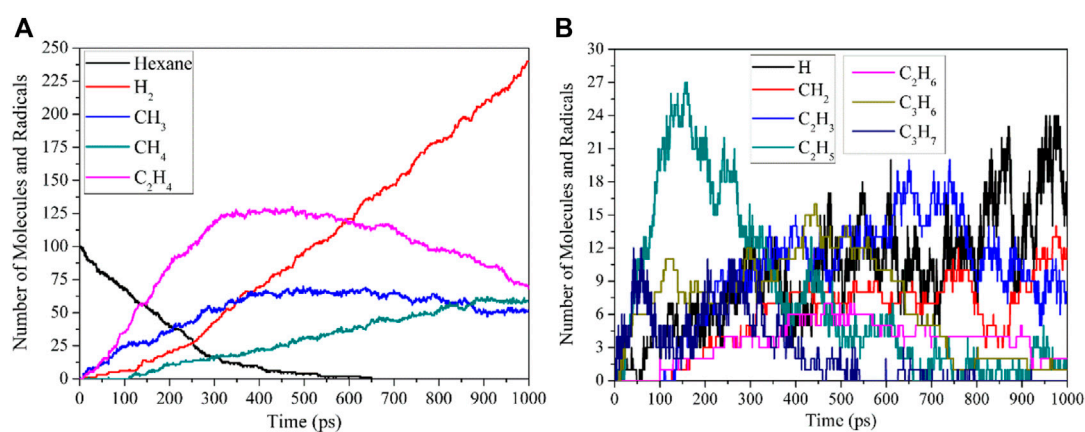
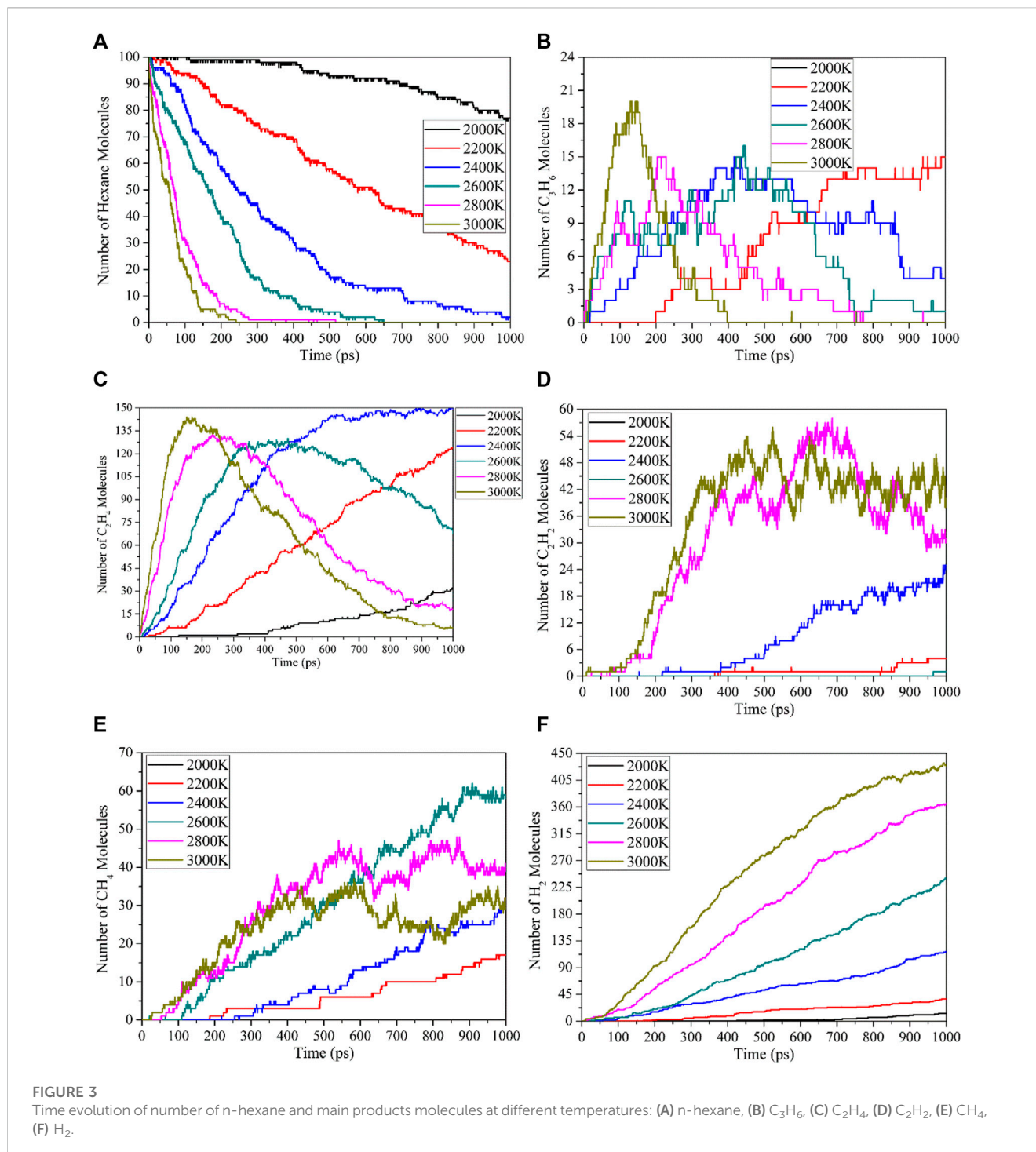


FIGURE 2
Reactant and main products during thermal decomposition of n-hexane at 2600 K. (A, B) both show the number evolution of Molecules and Radicals.



3 Results and discussion

3.1 Possible initial decomposition reactions of n-hexane

In order to understand the thermal decomposition mechanism of n-hexane, it is necessary to investigate the initial decomposition reactions of n-hexane. The initial decomposition reactions of n-hexane involves a total of 6 reaction paths, Paths 1–3 are the dehydrogenation reactions, and Paths 4–6 are mainly caused by the

breakage of C–C bonds. The bond dissociation energies of initial decomposition reactions are calculated by DFT method.

As shown in Figure 1, Path1 refers to the separation of H atom on C1 atom from the n-hexane molecule to generate C₆H₁₃₋₁ and H radicals, and the bond dissociation energy of this reaction is 420.1 kJ mol⁻¹. Paths 2 and 3 occur mainly through the cleavage of C2–H and C3–H with bond dissociation energies of 408.0 and 403.9 kJ mol⁻¹, respectively. The bond dissociation energies of C–C bonds are lower than that of C–H bonds, and the bond dissociation energies of Paths 4, 5, and 6 are 372.7, 367.0, and 362.3 kJ mol⁻¹,

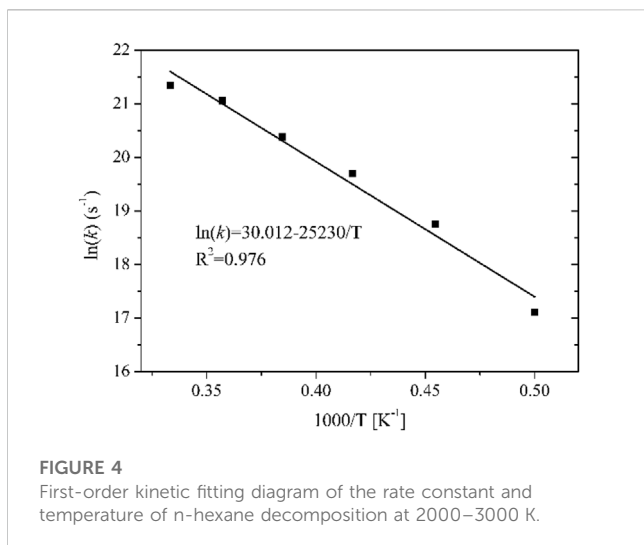


FIGURE 4
First-order kinetic fitting diagram of the rate constant and temperature of n-hexane decomposition at 2000–3000 K.

respectively. It can be seen that the bond dissociation energy of C3-C4 bond is the lowest, which indicates that Path6 is the kinetic optimal path, which is most likely to occur in the initial decomposition reactions, and then generate C_3H_7 radicals.

3.2 Analysis of thermal decomposition process

After the initial decomposition reactions of n-hexane, the corresponding radicals are generated immediately, and these radicals will continue to undergo decomposition reactions or collide with other radicals and n-hexane molecules to generate corresponding products. The thermal decomposition products of n-hexane at 2600 K are shown in Figure 2.

It can be seen from Figure 2 that the thermal decomposition products of n-hexane are H_2 , CH_4 , C_2H_4 , and C_3H_6 . The initial generation time of C_2H_4 and C_3H_6 is earlier than that of other products, which is also consistent with the research results in Section 2.1. Because the bond dissociation energy of C3-C4 bond is the lowest, C_3H_7 radical is most easily generated, and C_3H_7 radicals undergo dehydrogenation and demethylation to produce C_3H_6 and C_2H_4 molecules, so these two products are first generated. CH_4 molecule is formed mainly by the combination of two CH_3 groups. The C_2H_6 formation path is mainly divided into three categories: the first type is produced by the collision of C_2H_5 radicals with other radicals or H atoms on the molecules; the second type is produced by the combination reactions between C_2H_5 radicals and H radicals; the third type is produced by the combination of CH_3 radicals and CH_3 radicals. In the thermal decomposition process of n-hexane, the reactions of large radicals is mainly in the direction of decomposition, so the paths of forming C_3H_8 , C_4H_{10} and C_5H_{12} molecules are the secondary reaction paths, so these molecular number are small. H_2 molecule is mainly produced by the collision of H radicals with other radicals or molecules, and the combination of H radicals. Since the radicals and molecular products produced by the thermal decomposition of n-hexane will continue to decompose to produce alkenes and alkynes, most of the separated H elements are stable in the form of H_2 molecules. CH_4 molecule starts later than C_2H_4

and C_3H_6 because the bond dissociation energy of C1-C2 bond is slightly higher than that of C2-C3 bond and C3-C4 bond. CH_4 molecule is mainly produced by the collision of CH_3 radicals produced by the decomposition of n-hexane and other fragments with other radicals or H atom on the molecule. In addition, the alkanes and alkenes produced during thermal decomposition will continue to decompose to form alkynes, so the number of C_2H_2 molecules will continue to increase over time. After analysis, it can be seen that the main thermal decomposition products of hexane are H_2 , CH_4 , C_2H_4 , and C_3H_6 , so the influence of temperature on the generation of these products is mainly discussed in the next section.

3.3 Effect of temperature

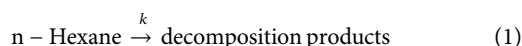
The reaction temperature has an important influence on the thermal decomposition of the working fluid. The evolution of n-hexane and the number of main products molecules over time at different temperatures is shown in Figure 3.

As shown in Figure 3A, the decomposition rate of n-hexane increases with the increase of temperature, and the higher reaction temperature reduces the initial decomposition time of n-hexane, accelerates the decomposition rate and promotes the decomposition of n-hexane. The thermal decomposition of n-hexane mainly generates C_3H_7 radical, which will undergo dehydrogenation to produce C_3H_6 molecule, The number of C_3H_6 molecules generated over time is shown in Figure 3B. In addition, little C_3H_8 molecules are produced in the reaction system, because the reactions to produce propane is the secondary reactions. C_3H_8 molecules will continue to decompose to form $C_2H_5 + CH_3$ and $C_3H_7 + H$, and then form the C_3H_6 and C_2H_4 molecules. C_2H_4 and C_2H_2 molecules are the main C2 molecular products of the thermal decomposition of n-hexane, and their molecular numbers change over time as shown in Figures 3C, D. The C_2H_4 molecule undergo a dehydrogenation reaction to form C_2H_2 molecule. In addition, the C_3H_6 molecule will also undergo demethylation to form C_2H_2 molecule, so the number of molecules of C_2H_2 will gradually increase with the increase of time. CH_4 is the main small molecular product of the thermal decomposition of n-hexane and the only single carbon molecular product. From Figure 3E, it can be seen that the number of CH_4 molecules first increases with time at all temperatures, reaching a peak value at 3000 K and 2800 K, and then slowly decreases. This is due to the decomposition of CH_4 molecules into CF_3 , CF_2 and CF radicals, these radicals will combine to form C_2H_4 and C_2H_2 molecules. H_2 is the most important product of the thermal decomposition of n-hexane, as shown in Figure 3F. Since the thermal decomposition reactions of n-hexane is mainly in the direction of the formation of C=C and C≡C bonds, most of the other H elements except alkenes and alkynes exist in the form of H_2 molecules, so H_2 is the product with the most molecules. The higher the reaction temperature, the faster the H_2 molecule is formed, which also proves the promotion of temperature on the thermal decomposition of n-hexane.

3.4 First-order kinetic analysis

In previous studies on thermal decomposition of working fluid, the decomposition rate of working fluid is often used to study the first-order kinetics of working fluid decomposition (Dai et al., 2016b;

Huo et al., 2017). Therefore, this work uses first-order kinetics to characterize the thermal decomposition of n-hexane:



In this work, the number of molecules is used instead of the concentration of n-hexane. The rate constant k at different temperatures is obtained from the linear fitting of N_t and time t :

$$\ln N_t - \ln N_0 = -kt \quad (2)$$

Where k is the rate constant, t is the time, N_t is the number of n-hexane molecules at time t , and N_0 is the number of n-hexane molecules at the beginning.

Then the rate constant k at different temperatures is substituted into the Arrhenius equation:

$$\ln k = \ln A - E_a/RT \quad (3)$$

Where A refers to the pre-exponential factor, R is the gas constant, E_a is the apparent activation energy, and T is the thermodynamic temperature.

Formula (3) shows that $\ln k$ is linearly dependent on $1/T$ because E_a and A are assumed to be constants in the Arrhenius equation, so E_a and A can be obtained by linear fitting. The fitted Arrhenius equation for the thermal decomposition of n-hexane is shown in Figure 4. The calculated E_a is $209.8 \text{ kJ mol}^{-1}$, and the pre-exponential factor is $1.1 \times 10^{13} \text{ s}^{-1}$. The apparent activation energy E_a of n-hexane thermal decomposition obtained from RMD simulations is consistent with the experimental value of Li et al. (Li and Zhao, 2015) ($208.15 \pm 1.0 \text{ kJ mol}^{-1}$). Therefore, the results obtained from the RMD simulations on the thermal decomposition of working fluid are reliable.

4 Conclusion

In this work, the thermal decomposition mechanism of n-hexane is studied by using DFT calculations and RMD simulations. The initial decomposition reactions of n-hexane can be divided into two categories: one is caused by the breakage of the C-H bond, and the other is caused by the cracking of the C-C bond. The C3-C4 bond has the lowest dissociation energy and is the most prone to homolytic reaction. The main decomposition products of n-hexane are H_2 , CH_4 , C_2H_2 , C_2H_4 , C_2H_6 and C_3H_6 . The increase of temperature can accelerate the decomposition rate of n-hexane and promote the formation of decomposition products. The first order kinetic analysis of the thermal decomposition of n-hexane is carried out, and the apparent activation energy is calculated to be $209.8 \text{ kJ mol}^{-1}$.

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Data availability statement

The original contributions presented in the study are included in the article/Supplementary material, further inquiries can be directed to the corresponding authors.

Author contributions

WL: Conceptualization, Writing–original draft, Writing–review and editing. NW: Conceptualization, Writing–original draft. JC: Visualization, Writing–original draft. AS: Data curation, Writing–original draft. FY: Methodology, Supervision, Writing–original draft, Writing–review and editing.

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Conflict of interest

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