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# Graphene nanoplatelets promoted CoO-based catalyst for low temperature CO<sub>2</sub> methanation reaction

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Methanation of CO<sub>2</sub> is an important reaction for reducing CO<sub>2</sub> emissions in a power-to-gas system. Compared to cobalt supported on gamma-Al<sub>2</sub>O<sub>3</sub>, cobalt supported on graphene nanoplatelets (GNPs) showed significantly better performance for CO<sub>2</sub> methanation. Cobalt supported on GNPs was capable of 15% conversion of CO<sub>2</sub> to CH<sub>4</sub> at temperatures below 250°C, compared to 5% for cobalt supported on Al<sub>2</sub>O<sub>3</sub>. *In situ* thermogravimetric analysis (TGA) demonstrated that the Co/GNP catalyst was stable to 400°C. The maximum catalyst mass-specific CH<sub>4</sub> yield was obtained at a Co loading of 5<sub>w</sub>t% on GNPs; however, high Co loading on GNPs deactivated the reactivity of the Co/GNP catalyst. Transmission electron microscopy (TEM) demonstrated that 5<sub>w</sub>t% Co/GNPs had the smallest and most dispersed cobalt nanoparticles. Excessive loading of cobalt tended to form isolated large Co nanoparticles. X-ray photoelectron spectroscopy (XPS) and Raman spectrometry revealed that more CoO phases were maintained on the surface of 5<sub>w</sub>t% Co/GNPs, indicating that the interaction between the Co and the GNPs had more of an impact on cobalt's redox capacity than did particle size, which ultimately affected cobalt's active phase during the CO<sub>2</sub> reduction process. Furthermore, Raman spectrometry demonstrated that Co loading led to an increase in graphene defects. Higher Co loading on GNPs resulted in fewer interfaces between Co and GNPs due to the agglomeration of Co nanoparticles.

## KEYWORDS

CO<sub>2</sub> reduction, CoO catalyst, graphene support, methanation, metal–support interaction

## 1 Introduction

Researchers agree that global warming is mostly caused by CO<sub>2</sub> emissions from excessive use of fossil fuels (Johnsson et al., 2019). Over the decades, processes for CO<sub>2</sub> reduction have been extensively studied and tested but with little real progress. For example, CO<sub>2</sub> can be converted into other chemicals, such as CH<sub>4</sub>, CH<sub>3</sub>OH, and CH<sub>3</sub>COOH, *via* various techniques such as thermal, electrochemical, photochemical, biochemical, and plasmatic techniques (Jimenez et al., 2011; Mateo et al., 2018; Ojelade and Zaman, 2021; Pham et al., 2022). Among these, the thermal catalytic methanation process, also known as the Sabatier reaction, has been considered the most competitive CO<sub>2</sub> reduction process for commercial application due to the high energy yield and conversion efficiency. In a power-to-gas system,

CH<sub>4</sub> produced from CO<sub>2</sub> can be directly fed into the power plant for producing electricity, reducing the demand for natural gas (Bailera et al., 2017). Commercialization of the CO<sub>2</sub> methanation process benefits society not only through the reduction of CO<sub>2</sub> but also the replacement of fossil fuel by a renewable energy resource (Bacariza et al., 2020). However, the efficiency of the CO<sub>2</sub> methanation process is critically dependent on the activity of the catalyst.

The CO<sub>2</sub> conversion rate and CH<sub>4</sub> yield are limited by the thermodynamic equilibrium of CO<sub>2</sub> methanation at high temperatures; an ideal catalyst should be selective and function at relatively low temperatures (Kuśmierz, 2008; Wang et al., 2016). The transition metals Ru, Rh, Co, and Ni, supported on porous materials such as Al<sub>2</sub>O<sub>3</sub>, CeO<sub>2</sub>, and TiO<sub>2</sub>, have been reported to be active for CO<sub>2</sub> methanation (Frontera et al., 2017). The noble metal ruthenium- and rhenium-based catalysts have shown excellent activity and selectivity over a wide temperature range, but their high market price has stimulated the development of cobalt and nickel catalysts as replacements. Ni/CeO<sub>2</sub> has been shown to be comparable to the noble metal catalysts, but only at elevated temperatures, where it tends to be deactivated because of the agglomeration of Ni particles and coking on the catalyst's surface (Vogt et al., 2018). In contrast, cobalt-based catalysts have demonstrated better reactivity at low temperatures (Ci et al., 2010; Liu et al., 2018; Parastaev et al., 2020; Tu et al., 2021). The active structure of cobalt-based catalysts has been determined to be the CoO phase (ten Have et al., 2022), (Zhao et al., 2020). However, this transition phase tends to be reduced to metallic Co by the reductive mixture of CO<sub>2</sub> and H<sub>2</sub>, leading to studies on stabilizing the active phase for long-term reactivity (Zhong et al., 2019; Zhong et al., 2021a; Zhong et al., 2021b).

In order to maintain the stability of the catalytic CoO phase during the CO<sub>2</sub> methanation reaction, it is essential to tune the redox ability of Co. Conventionally, the redox ability of Co can be adjusted by changing particle size, interaction with the support, or with a second promoter (Wigzell and Jackson, 2017; Qi et al., 2020; Rahmati et al., 2020). As reported previously, the insertion of a graphene layer into a Co/ZnO system results in a more reductive surface in an oxidative environment. Graphene is also able to tune Co particles (He et al., 2013; Karimi et al., 2015; Cañón and Teplyakov, 2021). Inspired by those results, we used graphene nanoplatelets as supports for cobalt-based CO<sub>2</sub> methanation catalysts. Bulk and surface characterization methods were used to investigate the promotion mechanism of the GNP support. To the best of our knowledge, this is the first time that a carbonaceous material like GNP, has been used as a catalyst support for the thermal CO<sub>2</sub> reduction process.

## 2 Experimental methods

### 2.1 Materials and catalyst preparation

The Co-based catalysts were prepared by the incipient impregnation wetness method. For the Co/Al<sub>2</sub>O<sub>3</sub> sample, Co(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O (Alfa Aesar, CAS#10026-22-9) was dissolved in deionized water (DIW). Al<sub>2</sub>O<sub>3</sub> (2 g) was impregnated into the cobalt nitrate solution, and the mixture was dried at 80°C in air. For the Co/GNP samples, the cobalt nitrate was dissolved in a

mixture of DIW and ethanol (1:1, vol%) because of the hydrophobic nature of the GNP (Sigma-Aldrich, CAS#7782-42-5) surface. The solution was then applied to the GNPs based on the saturated water absorption of the support, and this was repeated three times. For the gamma Al<sub>2</sub>O<sub>3</sub> support (Jiangxi, Pingxiang, Alibaba.com), the cobalt nitrate was dissolved in DIW and the solution was impregnated three times. After the impregnation step, the samples were dried in air at 80°C for around 12 h. After drying, the as-prepared sample was directly loaded into a fixed-bed reactor. Before starting the CO<sub>2</sub> methanation, *in-situ* reduction of the sample with 5% H<sub>2</sub> (by vol) at 400°C for 2 h was performed to anneal the Co precursor to the metallic Co. For characterizations, the samples were reduced in 5% H<sub>2</sub> (by vol) balanced with N<sub>2</sub> at 400°C for 2 h, and then collected for different measurements.

### 2.2 Material characterization

The Brunauer–Emmett–Teller (BET) surface area of the supports was obtained by the N<sub>2</sub> adsorption–desorption method using a BELSORP MAX II analyzer from Microtrac MRB. The loading content of Co in each sample was determined with an Agilent 5110 inductively coupled plasma optical emission spectrometer (ICP-OES). X-ray diffraction patterns were obtained on a Bruker D8 Advance instrument (40 kV, 40 mA, Cu K $\alpha$  radiation, and  $\lambda = 0.154$  nm). X-ray photoelectron spectroscopy (XPS) and Raman spectroscopy were used for surface characterization. The XPS spectra of Co 2p were collected under ultra-high-vacuum (UHV) on a Kratos Axis Supra XPS system using the monochromatic K $\alpha$  line of an aluminum X-ray source (1486.6 eV) with the analyzer set at a pass energy of 20 eV. The deconvolution of the Al 2p peak was completed with CasaXPS software. Raman spectroscopy was obtained under ambient conditions using a 632-nm laser. Scanning electron microscopy (SEM) images were acquired on a Thermo-Fisher Teneo FE-SEM. Transmission electron microscopy images were acquired with Thermo-Fisher Tecnai Osiris (200 kV) and Thermo-Fisher Tecnai Spirit (120 kV) EMs. Thermo-gravimetric analysis (TGA) was performed using a TG 209 F1 Libra instrument by Netzsch.

### 2.3 Catalytic activity evaluation

The reactivity of catalysts for CO<sub>2</sub> methanation was evaluated in a microscale fixed-bed flow reactor. The reactor consists of a 5-cm-long stainless steel tube with an inner diameter of 8 mm for the catalyst bed zone and a temperature control system. The catalyst sample was loaded as pellets with a size of 40–60 mesh. The catalyst bed zone was heated in a furnace with the reaction temperature measured by a K-type thermocouple running through the catalyst bed. For each test, 200 mg of sample pellets were loaded into the reactor and reduced with 10% (by vol) H<sub>2</sub> (2 ml/min H<sub>2</sub> + 8 ml/min N<sub>2</sub>) at 400°C for 3 h. After the temperature had cooled to 50°C, the gas mixture was switched to 3 ml/min of CO<sub>2</sub>, 4.5 ml/min of N<sub>2</sub>, and 12 ml/min of H<sub>2</sub>. For each reaction at a specific temperature, a dwell of 2 h was set, after which the outlet gas was analyzed on a gas chromatograph (SRI 83670) with a thermal conductivity detector

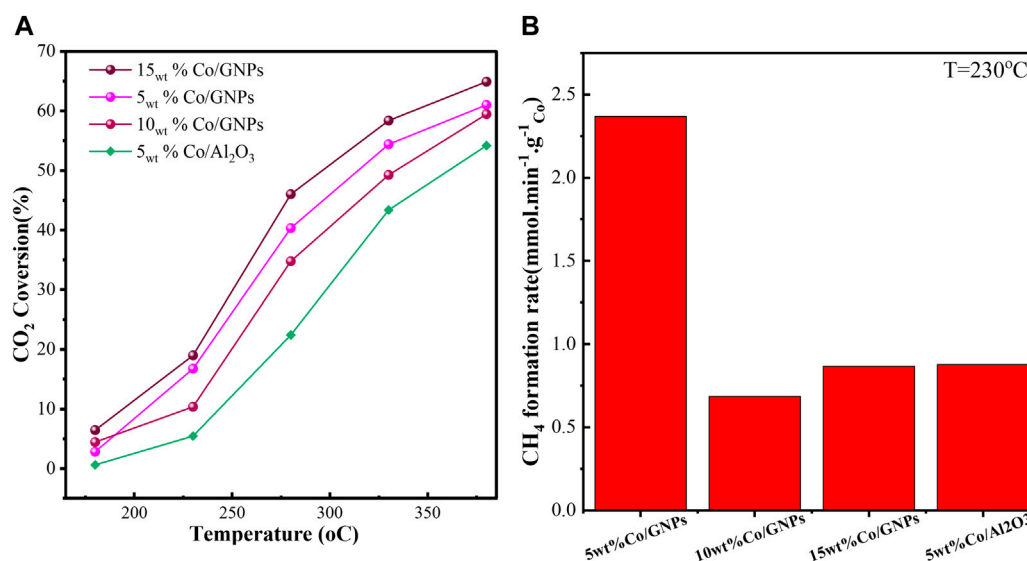


FIGURE 1

CO<sub>2</sub> conversion of catalysts at different temperatures (A) and the mass-specific CH<sub>4</sub> formation rate of cobalt in each catalyst at 230°C (B). Reaction conditions: 1 bar, 19.5 ml/min total flow rate with reaction mixtures of 15<sub>vol%</sub> of CO<sub>2</sub>, 60<sub>vol%</sub> of H<sub>2</sub>, and 25<sub>vol%</sub> of N<sub>2</sub>.

(TCD). The CO<sub>2</sub> conversion ( $X_{CO_2}$ ), CO selectivity ( $S_{CO}$ ), and CH<sub>4</sub> selectivity ( $S_{CH_4}$ ) rate were determined separately by Eqs 1–3:

$$X_{CO_2} = \frac{CO_{2,in} - CO_{2,out}}{CO_{2,in}} \quad (1)$$

$$S_{CO} = \frac{CO_{out}}{CO_{2,in} - CO_{2,out}} \quad (2)$$

$$S_{CH_4} = \frac{CH_{4,out}}{CO_{2,in} - CO_{2,out}} \quad (3)$$

where  $CO_{2, out/in}$ ,  $CH_{4, out}$  and  $CO_{out}$  are the molar concentrations of the reactor inlet/outlet gas stream. For each gas, the molar concentration was determined by external calibration curves with standard gases. For correction of the total volume change from inlet to outlet due to the reaction, N<sub>2</sub> was used as an internal standard calibration gas. In order to compare the intrinsic activity of Co in each sample, we have calculated the Co mass-specific CH<sub>4</sub> formation rate by Eq. (4):

$$R_{CH_4} = \frac{X_{CO_2} \times S_{CH_4} \times F_{CO_2,in}}{V_m \times Co_{wt}\% \times m_{catalyst}} \quad (4)$$

where  $V_m$  is the molar volume of ideal gas at standard conditions, which is 22.4 L/mol, while  $m_{catalyst}$  is the mass of the catalyst loaded for each test. Co% is the cobalt content in weight percentage, as defined by ICP-OES analysis.

## 3 Results and discussion

### 3.1 Catalytic reactivity

The reactivity of supported Co catalysts for the hydrogenation of CO<sub>2</sub> to methane is shown in Figure 1. For the same Co loading

(5<sub>wt%</sub>), Co supported on GNPs exhibited a much higher CO<sub>2</sub> conversion rate than on Al<sub>2</sub>O<sub>3</sub>. For example, only 5% CO<sub>2</sub> conversion is obtained with 5<sub>wt%</sub> Co/Al<sub>2</sub>O<sub>3</sub> at 235°C, while the conversion rate is 15% for 5<sub>wt%</sub> Co/GNPs. Unexpectedly, the increased Co loading on GNPs did not equate to a comparable rise in CO<sub>2</sub> conversion. Much less CO<sub>2</sub> was converted by 10<sub>wt%</sub> Co/GNPs than by 5<sub>wt%</sub> Co/GNPs. Figure 1B also compares the Co mass-specific CH<sub>4</sub> production of four catalysts at kinetic-dominated temperatures to directly assess the intrinsic reactivity of Co in each sample. The Co mass-specific yield of CH<sub>4</sub> of 10<sub>wt%</sub> Co/GNPs was lower than that of 5<sub>wt%</sub> Co/Al<sub>2</sub>O<sub>3</sub>. The results clearly indicate that a catalyst with 5<sub>wt%</sub> Co supported on GNPs was the most reactive, while the 10<sub>wt%</sub> Co loaded on GNPs had the lowest reactivity. The difference in mass-specific reactivity can likely be attributed to the different active phases of Co in each sample. The characteristics of this Co phase are revealed in the following results and analysis.

### 3.2 Bulk and morphology properties

To investigate the intrinsic effects of GNPs on Co catalysis for CO<sub>2</sub> conversion, we tested commercial GNPs and compared them to porous Al<sub>2</sub>O<sub>3</sub> supports with the same surface area (300 m<sup>2</sup>/g) as a reference. The BET surface area was determined, and results can be found in supporting information (Supplementary Table S1; Supplementary Figure S1). The porous Al<sub>2</sub>O<sub>3</sub> material is commonly used as a support in commercial and industrial-scale operations for fabricating supported-metal catalysts because of its relatively low price and compatibility with different application conditions. Even though other reducible oxides, like CeO<sub>2</sub>, ZrO<sub>2</sub>, and ZnO, have been reported as promising supports for cobalt-based CO<sub>2</sub> methanation, the intrinsic reactivity of those oxides for CO<sub>2</sub>

TABLE 1 ICP-OES quantification results of cobalt content in reduced catalyst samples.

Sample	Nominal mass content Co/(Co + support)%	ICP-OES analyzed result (wt%)
5 <sub>wt%</sub> Co/Al <sub>2</sub> O <sub>3</sub>	5.00	4.17
5 <sub>wt%</sub> Co/GNPs	5.00	4.74
10 <sub>wt%</sub> Co/GNPs	10.00	10.15
15 <sub>wt%</sub> Co/GNPs	15.00	14.69

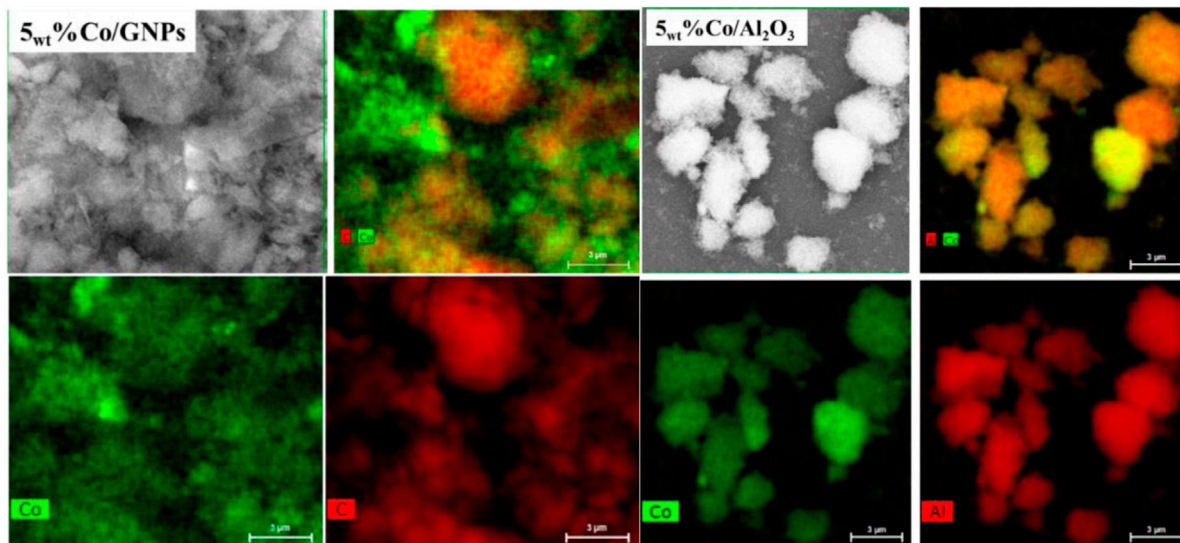


FIGURE 2 Representative SEM-EDX mapping images of cobalt supported on GNPs (left) and Al<sub>2</sub>O<sub>3</sub> (right) after reduction by H<sub>2</sub>.

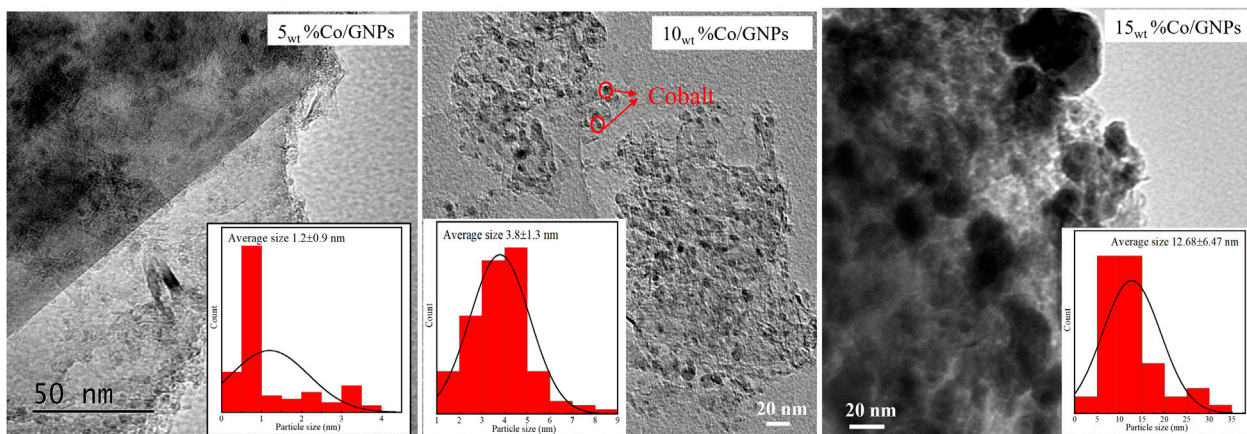
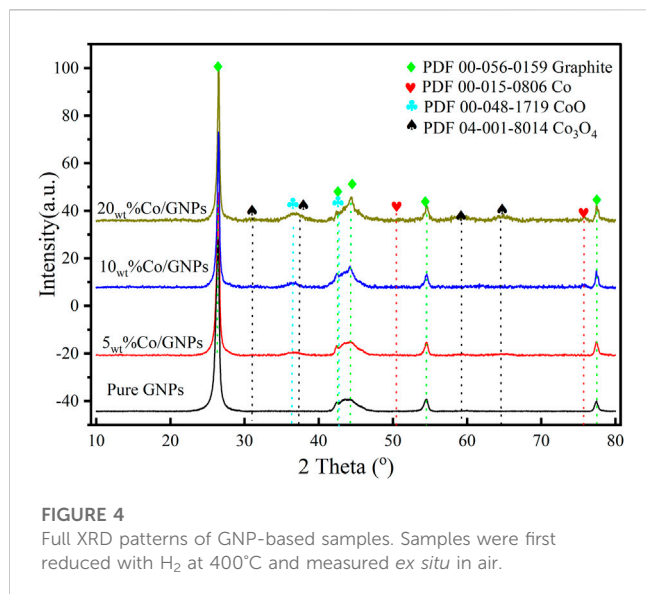


FIGURE 3 TEM images and cobalt particle size distribution of Co/GNP samples after reduction at 400°C by H<sub>2</sub>.

conversion complicates the determination of the specific influences of the cobalt-support interaction. In this study, the selected pure Al<sub>2</sub>O<sub>3</sub> and GNPs are both inert in the CO<sub>2</sub> methanation reaction at

the tested temperatures. The Co content in the tested catalysts was confirmed by IPC-OES, and all the catalysts had the designated Co content (Table 1). The small discrepancies between nominal content





and content in synthesized samples were probably due to deviations occurring during synthesis.

SEM-EDX mapping results (Figure 2) demonstrate that the 5<sub>wt%</sub> of Co applied is distributed uniformly onto both Al<sub>2</sub>O<sub>3</sub> and GNP supports. Only a few regions in the map show a heavier Co deposit, indicating that most Co clusters were resistant to agglomeration during reduction at 400°C. TEM images (Figure 3) of Co/GNP samples show that increasing Co loading to 15<sub>wt%</sub> leads to formation of large Co aggregates. Cobalt particles of about 1 nm are formed and are well dispersed in the 5<sub>wt%</sub> Co/GNP sample, but their average size rose to 3.8 nm in the 10<sub>wt%</sub> Co/GNP sample. Large cobalt particles up to 30 nm were formed when Co content was increased to 15<sub>wt%</sub>. Large particles typically have a relatively low surface area, which results in fewer sites for reaction. This may help explain why larger loading results in a lower metal-mass-specific yield of CH<sub>4</sub>. Although the sample with 10<sub>wt%</sub> loading had smaller cobalt particles than that with 15<sub>wt%</sub> loading, which is believed to have a higher active surface area of Co, it exhibited lower CH<sub>4</sub> yield than the 15<sub>wt%</sub> catalyst. The discrepancy between the Co surface area and reactivity may be explained by the finding, which is supported by numerous studies, that the catalytic reactivity of Co is dependent on its particle size. In those investigations, it was discovered that the size of Co affects its redox capacity and defines the active phase during reaction (Ci et al., 2010; Sadasivan et al., 2013; Torshizi et al., 2021).

Figure 4 shows the crystalline structure of Co and GNPs. A wide peak around  $2\theta = 36^\circ$  is attributed to the CoO (220) crystalline phase (PDF#00-048-1719) in all Co/GNP samples. The Co<sub>3</sub>O<sub>4</sub> phase (PDF#04-001-8014) was only detected in the 15<sub>wt%</sub> Co/GNPs, while the metallic Co crystalline phase was found in both the 10<sub>wt%</sub> Co/GNPs and 15<sub>wt%</sub> Co/GNPs. Although all samples were reduced under the same conditions, they were oxidized during the *ex situ* measurement and transition due to exposure to air. The differences in the crystalline phase of Co in the three samples indicate that its redox ability might be different, suggesting some mechanistic aspects of the different Co active sites. This redox ability is dependent on Co particle size and interactions between Co and the

GNP support (Sadasivan et al., 2013). It has been reported that smaller Co metal particles were oxidized more readily than bigger particles. According to TEM size analysis, the 5<sub>wt%</sub> Co catalyst had the smallest particle size. Although it was oxidized under the same conditions, the XRD pattern showed no Co<sub>3</sub>O<sub>4</sub> phase in this sample. In addition to particle size, the interaction between the Co and the support plays a key role in determining its redox activity. We hypothesized that the metal–support interaction plays an essential role in Co's redox ability, eventually affecting the Co active phase for CO<sub>2</sub> methanation.

### 3.3 Surface properties

Structural analysis of Co catalysts has revealed that the size of Co particles was dominated by the Co loading content. The size of the Co particles has always been considered a key aspect in the reactivity of Co, but the variation in reactivity with particle size did not agree with the findings in our study. Co's crystalline phase also varies with the loading content, demonstrating that Co's active phase in Co/GNPs catalysts might be different. To further define the active phase of Co, XPS and Raman spectrometry, which are powerful surface-sensitive techniques, have been used for verifying the surface phase of catalysts. In Figure 5, two satellite peaks at 785.8 eV and 789.8 eV indicate the coexistence of CoO (referred to as Co<sup>2+</sup>) and Co<sub>3</sub>O<sub>4</sub> (referred to as Co<sup>3+</sup>) phases, respectively; meanwhile, the peak of metallic Co (about 778 eV) was not observed (Khassin, 2001; Lahijani et al., 2015; Cañón and Teplyakov, 2021). The deconvolution of the Co 2p peak based on previous literature studies allowed calculation of the ratio of Co<sup>2+</sup>/Co<sup>3+</sup> on the surface. As summarized in Table 2, the ratio of Co<sup>2+</sup>/Co<sup>3+</sup> of the tested catalysts followed the trend of 5<sub>wt%</sub>Co/GNPs > 10<sub>wt%</sub>Co/GNPs > 15<sub>wt%</sub>Co/GNPs, which is consistent with the trend of their intrinsic Co activity (Figure 1B). This trend indicates that CoO is the preferred phase for CO<sub>2</sub> conversion, as reported. The different amounts of CoO formed on the catalyst's surface were related to the redox ability of Co which is normally related to Co particle size and metal–support interactions (Torshizi et al., 2021; Díez-Ramírez et al., 2017; Parastaeu et al., 2020). The GNP support was more conducive to the formation of the CoO phase for the reaction compared to the influence of particle size.

Figure 6A shows the typical Raman spectra of GNPs in catalysts and as a support only. A strong G-band peak appears at about 1583 cm<sup>-1</sup> attributed to the E<sub>2g</sub> mode, which is caused by stretching of the C-C bond in all carbon materials. A 2D band peak located around 2700 cm<sup>-1</sup> confirms the graphitic structure of GNPs. (Ci et al., 2010), (Luo et al., 2017) The relative low intensity of the 2D band together with a red shift location indicates that GNPs contain multiple graphene layers. Another peak at about 1350 cm<sup>-1</sup> is the signature of the D band caused by disorder in the graphene structure. It is known that doping with transition metals, Ni, Co or Pt, leads to extrinsic disorder in graphene structure with formation of covalent bonds between C-atoms (Krashennnikov et al., 2009; Xin et al., 2016). The quantification of the relative ratio between the intensities of the D band and the G band (I<sub>D</sub>/I<sub>G</sub>) provides information on the degree of disorder in the graphene layers after Co loading (Cançado et al., 2011) (Table 2). The 5<sub>wt%</sub> Co/GNPs catalyst has the highest I<sub>D</sub>/I<sub>G</sub> ratio at 0.17, while the

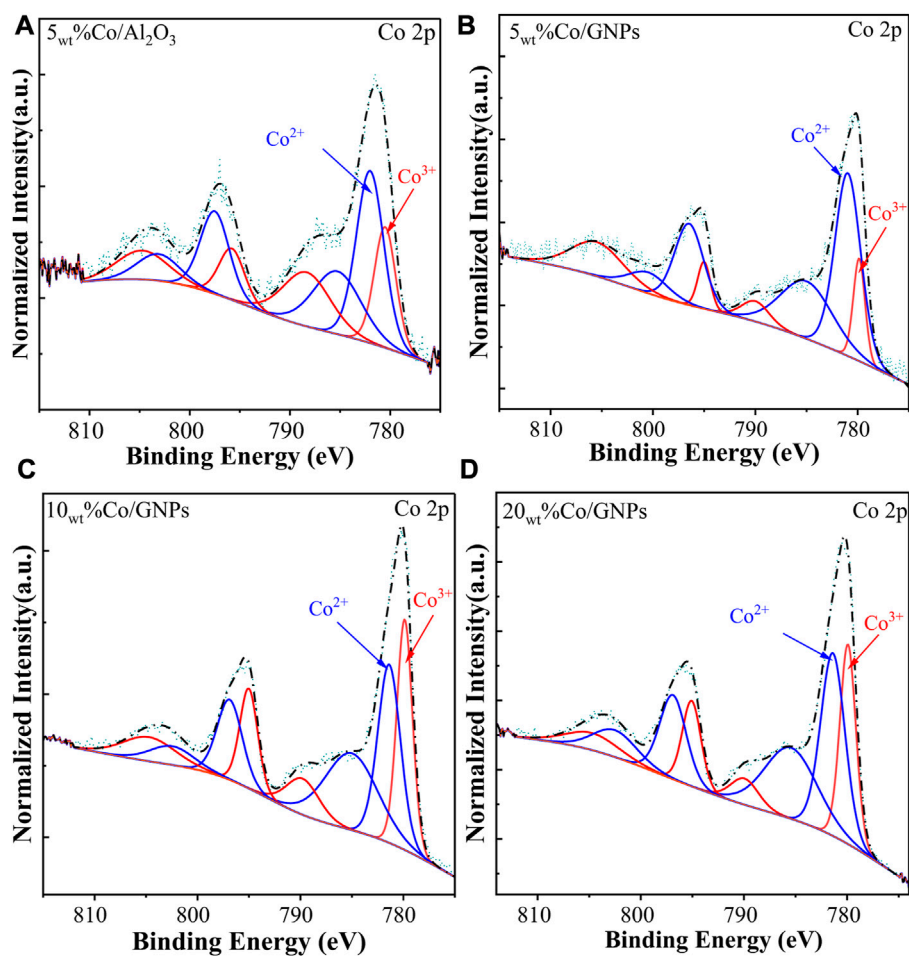


FIGURE 5

High-resolution XPS spectra of Co 2p for cobalt-based catalysts. All samples were reduced at 400°C with 5% H<sub>2</sub> in N<sub>2</sub> before measurement.

TABLE 2 Ratio of different cobalt species and the graphene phase on the surface of the catalyst and support analyzed by XPS and Raman spectrometry, respectively.

Sample	Co <sup>2+</sup> /Co <sup>3+</sup> acquired by XPS results	I <sub>D</sub> /I <sub>G</sub> acquired by Raman results
5 <sub>wt%</sub> Co/γ-Al <sub>2</sub> O <sub>3</sub>	1.81	-
5 <sub>wt%</sub> Co/GNPs	5.03	0.17
10 <sub>wt%</sub> Co/GNPs	1.12	0.15
15 <sub>wt%</sub> Co/GNPs	1.41	0.15
Pure GNPs	-	0.10

support alone has the lowest I<sub>D</sub>/I<sub>G</sub> ratio at 0.10. However, loading more Co does not increase the disorder but results in less disorder. According to theoretical calculations (Krashennnikov et al., 2009), the addition of a dopant to graphene shifts the Fermi-level of carbon, leading to the enhancement of conductivity and catalytic activity. This helps explain why the 5<sub>wt%</sub> Co/GNP sample had the highest reactivity for CO<sub>2</sub> conversion. In this sample, it is also possible that more Co interacted with graphene, leading to a more stable

electronic structure resisting the redox transformation of the CoO phase under reaction conditions. The agglomeration of Co clusters results in lower formation of interfaces or boundaries between graphene and Co.

The Raman spectra of the Co phase are shown in Figure 6B. Five intense peaks located at 191, 470, 515, 608, and 675 cm<sup>-1</sup> were found in all the Co/GNP samples. Based on previous results, a CoO octahedron-shaped sample registers three Raman peaks around

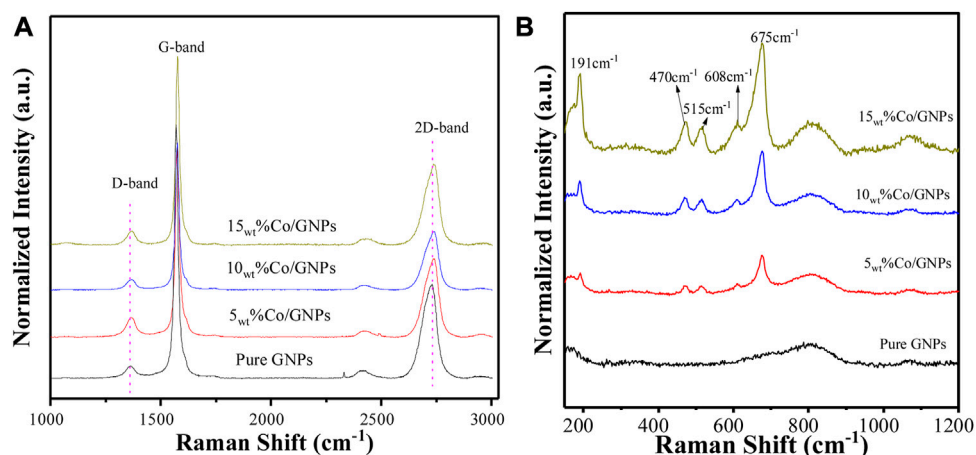


FIGURE 6

Raman spectra of catalysts and pure GNPs; the range of carbon features is shown in (A), while the cobalt features are depicted in (B). The Co/GNP samples were reduced before measurement, while the pure GNPs were measured directly without any pretreatment.

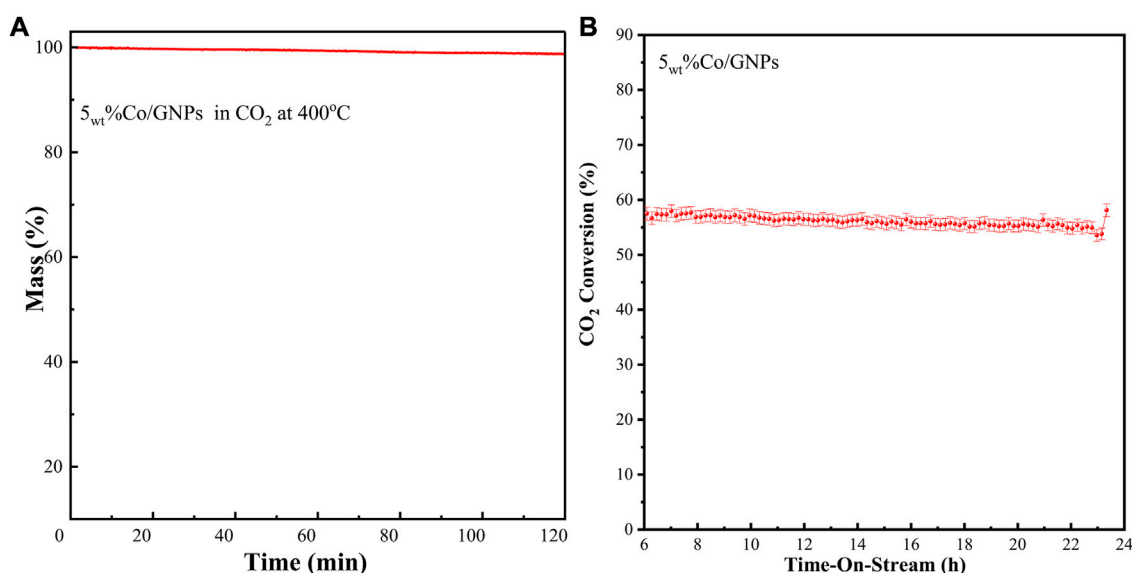


FIGURE 7

(A) TGA curve of the 5wt% Co/GNP sample after reduction in a continuous  $\text{CO}_2$  stream; (B) time-on-stream of  $\text{CO}_2$  conversion by a 5wt% Co/GNPs catalyst tested at  $350^\circ\text{C}$  under constant reaction conditions: 1 bar, 19.5 ml/min total flow rate with a reaction mixture containing 15vol% of  $\text{CO}_2$ , 60vol% of  $\text{H}_2$ , and 25vol% of  $\text{N}_2$ .

$515\text{ cm}^{-1}$ ,  $555\text{ cm}^{-1}$ , and  $680\text{ cm}^{-1}$  (Ravindra et al., 2014), while  $\text{Co}_3\text{O}_4$  with a spinel structure has five Raman-active modes:  $\text{A}_{1g}$ ,  $\text{E}_g$ , and three  $\text{T}_{2g}$  modes located around  $194\text{ cm}^{-1}$ ,  $479\text{ cm}^{-1}$ ,  $515\text{ cm}^{-1}$ ,  $617\text{ cm}^{-1}$ , and  $686\text{ cm}^{-1}$ , respectively. Among the five modes, the  $\text{A}_{1g}$  mode at  $194\text{ cm}^{-1}$  is the most intense (Hadjiev et al., 1988). For the stretching of Co-O, the nanoscale size of the sample and distortions of the lattice due to defects leads to the shift of position and change in intensity (Li et al., 2016). These characteristic peaks were observed in all samples with slight shifts, indicating the co-existence of CoO and  $\text{Co}_3\text{O}_4$  oxide on

the sample surface. This agrees with the XPS results, which always depict a face with a mixture of  $\text{Co}^{3+}$  and  $\text{Co}^{2+}$ . It should be noted that the applied laser could also cause CoO oxidation, resulting in more  $\text{Co}_3\text{O}_4$  phase, which complicates the discussion [44]. However, the relative ratio of  $\text{Co}_3\text{O}_4$  in the sample can be derived indirectly from the intensity of the peak at  $191\text{ cm}^{-1}$  that corresponds to the  $\text{A}_{1g}$  mode of the  $\text{Co}_3\text{O}_4$  phase. The spectra demonstrate that 5wt% Co/GNP has the weakest peak at  $191\text{ cm}^{-1}$  after normalization, indicating that this catalyst has the highest CoO ratio, but the smallest amount of the  $\text{Co}_3\text{O}_4$  phase. This finding is

consistent with the XPS results, highlighting the CoO phase's established reactivity for CO<sub>2</sub> methanation.

### 3.4 Stability

The stability of carbon materials is always a concern for application in thermal CO<sub>2</sub> conversion reactions due to the reverse Boudouard reaction of CO<sub>2</sub> + C – 2CO (Lahijani et al., 2015). This reaction, also known as the CO<sub>2</sub> gasification reaction, is thermodynamically supported at temperatures above 350°C, and at ambient pressure. In the case of a GNP-supported catalytic system for CO<sub>2</sub> methanation, if the GNPs interact with the CO<sub>2</sub> reactants, the support lifetime will be limited. Herein, we have used CO<sub>2</sub>-TGA to determine the stability of a synthesized GNP-supported Co catalyst. The test was performed at higher temperatures than the ideal CO<sub>2</sub> methanation temperature of 200–300°C. Figure 7A demonstrates that the sample mass remains steady in CO<sub>2</sub> at 400°C up to 2 h. The time-on-stream CO<sub>2</sub> conversion of this catalyst running at 350°C shows a lifetime up to 24 h with only a slight decrease. This decrease is perhaps caused by the agglomeration of cobalt particles, as indicated in TEM images (Figure 3); stabilization of the Co particles should obviate this problem.

## 4 Conclusions

Commercial GNP material was used as a support of a cobalt catalyst for CO<sub>2</sub> methanation. The as-synthesized Co/GNP catalysts exhibited higher intrinsic reactivity than the Al<sub>2</sub>O<sub>3</sub>-supported Co catalyst. The best Co/GNPs, according to the reactivity tests, were obtained with a loading of 5<sub>wt</sub>% Co. TEM size analysis showed that larger Co particles were formed with increased Co loading, while Raman spectra showed that the growth of cobalt nanoparticles reduced the formation of interfaces between Co and the graphene surface, ultimately influencing the total number of Co active sites. As a result, fewer surface defects of graphene were produced in high-loading (10<sub>wt</sub>% and 15<sub>wt</sub>%) Co/GNP samples, which corresponded to lower catalytic reactivity and CH<sub>4</sub> yield. Cobalt surface analysis using XPS and Raman spectra showed that a higher oxidative phase of Co (Co<sup>3+</sup>) was observed on the surface of materials with high Co loading. With the same loading, the sample supported by GNPs had more of the Co<sup>2+</sup> phase than the cobalt supported by Al<sub>2</sub>O<sub>3</sub>. Accordingly, we conclude that the GNP support promotes the formation and maintenance of more of the reactive Co<sup>2+</sup> phase on the catalyst surface for CO<sub>2</sub> methanation. Modest Co loading (5<sub>wt</sub>%) promoted the formation of graphene defects while simultaneously forming more CoO active phases for increased reactivity. In conclusion, this research has been the first to demonstrate the potential reactivity of a carbon-supported Co catalyst and the synergistic role of graphene support for CO<sub>2</sub> thermal methanation. Further efforts need to be devoted to improving the lifetime of this catalyst system.

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## Data availability statement

The original contributions presented in the study are included in the article/Supplementary Material. Further inquiries can be directed to the corresponding author.

## Author contributions

LZ performed the synthesis, tests, characterization, data analysis, and paper drafting. TM performed the TEM and SEM microscopy measurements. YK measured the TGA and ICP-OES catalysts. LZ wrote the paper, with inputs from other authors. AZ reviewed the paper. All authors contributed to the article and approved the submitted version.

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## Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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## Supplementary material

The Supplementary Material for this article can be found online at: <https://www.frontiersin.org/articles/10.3389/fceng.2023.1160254/full#supplementary-material>

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