



Molecular Weight Impact of Poly(2,5-Benzimidazole) Polymer on Film Conductivity, Ion Exchange Capacity, Acid Retention Capability, and Oxidative Stability

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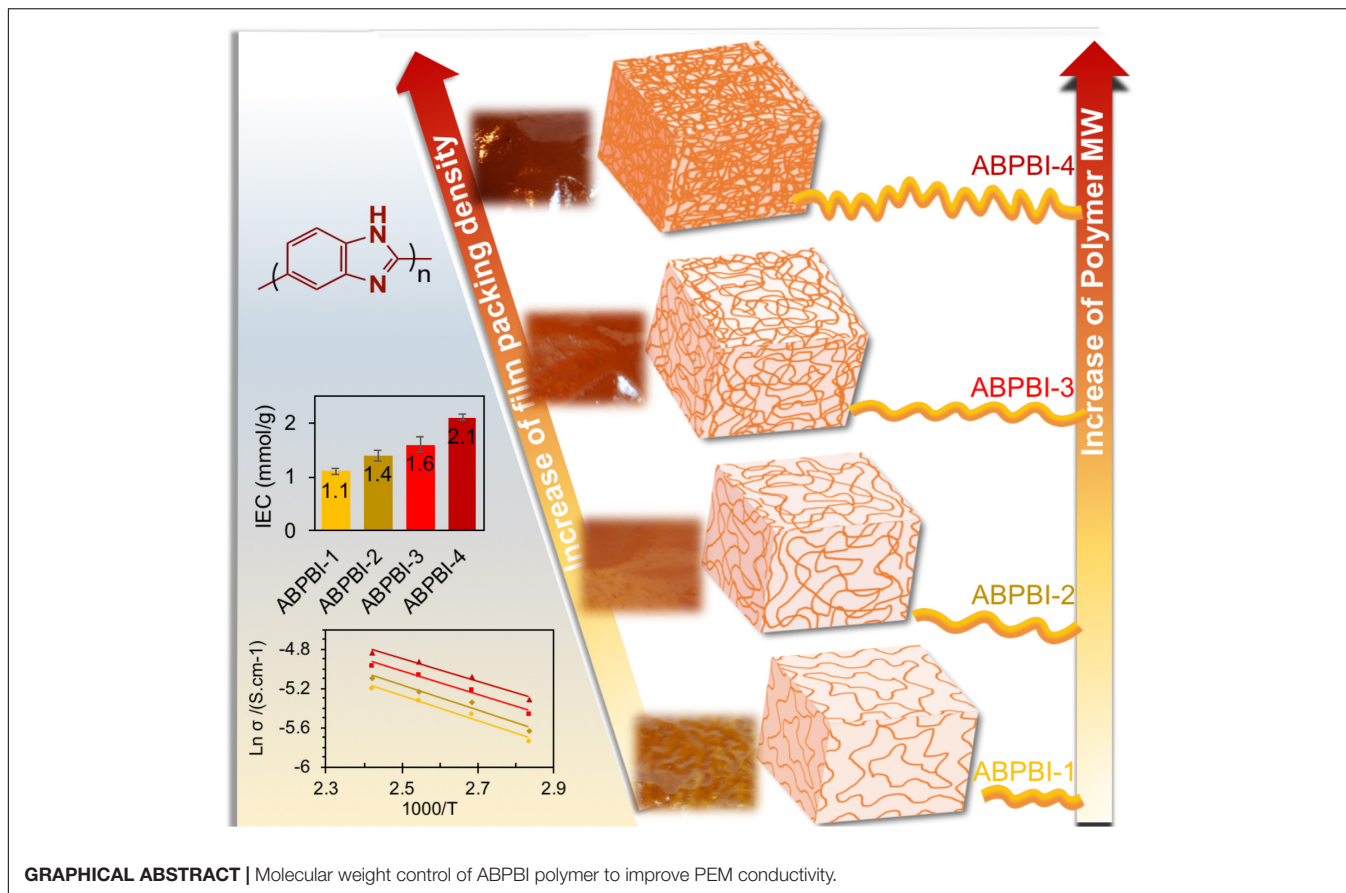
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In order to show the impact of the molecular weight (MW) of poly(2,5-benzimidazole) (ABPBI) on its physicochemical properties, a series of ABPBI polymers with different MWs ranging from 20 to 113 kDa were synthesized and fabricated into conductive films. The ABPBI films are characterized by different spectroscopic methods measuring the acid loading level, acid retention capability, ion exchange capacity (IEC), and the proton conductivity. Notably, the phosphoric acid (PA) loading ratio increased with the increase of ABPBI MW. The acid retention capability increased by 11% when the ABPBI MW reached 113 kDa. The fabricated ABPBI films exhibited good oxidative stability. A weight loss of only 9 wt% was observed for the high-MW ABPBI film compared to 19 wt% for the low-MW ABPBI film after 7 days in Fenton's reagent at 65°C. The IEC increased with an order of magnitude when the ABPBI MW changed from 20 to 113 kDa. A maximum proton conductivity of 8.0 mS/cm was recorded for the high-MW film at 140°C, which was 45% higher than that for the low-MW ABPBI film. The proton conduction process followed the Grotthuss mechanism with a low activation energy (9.3 kJ mol) at the high-MW ABPBI film. These results indicated how important the ABPBI MW is in obtaining conductive films with remarkable properties for fuel cell (FC) applications. Prospectively, the findings of the current study can be implemented for other conductive polymers.

Keywords: poly(2,5-benzimidazole), molecular weight, conducting films, physicochemical properties, proton conductivity

INTRODUCTION

Polymer applications in fuel cell (FC) technology are currently receiving a lot of research interest to improve FC conductivity, oxidative stability, utilization efficiency, durability, and lifetime cycle (Fujigaya et al., 2016; Hafez et al., 2017; Kimura et al., 2020). Many functional polymers have been introduced as proton conductors in FCs, including Nafion, sulfonated poly(ether ether ketone) (sPEEK), polyvinyl sulfonic acid, and polypyrrole polymers (Das and Prusty, 2012; Zhan et al., 2017). These polymers showed different conductivity and stability behaviors at different conditions. Although these polymers have shown remarkable physicochemical properties, the optimum FC



GRAPHICAL ABSTRACT | Molecular weight control of ABPBI polymer to improve PEM conductivity.

performance has not been reached yet (Berber et al., 2018; Nezakati et al., 2018). Thus, there is still a need for materials with high thermal and chemical stabilities as well as high proton conductivities at a wide range of operating conditions of FCs.

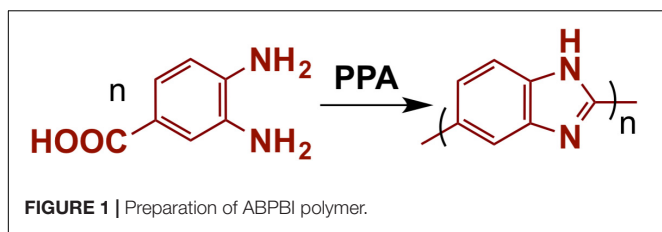
Conductive benzimidazole-based polymers have provided remarkable properties for FCs, especially at harsh operating conditions, because they exhibit high-dimensional, chemical, and thermal stabilities; high proton conductivities at high temperatures and anhydrous environments; and good mechanical properties with sufficient thin-film processability (Asensio et al., 2010; Yang et al., 2015). A lot of research efforts were done to improve the conductivity of benzimidazole-based polymers, via copolymerization, grafting, blending, and organic-inorganic composite formations (Patra et al., 2016). Although these modification techniques have supported high proton conductivities, most of them have sacrificed the mechanical properties and the film cast processability (Gao et al., 2020a; Kumar et al., 2020). Accordingly, more research studies are still required to counterbalance these shortcomings.

Polymer molecular weight (MW) and nitrogen content in the polymer backbone have played important roles in improving both the proton conductivity and the physicochemical properties (Asensio et al., 2010). Very recently, we synthesized a series of benzene-based benzimidazole polymers with controlled MWs (Berber and Nakashima, 2019b). The cast films of these polymers showed remarkable mechanical properties and

proton conductivities at high operating temperatures and anhydrous conditions, thanks to the high MW of the synthesized polymers. Also, we offered high-MW and nitrogen-rich films of a bipyridine-based benzimidazole polymer (Berber and Nakashima, 2019a). These properties provided mechanically and chemically stable films with potential proton conductivities at a wide range of operating temperatures. Thus, we believe that our synthetic technique can be extended to include other benzimidazole-based polymers.

Poly(2,5-benzimidazole) (ABPBI) is one of the most promising conductive polymers in high-temperature FCs because it can be prepared from inexpensive and commercially available single monomers and also possesses high thermal and mechanical stabilities (Nayak et al., 2018). ABPBI accommodates only one imidazole unit per each benzene ring. Thus, it is the simplest and most pronounced member of the polybenzimidazole-based family. Several reports have been offered to improve the proton conductivity of ABPBI (Bao et al., 2015; Liu et al., 2018; Rath et al., 2020). Despite all these trials, the optimum FC performance, in particular the proton conductivity of ABPBI, has not been reached yet.

In the current study, strong attention was paid to the MW control of ABPBI to show its impact on the physicochemical properties of cast ABPBI films for high-temperature FCs. Specifically, ABPBI is synthesized with different MWs to study the influence of polymer MW on acid loading level,



dopant retention capability, oxidative stability, ion exchange capacity (IEC), and proton conductivity. Different spectroscopic techniques are used to characterize the prepared materials, including nuclear magnetic resonance (NMR), Fourier transform infrared (FTIR), and thermal gravimetric analysis (TGA). Subsequently, the proton conduction mechanism is studied to highlight the impact of ABPBI MW on the conduction process.

MATERIALS AND METHODS

Materials

3,4-Diaminobenzoic acid (DAB, 97% grade), trifluoroacetic acid (TFA, 99% grade), polyphosphoric acid (PPA, 115% grade), phosphoric acid (PA, 85%), and dimethyl acetamide were purchased from Sigma-Aldrich. The common solvents used in the study were purchased from El-Gomhouria for Trading Chemicals and Medical Appliances. DAB was crystallized from hot water before use. All the other chemicals were used as received.

Methods

Preparation of ABPBI Polymers

Poly(2,5-benzimidazole) polymers were prepared by a polymerization polycondensation process of DAB in PPA as a solvent and a dehydrating agent under a N_2 atmosphere. The preparation conditions were varied in order to obtain polymers with different inherent viscosities. The synthesized ABPBI polymers were precipitated in hot water, severely washed by 0.2 M NaOH to remove any PPA, and finally purified by methanol as the solvent (Hu et al., 1993). The obtained polymers are named ABPBI-1, ABPBI-2, ABPBI-3, ABPBI-4, and ABPBI-5 based on the preparation conditions.

Polymer Dissolution and MW Determination

All the synthesized polymers were easily dissolved in concentrated sulfuric acid except for ABPBI-5. Different solvents, e.g., methyl sulfonic acid, dimethyl sulfoxide, *N,N*-dimethyl formamide, and *N*-methyl-2-pyrrolidone, have also been applied to test the solubility of ABPBI-5; however, no positive result was obtained. The MWs of the other ABPBI polymers were estimated by the measurement of the inherent viscosity (η_i) in concentrated sulfuric acid (98 wt%) at 30°C.

Film Cast of ABPBI Polymers

Poly(2,5-benzimidazole) polymers were first prepared as highly viscous solutions (3 wt%) in TFA. TFA was used as the solvent because it can easily be extracted from the cast medium by a mild heating process (Nayak et al., 2018). Next, on a glass plate, the polymer solution was cast. The cast solution was left to stand at room temperature till a sticky film was obtained. The cast medium was gradually heated up to 70°C to evaporate the TFA solvent. The formed film was left at this temperature overnight to ensure the removal of all the solvent residue (Asensio et al., 2010). Subsequently, the films were peeled off the glass plate, rinsed several times with methanol, and finally oven-dried.

PA Doping and Retention Processes of ABPBI Films

The obtained ABPBI films were cut in strips of 3×2 cm and were put in an 85 wt% PA solution at room temperature for 5 days to reach the PA adsorption equilibrium (Fujigaya et al., 2014). The films were then removed from the doping medium, wiped several times by a non-woven paper to detach the physically adsorbed PA, and then reweighted to estimate the loaded PA (Yang and He, 2010). The PA doping level was obtained from the weight difference of the undoped and the doped ABPBI films and defined as the moles of PA per the monomeric unit of the ABPBI polymer.

The retention capability of the doped ABPBI films was evaluated by the immersion of the films in boiling water for a period of 6 h. The ratio of the leached PA was determined every 1 h, by removing the ABPBI films and recording its dry weight. The PA loss ratio was thus determined from the following equation (Escorihuela et al., 2018):

$$PA \text{ loss } \% = \frac{W_{t_0} - W_{t_i}}{W_{t_0}} \times 100$$

TABLE 1 | Preparation conditions of the ABPBI polymers.

Polymer code	DAB (mmol)	PPA (g)	Time (h)	Temp. (°C)	Solubility ^a	(η_i) (dL/g)	Average Mw (KDa)	PA doping level ^b
ABPBI 1	10	300	12	200	soluble	0.47	20.0	2.7
ABPBI 2	20	300	12	200	soluble	1.08	49.3	3.6
ABPBI 3	30	300	12	200	soluble	1.82	86.9	4.7
ABPBI 4	40	300	12	200	soluble	2.32	113.1	4.9
ABPBI 5	50	300	12	200	insoluble	ND	ND	ND

^aPolymer solubility in different solvents (including, dimethyl acetamide, methane sulfonic acid, trifluoroacetic acid, and sulfuric acid) at room temperature and solvents boiling points. ^bPhosphoric acid doping level (mol/monomeric unit) calculated from the weight difference of the film before and after the PA doping process. (η_i), inherent viscosity; ND, could not be determined.

where W_{t_0} and W_{t_i} are the dry weight of the films before and after the PA retention process, respectively.

Oxidative Degradation of the ABPBI Films

The oxidative stability of the films was assessed through an oxidative radical process in a Fenton reagent. Specifically, strips of ABPBI films were prepared, dried at 80°C, and immersed in a capped glass bottle containing a 50 ml Fenton reagent of 3.0% H₂O₂ and 4.0 ppm Fe²⁺ ions (added as ferrous nitrate). The bottles were then incubated in a preheated oven at 65°C for 7 days. The film samples were taken out every 24 h, washed with deionized water, dried at 110°C, and finally weighted to evaluate the oxidative stabilities of the films. At each measurement, the Fenton reagent was completely renewed (every 24 h) (Liao et al., 2011).

IEC of ABPBI Films

The ABPBI films were first put into a 1.0 M HCl solution. Next, they were severely washed with deionized water and then 1.0 M NaOH solution for 1 h in each solution. Again, the films were put into the 1.0 M HCl solution for 1 day and finally rinsed in deionized water. Subsequently, the films were immersed in 50 ml of 0.1 M NaCl solution to proceed with the ion exchange process and then were taken out, washed with deionized water, dried,

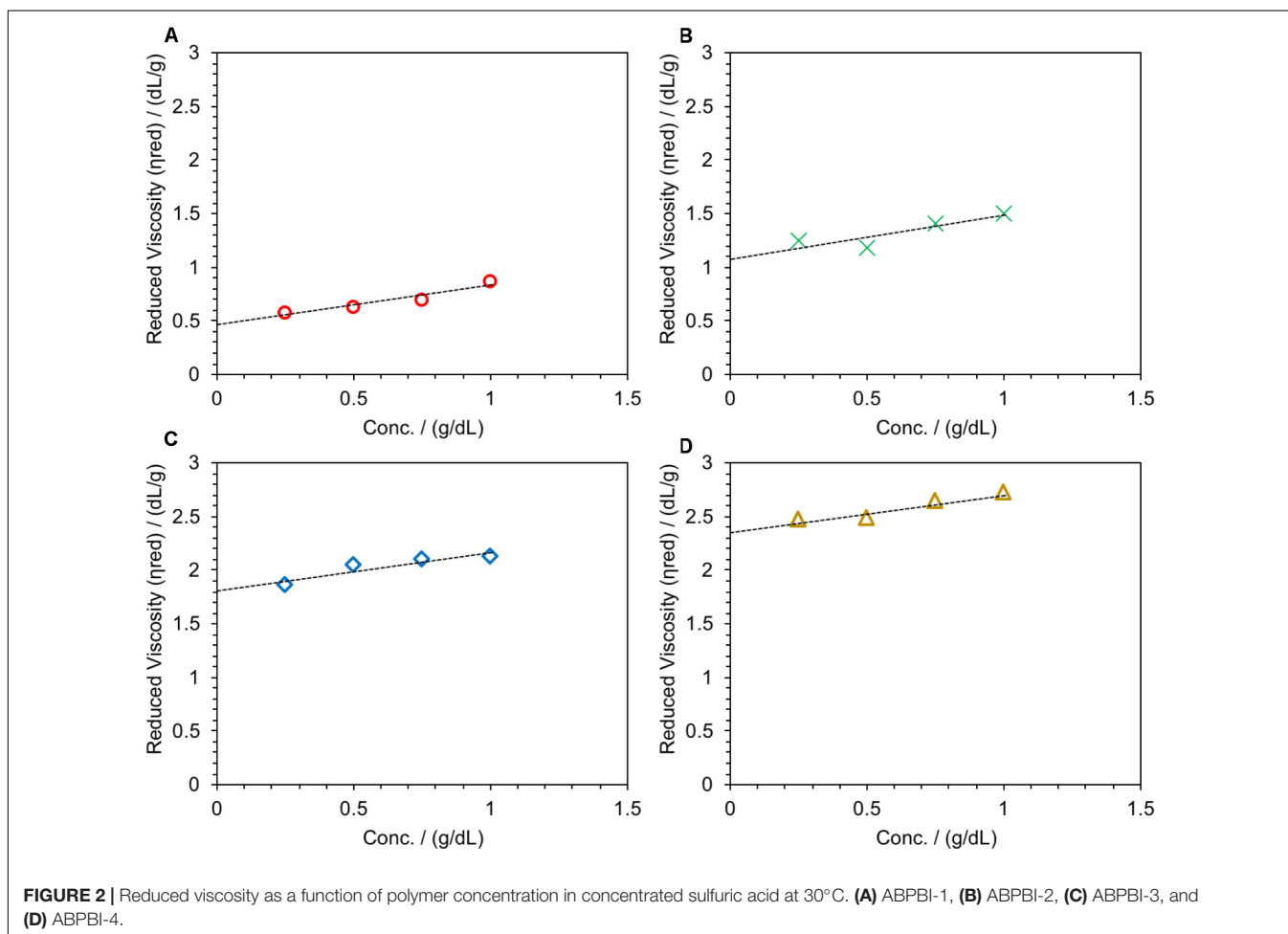
and reweighed. The concentration of Na⁺ left in the exchange media was calculated through a titration process against 0.02 NaOH solution. The IEC of the films was obtained using the following equation.

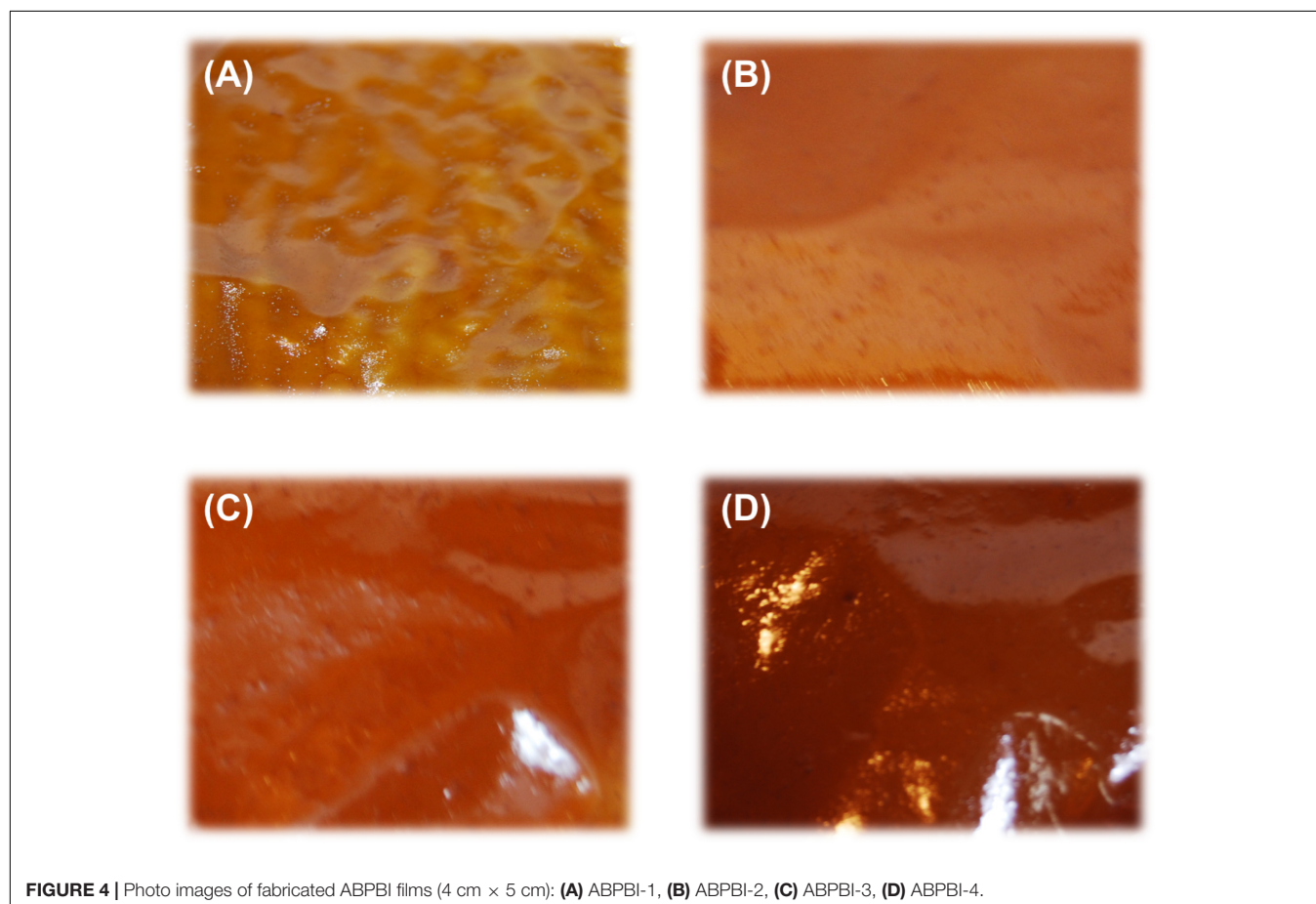
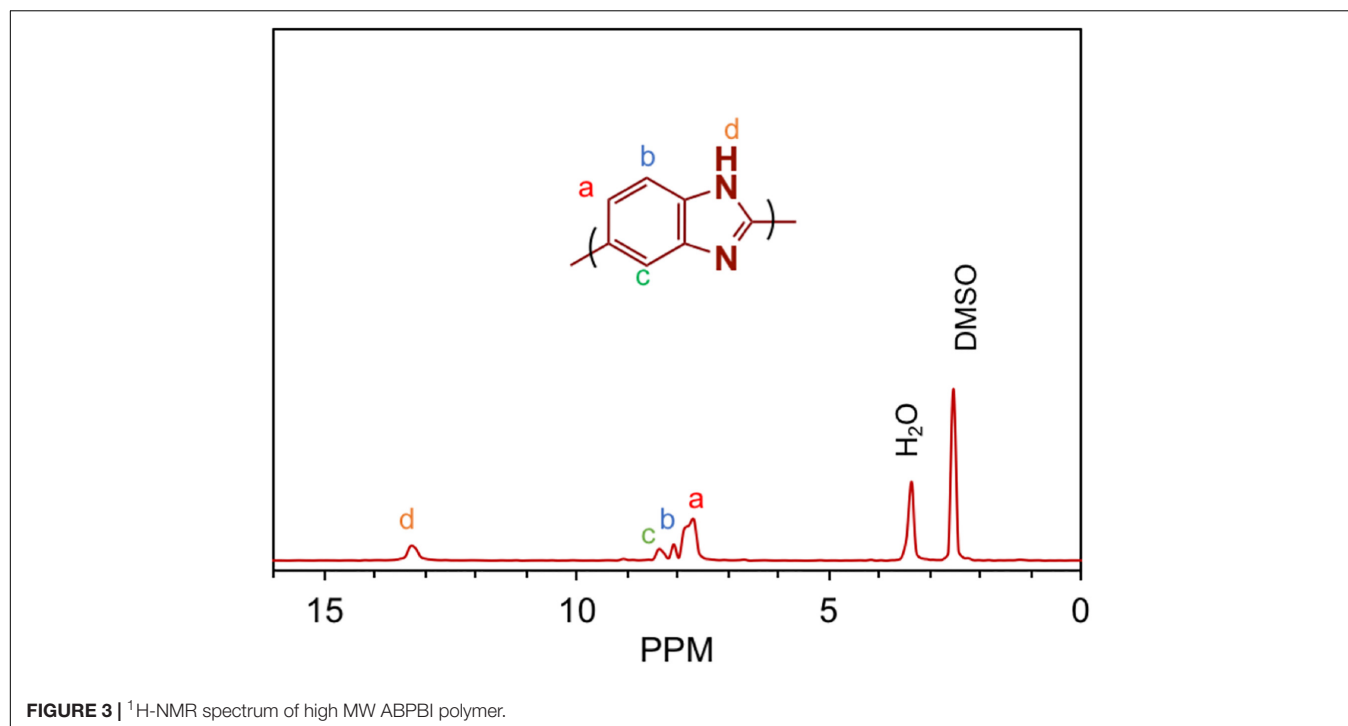
$$IEC = V \times C / W$$

where V is the volume of NaOH consumed (L), C is the concentration of NaOH (M), and W is the weight of the dried film (g).

Proton Conductivity

Prior to proton conductivity testing, ABPBI films were dried at 120°C. The proton conductivities (σ_i) of the films were measured in an anhydrous environment at different temperatures using a four-probe conductivity cell that uses two separated pairs of current collectors and two voltage-sensing electrodes in order to get more accurate measurements by eliminating the contact resistance. The measurements were recorded in the frequency range 100 kHz to 0.1 Hz using a frequency response analyzer (Solartron). The high-frequency intercept of the impedance spectra was used to calculate the proton conductivity (σ) using the following equation: $\sigma = L / (R \times A)$, where R is the measured resistance (high-frequency intercept of the impedance spectra),





L is the distance between the electrodes, and A is the thickness of the film times the width (Müller et al., 2014).

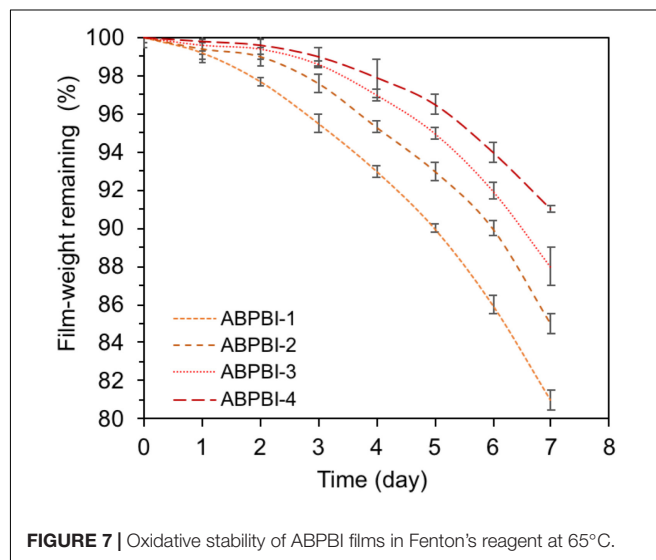
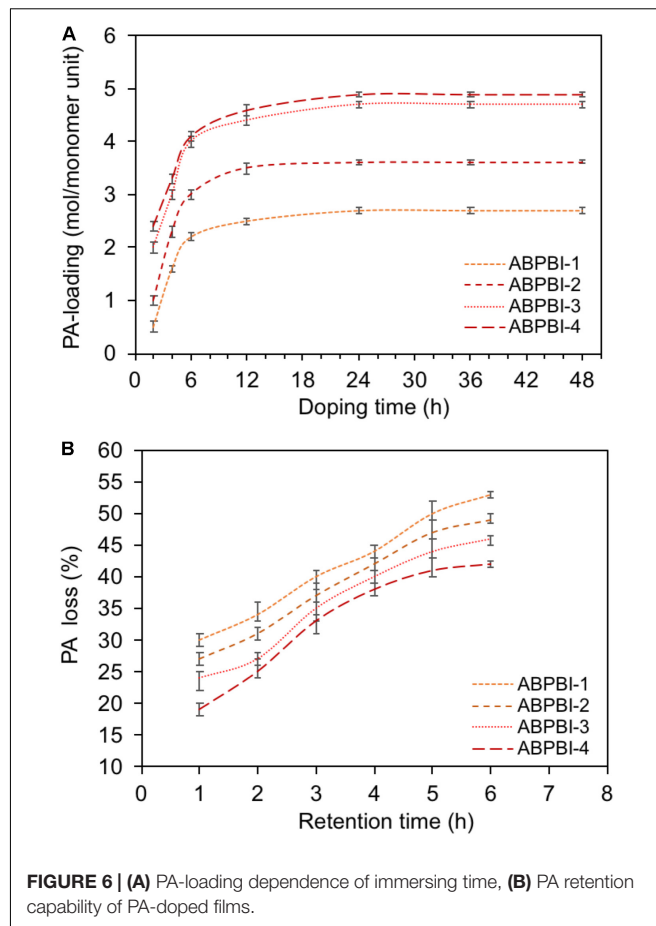
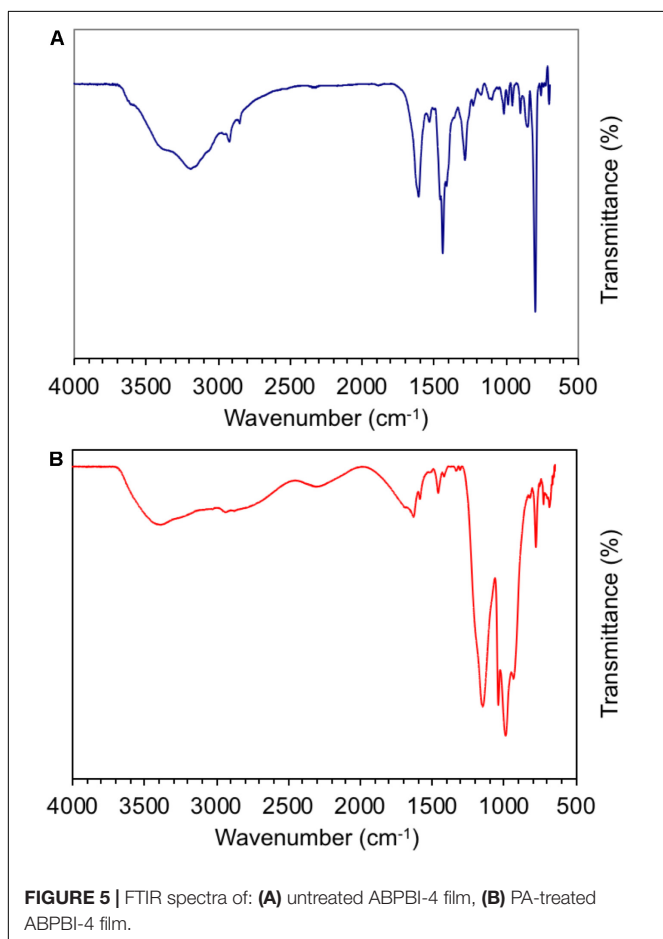
Characterization

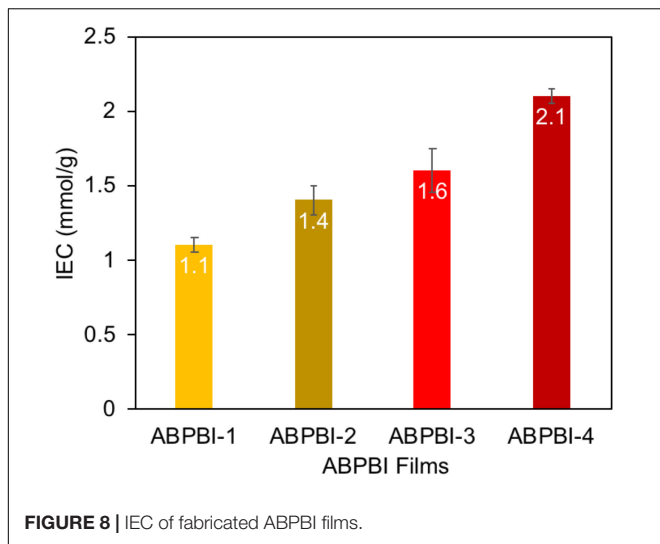
The NMR and FTIR spectra were measured by a Bruker 400 MHz spectrometer (Bruker BioSpin AG) and a Perkin-Elmer Spectrum 65 FTIR, respectively. The thermal behavior (TGA) of the films was measured by a thermogravimetric analyzer (Shimadzu Corp.).

RESULTS AND DISCUSSION

Poly(2,5-benzimidazole) polymer was synthesized based on the literature reports using DAB as the monomer (see Figure 1; Ashino et al., 2009). The synthetic conditions were varied to get ABPBI with different MWs. Specifically, the concentration of the DAB monomer was changed with respect to the dehydrating agent PPA, keeping the reaction time and the condensation temperature constant at 12 h and 200°C, respectively (see Table 1; Das et al., 2018). The reduced viscosities of the prepared ABPBI polymers are measured as a function of polymer concentrations as shown in Figure 2. The inherent viscosity of each ABPBI polymer was determined from the y -axis intercept (Caparros and Bohdanecký, 1985; Pamies et al., 2008) and used in a

Mark-Houwink equation to obtain the polymer MW (Yuan et al., 2009). The synthesized polymers showed good dissolution behaviors in many solvents, except for the ABPBI-5 polymer (see Table 1). The ABPBI-5 polymer showed no dissolution properties in any solvent, including dimethyl acetamide, methane sulfonic





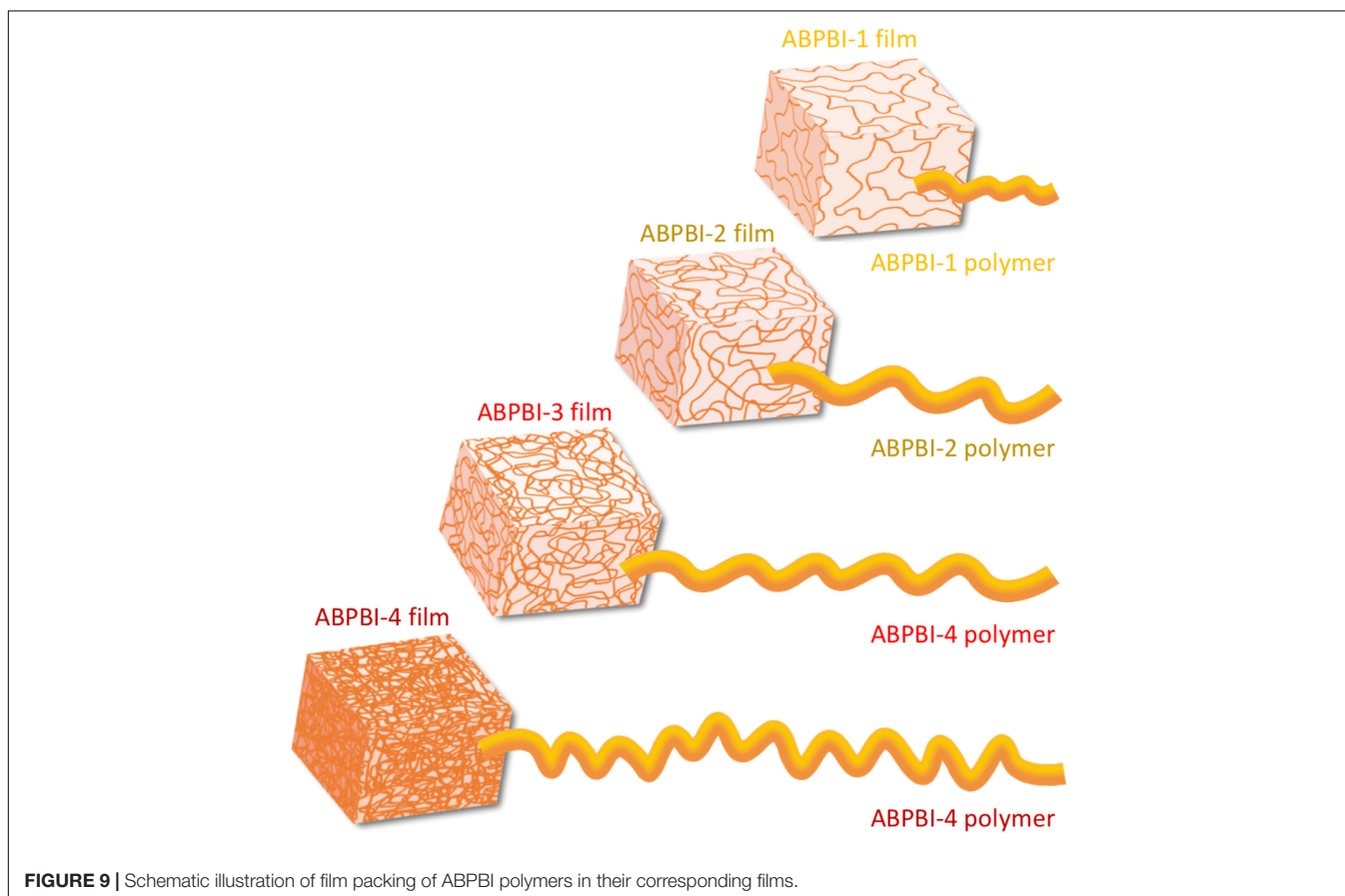
acid, TFA, and sulfuric acid. This behavior was attributed to the synthesis of a high-MW ABPBI polymer and to the strong entanglement of the polymer chains (Choi et al., 2013).

The structure of ABPBI was confirmed on the molecular level by the NMR spectrum shown in **Figure 3**. As can be seen, the proton signals appearing at δ ppm 13.3 (s, N-H), 8.3 (s, Ar-H),

8.0 (d, Ar-H), and 7.7 (1H, d, Ar-H) were in accordance with the literature data of ABPBI (Bhavsar et al., 2014).

Photo images of the cast films were displayed in **Figure 4**. As can be seen, homogenous films were successfully prepared. The films displayed different colors depending on the polymer MW. More dense brown films were obtained with the increase of polymer MW.

The FTIR spectra displayed in **Figure 5** confirmed the chemical structure of ABPBI and PA-doped ABPBI films. **Figure 5A** shows the FTIR spectrum of the high-MW ABPBI film. The broad adsorption band at $2,600\text{--}3,650\text{ cm}^{-1}$ was assigned to the NH groups of the ABPBI polymer. The high density and the broadness of this band reflected a high degree of chain association and entanglement due to the strong intermolecular/intramolecular H-bonding in the film matrix. The other main characteristic bands for ABPBI recorded at $1,620$, $1,535$, and $1,284\text{ cm}^{-1}$ are assigned to the stretching vibration of the C = N, C = C, and C–N groups, respectively. The absorption bands observed at $2,800\text{--}3,000\text{ cm}^{-1}$ are assigned to the stretching vibration modes of the C–H groups (Luo et al., 2012). **Figure 5B** shows the FTIR spectrum of the ABPBI film after the PA doping process. As can be seen, the region of the NH group of the pristine ABPBI film broadened further, indicating the protonation of the NH group. This result confirmed the formation of a strong hydrogen bonding network in the ABPBI film in which the protons can jump from the ABPBI polymer



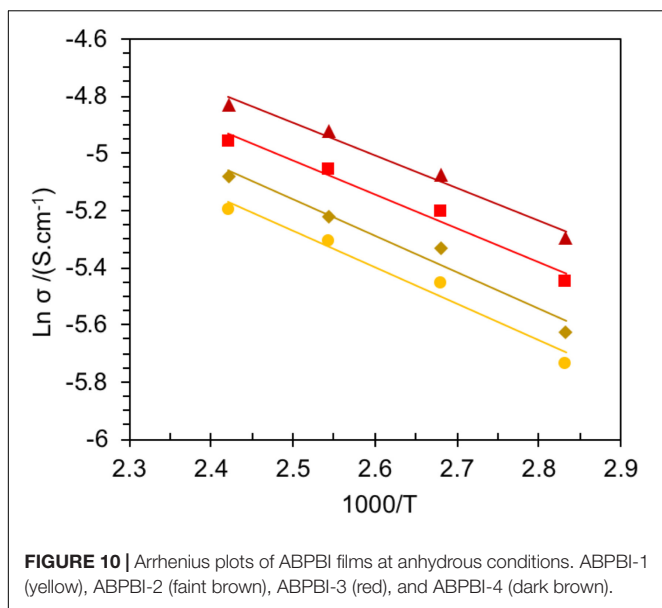


FIGURE 10 | Arrhenius plots of ABPBI films at anhydrous conditions. ABPBI-1 (yellow), ABPBI-2 (faint brown), ABPBI-3 (red), and ABPBI-4 (dark brown).

TABLE 2 | PA retention, IEC, proton conductivity, and activation energy of ABPBI films.

Polymer code	PA retention capability (%)	IEC (mmol/g)	σ (mS/cm)	Ea (kJ/mol)
ABPBI 1	47	1.1	5.5	10.6
ABPBI 2	51	1.4	6.2	10.5
ABPBI 3	54	1.6	7	9.7
ABPBI 4	58	2.1	8	9.3

backbone to the PA network. The absorption bands observed at 1,046 and 985 cm^{-1} are assigned to the stretching modes of the phosphate ions of the loaded PA moieties. The absorption band observed at 1,240 cm^{-1} is assigned to the P = O group of the phosphoric acid moieties. The other PA bands superimposed with the ABPBI bands (Nezakati et al., 2018).

Regarding the PA doping level, **Figure 6A** shows the PA loading dependence of the immersion time. Almost all the films achieved acid adsorption equilibrium after 24 h in 85% PA at room temperature. The loading level of PA increased by the increase of ABPBI MW (see **Table 1**). To be specific, ABPBI-4 showed a PA loading of 4.9 mol per monomeric unit after 24 h, which was higher than that of ABPBI-1 (2.7 mol per monomeric unit). Almost a twofold increase in PA loading was obtained when the MW changed from 20.0 to 113.1 kDa. Interestingly, the very high MW of ABPBI did not show any significant influence on the film loading ratio of PA. Typically, the loading level of PA slightly increased for the ABPBI-4 film which possesses an MW of 113.1 kDa. This inconsiderable increase of the PA loading ratio is attributed to the high-density packing and the strong entanglement of the ABPBI-4 chains (Lv et al., 2015). Thus, it was worth to note that the MW control of ABPBI is a very effective tool to provide useful information on the PA loading ratio.

The PA retention capability of PA-doped films is considered as one of the major issues in conductivity loss and film degradation.

Thus, a PA leaching experiment of ABPBI films is conducted to see the impact of polymer MW on the film retention capability of PA moieties. **Figure 6B** shows the PA retention capability as a function of retention time. After 6 h of experiment, the ABPBI-4 retained 58% of loaded PA compared to 47% for ABPBI-1. The lower degree of PA leaching in the case of the ABPBI-4 film was due to the high polymer MW and the chain entanglement which incorporated and trapped more PA molecules (Lv et al., 2015), preventing them from leaching out from the film. These results clearly indicated how important the ABPBI MW is to keep possession of PA moieties.

In real FC testing, hydrogen peroxide is usually produced by the incomplete reduction of the oxidant used in the reaction of electricity production. The higher the ratio of the produced hydrogen peroxide, the higher the degradation process. Typically, hydrogen peroxides dissociate into hydroxyl free radicals. These radicals attack the polymer backbone, leading to a fast degradation process of the conductive films (Zatoñ et al., 2017). Accordingly, the oxidative stability of the FC films is very important to be assessed. The Fenton experiment was applied to evaluate the oxidative stability of the synthesized films. **Figure 7** shows the chemical oxidative stability of ABPBI films in the Fenton reagent. As can be seen, a weight loss of 9 wt% was observed for the ABPBI-4 film compared to 19 wt% for the ABPBI-1 film at the end of the experiment (after 7 days). These results indicated a lower degradation rate of ABPBI films when the polymer MW increased. The high stability of the ABPBI-4 film to free radical oxidative attack is attributed to the strong intermolecular and intramolecular interactions of the PA-doped polymer chains (He et al., 2006; Kerres et al., 2006).

In order to collect information about the charge density of the synthesized films, IEC was measured (He et al., 2015). **Figure 8** shows the IEC as a function of ABPBI MW. As can be seen, the films exhibited higher IEC values with the increase of ABPBI MW. The ABPBI-1 showed an IEC value of 1.1 mmol/g, while the ABPBI-4 showed an IEC value of 2.1 mmol/g (an increase of almost one order of magnitude in IEC). This improvement of IEC was associated with the increase of the acid doping level and the improvement of the intramolecular hydrogen bonding network resulting from the entangled polymer chains, facilitating the ion transfer process. In this regard, More et al. (2014) used molecular dynamics simulations to show the effect of polymer chain length on film properties. The results of this study emphasized that the increase of the polymer chain length led to a more dense packing of the polymer film that was a result of the improved intramolecular hydrogen bonding network. Such interaction also increased with the increase of PA doping level. **Figure 9** schematically illustrated the impact of ABPBI MW on film packing, which was responsible for the improvement of the PA retention capability and the IEC.

To verify the above results, proton conductivity measurements were conducted. **Figure 10** shows the proton conductivity of ABPBI films as a function of FC operating temperatures at anhydrous conditions. As a general overview, the proton conductivity of the ABPBI films increased with the increase of operating temperature, due to the improvement of the proton mobility at elevated temperatures (Melchior et al., 2017).

TABLE 3 | Comparison of the properties of the current ABPBI membrane to the commercial membranes.

Polymer code	PA doping level	PA retention capability (%)	IEC (mmol/g)	σ (mS/cm)	References
ABPBI	4.9	58	2.1	8.0 at 140°C anhydrous conditions	This work
Commercial PBI	5.5	50	2.57	7.5 at 140°C anhydrous conditions	Jouanneau et al., 2006; Gao et al., 2020b
Commercial PBI	4.5	75	ND	7.0 at 140°C anhydrous conditions	Berber and Nakashima, 2019b
Commercial PBI	5.6	ND	ND	26 at 140°C 20% RH	He et al., 2003
Nafion 115	NA	NA	0.9	0.3 at 140°C anhydrous conditions	Li et al., 2010
Nafion 117	NA	NA	0.94	9.0 at 140°C 90% RH	Casciola et al., 2009; Kim and Yoo, 2019
sPEEK	NA	NA	1.42	0.1 at 140°C anhydrous conditions	Li et al., 2010

ND, not determined; NA, not applicable; sPEEK, sulfonated poly(ether ether ketone).

A maximum proton conductivity of 5.5 mS/cm was observed for the ABPBI-1 film at 140°C, while ABPBI-4 showed a proton conductivity of 8.0 mS/cm at the same operating temperature, achieving a 45% increase in proton conduction, thanks to the high MW of ABPBI-4 which provided good pathways for smooth proton conduction (Zhang et al., 2015; Dorenbos, 2017).

To explore the mechanism of proton conduction, the activation energies (E_a) were evaluated by fitting the Arrhenius plots shown in **Figure 10**. The obtained E_a values are collected and summarized in **Table 2**. As noticed, E_a decreased with the increase of both polymer MW and PA loading ratio. The E_a values for ABPBI-1 and ABPBI-4 films were 10.6 and 9.3 kJ/mol, respectively. These low E_a values account for the Grotthuss mechanism (proton jumping) with a high proton conductivity.

In order to highlight the properties of the current ABPBI membranes, a comparison to the well-known and commercial membranes was conducted. As noticed, the ABPBI membrane with the highest MW has shown remarkable properties in comparison to the commercial PBI Nafion and sPEEK. Specifically, the proton conductivity and the PA retention capability were higher than those of the commercial PBI, thanks to the control of the MW of the ABPBI polymer. The proton conductivity and the IEC were also higher than those of Nafion and sPEEK at the same measurement conditions (see details of **Table 3**). These improved results are on the way to reaching the worldwide targets of high-temperature PEFC (Sun et al., 2019).

CONCLUSION

A series of ABPBI polymers with different MWs ranging from 20 to 113 kDa were synthesized and fabricated into conductive films to show the impact of ABPBI MW on film physicochemical properties. Notably, the PA loading ratio reached 4.9 mol per

monomeric unit of ABPBI at an MW of 113 kDa. The acid PA retention capability improved with the increase of ABPBI MW, thanks to the chain entanglement which incorporated and trapped more PA molecules. The fabricated ABPBI films exhibited good oxidative stability. A weight loss of only 9 wt% was observed for the ABPBI-4 film compared to 19 wt% for the ABPBI-1 film after 7 days in the Fenton reagent at 65°C. The IEC value increased by an order of magnitude when the ABPBI MW changed from 20 to 133 kDa. A maximum proton conductivity of 8.0 mS/cm was recorded for the ABPBI-4 film at 140°C, which was 45% higher than that for the ABPBI-1 film. The proton conduction process followed the Grotthuss mechanism with a low activation energy (9.3 kJ/mol) at high ABPBI MW. These results indicated how important the polymer MW is in obtaining conductive films with remarkable properties for FC applications.

DATA AVAILABILITY STATEMENT

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding author.

AUTHOR CONTRIBUTIONS

The author confirms being the sole contributor of this work and has approved it for publication.

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Conflict of Interest: The author declares that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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