



# The Opinion of CO<sub>2</sub> Storage Potential of Heavy Oil Reservoirs in the Junggar Basin

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## INTRODUCTION

On May 2021, 131 countries with more than 65% of greenhouse gas emissions and 75% of gross national product have established the goal of carbon neutrality. As one of the largest emitters of carbon dioxide, with 103.57 million tons of CO<sub>2</sub> emissions every year, China should put more concentration on carbon dioxide emissions (Lu, 2021).

Carbon capture utilization and storage (CCUS) technology is currently considered to be the most promising technology for reducing greenhouse gas emissions. Studies by international organizations such as IPCC, IEA, GCCSI, and others show that CCUS technology is indispensable to achieve the targets for greenhouse gas emission reduction (Yu, 2020).

CO<sub>2</sub> capture and storage (CCS) technology can not only drastically reduce the concentration of CO<sub>2</sub> but also inject captured CO<sub>2</sub> into special underground geological structures to achieve the purpose of permanent storage of CO<sub>2</sub>. The geological structures that are used to store CO<sub>2</sub> include oil and gas reservoirs under development or abandoned, deep brine layers, and oil reservoirs without exploitation value (Wang et al., 2021). CO<sub>2</sub> injection into oil and gas reservoirs can not only achieve CO<sub>2</sub> storage but also increase oil and gas recovery (Duan et al., 2018; Liu et al., 2018), which is currently the main form of CO<sub>2</sub> storage and has good economic benefits.

In 2007, China designed the first domestic CO<sub>2</sub> storage project in the Jilin oil field and the Caoshe Oilfield of East China Branch of Sinopec and achieved industrialization of the CCUS-enhancement oil recovery (EOR) technology. The annual CO<sub>2</sub> storage amounted to 350,000 t. In 2012, the Yanchang Oil Company completed a 50,000 t/a CO<sub>2</sub> capture and utilization project. The project used CO<sub>2</sub> that was produced by the coal chemical industry, and purified and pressurized liquefied by low temperature methanol washing technology, which was then injected into the oil field permanently. The viscosity of the crude oil was reduced, the recovery rate of the crude oil was increased, and then the permanent storage of CO<sub>2</sub> realized. In 2015, the CCUS project of refinery tail gas in Sinopec Zhongyuan oil field was completed, and the project was close to abandoned oil fields. The recovery rate of the oil field was increased by 15% by CO<sub>2</sub> flooding. At present, millions of tons of CO<sub>2</sub> has been stored underground (Zhang X et al., 2021; Li, 2018) (**Figure 1**) reflects the mechanism of CO<sub>2</sub> storage and is intended to provide the reader with a better understanding of the storage process.

Increasing the oil recovery rate by CO<sub>2</sub> flooding is the most economical and effective means to achieve greenhouse gas emission reduction and deal with world environmental problems at this stage. At present, some oil reservoirs in China have carried out field tests of CO<sub>2</sub> flooding and achieved preliminary success. However, there are few studies on the development of heavy oil reservoirs by using CO<sub>2</sub> flooding to increase recovery and storage efficiency. Whether heavy oil

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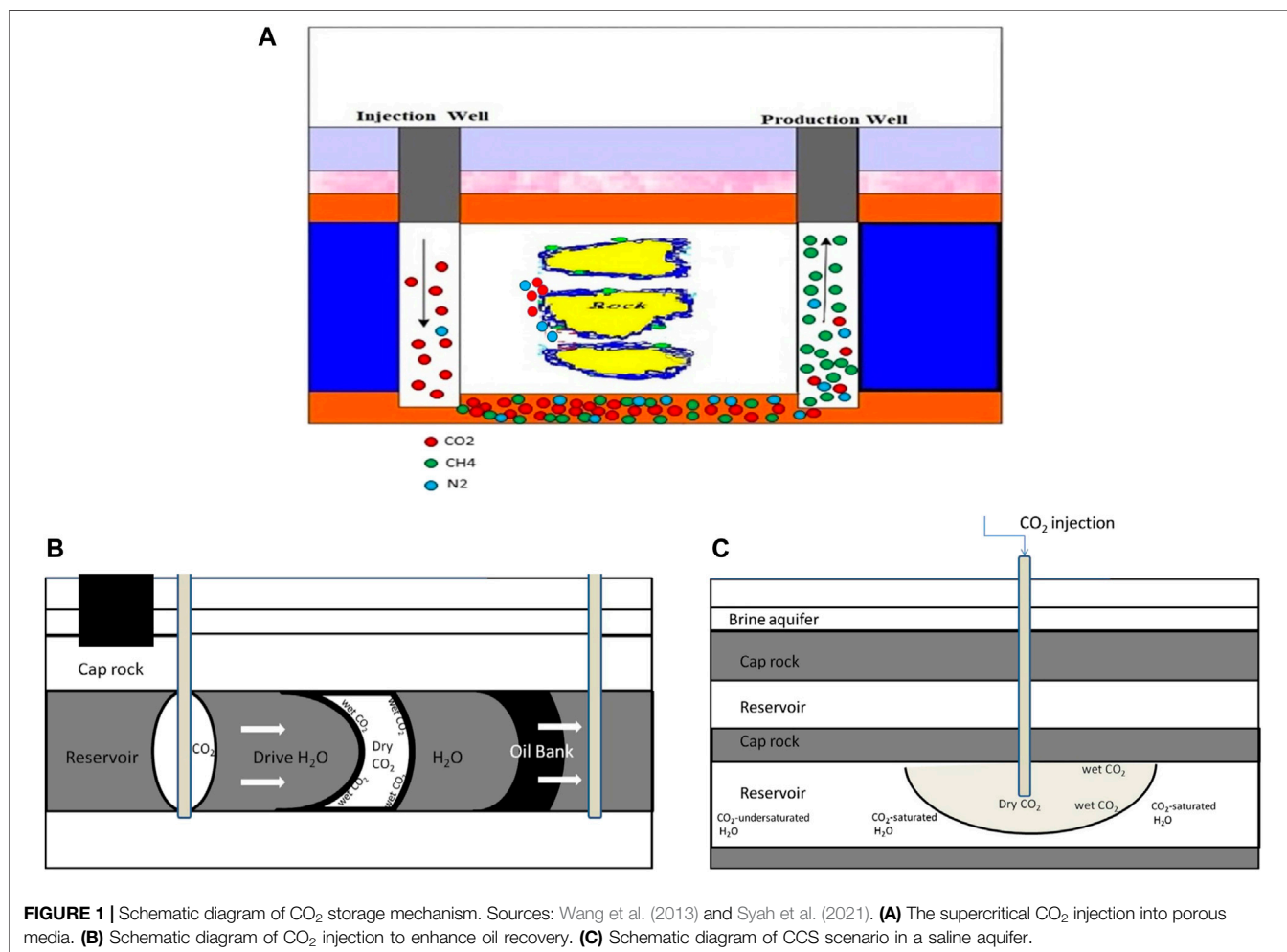
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reservoirs are suitable for using CO<sub>2</sub> flooding to increase recovery and storage technology still lacks in-depth studying (Wang, 2010; Wang et al., 2013).

The Junggar Basin has rich heavy oil reservoirs, which are distributed in 29 layers of six oil fields in the northwestern margin and two eastern oil zones. According to the 2020 data, Xinjiang Oilfield has developed more than 1 billion tons of heavy oil resources and a cumulative proven oil area of 348.9 km<sup>2</sup> and geological reserves of 596 million tons. Currently, water flooding and steam stimulation are mainly used as the main development technologies. Through the exploitation experiences for heavy oil reservoirs in the Junggar Basin, the results show that the development of heavy oil reservoirs is faced with many problems, such as low overall production, large production decline, high injection–production ratio of heavy oil, serious formation deficit, significant drop in stratigraphic pressure, and poor development effect.

After years of research and a large number of CO<sub>2</sub> storage tests, the geological storage of CO<sub>2</sub> is technically feasible, but people have been worried and in doubt about whether the stored CO<sub>2</sub> will leak (the safety of store CO<sub>2</sub>) (Ren et al., 2017), which is one of the important factors restricting the development of CO<sub>2</sub> geological storage technology. In

addition, with the development of more and more CCUS projects, the screening and evaluation of stratigraphy will be essential (Geng et al., 2009). Reservoir screening studies have also been developed over many years with the implementation of the EOR program (Luo et al., 2013; Tan et al., 2015), and there are many existing methods and screening criteria. The methods to screen and evaluate the existing research criteria have far-reaching significance for the studies of increased oil recovery and storage efficiency with CCUS technology.

## Mechanism of Carbon Dioxide Storage in Reservoirs

1) Oil and water in the reservoir occupy a certain space, and CO<sub>2</sub> is injected into the exploited oil layer by CO<sub>2</sub> flooding for increasing oil recovery. Under a high pressure condition, crude oil is driven by CO<sub>2</sub> to flow to production wells, and oil recovery is increased accordingly. A part of CO<sub>2</sub> is stored in formation pores or dissolved in crude oil that cannot be exploited; and a part of CO<sub>2</sub> is discharged from the production wells and injected circularly with crude oil, water, and natural gas.

- 2) CO<sub>2</sub> can be dissolved in residual oil and residual water. Because the oil–water with dissolved CO<sub>2</sub> is heavier than that without CO<sub>2</sub>, the oil–water with dissolved CO<sub>2</sub> can be deposited for a long time.
- 3) CO<sub>2</sub> is weakly acidic after encountering with groundwater, and it can react with minerals around rocks to form new minerals, and thus CO<sub>2</sub> is permanently stored. But the trap is small and the reaction is slow.
- 4) If there is edge and bottom water in the reservoir, CO<sub>2</sub> can be injected into this part of the water layer and be dissolved in water. After a long time, the water that is saturated with CO<sub>2</sub> becomes more and more viscous, and it is easy to store in the formation for a long time no longer upward migration to increase the storage capacity (Zhang and Lv, 2021).

### CO<sub>2</sub> Storage in the Reservoir Has the Following Main Advantages

- 1) Professional technical experience of CO<sub>2</sub> flooding has been accumulated in the process of reservoir development.
- 2) CO<sub>2</sub> injection for increasing oil recovery has been tested and the economic benefits of this have been achieved.
- 3) The storage state of natural CO<sub>2</sub> gas reservoir reveals that favorable geological structure conditions can store CO<sub>2</sub> for a long time. The cost of CO<sub>2</sub> storage in depleted reservoirs is lower, and the economic and environmental benefits are remarkable.

### Main Factors Affecting CO<sub>2</sub> Storage Rock Properties

A certain amount of CO<sub>2</sub> can be stored through the reaction of CO<sub>2</sub> with mineral rocks, but not all mineral rocks can react with CO<sub>2</sub>. Only those mineral rocks containing Fe/Ca/Mg can react with CO<sub>2</sub> to form siderite, calcite, and dolomite. But the reaction of mineral rocks with CO<sub>2</sub> can also bring some adverse effects, such as reducing formation permeability and CO<sub>2</sub> injection capacity.

### Oil Field Water Character

The solubility of CO<sub>2</sub> in formation water is mainly affected by the salinity of formation water; in general, the solubility of CO<sub>2</sub> decreases with the increase of formation water salinity.

### Crude Oil Properties

The solubility of CO<sub>2</sub> in crude oil is mainly affected by the properties of the crude oil. Generally, CO<sub>2</sub> solubility in light oil is higher than it is in heavy oil.

### Reservoir Temperature and Pressure

The phase state of CO<sub>2</sub> is significantly affected by temperature and pressure. When CO<sub>2</sub> is in the supercritical state under reservoir temperature and pressure, it is the most suitable for geological storage. Low reservoir pressure or high reservoir temperature are not suitable for CO<sub>2</sub> storage.

## CO<sub>2</sub> Storage Capacity of Jiuqu Carboniferous Reservoirs in Junggar Basin

Jiuqu Carboniferous reservoir is located 40 km northeast of Karamay and is located in the upper plate of Baijiantan South Fault in the northwestern margin of the Junggar Basin alluvial zone. The top surface of Jiuqu Carboniferous bedrock is a fault nose with northwest–southeast tilt controlled by the Xibaibaibai fault, the central fault of Jiuqu and the fault of Well Jian 229 in the upward direction. Jiuqu and Jiuqian 25 well areas are located in the upper part of fault nose structure and monoclinic fault blocks controlled by Xibaibaibai fault, central Jiuqu fault, Jiuqian 25 well fault, and Jian 229 well fault. The high point of storage depth for Carboniferous reservoir in this area is 220 m, which shows the pattern of low in the southeast and high in the northwest. The slope of the erosion surface at the top of the Carboniferous is 3°–10°, and the slope of paleogeomorphology gradually becomes steeper along the dip direction of the structure, and the storage depth is gradually deepened. The reservoir data and formation conditions of the Carboniferous in the ninth area are as follows: geological reserves is  $1344.88 \times 10^4$  t, formation temperature is 26°C, formation pressure is 7.16 MPa, crude oil volume coefficient is 1.09, and CO<sub>2</sub> storage stock is  $140 \times 10^4$  t.

Based on the numerical simulation model of carboniferous reservoir in nine districts and the optimization of numerical simulation parameters, the development effect of CO<sub>2</sub> flooding in the target area is predicted. The working system is as follows: daily gas injection rate is  $2.5 \times 10^4$  m<sup>3</sup>, water is injected once every 4 months to reduce gas channeling pressure, daily water injection rate is 40 m<sup>3</sup>; define continuous work for 2 years as a cycle, a total of three gas injection cycles, each cycle continuous gas and water alternate four times, its time-exhausted production; the predicted time was 15 years from May 1, 2012, and compared with the failure plan. The simulation results show that the recovery rate is 12.08% in the depletion stage and 18.08% in the CO<sub>2</sub> flooding stage. The recovery rate of CO<sub>2</sub> flooding is 6.0 percentage points higher than that in the depletion stage, and  $4.07 \times 10^4$  t of CO<sub>2</sub> is stored in the gas injection production process.

## CONCLUSION

After the description on the sequestration status for natural CO<sub>2</sub> gas reservoirs (Guo et al., 2016), it shows that favorable geological structures are capable of storing CO<sub>2</sub> for long periods of time, in which the cost is low and the economic and environmental benefits are significant. The main factors that affect CO<sub>2</sub> storage include: rock properties, formation water properties, crude oil properties, and reservoir temperature and pressure.

In the coming decades, CO<sub>2</sub> storage technology is one of the most promising ways to solve the problem of carbon emission. In the long run, the cost of CO<sub>2</sub> storage technology will be lower. Hence, in the field of carbon emission reduction technology in China, CO<sub>2</sub> geological storage technology is a potential breakthrough.

At present, many CCUS projects prefer oil and gas fields as storage sites. In the process of oil and gas exploration and development, the oil and gas industry has accumulated rich geological data and has a natural advantage in carrying out carbon dioxide storage (Wang et al., 2013). CCUS technology that combines CO<sub>2</sub> storage with EOR, which integrates the utilization and storage of carbon dioxide, has received great attention in recent years with the continuous expansion of unconventional oil and gas development.

China's Junggar Basin is rich in heavy oil resources and has the conditions for studying CO<sub>2</sub> flooding to increase recovery and

storage technology. Therefore, it is of great theoretical value and strategic significance to carry out the feasibility study of CO<sub>2</sub> flooding development and storage technology in heavy oil reservoirs in the Junggar Basin.

## AUTHOR CONTRIBUTIONS

YZ, KD, HZ, and QG contributed equally to this work.

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**Conflict of Interest:** Author HZ is employed by the Petroleum Engineering Co. Ltd. Author QG is employed by the Tuha Oilfield Company, CNPC.

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