



Experimental Investigation on Two-Phase Rotating Detonation Fueled by Kerosene in a Hollow Directed Combustor

Sainan Xue¹, Zhuojun Ying², Hu Ma^{1*} and Changsheng Zhou¹

¹School of Mechanical Engineering, Nanjing University of Science and Technology, Nanjing, China, ²Gas Turbine Establishment, Chengdu, China

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*Correspondence:

Hu Ma

mahuokok@163.com

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The operating characteristic of two-phase rotating detonation fueled by kerosene in a hollow combustor with the isolation section is experimentally studied. When the air mass flow rate is 1.5 kg/s, the equivalence ratio is 0.98, and the total temperature of the mixture is 650 K, the stable rotating detonation wave (RDW) is obtained, which verifies the feasibility of the designed two-phase rotating detonation combustor (RDC). It is found that there is a high-frequency oblique shock induced by the upstream rotating detonation wave in the isolation section. A series of experimental tests have been carried out by changing the total temperature of incoming air, which is an important factor affecting the initiation. When the equivalent ratio of reactants is between 0.950–1.152, a stable single-wave detonation is formed. With the increase of equivalent ratio, the time of detonation wave establishment decreases, the intensity and frequency of detonation wave increases, and the temperature of engine tail flame rises. The equivalent chamber pressure Δp_{φ} was defined, and the curve of the performance of the RDC with the equivalent ratio was obtained. The velocity of the RDW increases with the increase of equivalent ratio, and the chamber pressure has an optimal value, a higher or lower equivalent ratio will lead to the decrease of equivalent chamber pressure and the combustion chamber performance.

Keywords: rotating detonation wave, hollow combustor, kerosene, two-phase, equivalent ratio

INTRODUCTION

The rotating detonation engine is a new propeller with multitudinous inherent advantages of being simple, self-pressurizing, and environment friendly and having compact configuration. Compared to conventional combustion chambers, it can increase power up to 10% while saving 25% in fuel consumption. Among the rotating detonation combustion chamber schemes, the one that differs from the current mainly used annular chamber is the hollow combustion chamber, which has no inner column in the chamber. With the elimination of the inner column, the hollow chamber can effectively avoid the problem of heat dissipation from the inner wall and takes no consideration of the corresponding cooling measures. The increasing number of studies in recent years (Teng et al.,

Abbreviations: C-J, Chapman-Jouguet; CRD, continuous rotating detonation; CRDW, continuous rotating detonation wave; DAQ, data acquisition device; DDT, deflagration-to-detonation transition; FFT, fast Fourier transform; RDW, rotating detonation wave; RDC, rotating detonation combustor; STFT, short-time Fourier transform.

2020; Wang et al., 2021a; Huang et al., 2021; Yan et al., 2021) foretells that rotating detonation engines will have enormous application prospects in the future.

Researchers from Peking University conducted a number of numerical studies (Tang et al., 2013; Yao et al., 2017; Liu et al., 2020), using a rotating detonation combustion chamber without the inner wall, to explore the injection model via an array of holes and found the fuel-based impulse in 1900s, which is approximate to that in the annular combustion chamber under the same condition. Huang et al. (2019) showed the effects of the pintle injector on the H_2 /air continuous rotating detonation wave (CRDW) in a hollow chamber, and analyzed the relationship between continuous rotating detonation (CRD) and tangential instability. Zhang et al. (2016) and Zhang et al. (2021) observed that rotating detonation is an implication to the high-frequency tangential instability. And instead of the annular combustion chamber, it is easier to establish an H_2 /air rotating detonation in the hollow combustion chamber. Lin et al. (2015) and Lin et al. (2020) experimentally validated that utilizing the pre-detonator and increasing mass flow rate play an important role in the stability of detonation propagation. The result indicated that injecting enough CH_4/O_2 mixture is the essential condition for sustaining a stable CRDW. Kawasaki et al. (2019a) and Kawasaki et al. (2019b) investigated the thrust and impulse of RDE using a propellant of $C_2H_2-O_2$ for experiments, varying in the inner cylinder radius from 31 to 0 mm. The results confirmed the engine performance with no-inner-cylinder configuration approximate to the others. Anand et al. (2016) carried out the experimental research with an H_2 -air hollow RDC, and calculated that the concomitant detonation wave speeds are upward of 90% of the ideal Chapman–Jouguet (C–J) speed at rich conditions of operation. Liu et al. (2021) focused on the characteristics of the methane-air CRDW in a small chamber. The propagation velocity accounts for 99% of the theoretical C–J velocity in the chosen test.

The researchers demonstrated through the above experiments that rotating detonation can not only be established in the hollow combustion chamber, but also outperform the conventional RDE. In solving the problem about a hollow RDC without the narrow ring slot, it cannot be simply assumed to be a two-dimensional problem. It requires a highly complex three-dimensional resolution. Moreover, due to the same injection pattern with the annular chamber, a large reflux region with high pressure loss is observed at the head of a hollow RDC.

Currently, gaseous fuels were generally used in the studies of the hollow RDC. Wang et al. (2018), Peng et al. (2018), and Peng et al. (2019) obtained the single- and double-rotating detonation wave in the experiments based on hydrocarbon fuels such as methane and ethylene. Analyzing the rotating detonation propagation modes, the range of stable operating conditions is significantly smaller due to the worse detonation of methane. Nevertheless, the combined advantages of liquid fuels are higher in practice. Zheng et al. (2020) studied the instability RDW propagation characteristics of liquid kerosene in an RDC with an air-heater, and conjectured the main reason for the fluctuations of detonation wave velocity and pressure peaks along with time. Three different types of instability were

observed in the experiments: temporal and spatial instability, mode transition, and re-initiation. Subsequently, Wang et al. (2021b) numerically investigated the effects of total pressures and equivalence ratios on the operation characteristics of RDE. Increasing the width of RDC was submitted by Wang et al. (2021c), which is a more reliable choice to successfully initiate the stable rotating detonation waves.

In this article, the operating characteristic of the two-phase rotating detonation fueled by kerosene in a hollow combustor is experimentally studied. Through analyzing the test results, the flow field of the isolation section and combustion chamber is distinctly obtained.

EXPERIMENTAL SYSTEM AND METHODOLOGY

Experimental System

In order to investigate the kerosene-air hollow RDC operating under a high total enthalpy flow, a direct-connected RDE is designed for the experiments. As shown in **Figure 1**, the system consists of seven main components, including compressed air supply system, air-heater, fuel supply system, ignition system, RDE with a isolation section, control system, and acquisition system.

1 Compressed air supply system

The air is stored in the large capacity high-pressure tank through the compressor, and flows through the pipeline into the chamber before entering the air-heater through gas filter, reduction valve, vortex flow meter, electromagnetic valve, and ball valve in sequence. According to this line, the air mass flow rate is ensured to be stabilized at 1.5–2.5 kg/s for experimental requirements.

2 Air-heater

To create the condition of high-temperature and high-pressure incoming flow, the cold air in the main circuit needs to be heated. Controlling the total temperature of the incoming flow is achieved by regulating the mass flow of hydrogen. To replenish the amount of oxygen consumed by the hydrogen fuel combustion through the oxygenating equipment, the oxygen content of the hot air is 23%.

3 Fuel delivery system

The RDE is fueled by liquid aviation kerosene (RP-3), which is stored in a high-pressure tank. Kerosene is squeezed into an injection device by nitrogen, which flows through some valves in an extrusion process. To prevent blocking the electromagnetic valve and injector by kerosene impurities, gauze filter and filter element are installed at the front of the unit. This is necessary to provide the stability and reliability of fuel delivery for RDE.

4 Ignition system

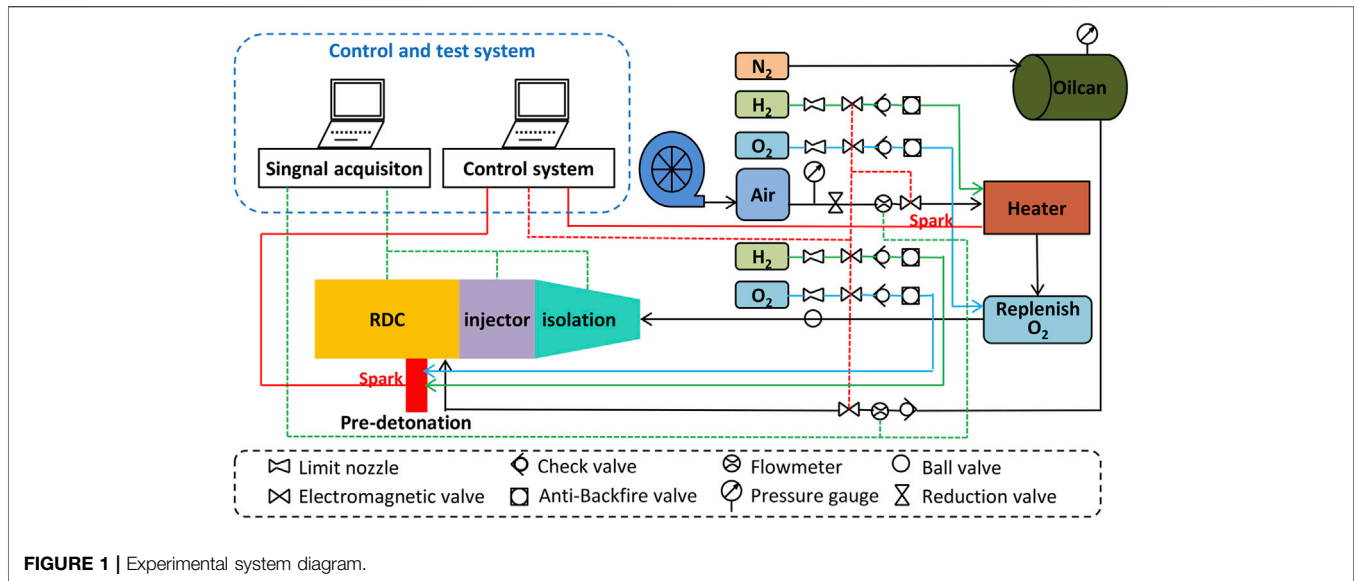


FIGURE 1 | Experimental system diagram.

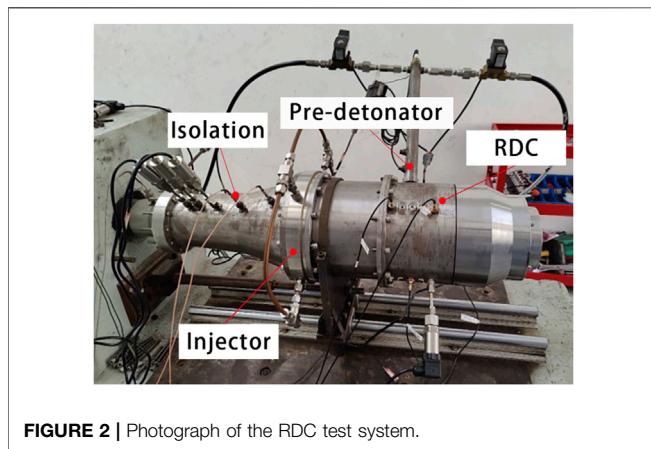


FIGURE 2 | Photograph of the RDC test system.

A high-energy pre-detonator is applied to ignite the RDE, and its diameter is 20 mm. Two Laval-nozzles are respectively set in the delivery system. Hydrogen and oxygen are reactions in a pre-detonator, injected orthogonality in a non-premixed manner, which mix at the head of the pre-detonator. The detonable mixture is ignited by an automotive spark plug, and its ignition energy is 50 mJ, which is developed to establish a rotating detonation wave through the deflagration-to-detonation transition (DDT) process.

5 Experimental RDE

RDE includes an isolation section and a rotating detonation combustion chamber, as shown in Figure 2. Perforating the outer wall of isolation and the chamber, the pressure taps are used to monitor the high-frequency and steady-state pressure signals in operation.

6 Control system

Control system is composed of a computer, a sequence control module (8 channels), six electromagnetic valves, two sparks, and control lines as shown in the red line in Figure 1. To achieve the fuel supply and ignition timing accurately, the system needs the effective control of valves and sparks.

7 Acquisition system

Based on the NI-SRC3 synchronization technology and a 16-bit ADC resolution, an NI high-frequency data acquisition device (DAQ) is used to capture instantaneous multichannel pressure signals. The device is sampled at an acquisition frequency of 2 MS/s. The inlet of the RDC thermocouple and static pressure transducer are set to measure the total temperature and static pressure. The pressure of isolation and chamber are acquired by PCB sensors (PCB113B24), which are installed flush with the inner walls. The frequency of PCB sensors is 500 kHz, and the response time is less than 1 μs and the measurement precision is 1%FS. In addition, the steady pressure of reactant plenums and isolation have been considered. The data of air and fuel mass flow, pressure, and temperature, are collected by vortex flowmeters, are shown on the real-time detective monitor.

Furthermore, in this article a short-term test was carried out, the operation time of RDE is 1–2 s. After a single cycle, the room-temperature air flows into the RDC for 3 s to protect the sensor from damage caused by the sustaining impact of the sensor due to high-temperature and high-pressure detonation products and heat conduction from the high-temperature inner wall.

Experimental Methodology

To develop a more profound investigation, isolation, injector, and walls of chamber are designed to be removable and replaceable based on the modular design. In this experiment, a hollow rotating detonation combustor with an isolation and a unique internal injection is selected as an object of the study. The outer diameter and length of the detonation combustor are 200 and

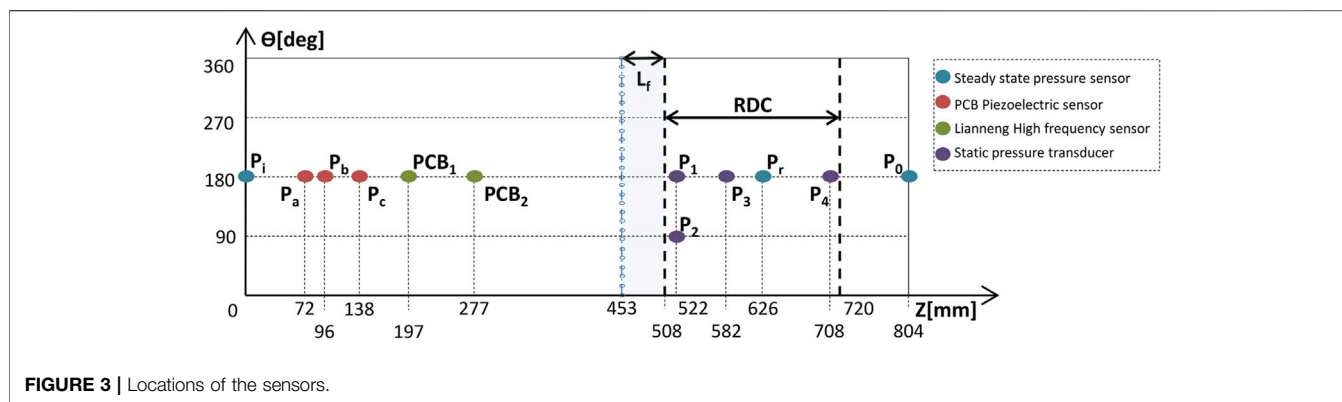


FIGURE 3 | Locations of the sensors.

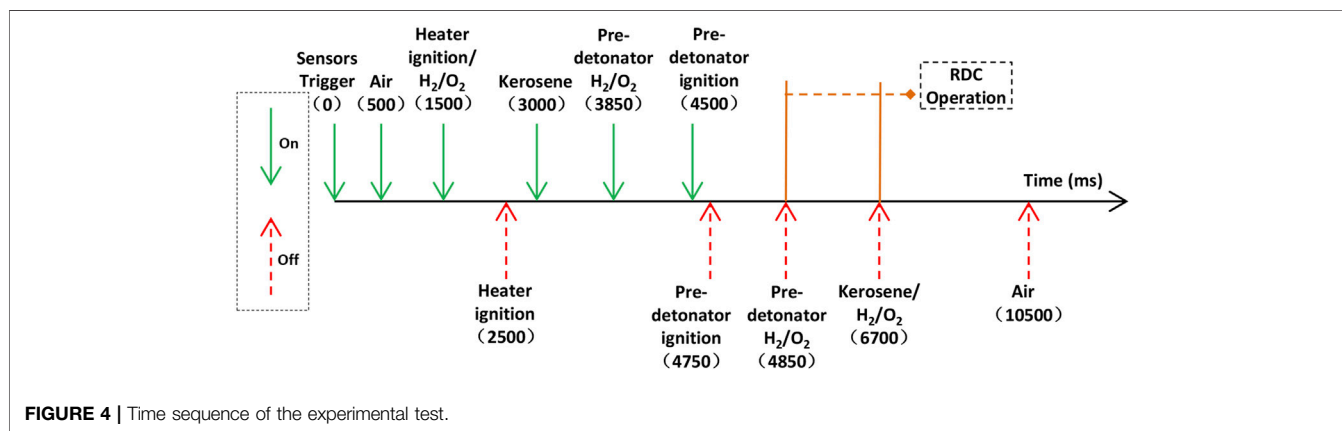


FIGURE 4 | Time sequence of the experimental test.

212 mm, and a convergent nozzle is taken. It is 804 mm from the inlet of the isolation to the outlet of the nozzle.

The location of the sensors at the isolation is shown in Figure 3, which are installed on the outside wall of the isolation to measure the pressure trend of the leading shock wave and analyze the internal structure of the flow field. Three PCB sensors are, respectively, installed at the locations of a, b, and c in the isolation to infer the ending location of the normal shock wave. As the air flow is slow at the inlet of the air, a steady state pressure sensor is used to acquire the total pressure of the inlet (P_i). Similarly, sensors are installed at 94 mm from the inlet of RDC and the throat of the nozzle to measure the steady state pressure of RDC (P_r) and the total pressure of the outlet (P_o). The position of the piezoresistive sensors PCB₁ and PCB₂ are, respectively, corresponding to d and e as shown in Figure 3, and these two PCB provide the data of pressure to analyze the induced shock wave from the chamber to isolation. The holes of injection are marked by blue circles, which are located at distance L_f , as shown in Figure 3. Two high-frequency sensors are placed in the same section, with an axial interval of 14 mm to the inlet of RDC, but the circumferential interval between P_1 and P_2 is clockwise 90° to judge the rotating direction of RDW. Sensor P_3 and P_4 are located axially at 60 and 186 mm from the location of P_1 .

In this series of experiments, all operations are performed sequentially, as shown in Figure 4. Firstly, sensors are triggered so that the data acquisition system starts running and recording the high-frequency pressure oscillation in the RDC. Then, the room-

temperature air is injected for one second, and the flow field is beginning to stabilize. Hydrogen and oxygen are injected into the air-heater, simultaneously the spark of heater ignites. The time set of ignition duration is 1 s for dependability. After kerosene is ejected from injection holes, which is broken into liquid film, and then turn into droplets by the shear of high-speed air flow. The droplet of Kerosene is rapidly evaporated under the action of high-temperature air, and is mixed with the air. The fresh reaction mixture is filled into the combustion chamber. Following the pre-detonator begins to fill hydrogen and oxygen and ignites by a spark plug. In the chamber, the air-kerosene mixture is lit through the DDT process establishing the rotating detonation wave. All supplies are closed successively in the end.

RESULTS AND DISCUSSION

RDC Operation Process Analysis

1 Feasibility of internal injection mode

The experimental test is carried out with a hollow RDC, in which the area of inlet throat is 8725 mm². The air mass flow rate is 1.5 kg/s, and the equivalence ratio is 0.98. When the total temperature of the incoming flow is stable at 650 K, Figure 5A shows the signal curves of pressure. Before the heater ignites, the air is injected at the earliest,

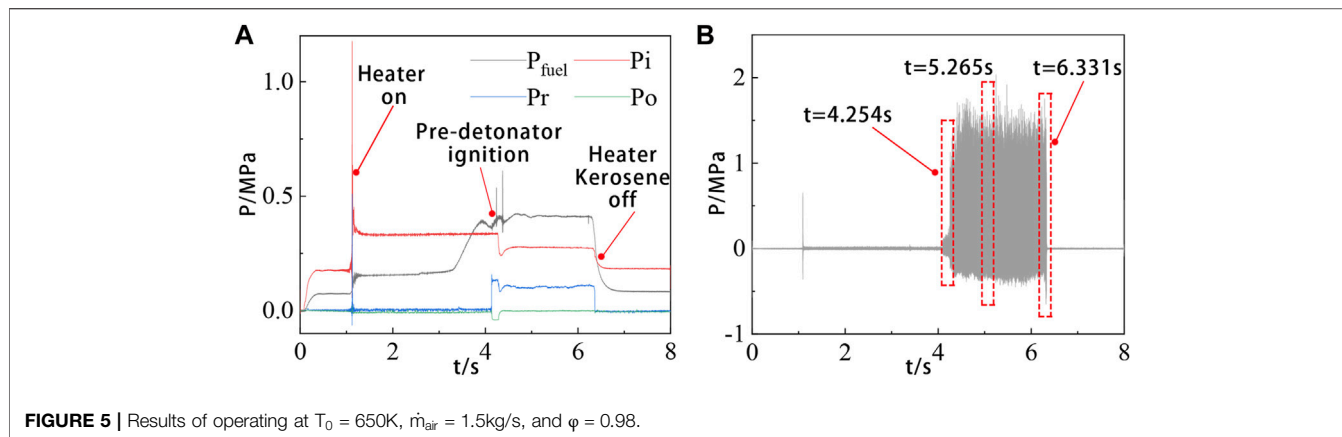


FIGURE 5 | Results of operating at $T_0 = 650\text{K}$, $\dot{m}_{\text{air}} = 1.5\text{kg/s}$, and $\varphi = 0.98$.

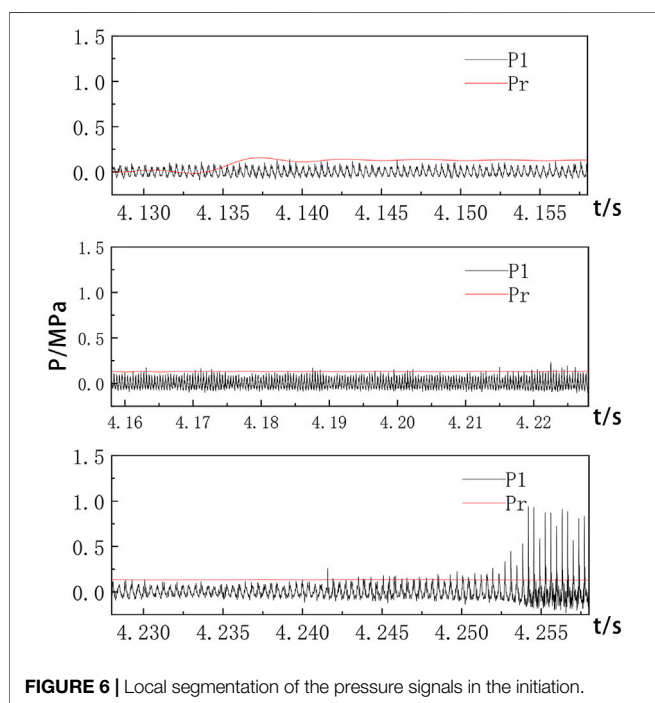


FIGURE 6 | Local segmentation of the pressure signals in the initiation.

and concluded that the inlet pressure increases gradually. After ignition, the inlet pressure peaks abruptly, and then declines fleetly to 0.33 MPa. The value of the pressure is stable until the pre-detonator sparks. When the RDE starts to operate, the propagation of the detonation wave is affected by the isolation section, and the downtrend of the inlet pressure could be directly related to this. The heater and kerosene supply system are shut off, while the air supply system keeps working, so the pressure recovers to the level before the heater ignites.

Figure 5B shows a visualized curve of the original pressure signal of P_1 in the combustion chamber after a high-pass filtering. The complete combustion process demonstrated how the stable rotating detonation wave is formed. When $t = 4.100\text{ s}$, pre-detonator ignites, and the oscillation of combustion process is shown in Figure 6. After ignition, the chamber pressure increases and remains at 0.12 MPa.

Kerosene is sprayed from the injection hole, which does not evaporate completely in time. Kerosene and air are heterogeneously mixed to reduce the combustion efficiency. Therefore, kerosene and air are difficult to initiate, the detonation wave cannot be immediately established after ignition, the initial combustion mode in RDC is a deflagration combustion. Finishing the DDT process at $t = 4.254\text{ s}$, the rotating detonation wave begins to stably propagate.

To get a visualized view, the signal data are magnified nearby $t = 5.265\text{ s}$, as shown in Figure 7A. The propagation period of the detonation wave is $367\text{ }\mu\text{s}$. Figure 7B shows the results obtained by the fast Fourier transform (FFT) of the high-frequency dynamic pressure signal measured by P_1 . The dominant frequency of RDC is 2721 Hz, and the corresponding average velocity is 1710 m/s.

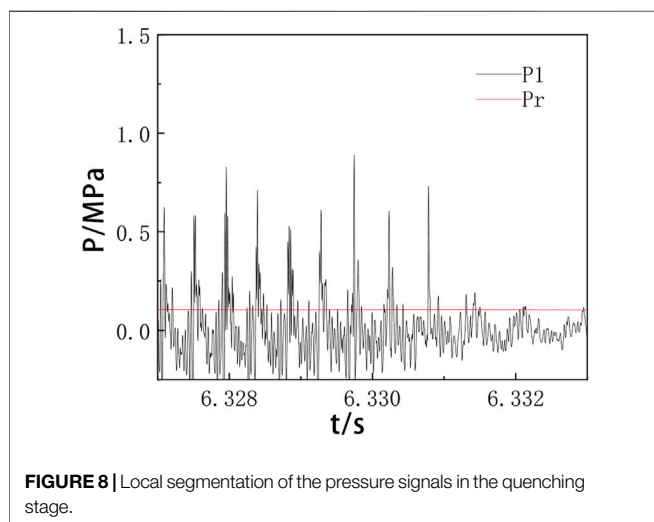
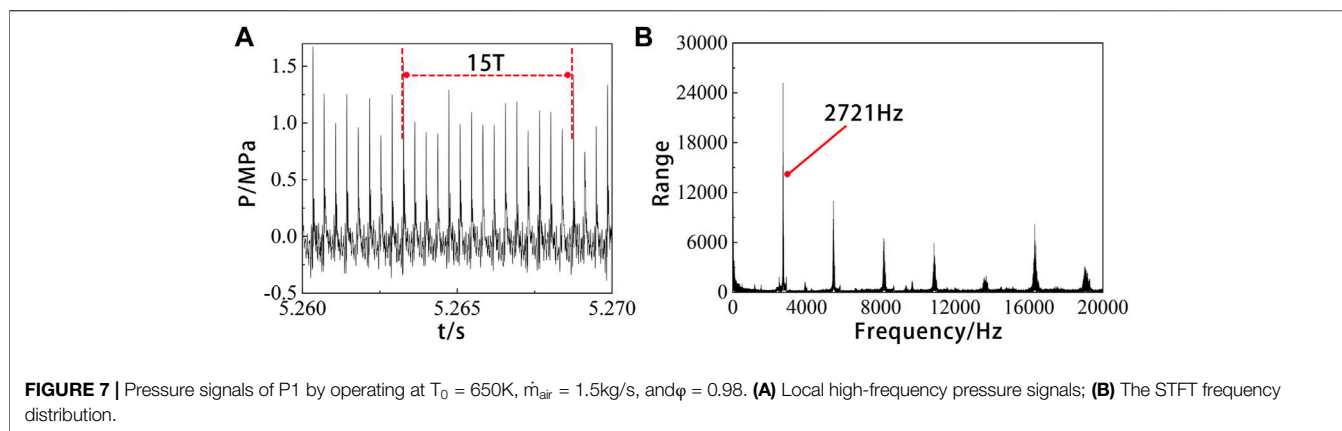
As shown in Figure 8, when the fuel electromagnetic valve is closed at 6.331 s. The fuel injection pressure and mass flow gradually decline, but the air injection pressure and mass flow remain invariable, accordingly the equivalence ratio of the combustor gradually decreases, and the RDE enters the quenching stage. The propagation frequency of the rotating detonation wave presents a downward trend with time, and finally flameouts completely at 6.353 s.

The above analysis elucidates that the internal injection method adopted in this article is feasible, and the self-sustained rotating detonation wave can be obtained.

2 Flow characteristic of isolation

The dynamic pressure signals in the isolation captured by PCB_1 and PCB_2 sensors in the test are shown in Figure 9A. The pressure peaks of detonation wave at the position of PCB_2 closer to the chamber are significantly higher, and the pressure signal of PCB_1 fluctuates slightly. By magnifying the signal data in the red dotted box, the complex shock waves in the isolated section are observed. The curve of PCB_2 shows obvious characteristics of multi-wave peaks, and the pressure changes in the range of $\pm 1\text{ MPa}$. Figure 9B indicates a single period of three-wave peaks, namely $T_1 = 362\text{ }\mu\text{s}$, $T_2 = 364\text{ }\mu\text{s}$, and $T_3 = 368\text{ }\mu\text{s}$, which are approximate to the average period of the combustion chamber.

Figures 9C–F respectively show the fast Fourier transform (FFT) and the short-time Fourier transform (STFT) results of the PCB_1 and PCB_2 pressure signals. A recognizable line appears at



$f = 2721\text{ Hz}$, which indicates that a stable convergence value is obtained for operating frequency. The corresponding average velocity is 1708.8 m/s , which is consistent with the dominant frequency of the combustion chamber.

It is inferred from the above phenomenon that there is high-frequency rotating oblique shock waves induced by the detonation wave upstream in the isolation. The propagation of shock waves is sophisticated, two of them are inferred to be the forward spiral shock waves generated in the RDC. Influenced by the internal injection structure, the shock waves are divided into two waves with different velocities, which move upstream in the isolation section. The remaining shock waves are deduced as reflected waves when passing through the throat of isolation.

Influence on Rotating Detonation Combustion Characteristic

1 The factor of air total temperature

The parameters based on the previous experiments are unaltered except the total temperature of incoming air. The

total temperature of the experimental control group are 562 K and 480 K .

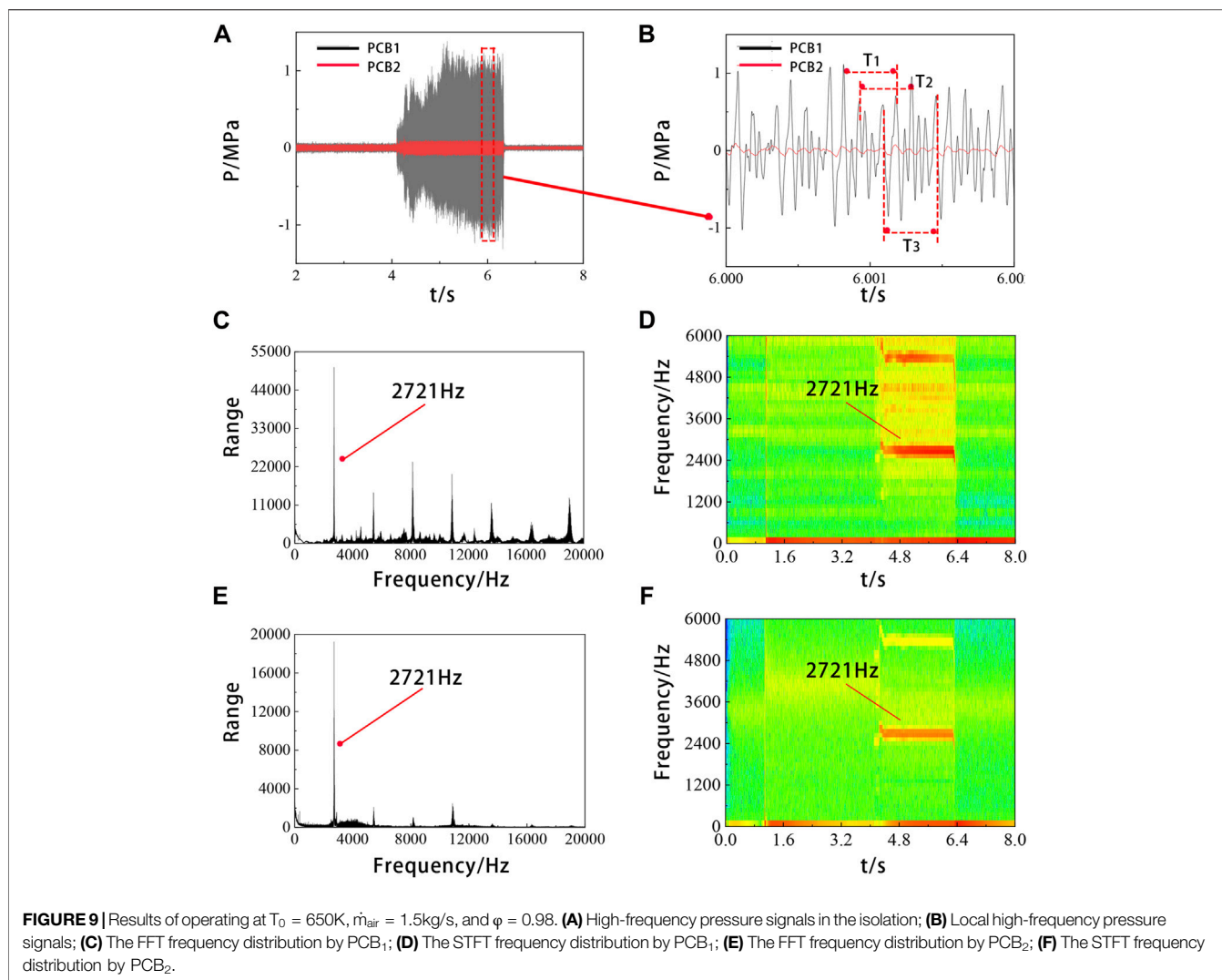
When the total temperature is 562 K , the signal transformation of P_1 by FFT and STFT is conducted, as shown in **Figure 10**. The dominant frequency of a single wave is 2778 Hz , slightly higher than 2710 Hz at 650 K , which is consistent with the theoretical law that the propagation velocity of detonation wave decreases with the increase of initial temperature.

The detonation time of the combustion chamber $t_1 = 4.22\text{ s}$, correspondingly the frequency is 2563 Hz . After successful initiation, the frequency of detonation wave gradually rises until reaching a stable value of 2778 Hz at 4.41 s (t_2). The process takes 0.19 s . After the heater and fuel valve are turned off, the frequency rapidly drops to 2319 Hz at t_3 . The actual operating time of RDC is 1.26 s ($t_3 - t_1$) until the engine completely extinguishes. The engine operates in a single-wave mode all the time. In these experiments, the dominant frequency increased slightly, but not significantly.

The combustion chamber works in a stable single-wave mode throughout the whole process. Although the total temperature of the air inlet decreases by nearly 100 K compared with 650 K , its dominant frequency increases slightly, and the change of the total temperature has no obvious effects on the wave velocity of the detonation wave. It is illustrated that the effect of total temperature on the velocity of detonation wave is not obvious.

When the total temperature of incoming flow descends to 480 K , initiation fails and rotating detonation wave is not established, as shown in **Figure 11**. By processing the data collected by P_1 , the dominant frequency of the combustor is only 249 Hz , and there is no obvious frequency red line in the STFT conversion. Hence, the combustor is in a low-frequency unstable oscillation combustion mode.

The conclusion is that the variation of total temperature will affect whether the rotating detonation wave is formed. The lower limit of the air total temperature at inlet for the successful initiation in this article is between 480 and 562 K . Kerosene evaporation slows down when the inlet temperature is too low. Because of the two-phase combustion, the combustion is in an unstable low-frequency oscillation combustion state. Rotating detonation wave is not obtained.



2 The factor of equivalence ratio

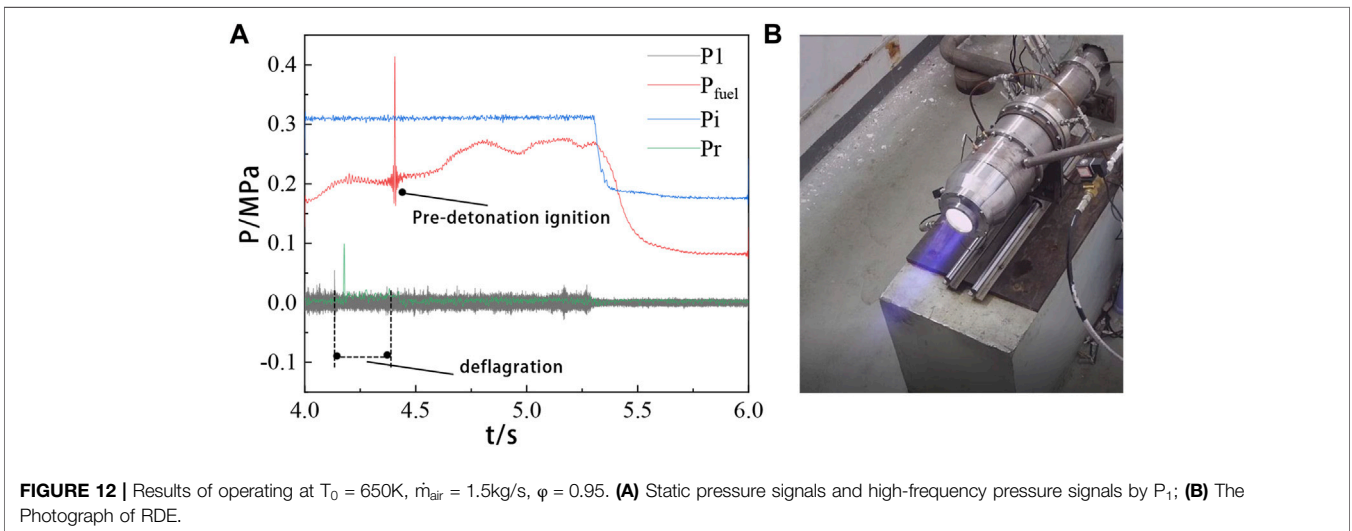
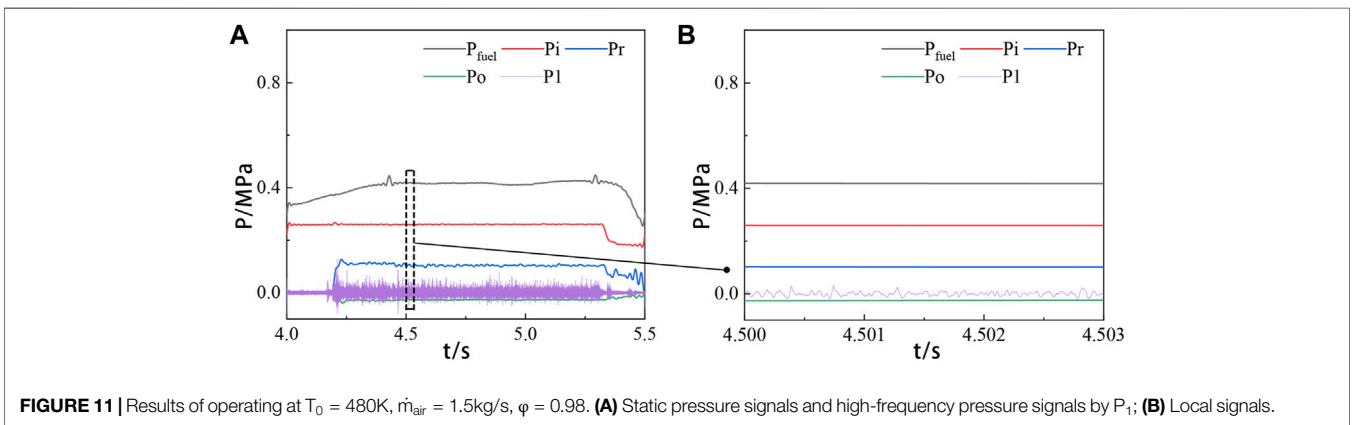
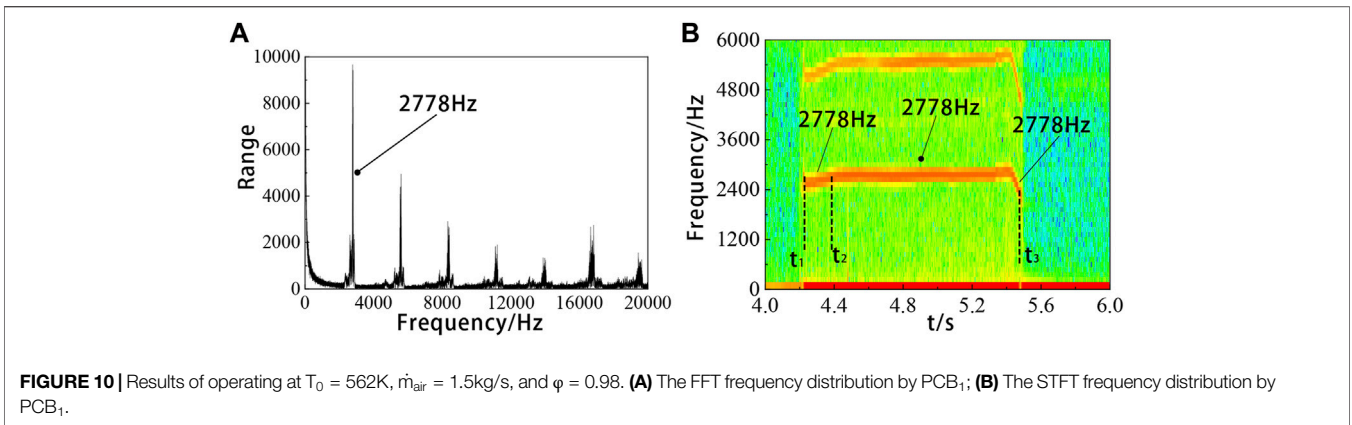
The supply of kerosene is controlled by adjusting the injection pressure, and the mass flow rate of kerosene is calibrated as $\dot{m}_f = 183.96\Delta p^{0.497}$. The air mass flow rate and total temperature are invariant, and the reactant equivalent ratios are set to 0.914, 0.950, 0.987, 1.086, and 1.152.

When the equivalent ratio ϕ , respectively, are 0.914 and 0.950, a continuous rotating detonation wave is not formed. When $\phi = 0.950$, there is a deflagration flame at the initial stage, but the flame is quenched quickly. It is concluded that the mixing efficiency is reduced. The differential pressure influences on the kerosene mass flow, which is caused by the internal injection configuration, and the effective depth penetration have shrunk when the mixture is combusted. The pressure curves in **Figure 12** describe that the peak of the pressure signal measured by P_1 is relatively low, in the chamber the stable rotating detonation is not found. In the high-speed image on the right, a narrow blue tail flame at the outlet of the nozzle can be seen. When the equivalent ratio is increased to

0.987, 1.086, and 1.152, respectively, the stable detonation waves are formed in the rotating detonation chamber, and it is presented a single-wave mode.

The curves of the steady state pressure of RDC (P_r) and the total pressure of the outlet (P_o) under three working conditions are shown in **Figures 13A–C**. After ignition, the stable pressure in the combustion chamber amplifies due to the combustion products of high temperature and high pressure. When the rotating detonation wave is formed, the fuel injection holes are partially blocked due to the partial high pressure of RDW, and the steady state pressure in the RDC decreases to a certain extent until it flameout.

When the equivalent ratio is 0.987, the establishment process of detonation wave is the longest. When the equivalent ratio is 1.152, the stable pressure amplitude is the largest in the state of detonation. It illustrates that the equivalent ratio is an important factor affecting the establishment and intensity of detonation wave in the kerosene two-phase rotating detonation combustor without the inner column. When the equivalent ratio decreases, the time taken to establish the detonation wave increases, whereas

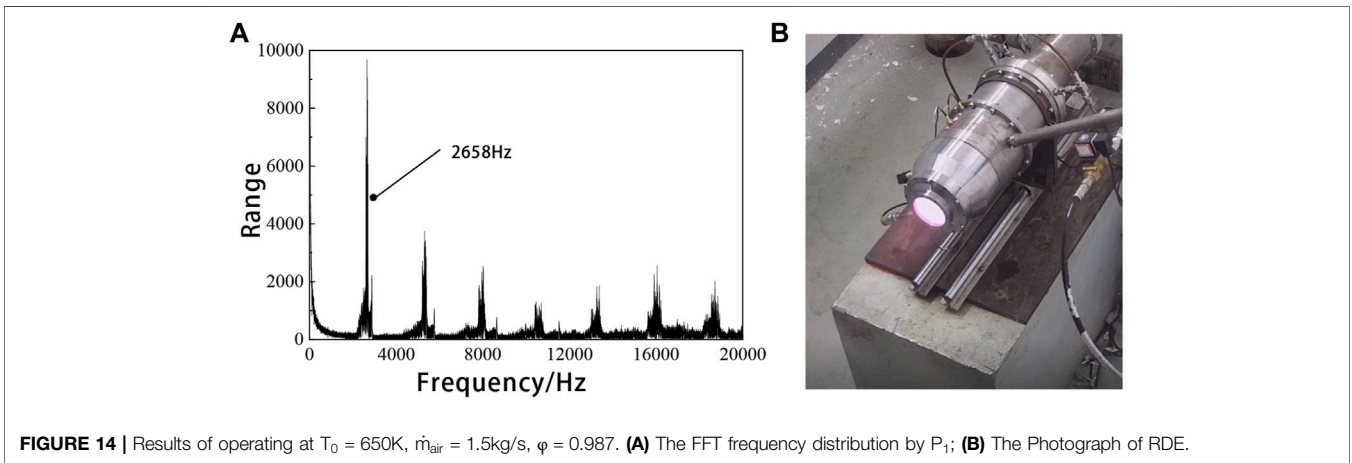
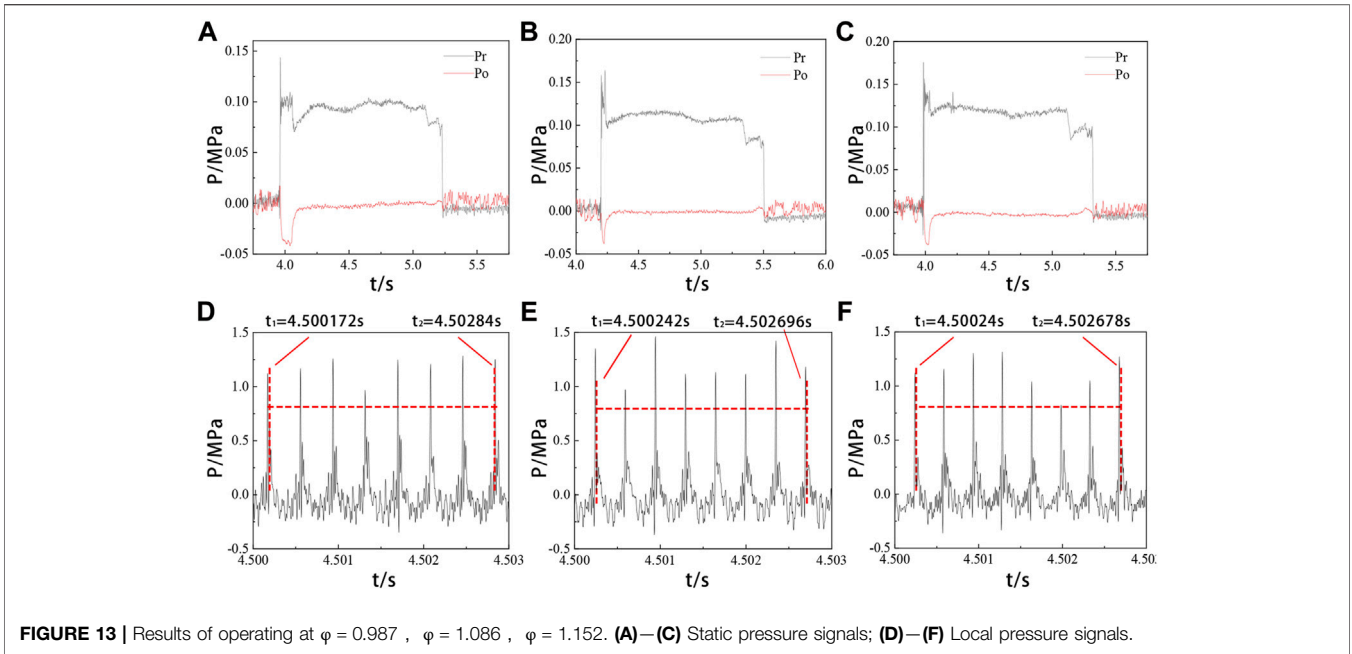


when the equivalent ratio increases, the intensity of detonation wave decreases.

Figures 13D–F show the signal data taken from the stable working stage under three working conditions, respectively. The intervals between two detonation waves are 381 μs , 351, and

348 μs . The corresponding instantaneous velocities of rotating detonation waves are 1,648.3 m/s, 1791.4 m/s, and 1803.1 m/s.

As shown in Figure 14, Figure 15, and Figure 16, after the FFT transformation of the signal P₁, the propagation frequency are 2658, 2847, and 2895 Hz, respectively, which are close to the

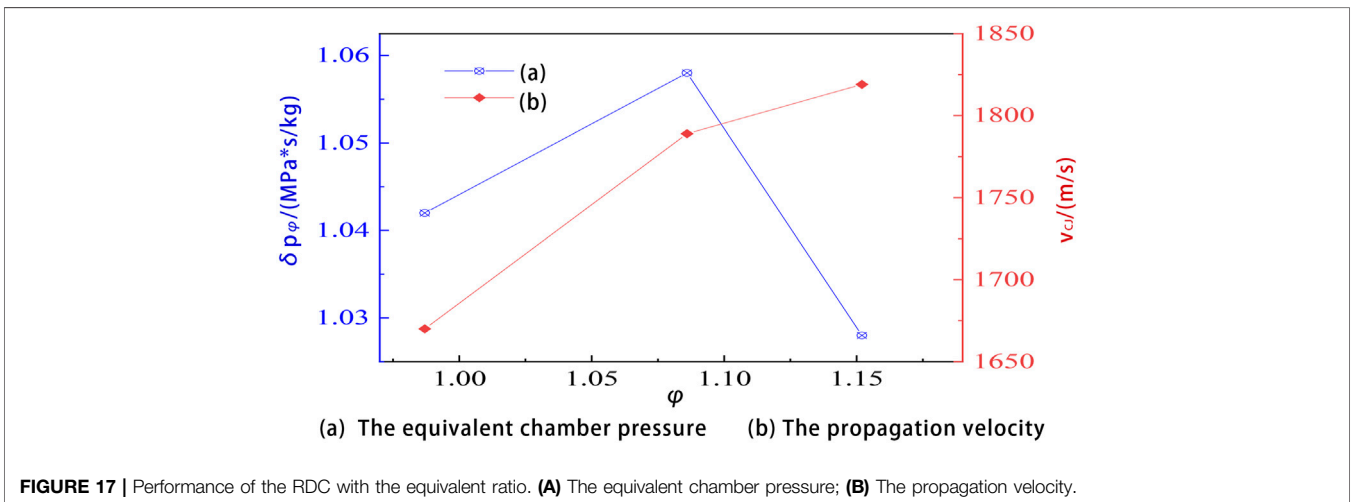
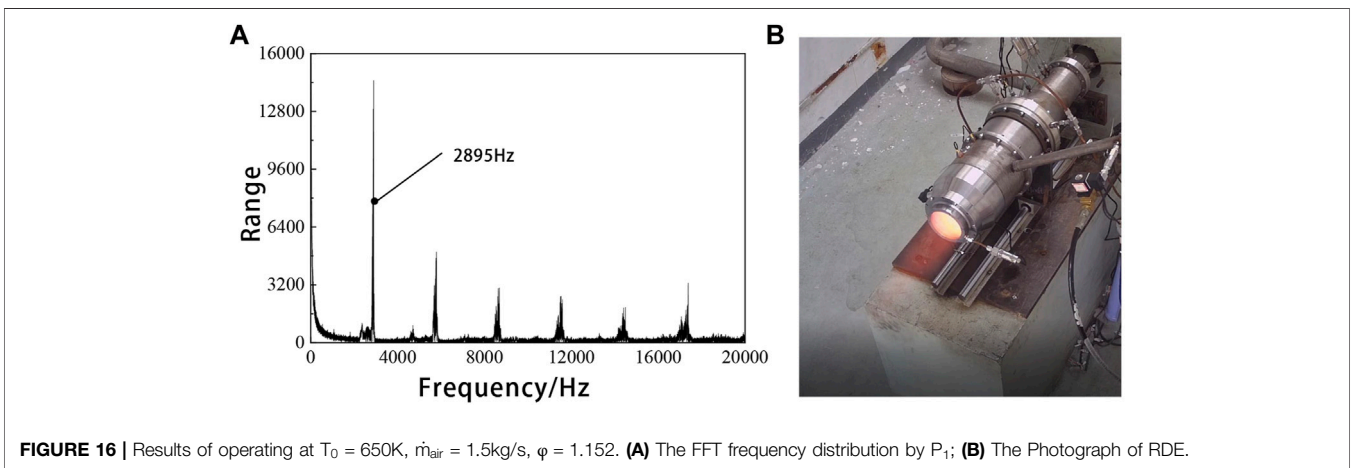
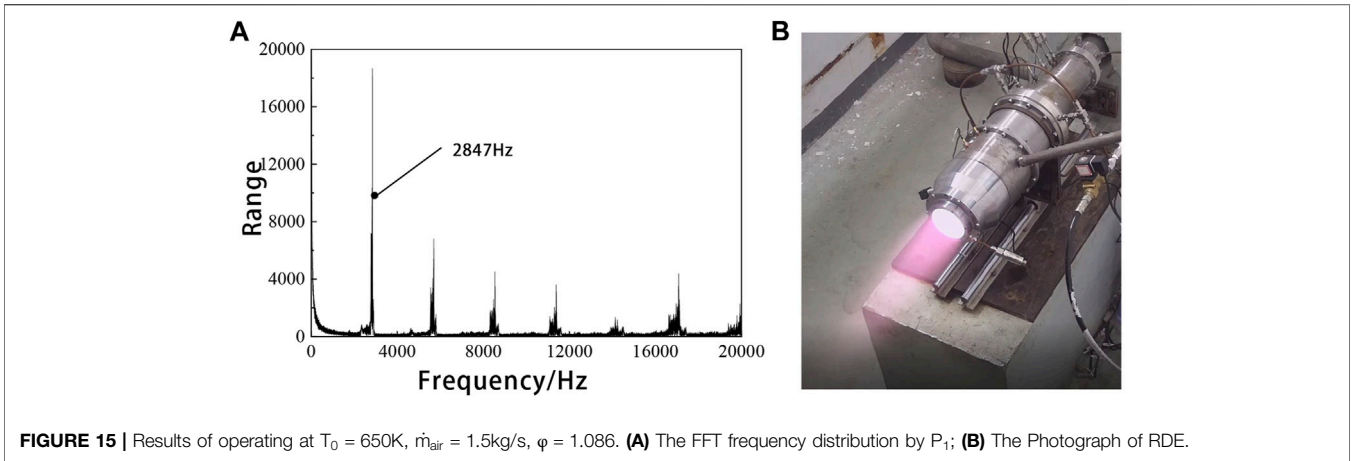


instantaneous stabilized pressure frequency of the combustion chamber. When the equivalent ratio increases, the instantaneous velocity and average velocity of the combustion chamber rises correspondingly.

The color of the flame is generally related to the temperature of the flame and the material of the fuel. In this article, only kerosene-air combustion is discussed, so the color of the flame represents the change in temperature. When the equivalent ratio is between 0.987 and 1.152, the RDC is a stable single-wave detonation, and the detonation wave frequency increases with the increase of the equivalent ratio. When the equivalent ratio is 1.086, there is a bright white tail flame at the outlet of the nozzle. And when the equivalent ratio is higher, the color of flame turns orange red. It is common sense that the higher the temperature and the darker the color. Therefore, with the increase of the equivalent ratio, the temperature of the engine exhaust gas is higher.

To evaluate the change of combustor performance with the equivalent ratio, the velocity of RDW is calculated based on the propagation frequency obtained by the aFFT, and the results are shown in **Figure 17**. Generally, a higher combustor pressure corresponds to a better engine propulsive performance, and the condition of the outlet pressure of the nozzle is constant. In experiments when the equivalent ratio is between 0.987–1.152, we found a rule that the pressure at the throat is close to the atmospheric pressure, and at the outlet of the nozzle, the detonation wave is a complete expansion. Hence, the equivalent chamber pressure (Δp_φ) is defined as the chamber pressure difference per kilogram of kerosene that can be produced by combustion. Also, it can be obtained by

$$\Delta p_\varphi = \frac{(p_r - p_0)}{m_f}, \tag{1}$$



where P_r is the stable state pressure of the RDC when operating, P_o is the outlet pressure, and \dot{m}_f corresponds to the consumption of fuel. The equivalent chamber pressure is Δp_ϕ and its unit of measurement is $\text{MPa}\cdot\text{s}/\text{kg}$.

Equivalent chamber pressure reflects the propulsion performance of the engine to a certain extent. In this article, the relation curve of the performance of the RDC with the change of equivalent ratio was obtained as shown in **Figure 17**. When the

equivalent ratio is near 1, the detonation wave velocity increases with the increase of the equivalent ratio. When the equivalent ratio exceeds 1.086, the propagation velocity increases slowly, and the maximum propagation velocity reaches 1819 m/s, exceeding 90% of the C-J velocity. The equivalent chamber pressure increases first and then decreases with the increase of the equivalent ratio, and comes to the lowest when $\varphi = 1.152$. The equivalent ratio has a great influence on the performance of the RDC. An optimal equivalent chamber pressure exists when the equivalent ratio is between 0.987 and 1.152. A higher or lower equivalent ratio will lead to lower equivalent chamber pressure, which will affect the combustion efficiency and reduce the combustion chamber performance.

CONCLUSION

In this article, a hollow RDC with the isolation section is investigated by varying the air total temperature of the incoming and the equivalent ratio. The room-temperature air and kerosene are selected as the oxidizer and fuel, respectively. The main conclusions are drawn as follows:

- 1 When the air mass flow rate is 1.5 kg/s, the equivalent ratio is 0.98 and the total temperature of the mixture is 650 K, the RDW undergone the DDT process is established by the pre-detonator, and the average velocity of RDW is 1710 m/s. The result of the test demonstrates that the scheme of two-phase hollow RDC is feasible.
- 2 It is found that there is a high-frequency oblique shock induced by the upstream rotating detonation wave in the isolation section.
- 3 The total temperature of incoming air is an important factor affecting the initiation. When the total temperature of air is 562 K in the experimental test, the rotating detonation combustion operates in a stable single-wave mode throughout the whole process. The dominant propagation frequency is slightly faster than that at 650 K. In a series of tests, which have been carried out, the lower limit of the air total temperature for the successful initiation is between 480 and 562 K.
- 4 The effects of the equivalent ratio on the performance of the RDC is significant. The supply of kerosene is controlled by adjusting the injection pressure. After recalibrating the mass flow rate of kerosene, the experimental tests are conducted. When the equivalent ratio of reactants is 0.914 or 0.950, the rotating detonation waves are not established smoothly. When

$\varphi = 0.950$, there is a deflagration flame in the initial stage, but the flame is quenched quickly. When the equivalent ratio is increased to 0.987, 1.086, and 1.152, respectively, a stable single detonation waves are formed in the RDC. When the equivalent ratio increases, the time taken to establish the detonation wave decreases, the intensity and the frequency of detonation wave increases, and the temperature of engine exhaust gas is higher.

5 The equivalent chamber pressure Δp_φ was defined, and the curve of the performance of the RDC with the equivalent ratio was obtained. The velocity of the RDW increases with the increase of equivalent ratio, and the equivalent chamber pressure has an optimal value, a higher or lower equivalent ratio will lead to the decrease of equivalent chamber pressure and the combustion chamber performance.

DATA AVAILABILITY STATEMENT

The raw data supporting the conclusion of this article will be made available by the authors, without undue reservation.

AUTHOR CONTRIBUTIONS

SX: experimental design, data analysis, and writing; ZY: building experimental systems and experimental data processing; HM: providing overall ideas and data analysis; and CZ: guiding the experimental operation.

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