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RECEIVED 31 October 2023

ACCEPTED 25 January 2024

PUBLISHED 20 February 2024

CITATION

Sourjah A, Kang CSM, Ferrero Vallana FM,
Hutt OE, O'Dell LA and Pringle JM (2024),
Investigation of the benefits of the
oxazolidinium cation for plastic crystal and ionic
liquid electrolytes.
Front. Batteries Electrochem. 3:1330604.
doi: 10.3389/fbael.2024.1330604

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Investigation of the benefits of the oxazolidinium cation for plastic crystal and ionic liquid electrolytes

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Organic ionic plastic crystals (OIPCs) are promising for developing safer energy storage electrolytes. However, there remains a significant knowledge gap regarding how different cation-anion combinations influence their core properties, and cyclic ether-based cations have received limited attention. This study reports the synthesis and characterization of OIPCs based on the *N*-ethyl-*N*-methyl-oxazolidinium cation [C₂moxa]⁺ and demonstrates the first instance of oxazolidinium OIPCs being combined with lithium salts to create electrolytes. The [C₂moxa]⁺ cation was paired with [FSI]⁻, [TFSI]⁻, [BF₄]⁻, [PF₆]⁻ and [FTFSI]⁻ anions. A study of the thermal, transport and electrochemical properties was performed. Among the new salts developed, [C₂moxa][BF₄] exhibited the most promising characteristics, including the lowest entropy of melting ($\Delta S = 7 \text{ J mol}^{-1} \text{ K}^{-1}$), an extended phase I range (10°C–130°C), the highest conductivity of $8 \times 10^{-6} \text{ S cm}^{-1}$ at 30°C, and an electrochemical stability window of 4.8 V. When the [C₂moxa][BF₄] and [C₂moxa][FSI] were mixed with lithium salts (10, 20 and 50 mol% Li⁺) of the same anion, the highest conductivity of $2 \times 10^{-3} \text{ S cm}^{-1}$ at 30°C was found for the 20 mol% LiFSI/[C₂moxa][FSI] electrolyte. Finally, preliminary lithium plating/stripping experiments and coulombic efficiency (CE) measurements demonstrate stability for lithium cycling for all four [C₂moxa]⁺ electrolytes.

KEYWORDS

organic ionic plastic crystals, ionic liquids, electrolytes, oxazolidinium, OIPCs

1 Introduction

The commercialization of secondary batteries across various sectors has underscored the necessity for innovative electrolyte systems that can enhance both performance and safety. While conventional liquid electrolytes have found widespread use in batteries, their compatibility with Li metal anodes remains restricted due to concerns about safety arising from dendrite growth (Fan et al., 2018). The proliferation of these dendrites can cause short circuits, thus elevating the risks of battery malfunction and potential fires. Beyond challenges related to dendrites, lithium metal batteries encounter problems like unstable interfaces and air instability limiting their practical use. The instability at the interface is linked to the formation of an unstable solid electrolyte interphase (SEI), causing issues such as higher interfacial impedance, and reduced coulombic efficiency. Hatzell et al. (2020), Han et al. (2021) Considering these challenges, engineering novel electrolyte systems that offer

enhanced safety characteristics becomes paramount for the advancement of next-generation batteries and their applications. Among the emerging options, ionic liquids (ILs) and organic ionic plastic crystals (OIPCs) have gained prominence as advanced electrolytes due to their intrinsic safety attributes, including advantageous properties such as reduced flammability (with high flash point when measurable), Diallo et al. (2013), Eshetu et al. (2017) very low vapour pressure (up to the decomposition temperature) and good thermal stability (Smiglak et al., 2006) compared to conventional organic solvents used in electrolytes, and good electrochemical stability. Scrosati et al. (2011), Wang and Xia (2011), Zhu et al. (2019).

ILs are composed solely of cations and anions and are typically liquid at room temperature (RT). Plechkova and Seddon (2008) On the other hand OIPCs are similar to ILs but exist as disordered solids at room temperature. Although OIPCs exhibit long-range order, they also show short-range disorder due to the rotational and translational motion of the ions, which imparts inherent plasticity. Jin et al. (2012) OIPCs also undergo one or more solid-solid phase transitions before melting. The intrinsic disorder in OIPCs allows good ionic conductivity, making them suitable as solid-state electrolytes. Their soft mechanical properties can also promote good contact between the electrolyte and electrode interface, during volume expansion. Macfarlane and Forsyth (2001), Tian et al. (2019) Both ILs and OIPCs offer the ability to tune their chemical and physical properties by selecting specific types of cations and anions. However, despite significant progress in OIPC development in recent years, there is still a lack of understanding regarding how different cation and anion combinations affect their properties, including thermal, ion dynamics, ionic conductivity, and electrochemical properties. Increasing the range of well-characterized OIPCs is key to addressing this knowledge gap.

The families of OIPCs developed to date are less diverse than those of ILs. Furthermore, despite the introduction of numerous novel OIPCs, their potential as battery electrolytes through the incorporation of Li⁺ or Na⁺ salts has been much less explored. Mixing OIPCs with lithium/sodium salts enhances the ionic conductivity of the overall electrolyte, enabling efficient ion movement (Iranipour et al., 2017). Previous studies on OIPCs as electrolytes have primarily explored organic cations, including pyrrolidinium (Forsyth et al., 2014; Yamada et al., 2019; Al-Masri et al., 2020a), ammonium (Zhou and Matsumoto, 2007; Yang et al., 2018; Yunis et al., 2020a), phosphonium (Jin et al., 2014; Makhlooghiyazad et al., 2017) and guanidinium (Biernacka et al., 2020; Biernacka et al., 2021). Also, dications like 1,2-bis(*N*-ethylpyrrolidinium) ethane (Abeysooriya et al., 2022), and imidazolium (1,2-bis [*N*-(*N*-alkylimidazolium)]ethane) (Lee et al., 2017) have been used to form OIPC electrolytes. The aforementioned cations are combined with delocalised anions such as bis(fluorosulfonyl)imide [FSI]⁻, bis(trifluoromethanesulfonyl)imide [TFSI]⁻, (trifluoromethane) fluorosulfonylimide [FTFSI]⁻, tetrafluoroborate [BF₄]⁻ and hexafluorophosphate [PF₆]⁻. The latter, spherical anions ([BF₄]⁻ and [PF₆]⁻) (Yunis et al., 2019) can exhibit significant rotational disorder, while the [FSI]⁻ and [TFSI]⁻ species can also display conformational isomerism (cis and trans) (Jin et al., 2017). Recent OIPC research has also investigated new anions utilising the cyano group such as cyanate [OCN]⁻ (Janikowski et al., 2011), tricyanomethanide [TCM]⁻ (Yamaguchi et al., 2019), and fluorinated anions like 1,1,2,2,2-pentafluoro-*N*-[(1,1,2,2,2-pentafluoroethyl)sulfonyl]imide [BETA]⁻,

1,1,2,2,3,3-hexafluoro-*N*-[(1,1,2,2,3,3-hexafluoropropane-1,3-disulfonyl)imide [CFSA]⁻ and nonafluorobutanesulfonate [NFS]⁻ (Yamaguchi et al., 2019). However, although the properties of the neat OIPCs has been documented, the potential for these new anions in electrolyte development remains less explored.

Prior work has highlighted the significant impact that functional groups can have on the physicochemical properties of ILs, with particular attention given to the ether group (Hu and Song, 2017). The alkoxy group in the side chain offers flexibility to the cation, increasing conformational freedom, reducing viscosity, and enhancing ionic conductivity of the IL (Zhou et al., 2005; Fang et al., 2009; Navarra et al., 2017). Moreover, when cations incorporate an ether oxygen in the side chain, it can suppress IL crystallization, especially at sub-zero temperatures, further improving conductivity (Ferrari et al., 2009; Appetecchi et al., 2011). Additionally the oxygen moiety in the side chain can enhance lithium ion transport by coordinating with lithium ions and promote its dissociation from the anion (Martin et al., 2018; Shimizu et al., 2020). In other words, an ether oxygen atom can act as a Lewis base (as the ether group is an electron donor), which can solvate target ions (Li⁺/Na⁺) to improve the solubility of the lithium/sodium salts, ultimately increasing the ionic conductivity of the electrolyte and enhancing battery performance (Hu and Song, 2017; Navarra et al., 2017). Thus, the utilization of ether functional groups in the cationic side chain structure offers proven benefits.

While numerous studies have focused on the incorporation of ether functionality in the side chain of cationic structures, relatively few studies have explored the potential of small cyclic ether cations, (e.g., oxazolidinium, morpholinium) especially for OIPCs. For instance, in 2004, Kim et al. reported the use of *N*-ethyl-*N*-methylmorpholinium [C₂mmor]⁺ and *N*-butyl-*N*-methylmorpholinium [C₄mmor]⁺ cations paired with the [TFSI]⁻ anion (Kim et al., 2004). The [C₂mmor][TFSI] exhibited a melting point of 29.2°C, with three solid-solid phase transitions, and is thus an OIPC, while [C₄mmor][TFSI] was reported to be an IL. These materials were thermally stable up to nearly 400°C, with similar electrochemical windows of 4.5 V (-2.5 V-2 V) (Choi et al., 2005). In addition, in 2010 Lane et al. reported a comprehensive study on the IL, [C₄mmor][FSI] by comparing it with the piperidinium analogues (Lane et al., 2010). The addition of lithium salt to this IL increased the electrochemical stability of [C₄mmor][FSI], allowing the salt to be used as an electrolyte within a Li symmetrical cell. Moreover, recently Kang et al. reported the synthesis and characterisation of *N,N*-dimethyloxazolidinium [C₁moxa]⁺ cation, paired with anions, to examine the influence of cyclic ether on the physical and transport properties of the neat materials (Kang et al., 2021). The author also synthesised *N*-ethyl-*N*-methyloxazolidinium [C₂moxa][FSI] salt, which displayed around three times higher ionic conductivity than its pyrrolidinium counterpart *N*-ethyl-*N*-methyl pyrrolidinium [C₂mpyr][FSI] (5.7×10⁻⁶ S cm⁻¹ vs 2×10⁻⁶ S cm⁻¹ respectively, at 30°C) and had the largest free volume of the salts studied, making these [C₂moxa]⁺ cations interesting for further study.

In this paper we present the synthesis and detailed characterisation of a range of new salts utilising the [C₂moxa]⁺ cation paired with [FSI]⁻, [TFSI]⁻, [BF₄]⁻, [PF₆]⁻ and [FTFSI]⁻ anions (Figure 1). The synthesis was conducted via a halide free approach

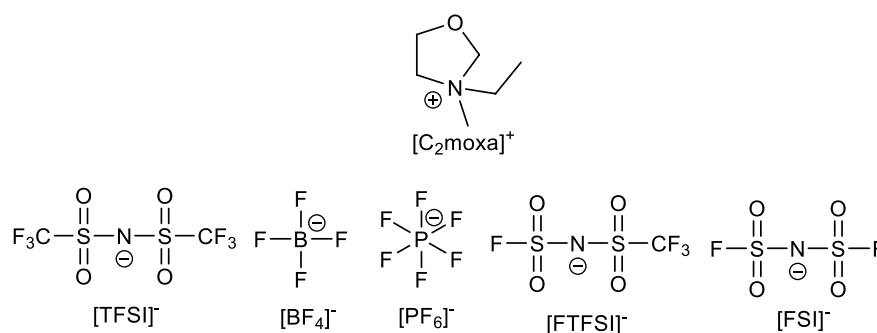


FIGURE 1

Structure and abbreviations of the cation and anions used in this study. Cation abbreviation is *N*-ethyl-*N*-methyl oxazolidinium [C₂moxa]⁺. Anion abbreviations are bis(trifluoromethanesulfonyl)imide [TFSI]⁻, tetrafluoroborate [BF₄]⁻, hexafluorophosphate [PF₆]⁻, trifluoromethanesulfonyl (fluorosulfonyl)imide [FTFSI]⁻ and bis(fluorosulfonyl)imide [FSI]⁻.

(via the tosylate salt intermediate) (Kang et al., 2022) aiming to mitigate the impact of halide impurities on electrochemical stability (Passerini and Appetecchi, 2013). The thermal and transport properties of all salts were investigated. Solid-state NMR analysis was used to investigate the temperature dependent ion dynamics. Cyclic voltammetry was performed to investigate the electrochemical potential window of the salts. For the first time, oxazolidinium OIPCs have been mixed with lithium salts to investigate their promise as electrolytes, for future application in batteries.

2 Experimental

2.1 Materials and methods

N-methyloxazolidine (≥97%, Boron Molecular), *N*-ethyl-*N*-methylbenzenesulfonate (≥98%, Boron molecular), lithium bis(trifluoromethanesulfonyl)imide (LiTFSI) (≥98%, Solvionic), lithium bis(fluorosulfonyl)imide (LiFSI) (≥97%, Solvionic) lithium tetrafluoroborate (LiBF₄) (≥98%, Sigma Aldrich), potassium hexafluorophosphate (KPF₆) (≥98%, Sigma Aldrich) were dried at 50°C for at least 24 h before use. Anhydrous acetonitrile (MeCN) (≥99.9%, Sigma Aldrich), dichloromethane (DCM) (HPLC grade, lab supply), silver nitrate (AgNO₃) (LR, Chem-Supply, Australia), silver trifluoromethanesulfonate (AgOTf) (≥98%, Sigma Aldrich) and aluminium oxide (Al₂O₃) (ultra dry, 99%, Sigma Aldrich), activated charcoal (Sigma Aldrich) were used without further purification.

2.2 Purity analysis

Liquid-state ¹H (400 MHz), ¹⁹F (375 MHz), ¹¹B (128 MHz) and ³¹P (162 MHz) NMR spectra were measured on a Bruker Avance III instrument using deuterated dimethylsulfoxide (d₆-DMSO) as the solvent. For all OIPCs and IL, no impurity peaks were observed in the NMR spectra. Mass spectroscopy was performed on an Agilent 1,200 series HPLC system. For all solid salts, elemental analysis was performed at Monash University, Clayton, Australia.

Lithium was quantified using an inductively coupled plasma-mass spectrometer (ICP-MS; NexION 350X, PerkinElmer, USA). Internal standards Sc (200 ppb) and Rh (20 ppb) in 1% aqua regia were used to correct the matrix effects. The internal standard solution was mixed prior to the nebuliser using a T-piece in a 1:1 ratio. Calibration standards for lithium and potassium (PerkinElmer, lithium, or potassium standard 1,000 ppm in 2% HNO₃) were prepared 0.1, 1, 10, 50, 100, and 500 ppb with 2% suprapur HNO₃ in each. The mass spectrometer was operated in kinetic energy discrimination mode (KED) with 50 ms dwell times, 20 sweeps, one reading and three replicates. The plasma source conditions were nebuliser gas flow 1.02 L min⁻¹, auxiliary gas flow 1.2 L min⁻¹, plasma gas flow 15 L min⁻¹ and ICP RF power 1500 W. Data analysis was carried out using Syngistix (PerkinElmer) software. Signal responses were normalised to the scandium internal standard.

2.3 Differential scanning calorimetry (DSC)

The thermal analysis was carried out using a Netzsch DSC 214 Polyma with a scan rate of 10°C min⁻¹ for both the heating and cooling cycles. Sample preparation was performed in an Ar-filled glove box, using a sample size of 5–10 mg in an aluminium pan. The heat flow and temperature were calibrated using cyclohexane before the measurement. The temperature range used depended upon the melting temperature of the sample (T_m), e.g., from -100°C up to 100 or 150°C. The DSC data shown were extracted from the second heating scan to eliminate the thermal history effects and provide an accurate representation of the sample's thermal behaviour. There was no significant difference observed between the first, second and third heating cycles.

2.4 Thermogravimetric analysis (TGA)

A TA-Q50 instrument system was used to perform TGA over a temperature range of 25°C–600°C. Samples weighing 5–10 mg were rapidly loaded into a platinum pan and then inserted into a stream of N₂ gas flowing at a rate of 40 mL min⁻¹. The measurements were conducted under N₂ with a heating rate of 10°C min⁻¹. The thermal

decomposition temperature was identified as the temperature at which each material lost 5% of its weight. Future studies incorporate carrying out TGA in semi oxidative atmospheres for the developed oxazolidinium electrolytes.

2.5 Electrochemical impedance spectroscopy (EIS)

Ionic conductivity measurements were carried out using Biologic MTZ 35 electrochemical impedance spectroscopy. A dip cell with platinum electrodes was used to measure conductivity within the temperature range of 30°C–100°C. The cell constant was determined by measuring 1 mM KCl solution at 30°C. The conductivity of the samples was determined by identifying the real axis intercept in the Nyquist plot of the impedance data.

2.6 Solid-state NMR linewidth measurements (static NMR)

All the ^1H , ^{19}F and ^{13}B static NMR measurements were performed on a Bruker Avance III 300 MHz wide-bore NMR spectrometer equipped with a 5 mm HF/X double resonance probe. Samples were packed inside an Ar-filled glovebox in a 5 mm glass tube. ^1H static spectra were recorded with single pulse excitation, ^{19}F were recorded with a Hahn echo. The frequency scales are referenced to the ^1H NMR signal of tetramethylsilane (0 kHz) and the ^{19}F NMR signal of CFCl_3 (0 kHz) respectively. Results were analysed using the TopSpin and Dmfit software.

2.7 Pulse-field gradient nuclear magnetic resonance spectroscopy (PFG-STE NMR)

The diffusivities of the $[\text{C}_2\text{moxa}]^+$ cation, $[\text{FSI}]^-$ and $[\text{BF}_4]^-$ anions and Li^+ cations for the 10 and 20 mol% Li salts were determined using ^1H , ^{19}F and ^7Li pulsed-field gradient stimulated echo (PFG-STE NMR). The samples were packed into 5 mm NMR tubes inside an Ar-filled glovebox and the measurements were conducted on a 7.05 T Bruker Avance III spectrometer equipped with a Diff50 probe. The experiments were carried out at 25°C and every 10°C from 30°C to 70°C, with a minimum of 10 min equilibration time before each measurement and analysed using Topspin software. The STE pulse sequence was used with four scans at each gradient strength. The diffusion time was 25 ms, gradient duration was 1 ms, and the maximum gradient strength used was 2800 G cm^{-1} . The Stejskal–Tanner equation was applied to fit the signal attenuation profiles in TopSpin to obtain the diffusion coefficients.

2.8 Cyclic voltammetry (CV)

Lithium plating and stripping experiments were performed using a three-electrode cell consisting of a 3 mm nickel (Ni) working electrode, a coiled platinum wire counter electrode, and

an AgOTf reference electrode. The AgOTf reference electrode was prepared from a 0.05 M solution of AgOTf and the ionic liquid $[\text{C}_3\text{mpyr}][\text{FSI}]$. Prior to each scan in the positive or negative direction, the Ni electrode was polished with 0.3 m alumina and water, while the Pt wire was cleaned by flame gun. The electrochemical potential window (EW) was performed with a Pt wire as the reference electrode, a coiled Pt wire as the counter electrode, and a Pt working electrode with a diameter of 3 mm. The Pt pseudo-reference electrode was calibrated using the ferrocenium ion/ferrocene (Fc^+/Fc) in each electrolyte studied. Analysis was conducted on a Biologic SP-200 potentiostat in a glovebox with an Ar atmosphere. The reductive scans were performed before the oxidative scans. Due to the presence of the oxygen atom in the oxazolidinium cation, using the Karl Fisher method was not possible as it would have led to a reaction between the OIPC and the KF reagent and compromised accuracy. To ensure complete drying and minimal water content in the samples, a 48 h vacuum drying process at 50°C was carried out.

3 Synthesis

3.1 *N*-ethyl-*N*-methyloxazolidinium *N*-methylbenzenesulfonate $[\text{C}_2\text{moxa}][\text{Ts}]$

To a solution of *N*-methyloxazolidine (10.0 g, 115 mmol) in acetone at 50°C, a solution of ethyl *p*-toluenesulfonate (23.0 g, 115 mmol) in acetone was added dropwise. After the exothermic reaction settled, the mixture was heated to reflux with stirring overnight under argon (Ar) atmosphere. After cooling to –30°C with stirring, the solid which separated was filtered off, rinsed with cold acetone, and dried at 70°C under vacuum to afford an off white solid. (24.7 g, 75%). ^1H NMR (200 MHz, $(\text{CD}_3)_2\text{SO}$): 1.29 ppm (t, CH_2CH_3 , 3H), 3.44 ppm (s, NCH_3 , 3H), 3.62 ppm (s, $-\text{ArCH}_3$, 3H), 3.66 ppm (q, NCH_2CH_3 , 2H), 3.70 ppm (t, $\text{CH}_2\text{CH}_2\text{O}$, 2H), 4.19 ppm (t, NCH_2CH_2 , 2H), 4.26 ppm (d, NCH_2O , 2H), 7.13 ppm (d, $J_{\text{HH}} = 8.0 \text{ Hz}$, ArCH , 2H), 7.49 ppm (d, $J_{\text{HH}} = 8.0\text{Hz}$, ArCH , 2H).

3.2 *N*-ethyl-*N*-methyloxazolidinium bis(trifluoromethanesulfonyl)imide $[\text{C}_2\text{moxa}][\text{TFSI}]$

$[\text{C}_2\text{moxa}][\text{Ts}]$ (5.5 g, 19 mmol) was dissolved in ~30 mL of MeCN and added dropwise to a solution of LiTFSI (5.6 g, 20 mmol) and MeCN (~30 mL) cooled with an ice bath while stirring under Ar. Upon complete addition, a white precipitate formed, and the mixture was left to stir under Ar overnight. The white precipitate (by-product) was removed by filtration and the resulting filtrate was isolated and passed through an Al_2O_3 column for further purification. Activated charcoal was added to the filtrate, which was then left stirring overnight. The charcoal was removed by filtration, and the MeCN was removed under vacuum using a rotary evaporator to obtain a white solid product (3.8 g, 51%). ^1H NMR (200 MHz, $(\text{CD}_3)_2\text{SO}$): 1.32 ppm (t, $J_{\text{HH}} = 7.4 \text{ Hz}$, $-\text{NCH}_2\text{CH}_3$, 3H), 3.34 ppm (s, NCH_3 , 3H), 3.45 ppm (q, $J_{\text{HH}} = 7.4 \text{ Hz}$, NCH_2CH_3 , 2H), 3.65 ppm (t, $J_{\text{HH}} 7.4 \text{ Hz}$, $\text{NCH}_2\text{CH}_2\text{O}$, 2H),

4.23 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.82 ppm (q, NCH_2O , 2H). ^{19}F NMR (375 MHz, $(\text{CD}_3)_2\text{SO}$): -78.71 ppm (CF_3). ES^+ m/z 116.1 ($\text{C}_6\text{H}_{14}\text{NO}$) $^+$, ES^- m/z 280.0 ($\text{NS}_2\text{O}_4\text{F}_2$). Anal. calculated for $\text{C}_6\text{H}_{14}\text{N}_2\text{O}_5\text{S}_2\text{F}_2$; C, 24.47; H, 3.53; N, 7.06; found: C, 24.45; H, 3.53; N, 7.05. Potassium content (ICP-MS): 50 ppm. The melting point measured manually was 50°C .

3.3 *N*-ethyl-*N*-methyloxazolidinium tetrafluoroborate [C_2moxa][BF_4]

$[\text{C}_2\text{moxa}][\text{Ts}]$ (10.9 g, 38 mmol) was dissolved in ~ 30 mL of MeCN and added dropwise to a solution of LiBF_4 (3.6 g, 38 mmol) and MeCN (~ 30 mL) cooled in an ice bath while stirring under Ar. Upon complete addition, a white precipitate formed, and the mixture was left to stir under Ar. The white precipitate (by-product) was removed by filtration and the resulting filtrate was isolated and passed through an Al_2O_3 column for further purification. Activated charcoal was added to the filtrate, which was then left stirring overnight. The charcoal was removed by filtration, and the MeCN was removed under vacuum using a rotary evaporator to obtain a white hygroscopic solid (3.7 g, 48.0%). ^1H NMR (200 MHz, $(\text{CD}_3)_2\text{SO}$): 1.30 ppm (t, $J_{\text{HH}} = 7.4$ Hz– NCH_2CH_3 , 3H), 3.30 ppm (s, NCH_3 , 3H), 3.45 ppm (q, $J_{\text{HH}} = 7.4$ Hz, NCH_2CH_3 , 2H), 3.65 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.24 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.82 ppm (q, NCH_2O , 2H). ^{19}F NMR (375 MHz, $(\text{CD}_3)_2\text{SO}$): -148.25 (BF_4). ^{11}B NMR (128 MHz, $(\text{CD}_3)_2\text{SO}$): -1.29 ppm (BF_4). ES^+ m/z 116.1 ($\text{C}_6\text{H}_{14}\text{NO}$) $^+$, ES^- m/z 86.9 (BF_4) $^-$. Anal. calculated for $\text{C}_6\text{H}_{14}\text{NOBF}_4$; C, 35.47; H, 6.89; N, 6.89; found: C, 35.35; H, 6.80; N, 6.83. Lithium content (ICP-MS): 91 ppm. The melting point measured manually was 130°C – 135°C .

3.4 *N*-ethyl-*N*-methyloxazolidinium hexafluorophosphate [C_2moxa][PF_6]

$[\text{C}_2\text{moxa}][\text{Ts}]$ (3.5 g, 20 mmol) was dissolved in ~ 35 mL of MeCN. The solution was added dropwise to a solution of KPF_6 (3.7 g, 20 mmol) in MeCN (~ 35 mL) while stirring under Ar. Upon complete addition, a white precipitate formed, and the mixture was left to stir under Ar overnight. The mixture was then filtered, and the resulting filtrate was isolated and passed through a charcoal and Al_2O_3 column for further purification. The final solution was passed through a syringe filter and MeCN was removed under vacuum using a rotary evaporator to obtain a white sticky solid. (2.8 g, 55.0%). ^1H NMR (200 MHz, $(\text{CD}_3)_2\text{SO}$): 1.30 ppm (t, $J_{\text{HH}} = 7.4$ Hz– NCH_2CH_3 , 3H), 3.37 ppm (s, NCH_3 , 3H), 3.44 ppm (q, $J_{\text{HH}} = 7.4$ Hz, NCH_2CH_3 , 2H), 3.65 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.24 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.82 ppm (q, NCH_2O , 2H). ^{19}F NMR (375 MHz, $(\text{CD}_3)_2\text{SO}$): -71.0 , -69.1 (F). ^{31}P , $(\text{CD}_3)_2\text{SO}$: -131.02 , -135.41 – 144.20 , -148.59 – 152.98 – 157.37 ppm (P). ES^+ m/z 116.1 ($\text{C}_6\text{H}_{14}\text{NO}$) $^+$, ES^- m/z 144.9.9 (PF_6) $^-$. Anal. calculated for $\text{C}_6\text{H}_{14}\text{NOPF}_6$; C, 27.57; H, 5.36; N, 5.36; found: C, 27.57; H, 5.27; N, 5.39. Potassium content (ICP-MS): 13.4 ppm. The melting point was too high to be measured manually.

3.5 *N*-ethyl-*N*-methyloxazolidinium trifluoromethanesulfonyl (fluorosulfonyl) imide [C_2moxa][FTFSI]

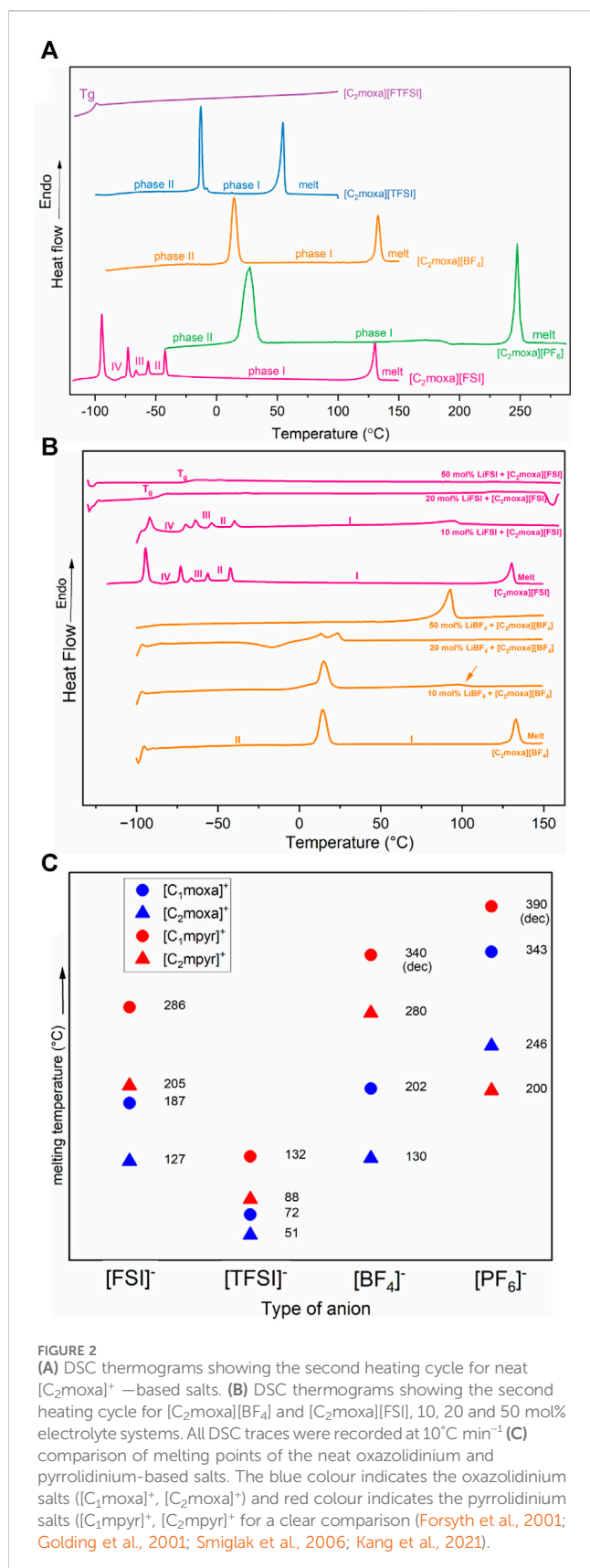
$[\text{C}_2\text{moxa}][\text{Ts}]$ (4.6 g, 16 mmol) was dissolved in ~ 30 mL of MeCN. The solution was added dropwise to a solution of LiFTFSI (3.9 g, 16 mmol) and MeCN (~ 30 mL) while stirring under Ar. Upon complete addition, a white precipitate formed, and the mixture was left to stir under Ar overnight. The mixture was then filtered, and the MeCN was removed under vacuum to obtain a solid product. The solid was mixed with DCM and left in the freezer overnight. The solution was filtered through a syringe filter. Activated charcoal was added to the filtrate, which was then left to stir. The resulting mixture was filtered, and the DCM was removed under vacuum using a rotary evaporator to obtain a light-yellow liquid product (2.6 g, 46%). ^1H NMR (400 MHz, $(\text{CD}_3)_2\text{SO}$): ^1H NMR (200 MHz, $(\text{CD}_3)_2\text{SO}$): 1.30 ppm (t, $J_{\text{HH}} = 7.4$ Hz– NCH_2CH_3 , 3H), 3.30 ppm (s, NCH_3 , 3H), 3.45 ppm (q, $J_{\text{HH}} = 7.4$ Hz, NCH_2CH_3 , 2H), 3.65 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.24 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.82 ppm (q, NCH_2O , 2H). ^{19}F NMR (375 MHz, $(\text{CD}_3)_2\text{SO}$): -79.85 (CF_3), 54.94 (F) ppm. ES^+ m/z 115.9 ($\text{C}_6\text{H}_{14}\text{NO}$) $^+$, ES^- m/z 229.7 ($\text{NO}_4\text{S}_2\text{CF}_4$). Potassium content (ICP-MS): 86 ppm.

3.6 *N*-ethyl-*N*-methyloxazolidinium bis(fluorosulfonyl)imide [C_2moxa][FSI]

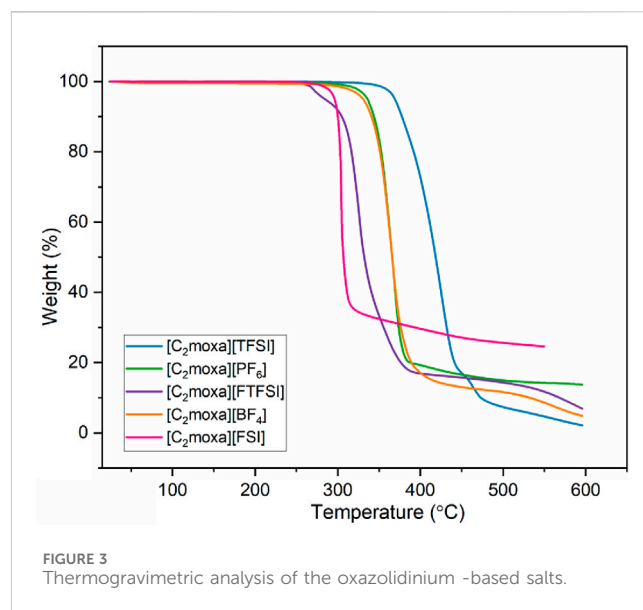
$[\text{C}_2\text{moxa}][\text{Ts}]$ (10.9 g, 38 mmol) was dissolved in ~ 30 mL of MeCN and added dropwise under an ice bath to a solution of LiFSI (3.6 g, 38 mmol) and MeCN (~ 30 mL) while stirring under Ar. Upon complete addition, a white precipitate formed, and the mixture was left to stir under Ar. The mixture was filtered out and the resulting filtrate was isolated and passed through an Al_2O_3 column for further purification, followed by addition of activated charcoal in MeCN, left stirring at RT overnight. The charcoal was filtered out, and the MeCN was removed under vacuum using a rotary evaporator to obtain a white hygroscopic solid. ^1H NMR (200 MHz, $(\text{CD}_3)_2\text{SO}$): 1.30 ppm (t, $J_{\text{HH}} = 7.4$ Hz– NCH_2CH_3 , 3H), 3.33 ppm (s, NCH_3 , 3H), 3.46 ppm (q, $J_{\text{HH}} = 7.4$ Hz, NCH_2CH_3 , 2H), 3.65 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.23 ppm (t, $J_{\text{HH}} = 7.4$ Hz, $\text{NCH}_2\text{CH}_2\text{O}$, 2H), 4.82 ppm (q, NCH_2O , 2H). ^{19}F NMR (375 MHz, $(\text{CD}_3)_2\text{SO}$): 53.22 ppm (F). ES^+ m/z 116.0 ($\text{C}_6\text{H}_{14}\text{NO}$) $^+$, ES^- m/z 179.9 ($\text{NS}_2\text{O}_2\text{F}_2$). Anal. calculated for $\text{C}_6\text{H}_{14}\text{N}_2\text{O}_5\text{S}_2\text{F}_2$; C, 24.29; H, 4.72; N, 9.44; found: C, 24.27; H, 4.56; N, 9.40. Potassium content (ICP-MS): 150 ppm. The melting point measured manually was 130°C – 135°C .

3.7 Preparation of electrolytes

$[\text{C}_2\text{moxa}][\text{BF}_4]$ was mixed with LiBF_4 (10, 20 and 50 mol %) by dissolving the required amount in MeCN and then combining. The MeCN was then removed by rotary evaporator. Subsequently the samples were dried under vacuum at 50°C for 48 h. The same procedure was also



employed to prepare 10, 20% and 50 mol% LiFSI in $[C_2moxa][FSI]$. Selected compositions were analysed by DSC, EIS, PFG-NMR, and electrochemical testing.



4 Results and discussion

4.1 Thermal properties

The thermal properties of $[C_2moxa]^+$ salts, as analysed by differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA), are presented in Figure 2 and Figure 3 respectively. The transition temperatures and entropy changes of the transitions are shown in Table 1. It is evident that the thermal behaviour of these salts is strongly influenced by the type of anion present, resulting in a range of melting points spanning from below room temperature to over $100^\circ C$. By incorporating the ethyl oxazolidinium cation, a novel room temperature ionic liquid $[C_2moxa][FTFSI]$ was formed, while $[C_2moxa][TFSI]$, $[C_2moxa][BF_4]$ and $[C_2moxa][PF_6]$ salts exhibited plastic crystal behaviour.

These newly discovered OIPCs exhibit at least one solid-solid phase transition prior to melting. By convention the highest temperature solid phase is referred to as phase I, while lower temperature phases are named phase II, III, etc. (Macfarlane and Forsyth, 2001) These phases are associated with the onset of rotational and/or translational motions of the ions, signifying a transformation from an ordered crystalline phase to a highly disordered solid structure before melting (Thomas et al., 2023). Two of the materials exhibit a relatively low entropy of fusion ΔS_f ($<20\ J\ mol^{-1}\ K^{-1}$), in accordance with Timmermans classification of plasticity for molecular plastic crystals (Timmermans, 1961). Among the studied salts, $[C_2moxa][BF_4]$ stands out with the lowest ΔS_f of $7\ J\ mol^{-1}\ K^{-1}$. This observation strongly suggests that the salt possesses a disordered structure in phase I. This is likely due to the fact that $[C_2moxa][BF_4]$ undergoes a large solid-solid phase II-I transition at $10^\circ C$ with an entropy change of $17\ J\ mol^{-1}\ K^{-1}$. The phase I of this salt extends from $10^\circ C$ to $130^\circ C$, which makes $[C_2moxa][BF_4]$ particularly advantageous for potential application as an electrolyte around room temperature, as phase I represents the most disordered phase of the salt.

In contrast the $[C_2moxa][TFSI]$ salt displays a phase II-I transition at $-15^\circ C$, with a ΔS_{II-I} value of $18\ J\ mol^{-1}\ K^{-1}$. It has a

TABLE 1 Transition temperatures (T_{s-s} , T_m , T_{dec} or T_g) and entropy change (ΔS) of $[C_2moxa]^+$ salts as determined by DSC.

	V-IV		IV-III		III-II		II-I		I-Melt		T_g (°C)	T_{dec} (°C)
	$T_{s-s} \pm 1$ (°C)	$\Delta S \pm 10\%$ (J mol ⁻¹ K ⁻¹)	$T_{s-s} \pm 1$ (°C)	$\Delta S \pm 10\%$ (J mol ⁻¹ K ⁻¹)	$T_{s-s} \pm 1$ (°C)	$\Delta S \pm 10\%$ (J mol ⁻¹ K ⁻¹)	$T_{s-s} \pm 1$ (°C)	$\Delta S \pm 10\%$ (J mol ⁻¹ K ⁻¹)	$T_m \pm 1$ (°C)	$\Delta S_f \pm 10\%$ (J mol ⁻¹ K ⁻¹)		
$[C_2moxa]$ [FSI]	-96	17	-74	4	-58	2	-44	4	127	8		280
$[C_2moxa]$ [TFSI]							-15	18	51	22		369
$[C_2moxa]$ [BF ₄]							10	17	130	7		331
$[C_2moxa]$ [FTFSI]											-103	284
$[C_2moxa]$ [PF ₆]							18	42	246	13		336

low melting point at 51°C, accompanied by an ΔS_f of 22 J mol⁻¹ K⁻¹, slightly exceeding Timmerman's criteria. Not all OIPCs meet this criterion for plasticity: in some instances, one ionic species may exhibit minimal rotational or translational motion (either the cation or anion), which becomes activated only at the melting point, resulting in a high ΔS_f value (MacFarlane et al., 2001). Notably, during the phase II-I transition of $[C_2moxa]$ [TFSI], an additional small peak is observed alongside the main phase II-I transition peak (Figure 2A). To investigate this further, a subsequent scan, at a lower scan rate (2°C min⁻¹) was performed, revealing that the phase II-I transition consists of two slightly overlapping transitions (Supplementary Figure S2).

The $[C_2moxa]$ [PF₆] salt stands out as having a substantial ΔS_{II-I} value of 42 J mol⁻¹ K⁻¹, notably surpassing those previously reported for other [PF₆]⁻-based OIPCs, such as diethyl (methyl) (isobutyl) phosphonium [P_{1,2,2,14}][PF₆] (ΔS_{II-I} = 4 J mol⁻¹ K⁻¹) (Jin et al., 2012), *N*-isopropyl-*N*-methylpyrrolidinium [C_(i3)mpyr][PF₆] (ΔS_{II-I} = 5 J mol⁻¹ K⁻¹) (Al-Masri et al., 2020a), hexamethylguanidinium [HMG][PF₆] (ΔS_{II-I} = 19 J mol⁻¹ K⁻¹) (Yunis et al., 2019). This higher entropy phase II-I transition in $[C_2moxa]$ [PF₆] indicates a greater degree of disorder in phase I, a characteristic that aligns with its high conductivity and disorder in the static NMR, as discussed in the upcoming section. Furthermore the $[C_2moxa]$ [PF₆] salt exhibits a wide temperature range for phase I, spanning from 18°C until its melting point at 246°C.

Small and symmetrical anions like [BF₄]⁻ and [PF₆]⁻ generally result in higher melting points for OIPCs and ILs due to strong electrostatic interactions and efficient crystal packing between the cation and anion (Cha et al., 2005; Matsumoto et al., 2014), as seen in $[C_2moxa]$ [PF₆] (T_m = 246°C). However, $[C_2moxa]$ [BF₄] exhibits an unexpectedly low melting point of 130°C. Additionally, the lower melting point in $[C_2moxa]$ [TFSI] (T_m = 51°C) compared to $[C_2moxa]$ [FSI] (T_m = 127°C) is attributed to the larger size and increased charge delocalization of the [TFSI]⁻ anion. Similar trends have been observed in salts containing cations like ammonium ([N₁₁₁₁]⁺) (Yunis et al., 2020a), phosphonium ([P₁₂₂₂]⁺) (Armell et al., 2011), and pyrrolidinium ([C₂epyr]⁺, [C₂mpyr]⁺) (Yamada et al., 2019). However, a different trend is seen in salts featuring

larger cations like *N*-methyl-*N*-propylpyrrolidinium [C₃mpyr]⁺, *N*-methyl-*N*-butylpyrrolidinium [C₄mpyr]⁺ and tetraethylammonium [N₂₂₂₂]⁺, emphasizing the significance of both cation and anion characteristics in determining crystal arrangement and lattice energy (Kunze et al., 2010a; Kunze et al., 2010b).

The presence of an oxygen atom in the $[C_2moxa]^+$ cation leads to lower melting points in the studied salts compared to the pyrrolidinium analogues. For instance, $[C_2moxa]$ [BF₄] has a melting point of 130°C, compared to the non-ether containing analogue [C₂mpyr][BF₄] at 280°C (Forsyth et al., 2001; Iranipour et al., 2017). Similarly, $[C_2moxa]$ [TFSI] exhibits a lower melting point than [C₂mpyr][TFSI] (91°C vs 280°C) (Hill et al., 2002). The lower melting points observed in $[C_2moxa]$ [BF₄] and $[C_2moxa]$ [TFSI] compared to their non-ether containing counterparts can be attributed to the oxygen atom in the oxazolidinium cation weakening the electrostatic interaction between the cation and anion, and resulting in lower melting points due to less cationic symmetry (Matsumoto et al., 2005; Zhou et al., 2006). This phenomenon was widely observed in previous ionic liquid studies where the introduction of a short ether group(s) to the alkyl side chain of various cations resulted in decreased melting points (Matsumoto et al., 2005; Fang et al., 2011; Navarra et al., 2017). In contrast, $[C_2moxa]$ [PF₆] deviates from this trend, with a slightly higher melting point of 246°C compared to [C₂mpyr][PF₆] with a melting point of 200°C (Forsyth et al., 2001).

The [FTFSI]⁻ anion combined with the $[C_2moxa]^+$ cation forms an ionic liquid with a glass transition (T_g) temperature of -103°C. Only the glass transition feature was observed, consistent with literature reports on pyrrolidinium-based [FTFSI]⁻ salts, which also exhibit low T_g values ranging from -103 to -107°C (Reiter et al., 2013). The low melting point of $[C_2moxa]$ [FTFSI] is primarily attributed to the asymmetrical nature of the [FTFSI]⁻ anion, which likely hinders tight packing and subsequently lowers the lattice energy of the salt (Montanino et al., 2012).

The newly synthesised ethyl-substituted OIPCs, including $[C_2moxa]$ [TFSI], $[C_2moxa]$ [BF₄], and $[C_2moxa]$ [PF₆], exhibit lower melting temperatures (T_m = 51, 130, and 246°C, respectively) than the methyl-substituted analogues [C₁moxa]

[TFSI], [C₁moxa][BF₄], and [C₁moxa][PF₆] (T_m = 72, 202, and 343°C, respectively) (Kang et al., 2021). This is likely a result of lower cationic symmetry, and the trend aligns with prior literature, where increasing alkyl chain length generally leads to a decrease in the melting point of OIPCs. For example, [C₁mpyr][FSI], with dimethyl substitution, has a higher melting point (T_m = 286°C) than the ethyl-substituted salt [C₂mpyr][FSI] (T_m = 205°C) (MacFarlane et al., 1999). These observations also correlate with previously reported positron annihilation spectroscopy (PALS) results, where [C₂moxa][FSI] showed a higher free volume (FFV = 977 a.u.) than [C₁moxa][FSI] (FFV = 885 a.u.), indicating less tightly packed ions. (Kang et al., 2021). Figure 2C highlights the lower melting points resulting from the introduction of an oxygen moiety in the cation (i.e., oxazolidinium vs pyrrolidinium) and also the reduction in the melting points with the extension of the alkyl chain from methyl to ethyl (C₂ vs. C₁).

Thermogravimetric analysis (TGA) is commonly used to assess the thermal stability of ILs and OIPCs (Kerner et al., 2015; Yunis et al., 2019). Both dynamic (also known as rising temperature TGA) and isothermal temperature analysis can be done to access short and long term stability respectively (Wooster et al., 2006; Eshetu et al., 2017). In this study, we investigated the effect of pairing the [C₂moxa]⁺ cation with various anions on the decomposition temperatures of the resulting salts using dynamic TGA, defining the decomposition temperature (T_{dec}) as the temperature at which 5% weight loss occurs, with a heating rate of 10°C min⁻¹ (Figure 3). The choice of a 5% mass loss serves as a reference point for the initiation of material decomposition, facilitating consistent comparison of thermal decomposition temperatures (T_d) for the examined salts (Ramesh et al., 2011; Theivaprakasam et al., 2015).

The decomposition temperatures of the [C₂moxa][BF₄], [C₂moxa][TFSI], and [C₂moxa][PF₆] salts are all above 300°C, while the [C₂moxa][FTFSI] exhibited a slightly lower decomposition temperature of 284°C. Previous literature has reported that [FTFSI]⁻ based salts have decomposition temperatures intermediate between [FSI]⁻ and [TFSI]⁻ based salts (Reiter et al., 2013; Yunis et al., 2019). A plateau is observed for [C₂moxa][FTFSI] (270°C–320°C), suggesting a potential two-step decomposition of the ionic liquid. This can be due to the SO₂ evolution upon F and CF₃ release due to the instability of the S-F chemical bond compared to the S-C bond, as reported by Jeong et al. for FTFSI salts with trimethyl isobutyl ammonium cation (N_{111i4}) (Jeong et al., 2019). Among the [C₂moxa]⁺ salts, [C₂moxa][TFSI] demonstrated the highest decomposition temperature at 369°C, surpassing that of [C₂moxa][FSI] (T_{dec} = 280°C) (Kang et al., 2021). This trend has been observed in other families of OIPCs, such as pyrrolidinium (Eshetu et al., 2017), phosphonium (Armel et al., 2011), ammonium (Jeong et al., 2019) and guanidinium (Yunis et al., 2019) where salts containing [FSI]⁻ anions showed lower thermal stability compared to those with [TFSI]⁻ anions. The difference in thermal stability can be attributed to the relatively weaker fluorine-sulphur bond compared to carbon-sulphur and fluorine-carbon bonds (Jeong et al., 2019). Both [C₂moxa][BF₄] and [C₂moxa][PF₆] salts exhibited similar thermal stabilities, with T_{dec} of 331°C and 336°C, respectively. A similar trend was observed when pairing [C₁moxa]⁺ with [PF₆]⁻ and [BF₄]⁻ salts (343°C and 323°C, respectively) (Kang et al., 2021). While [PF₆]⁻ and [BF₄]⁻

based salts are known to form OIPCs that typically undergo decomposition before melting (e.g., tetramethyl ammonium [N₁₁₁₁][BF₄] (T_{dec} = 378°C), tetraethylphosphonium [P₂₂₂₂][PF₆] (T_{dec} = 333°C), [C₍₁₃₎mpyr][BF₄] (T_{dec} = 305°C), [C₍₁₃₎mpyr][PF₆] (T_{dec} = 305°C) (Matsumoto et al., 2014; Yunis et al., 2020b)), it is interesting to note that [C₂moxa][BF₄] and [C₂moxa][PF₆] salts melt before the decomposition occurs (Table 1). This behaviour is akin to that observed in phosphonium OIPCs [e.g., [P₁₄₄₄][BF₄] (T_m = 36°C, T_{dec} = 220°C), [P_{122i4}][PF₆] (T_m = 139°C, T_{dec} = 270°C)] (Armel et al., 2011). Thus, this highlights the significance of the cation-anion combination in determining the thermal behaviour of these organic salts, where both the cation and anion influence the decomposition of these OIPCs.

The oxazolidinium OIPCs synthesized in this study generally exhibit lower decomposition temperatures compared to their pyrrolidinium counterparts, except for [C₂moxa][BF₄] (T_{dec} = 331°C) which has a higher T_{dec} than [C₂mpyr][BF₄] (280°C) (Forsyth et al., 2001). Previous literature also shows that incorporating an oxygen atom into the cation leads to decreased T_{dec} values. For instance, for decomposition temperatures of the [BF₄]⁻ and [TFSI]⁻ series, *N*-butyl-*N*-methyloxazolidinium [C₄moxa][TFSI] (T_{dec} = 327°C) < [C₄mpyr][TFSI] (T_{dec} = 431°C), *N*-butyl-*N*-methyl morpholinium [C₄mmor][TFSI] (T_{dec} = 398°C) < *N*-butyl-*N*-methyl piperidinium [C₄mpip][TFSI] (T_{dec} = 423°C), [C₄moxa][BF₄] (T_{dec} = 322°C) < [C₄mpyr][BF₄] (T_{dec} = 403°C), [C₄mmor][BF₄] (T_{dec} = 386°C) < [C₄mpip][BF₄] (T_{dec} = 403°C) (Zhou et al., 2006). Incorporation of an ether group into the alkyl side chain of ionic liquid cations also decreases thermal stability (Navarra et al., 2017). It is hypothesised that the lower thermal stability of salts with ether functional groups may be influenced by the relatively high acidity of the proton of the -NCH₂O- moiety that can undergo the thermal decomposition first (Zhou et al., 2006). Direct comparisons are challenging due to variations in scan rates and measurement conditions used by different research groups. Future studies incorporate carrying out TGA in semi oxidative atmospheres for the developed oxazolidinium electrolytes. Nonetheless, these oxazolidinium-based salts demonstrate sufficient thermal stability, above 250°C, making them suitable for various energy applications, such as battery electrolytes.

4.2 Transport properties

When evaluating the suitability of an OIPC as an electrolyte, one crucial factor to consider is its ionic conductivity. Solid-state electrolytes face ongoing challenges in achieving desirable transport properties (Wei et al., 2020). The conductivities of OIPCs can vary significantly based on the specific cation and anion present, which also influence the thermal properties. To enable the use of OIPCs as electrolytes in Li or Na batteries they are mixed with Li⁺ or Na⁺ salts, often using the same anion as the OIPC (Howlett et al., 2009), which can result in significant improvements in conductivity, often by several orders of magnitude. Here we first compare the properties of the neat salts (Figure 4A), to evaluate the impact of the cyclic ether cation and different anions on the transport properties, before investigating selected OIPC/Li salt mixtures (Figure 4B). The ionic conductivity of

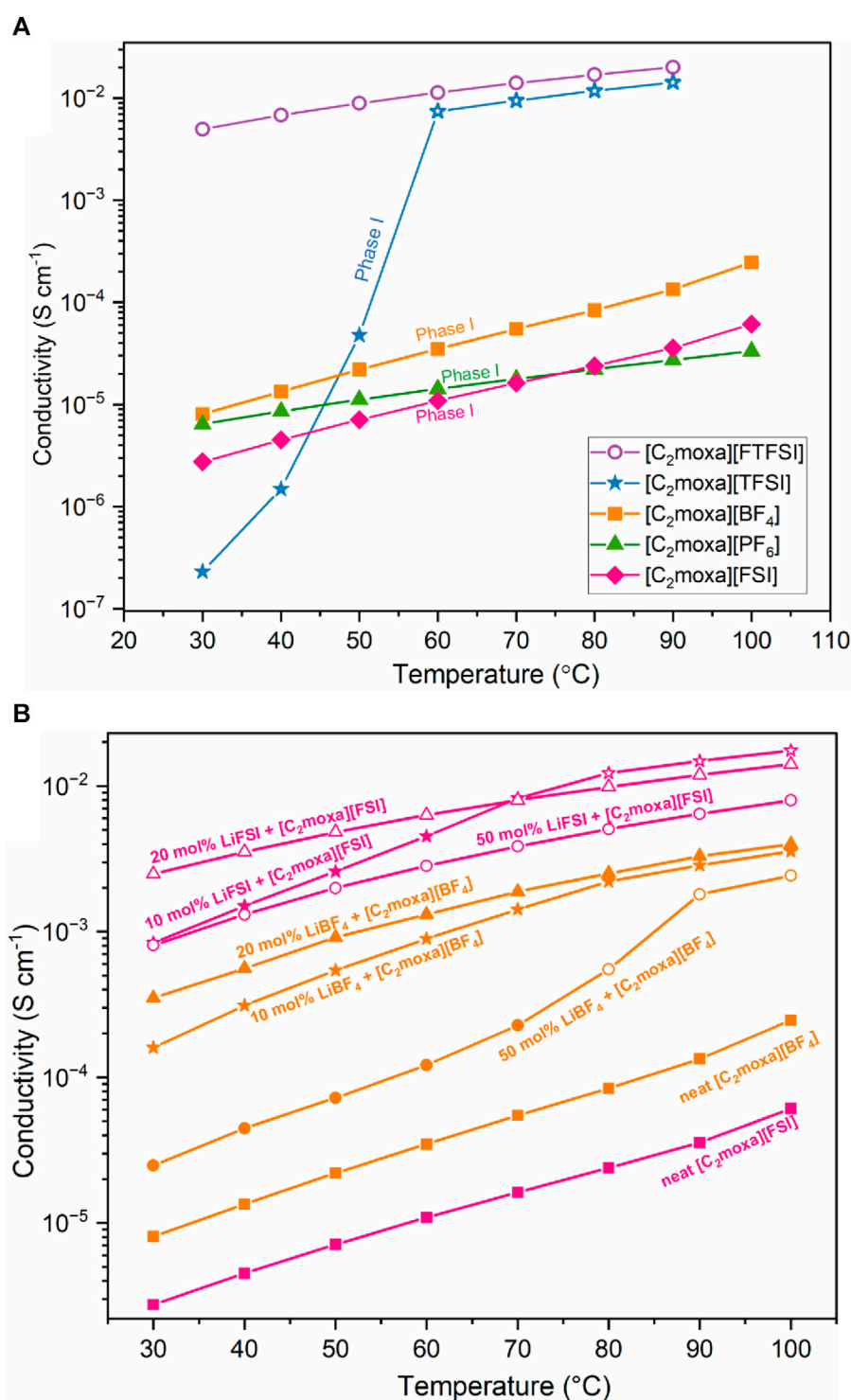


FIGURE 4

(A) Ionic conductivity of the oxazolidinium -based salts. (B) Ionic conductivities of the 10, 20 and 50 mol% electrolyte mixtures of $[\text{C}_2\text{moxa}][\text{BF}_4]$ (orange) and $[\text{C}_2\text{moxa}][\text{FSI}]$ (pink). Solid symbols indicate the quasi-solid phase and hollow symbol indicates the liquid phase. The numerical values of the ionic conductivities of above systems are included in [Supplementary Table S1, S2](#), all of which were reproducible.

$[\text{C}_2\text{moxa}]^+$ based salts are strongly influenced by different anions. The heating and cooling curves exhibited consistent behavior across all three cycles, displaying only minor thermal hysteresis. Among the salts studied, the IL $[\text{C}_2\text{moxa}][\text{FTFSI}]$ exhibits the highest ionic conductivity, with a value of $5 \times 10^{-3} \text{ S cm}^{-1}$ at 30°C ($T_g = -103^{\circ}\text{C}$,

[Table 1](#)). Previous literature reports similar conductivities for ionic liquids featuring the FTFSI anion, such as $[\text{C}_3\text{mpyr}][\text{FTFSI}]$ ($3.5 \times 10^{-3} \text{ S cm}^{-1}$ at 20°C , $T_g = -107^{\circ}\text{C}$), *N*-methoxyethyl-*N*-methylpyrrolidinium $[\text{C}_{201}\text{mpyr}][\text{FTFSI}]$ ($4.5 \times 10^{-3} \text{ S cm}^{-1}$ at 20°C , $T_g = -104^{\circ}\text{C}$) and *N*-butyl-*N*-methylpyrrolidinium $[\text{C}_4\text{mpyr}]$

[FTFSI] ($4.9 \times 10^{-3} \text{ S cm}^{-1}$ at 20°C , $T_g = -103^\circ\text{C}$) (Reiter et al., 2013). Hence, the conductivity observed for $[\text{C}_2\text{moxa}][\text{FTFSI}]$ aligns with the trend where lower T_g values correlate with higher conductivity, consistent with existing literature.

Among the newly developed OIPCs, $[\text{C}_2\text{moxa}][\text{BF}_4]$ demonstrates the highest conductivity, approximately $8 \times 10^{-6} \text{ S cm}^{-1}$ at 30°C . This aligns with its low ΔS_f value of $7 \text{ J mol}^{-1} \text{ K}^{-1}$ that reflects a more disordered phase I (as a result of the large phase II-I transition) which leads to a higher conductivity. Comparatively, $[\text{C}_2\text{moxa}][\text{BF}_4]$ exhibits higher conductivity than $[\text{C}_2\text{mpyr}][\text{BF}_4]$ ($\sim 10^{-7} \text{ S cm}^{-1}$ at 30°C) (Iranipour et al., 2017), *N,N*-diethylpyrrolidinium $[\text{C}_2\text{epyr}][\text{BF}_4]$ ($2 \times 10^{-9} \text{ S cm}^{-1}$ at 30°C) (Yunis et al., 2018a), [HMG][BF_4] (not measurable at ambient temperature) (Yunis et al., 2019) and $[\text{C}_1\text{moxa}][\text{BF}_4]$ ($\sim 5 \times 10^{-7} \text{ S cm}^{-1}$ at 30°C) (Kang et al., 2021) plastic crystals. Consequently, $[\text{C}_2\text{moxa}][\text{BF}_4]$ holds significant potential as an electrolyte and is worth further exploration by mixing with LiBF_4 salts. The $[\text{C}_2\text{moxa}][\text{PF}_6]$ exhibited a good conductivity of $6 \times 10^{-6} \text{ S cm}^{-1}$ at 30°C , which is higher than its methyl-substituted equivalent, $[\text{C}_1\text{moxa}][\text{PF}_6]$, which has a conductivity on the order of $10^{-9} \text{ S cm}^{-1}$ at 30°C (Kang et al., 2021). Previously reported OIPCs, such as $[\text{C}_2\text{epyr}][\text{PF}_6]$ ($3.6 \times 10^{-6} \text{ S cm}^{-1}$ at 30°C) (Yunis et al., 2018a), [HMG][PF_6] (not measurable at ambient temperature) (Yunis et al., 2019), $[\text{C}_{(i3)}\text{mpyr}][\text{PF}_6]$ ($\sim 4 \times 10^{-10} \text{ S cm}^{-1}$ at 30°C) (Al-Masri et al., 2020a) and *N*-methoxymethyl trimethylammonium $[\text{N}_{111,101}][\text{PF}_6]$ ($1.4 \times 10^{-8} \text{ S cm}^{-1}$ at 30°C) (Warrington et al., 2022) exhibited lower conductivities with the $[\text{PF}_6]^-$ anion. The higher conductivity of $[\text{C}_2\text{moxa}][\text{PF}_6]$ can primarily be attributed to the solid-solid phase transition at 18°C that has a relatively large $\Delta S_{\text{II-I}}$ of $42 \text{ J mol}^{-1} \text{ K}^{-1}$, which results in a more disordered phase I (Table 1). The calculated activation energies (E_a) for the OIPCs, $[\text{C}_2\text{moxa}][\text{BF}_4]$, $[\text{C}_2\text{moxa}][\text{PF}_6]$ and $[\text{C}_2\text{moxa}][\text{FSI}]$ and ionic liquid $[\text{C}_2\text{moxa}][\text{FTFSI}]$ are included in Supplementary Table S10.

The $[\text{C}_2\text{moxa}][\text{TFSI}]$ salt showed a conductivity of approximately $2 \times 10^{-7} \text{ S cm}^{-1}$ at 30°C , which is two orders of magnitude higher than its non-ether counterpart $[\text{C}_2\text{mpyr}][\text{TFSI}]$ ($4 \times 10^{-9} \text{ S cm}^{-1}$ at 30°C , $T_m = 86^\circ\text{C}$) (MacFarlane et al., 1999; Nti et al., 2021). Notably the methyl-substituted $[\text{C}_1\text{moxa}][\text{TFSI}]$ salt also exhibited a similar conductivity of $10^{-7} \text{ S cm}^{-1}$ at 30°C (Kang et al., 2021). The higher conductivity of $[\text{C}_2\text{moxa}][\text{TFSI}]$ at ambient temperature can be attributed to the higher $\Delta S_{\text{II-I}}$ of $18 \text{ J mol}^{-1} \text{ K}^{-1}$ compared to the $[\text{C}_2\text{mpyr}][\text{TFSI}]$ ($\Delta S_{\text{II-I}} = 3 \text{ J mol}^{-1} \text{ K}^{-1}$) indicating more disorder. As for other OIPCs, the conductivity of $[\text{C}_2\text{moxa}][\text{TFSI}]$ experiences a sharp increase after melting at 51°C , reaching $10^{-3} \text{ S cm}^{-1}$. This significant enhancement in ionic conductivity for $[\text{C}_2\text{moxa}][\text{TFSI}]$ aligns with the material's transition from a solid to a liquid state, where ions become highly mobile near the melting point and after. This is further supported by static NMR spectra (^1H) showing a superimposed narrow peak ($\sim 2 \text{ kHz}$) from 30°C onward, indicating the presence of an increasing proportion of mobile cations.

The oxazolidinium OIPC salts demonstrate superior ionic conductivities compared to their pyrrolidinium counterparts. Notably in the case of $[\text{BF}_4]^-$ and $[\text{TFSI}]^-$ -based OIPCs, $[\text{C}_2\text{moxa}][\text{BF}_4]$ displays conductivity about an order of magnitude higher than $[\text{C}_2\text{mpyr}][\text{BF}_4]$ (Iranipour et al., 2017) (8×10^{-6} vs. $7 \times 10^{-7} \text{ S cm}^{-1}$ at 30°C respectively). Moreover $[\text{C}_2\text{moxa}][\text{TFSI}]$ also outperforms $[\text{C}_2\text{mpyr}][\text{TFSI}]$ (2×10^{-7} vs.

$4 \times 10^{-9} \text{ S cm}^{-1}$ at 30°C) (MacFarlane et al., 1999; Nti et al., 2021). Kang et al. reported the $[\text{C}_2\text{moxa}][\text{FSI}]$ is around three times more conductive than $[\text{C}_2\text{mpyr}][\text{FSI}]$ (6×10^{-6} vs. $2 \times 10^{-6} \text{ S cm}^{-1}$ at 30°C) (Kang et al., 2021). Additionally, when comparing the ethyl-substituted salts $[\text{C}_2\text{moxa}]^+$ to methyl-substituted counterparts $[\text{C}_1\text{moxa}]^+$, the latter shows lower conductivities, highlighting the benefit of the ethyl chain (Kang et al., 2021). However, it is worth mentioning that previously reported oxazolidinium ILs like $[\text{C}_4\text{moxa}][\text{TFSI}]$ showed a lower conductivity value than $[\text{C}_4\text{mpyr}][\text{TFSI}]$ (2×10^{-3} vs. $3 \times 10^{-3} \text{ S cm}^{-1}$ at 25°C) indicating a contrast in the ionic conductivity trend depending on whether the salt is an ionic liquid or an OIPC (Zhou et al., 2006). This probably indicates an influence of variations in the interactions and transport mechanisms of solids and liquids. Nonetheless, it is clear that incorporating a five-membered cyclic ether cation into an OIPC structure is advantageous for ionic conductivity.

4.3 Solid-state NMR analysis

Solid-state nuclear magnetic resonance (NMR) spectroscopy is highly valuable for investigating molecular motion and ion dynamics within OIPCs (García and O'Dell, 2022). Unlike the sharp peaks seen in the NMR spectra of liquid solutions, static NMR spectra of solid powder samples exhibit broader peaks. The presence of disorder in OIPCs can lead to both narrow and broad peaks, indicating the presence of mobile or less mobile components respectively within the material. The full width at half-maximum (FWHM) values obtained from such spectra, as well as the chemical shift anisotropy (CSA) that arises due to the orientation-dependent electron shielding environment of the nuclei, provide insights into the relative mobility of the ions. Additionally, the relative intensity values quantitatively indicate the percentage of mobile or less mobile cations/anions, further enhancing the depth of information that can be achieved through NMR analysis (Zhu et al., 2014; Zhu and O'Dell, 2021).

In this study, solid-state NMR spectroscopy was used to investigate the ion dynamics of the OIPCs: $[\text{C}_2\text{moxa}][\text{TFSI}]$, $[\text{C}_2\text{moxa}][\text{BF}_4]$, and $[\text{C}_2\text{moxa}][\text{PF}_6]$ across a range of temperatures from -20°C – 50°C . By comparing the ^1H NMR spectra of all three salts, the dynamics of the cation was studied. Additionally, the presence of ^{19}F in the $[\text{TFSI}]^-$, $[\text{BF}_4]^-$, and $[\text{PF}_6]^-$ allowed investigation of the dynamics of the anion. To gain further insights, ^{11}B NMR spectra were also analysed for the $[\text{C}_2\text{moxa}][\text{BF}_4]$ salt. The use of multiple NMR nuclei enables a better understanding of both cation and anion dynamics.

The static ^1H spectrum of $[\text{C}_2\text{moxa}][\text{BF}_4]$ (Figure 5A, orange spectra) follows an unusual trend with heating. At 0°C , the linewidths of the broad and narrow peaks are measured as 9.8 and 1.4 kHz, respectively (Figure 6A). Upon increasing the temperature from 0°C to 20°C , the linewidth of the narrow peak surprisingly increases. One possible interpretation of this behavior is that, in phase II, there are two distinct populations of cations, each exhibiting different levels of mobility. After the solid-solid phase transition at 10°C , phase I shows only one population of cations with intermediate mobility. At temperatures above 20°C , a small sharper component becomes visible, suggesting that the dynamics of a small proportion of the cations have substantially increased. It is important to highlight that

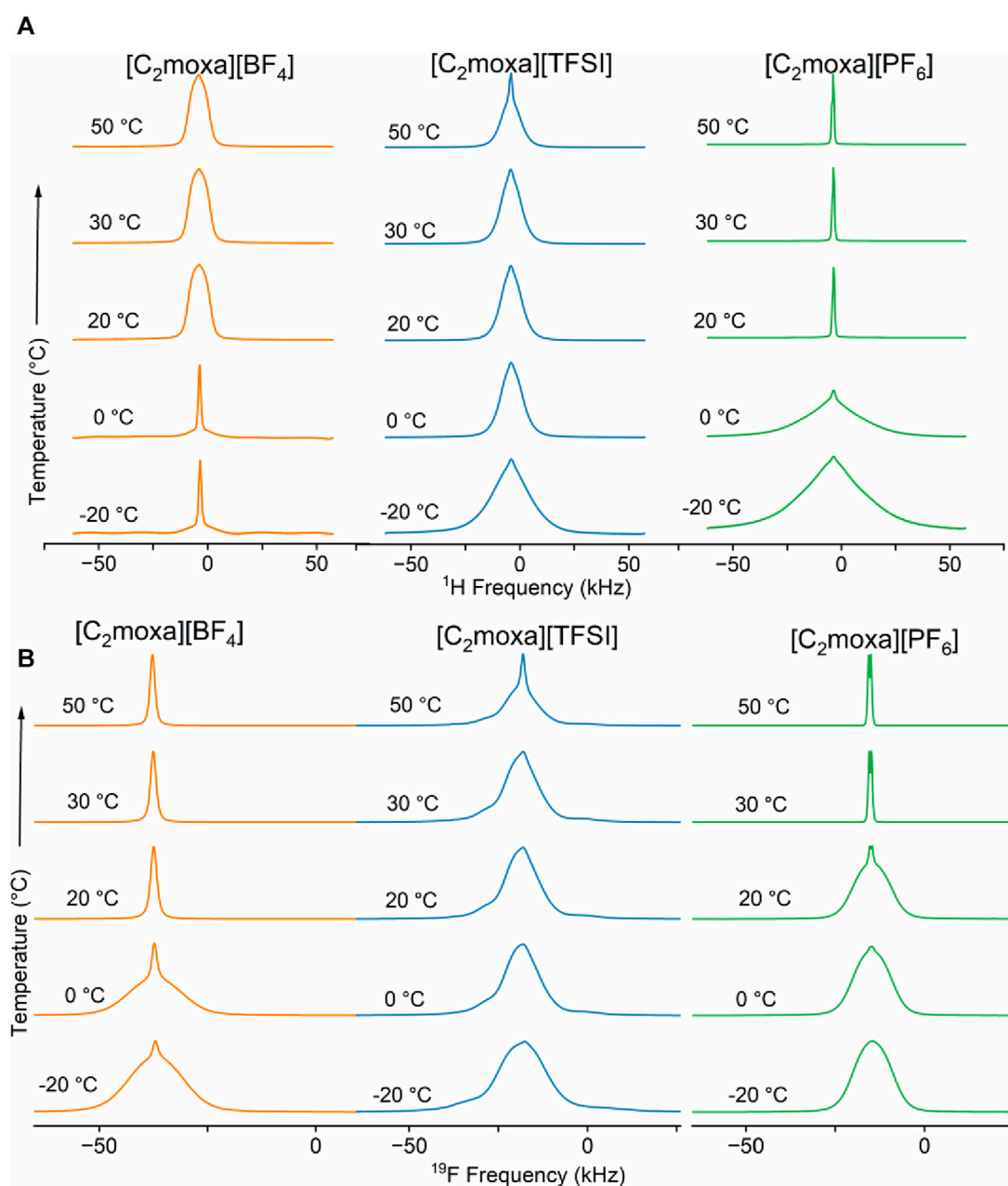


FIGURE 5 (A) ^1H (B) ^{19}F static NMR of $[\text{C}_2\text{moxa}]^+$ salts at five different temperatures: -20, 0, 20, 30°C and 50°C.

the unusual increase in linewidth observed from 0°C to 20°C, is specific and reproducible for ^1H spectra of the cation and is not mirrored in the ^{19}F spectra of the anion.

The relative intensity of the broad and narrow component as a function of temperature correlates with the fraction of mobile/less mobile species (Figures 6C,D). Even in phase II, a significant number of mobile cations (approximately 56% at 0°C) compared to less mobile cations (approximately 44% at 0°C) highlights the disorder of the $[\text{C}_2\text{moxa}][\text{BF}_4]$ OIPC. The ^{19}F NMR spectra shows a sudden decrease in linewidth observed at 20°C. As the temperature is further increased, the linewidth of the narrow component gradually decreases, indicating an increase in anion dynamics. The static ^{11}B NMR spectra (Figure 6E) also confirm the increased

dynamics of the anions, as a significant decrease in linewidth is observed from 0°C to 20°C.

The ^1H NMR spectra of both $[\text{C}_2\text{moxa}][\text{TFSI}]$ and $[\text{C}_2\text{moxa}][\text{PF}_6]$ display a broad peak alongside a narrow peak, indicating the presence of relatively mobile and immobile cation species at -20°C and 0°C temperatures. (Figure 5A blue and green spectra, respectively). As the temperature increases, the intensity of the narrow peak rises for both salts, signifying a relative increase in the population of dynamic cations. At 0°C, the ^1H FWHM linewidths of the $[\text{C}_2\text{moxa}][\text{PF}_6]$ salt for the broad and narrow peaks are 28.5 and 2.4 kHz, respectively. However, at 20°C, the broad peak intensity decreases, leaving only the narrow component with a linewidth of 1.2 kHz. The sudden increase in disorder can be

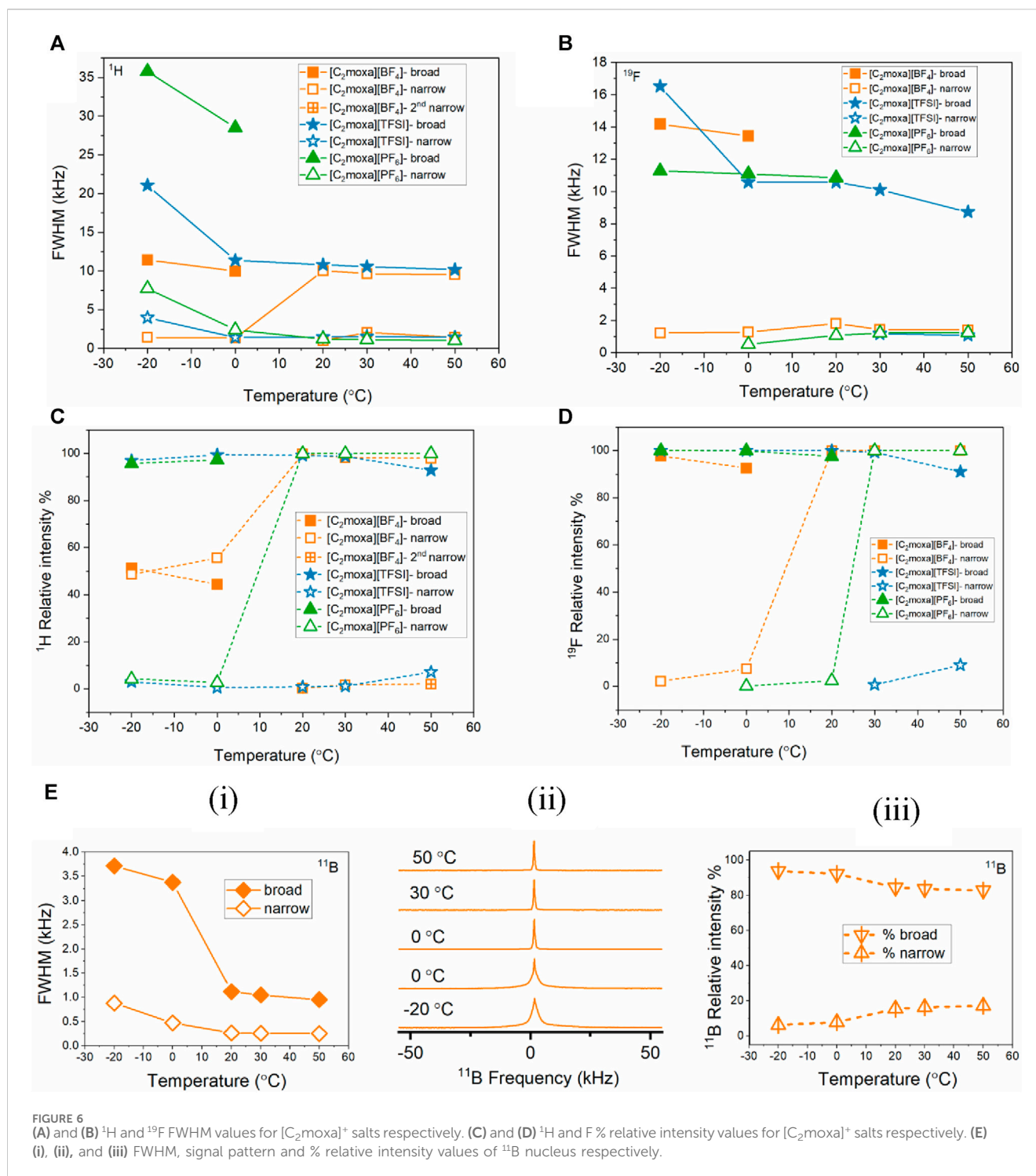


FIGURE 6 (A) and (B) ^1H and ^{19}F FWHM values for $[\text{C}_2\text{moxa}]^+$ salts respectively. (C) and (D) ^1H and F % relative intensity values for $[\text{C}_2\text{moxa}]^+$ salts respectively. (E) (i), (ii), and (iii) FWHM, signal pattern and % relative intensity values of ^{11}B nucleus respectively.

correlated with the high $\Delta S_{\text{II-I}}$ of $42 \text{ J mol}^{-1} \text{ K}^{-1}$. Moreover Figure 5 (green) indicates that ^1H spectra of $[\text{C}_2\text{moxa}][\text{PF}_6]$ starts to narrow at 20°C (aligning with the phase II-I transition), while the ^{19}F spectra narrow only after reaching 30°C . This suggests that the cationic component of $[\text{C}_2\text{moxa}][\text{PF}_6]$ initiates ion dynamics before the anions. In contrast, at 20°C , $[\text{C}_2\text{moxa}][\text{TFSI}]$ exhibits both broad and narrow peaks (~ 10.8 and ~ 1.5 kHz, respectively), indicating the persistence of relatively immobile/static species even in phase I. From 20°C to 50°C , $[\text{C}_2\text{moxa}][\text{PF}_6]$ displays consistently narrower

linewidths, while $[\text{C}_2\text{moxa}][\text{TFSI}]$ continues to exhibit both broad and narrow components. In the ^{19}F NMR spectra of $[\text{C}_2\text{moxa}][\text{TFSI}]$, chemical shift anisotropy (CSA) patterns are observed across the studied temperature range, suggesting slow dynamics of the anions. However, at 30°C and 50°C , a small narrow peak also appears alongside the asymmetric CSA peak of the $[\text{C}_2\text{moxa}][\text{TFSI}]$ spectra representing the presence of a small fraction of more mobile anions.

Figure 6D illustrates that only 9% of the $[\text{TFSI}]^-$ anions exhibit relatively high mobility, even near the melting

TABLE 2 Onset potentials of cathodic (E_{CL}) and anodic (E_{AL}) decomposition and the electrochemical stability windows, ΔE , of the salts dissolved in acetonitrile, with tetrabutylammonium hexafluorophosphate (TBAPF₆, 0.1 M) as the supporting electrolyte, as determined by the cyclic voltammetry at 25°C (Figure 7).

Material	E_{CL} (V vs Fc/Fc ⁺)	E_{AL} (V vs. Fc/Fc ⁺)	EW (V)
[C ₂ moxa][BF ₄]	-3.2	+1.6	4.8
[C ₂ moxa][TFSI]	-2.0	+2.1	4.1
[C ₂ moxa][PF ₆]	-1.6	+2.1	3.7
[C ₂ moxa][FTFSI]	-1.7	+2.0	3.7

temperature ($T_m = 51^\circ\text{C}$), suggesting that the majority of [TFSI]⁻ anions do not significantly contribute to the ion dynamics of this salt. In contrast, at 30°C and 50°C, all of the [C₂moxa][PF₆]⁻ anions (~100% ¹⁹F relative intensity) demonstrate higher rotational mobility, contributing to the high degree of disorder in the salt.

4.4 Electrochemical stability

The electrochemical stability window (EW) defines the potential range within which the OIPC remains stable without undergoing oxidation or reduction. Wide EW values allow for the use of higher voltage cathodes, which can lead to higher power density in batteries (Huo et al., 2023). Here we removed the known adverse effects of halide ions on electrochemical stability (Passerini and Appetecchi, 2013) by synthesising the new OIPCs via the tosylate intermediate rather than the halide route (Kang et al., 2022). To assess the suitability of these salts as electrolytes, their EW values were measured using cyclic voltammetry (CV) (Table 2, Figure 7). The EW was identified based on the reduction (cathodic limiting) potential and the oxidation (anodic limiting) potential which are denoted as E_{CL} and E_{AL} , respectively. Both E_{CL} and E_{AL} values were determined based on a cut-off current density of 0.2 mA cm⁻². All experiments were conducted using the OIPCs dissolved in acetonitrile (1 g L⁻¹); the high melting point of some of these OIPCs prohibited measurement in the molten state and led to poor contact in the solid state so all were tested in acetonitrile to allow accurate comparison.

For comparison, the EW of [C₂moxa][FSI] was determined using the same Pt three electrode system, yielding a value of 3.8 V. This measurement is in good agreement with the value of 3.9 V reported by Kang et al. (Kang et al., 2021). The slight variation from the reported electrochemical window of [C₂moxa][FSI] may be attributed to variations in the experimental conditions: here, the EW was analysed for the neat material dissolved in acetonitrile (1 g L⁻¹) at room temperature, while the literature value for the neat material was measured at 70°C.

The [C₂moxa][TFSI] salt exhibited a wider EW (4.1 V) compared to [C₂moxa][FSI] (3.8 V). This finding supports the conclusions presented in prior literature that [TFSI]⁻ based salts possess greater electrochemical stability than [FSI]⁻ based salts, for example, [C₃mpyr][TFSI] (6.1 V) > [C₃mpyr][FSI] (5.1 V); *N*-propyl-*N*-methyl piperidinium [C₃mpip][TFSI] (6.8 V) > [C₃mpip][FSI] (5.8 V); *N*-ethoxymethyl-*N*-methyl pyrrolidinium [C₂₀₁mpyr][TFSI] (5.6 V) > [C₂₀₁mpyr][FSI] (5.4 V). (Reiter et al., 2013; Jeong et al., 2019).

The EW of 4.8 V for [C₂moxa][BF₄] was determined to be the widest among the studied salts, with a E_{CL} of -3.2 V and a E_{AL} of +1.6 V. This EW is approximately 0.4 V higher than the reported EW of the well-known [C₂mpyr][BF₄] salt at 100°C (Shekibi et al., 2012), although it should be noted that different experimental conditions were used. On the other hand, [C₂moxa][PF₆] showed an EW of 3.7 V, with a E_{CL} of -1.6 V and an E_{AL} of +2.1 V. It is important to note that while the reduction potential is primarily influenced by the cationic structure, the anionic structures can also affect the reduction behaviour and *vice versa* (Yeon et al., 2005; Zhou et al., 2006).

When comparing oxazolidinium salts with their pyrrolidinium analogues, in most cases the latter exhibit a wider EW. For example, the EW of [C₂moxa][TFSI] (4.1 V) is smaller than that of [C₃mpyr][TFSI] (6.1 V) (Lethesh et al., 2022). Similarly, [C₂moxa][FSI] has an EW 0.5 V smaller than [C₂mpyr][FSI] (Kang et al., 2021) and [C₂moxa][FTFSI] (3.7 V) has a narrower EW compared to [C₃mpyr][FTFSI] (5.5 V) (Reiter et al., 2013). Notably, [C₂moxa][BF₄] exhibits an EW of 4.8 V, while [C₂mpyr][BF₄] has an EW of 4.4 V (Shekibi et al., 2012). However, it is worth noting that these differences could be influenced by variations in experimental conditions and the type of electrodes used.

Prior literature also shows that the presence of an ether bond in the side chain or cationic core of the cation generally reduces electrochemical stability. The *N*-butyl-*N*-methylmorpholinium [C₄mmor][TFSI] was reported to have an EW of 4.5 V, whereas the piperidinium analogue with a slightly shorter alkyl chain, [C₃mpip][TFSI], had an EW of 5.8 V (Matsumoto et al., 2006; Lane, 2012). Replacement of propyl group in [C₃mpyr][TFSI] with methoxy ethyl group in [C₁₀₂mpyr][TFSI] reduced the EW from 6.4 to 5.9 V (Lethesh et al., 2022). The underlying reasons for this instability could be the facile reduction of the ether moiety, potentially leading to alkoxide formation, or enhanced reduction of the quaternary ammonium center (Lane, 2012), although, the exact mechanism is still not clear. Nevertheless, the initial assessment of the new ethyl oxazolidinium-based salts demonstrates promising electrochemical stability, justifying further exploration of their potential application in Li electrochemistry.

5 Development of oxazolidinium-based electrolytes

Two oxazolidinium OIPCs, [C₂moxa][BF₄] and [C₂moxa][FSI], were chosen for investigation of their use as lithium electrolytes. The [C₂moxa][BF₄] salt because it showed a high conductivity of 8 × 10⁻⁶ S cm⁻¹ at 30°C, which is approximately an order of magnitude

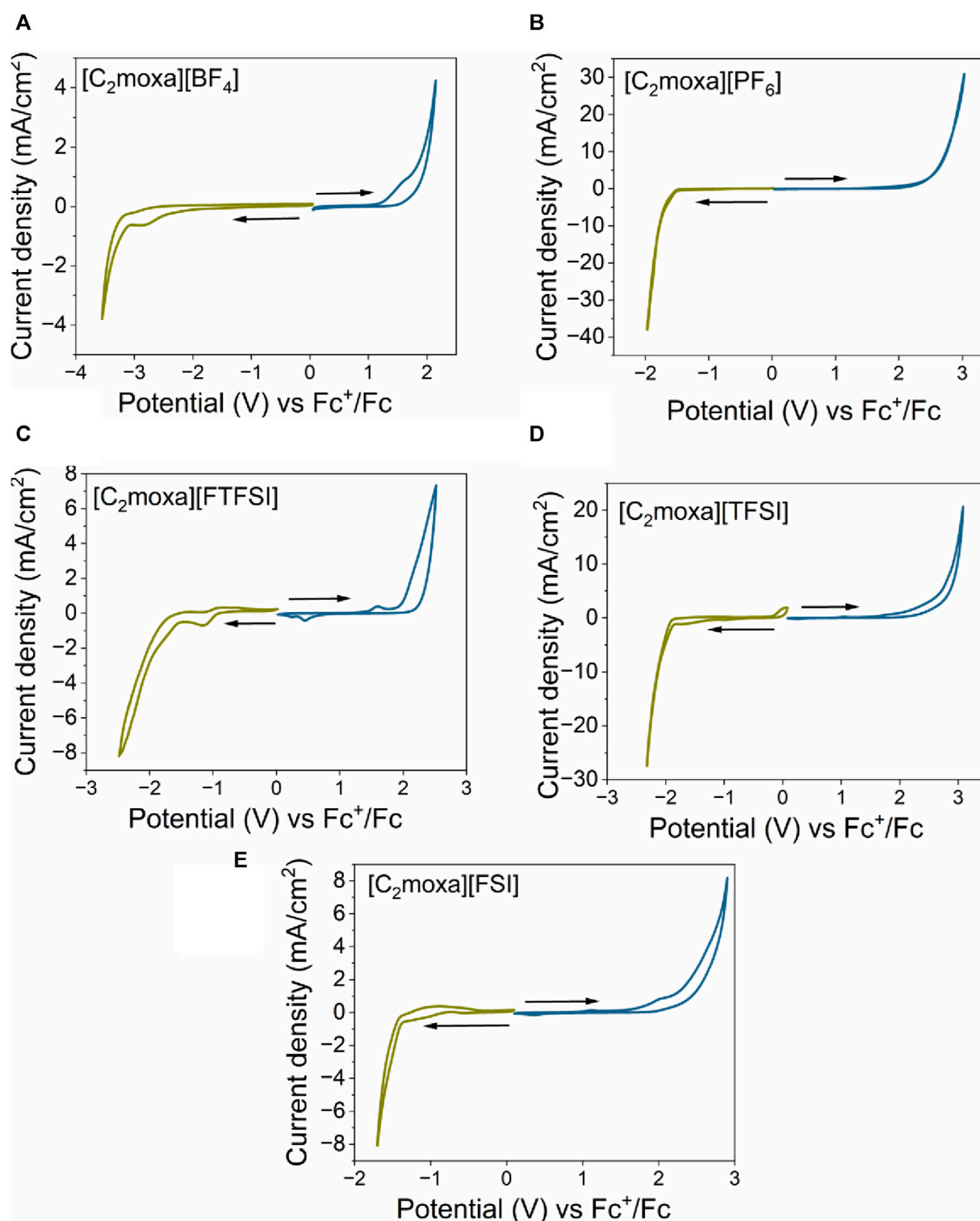


FIGURE 7

Cyclic voltammetry of (A) $[C_2moxa][BF_4]$, (B) $[C_2moxa][PF_6]$, (C) $[C_2moxa][FTFSI]$, (D) $[C_2moxa][TFSI]$ and (E) $[C_2moxa][FSI]$. All experiments were conducted at 25°C at a scan rate of 50 $mV s^{-1}$, with a Pt working electrode (WE), Pt coil coulombic efficiency, and Pt wire reference electrode. Ferrocene was used as an internal reference (Fc/Fc^+ peak E_m $[C_2moxa][BF_4] = -0.05$ V; E_m $[C_2moxa][PF_6] = -0.03$ V; E_m $[C_2moxa][FTFSI] = -0.02$ V; $[C_2moxa][TFSI] = -0.08$ vs Pt). blue colour scan indicates the anodic trace. green colour scan indicates the cathodic trace.

greater than its pyrrolidinium counterpart. The $[C_2moxa][FSI]$, because it displayed multiple solid-solid phase transitions at low temperatures (-96 , -74 , -58 , $-44^\circ C$) and has a conductivity of $6 \times$

$10^{-6} S cm^{-1}$ at $30^\circ C$ (3 times higher than $[C_2mpyr][FSI]$) (Kang et al., 2021). Also, both of these salts have a wide phase I range ($>100^\circ C$) and low ΔS_f values (Table 1). Consequently, these salts emerged as

strong candidates for electrolyte development. Despite exhibiting the highest conductivity in its neat state, [C₂moxa][FTFSI] was not selected for further electrolyte development as it is a room temperature ionic liquid, and our main focus was on exploring OIPCs for advanced electrolyte development.

The choice to investigate compositions with 10, 20, and 50 mol% lithium salts in these OIPCs was informed by prior research. A composite of 10 mol% LiBF₄ in [C₂mpyr][BF₄] showed excellent properties, with consistent conductivity around 10⁻³ S cm⁻¹ over a wide temperature range in phase I (Shekibi et al., 2012). This system also demonstrated highly reversible Li plating and stripping. Adding 10 mol% LiFSI to [C₂mpyr][FSI] significantly increased conductivity compared to its 1 mol% LiFSI system (Abu-Lebdeh et al., 2006; Zhou et al., 2017a). Similarly, adding 10 mol% LiTFSI to a pyrazolium imide salt increased conductivity fivefold across the temperature range, reaching 6.9 × 10⁻⁴ S cm⁻¹ at 5°C within its plastic crystal phase (Abu-Lebdeh et al., 2006). Additionally, studies on high Li salt concentrations supported this approach. For instance, [C₂mpyr][FSI] with 50 mol% LiFSI exhibited conductivity four orders of magnitude higher (~10⁻⁴ S cm⁻¹) than neat [C₂mpyr][FSI] (~10⁻⁸ S cm⁻¹) at 20°C (Zhou et al., 2017b). In the tetramethyl isobutylphosphonium [P₁₁₁₄][FSI]/50 mol% FSI system, efficient Li plating and stripping indicated high electrolyte stability (Girard et al., 2015). Moreover, [C₂epyr][FSI]/50 mol% LiFSI supported a cycling efficiency of 96% over 100 cycles in a lithium symmetrical cell (Al-Masri et al., 2018). Here, the 20 mol% composition was also chosen to strike a balance between maintaining a quasi-solid phase for enhanced stability and providing sufficient Li⁺ concentration for effective Li electrochemistry. This choice was further supported by favorable results from previous studies involving 20 mol% electrolyte mixtures in sodium and lithium systems (Iranipour et al., 2017; Makhlooghiyazad et al., 2017).

5.1 Thermal behaviour

As previously discussed, the neat [C₂moxa][BF₄] exhibited a solid-solid phase transition at 10°C and melted at 130°C. When 10 mol% Li salt was added, the melting peak broadened and decreased to 98°C, indicating a phase transition at around 11°C (Figure 2B). With 20 mol% Li salt, the melting peak merged with the 11°C peak, resulting in dual peaks at 13°C and 23°C, along with a cold crystallization peak at -63°C indicating supercooling which is commonly seen in ILs with ether functionalities (Galiński et al., 2006). In contrast, the 50 mol% system displayed quasi-solid behavior with a broad melting point at 87°C, without additional peaks below the melting transition. Based on the observed thermal behaviour of the [C₂moxa][BF₄] electrolytes, it is tentatively concluded that the eutectic composition is around 25 mol% Li salt, although complete phase diagram mapping would be necessary to confirm this, which is beyond the current scope of this work.

Neat [C₂moxa][FSI] shows two distinct solid-solid phase transitions at -95°C and -44°C, along with smaller peaks at -74 and -58°C, consistent with our prior report (Kang et al., 2021). This material maintains a broader phase I range from -44°C to its melting point at 127°C. In the case of the 10 mol% LiFSI system, the solid-solid transitions closely resemble those

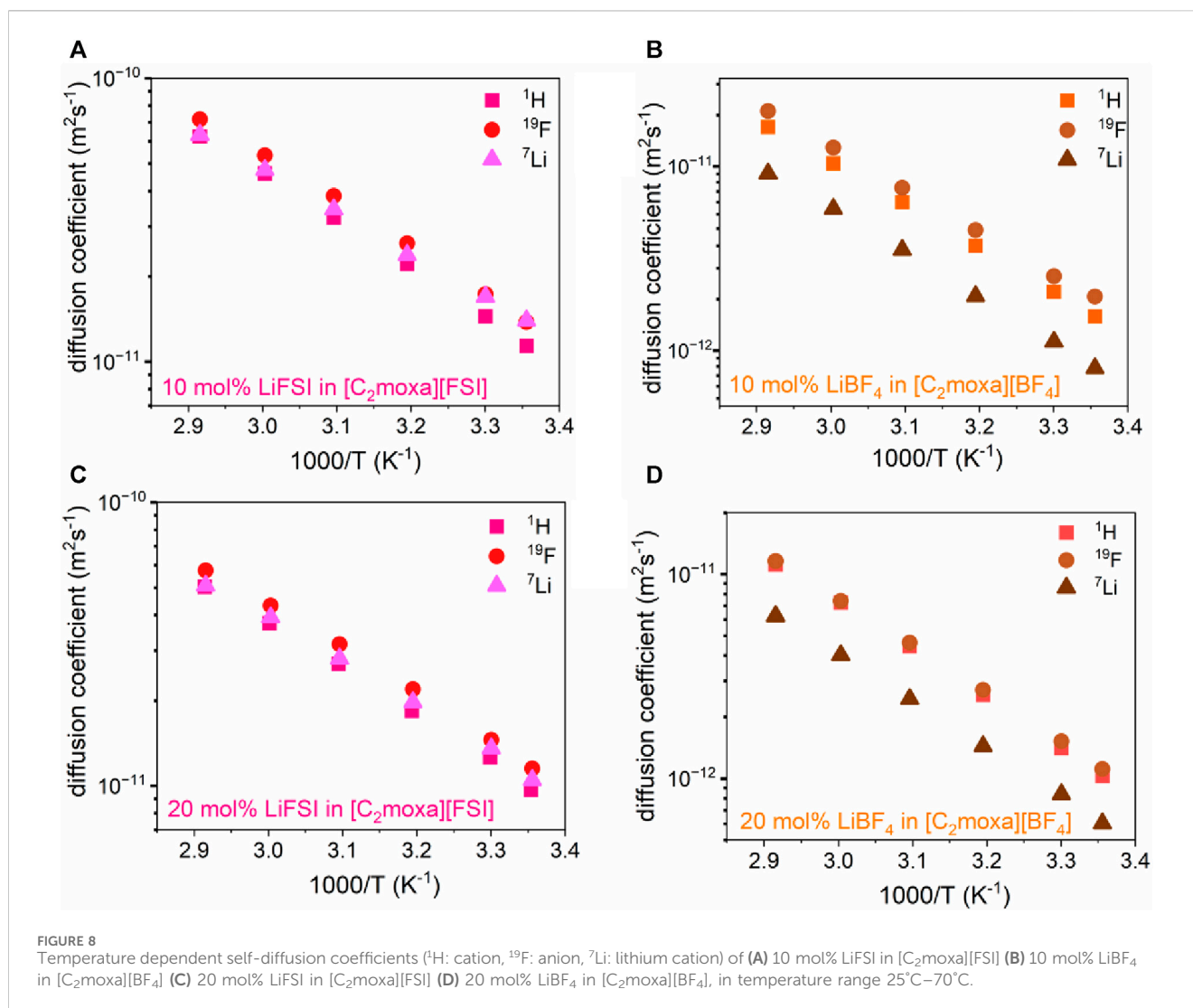
of the neat OIPC. However, the melting point is lowered and broadened to 97°C, with the material displaying quasi-solid state characteristics. Upon increasing the Li ion concentration to 20 mol%, the thermal behavior undergoes a significant shift. The low-temperature transition peaks disappear, being replaced by a glass transition (T_g) at -84°C for the ionic liquid. The 50 mol% FSI phase behavior also differs markedly from the neat and 10 mol% system, revealing only a T_g at -67°C in the latter (Figure 2B). This shift in T_g to higher temperatures upon increasing the Li ion concentration aligns with findings in prior literature (Girard et al., 2015; Yoon et al., 2015). Other reports of 50 mol% LiFSI mixed into OIPCs have also reported the production of a liquid phase at RT, including tetramethyl cyanoammonium FSI [N_{111CN}][FSI] (T_g = -54°C) (Yunis et al., 2020b), [C₃mpyr][FSI] (T_g = -73°C) (Yoon et al., 2015), [C₂mpyr][FSI] (T_g = -81°C) (Zhou et al., 2017b), [C₂epyr][FSI] (T_g = -75°C) (Al-Masri et al., 2018), and [P₁₁₁₄][FSI] (T_g = -73°C). (Girard et al., 2015).

5.2 Ionic conductivity

Figure 4B illustrates the temperature-dependent ionic conductivity of [C₂moxa][BF₄], [C₂moxa][FSI], and their mixtures with Li salts. Upon adding 10 mol% LiBF₄ to [C₂moxa][BF₄], the conductivity experiences a two-fold increase, reaching 2 × 10⁻⁴ S cm⁻¹ at 30°C. The addition of 20 mol% LiBF₄ results in an even higher conductivity, nearly doubling the previous value to 4 × 10⁻⁴ S cm⁻¹ at 30°C. When 50 mol% LiBF₄ is added, the ionic conductivity decreases to 3 × 10⁻⁵ S cm⁻¹ at 30°C, although it still represents an improvement in conductivity compared to the neat [C₂moxa][BF₄] salt.

This behavior of the BF₄ electrolyte mixtures can be attributed to the physical state of the mixtures at ambient temperature: the 20 mol% system, as an ionic liquid, exhibits higher conductivity compared to the 10 mol% and the 50 mol% systems, both of which exhibit quasi-solid-state behavior. The ionic conductivity of the 10 mol% system surpasses that of the 50 mol% system, suggesting a greater presence of the liquid phase in the former. The quasi-solid state can be explained by the presence of the mixed salt liquid phase which is dispersed in [C₂moxa][BF₄] solid phase, possibly within the grain boundaries (Montanino et al., 2012). When the temperature is increased, in addition to the increase in ion mobility, the fraction of the liquid phase also increases, and when the 50 mol% LiBF₄ system completely melts the conductivity reaches 2 × 10⁻³ S cm⁻¹ at 90°C. On the other hand, the conductivity of the 10 mol% LiBF₄ system is very similar to the 20 mol% LiBF₄ system between 80°C and 100°C. Thus, there appears to be a balance between the advantage of increasing the concentration of small charge carriers (20 mol% > 10 mol%) and the parallel increase in viscosity associated with high salt concentrations.

It is worth noting that 10 and 20 mol% mixtures of LiBF₄ in [C₂mpyr][BF₄] (i.e., with the pyrrolidinium cation) showed a different trend, where elevating the lithium salt concentration from 10 to 20 mol% initially led to a slight decline in conductivity at 30°C, followed by an increase in conductivity at higher temperatures. Nonetheless, both 10 and 20 mol% [C₂mpyr][BF₄] electrolytes displayed lower conductivities at 30°C (~10⁻⁴ S cm⁻¹ and



$\sim 10^{-5} \text{ S cm}^{-1}$, respectively) compared to the equivalent electrolytes made with the oxazolidinium salts (Iranipour et al., 2017).

The addition of 10 mol% LiFSI to $[\text{C}_2\text{moxa}][\text{FSI}]$ results in a substantial increase in conductivity compared to the neat OIPC, with the value rising from $4 \times 10^{-6} \text{ S cm}^{-1}$ to $8 \times 10^{-4} \text{ S cm}^{-1}$ at 30°C. Notably the conductivity for the 10 mol% LiFSI system (a quasi-solid electrolyte) is very similar to the 50 mol% LiFSI system (a liquid electrolyte) at low temperature ($8 \times 10^{-4} \text{ S cm}^{-1}$ at 30°C). However, when the 10 mol% LiFSI system melts, it exhibits higher conductivity than the 50 mol% LiFSI system likely due to a lower viscosity with lower salt content. Also, the 10 and 20 mol% LiFSI systems show similar conductivity from 80°C to 100°C, reaching the magnitude of $10^{-2} \text{ S cm}^{-1}$. As indicated above, the 50 mol% LiFSI has a higher glass transition temperature ($T_g = -67^\circ\text{C}$) than 20 mol% LiFSI ($T_g = -84^\circ\text{C}$), which is consistent with the lower conductivity of the 50 mol% LiFSI mixture. This aligns with the well-known trend in ionic liquid data, where an increase in the lithium salt concentration leads to an elevated T_g and subsequently reduced conductivity, primarily due to the increased viscosity (Martinelli et al., 2009; Wu et al., 2014). The conductivity of the 50 mol% LiFSI in $[\text{C}_2\text{moxa}][\text{FSI}]$ is a little lower than 50 mol% LiFSI in $[\text{C}_2\text{pyr}][\text{FSI}]$ ($3 \times 10^{-3} \text{ S cm}^{-1}$ at 30°C) (Al-Masri et al., 2018), 50 mol% LiFSI in

$[\text{C}_3\text{mpyr}][\text{FSI}]$ ($1.5 \times 10^{-3} \text{ S cm}^{-1}$ at 30°C) (Yoon et al., 2015), 50 mol% LiFSI in $[\text{P}_{1114}][\text{FSI}]$ ($1 \times 10^{-3} \text{ S cm}^{-1}$ at 30°C) (Girard et al., 2015), but higher than 50 mol% LiFSI in $[\text{C}_2\text{mpyr}][\text{FSI}]$ ($6 \times 10^{-4} \text{ S cm}^{-1}$ at 30°C) (Zhou et al., 2017b), 50 mol% LiFSI in $[\text{C}_{13}\text{mpyr}][\text{FSI}]$ ($7 \times 10^{-4} \text{ S cm}^{-1}$ at 30°C) (Al-Masri et al., 2020b) and 50 mol% LiFSI in $[\text{N}_{111\text{CN}}][\text{FSI}]$ ($6 \times 10^{-4} \text{ S cm}^{-1}$ at 30°C) (Yunis et al., 2020b). The correlation between T_g and conductivity holds across these salt systems, where a higher T_g tends to result in lower conductivity.

In summary, this study reveals that 10, 20, and 50 mol% LiBF_4 mixtures with $[\text{C}_2\text{moxa}][\text{BF}_4]$ have lower conductivity compared to the LiFSI counterparts in $[\text{C}_2\text{moxa}][\text{FSI}]$ electrolytes, despite neat $[\text{C}_2\text{moxa}][\text{BF}_4]$ having a slightly higher conductivity ($6 \times 10^{-6} \text{ S cm}^{-1}$ vs. $8 \times 10^{-6} \text{ S cm}^{-1}$ respectively). The crucial factor influencing the enhanced ionic conductivity of FSI-based salts is the physical state of the electrolytes. When LiFSI is combined with $[\text{C}_2\text{moxa}][\text{FSI}]$ (20 and 50 mol%), the electrolytes become liquid leading to high conductivity. In contrast, when LiBF_4 is mixed with $[\text{C}_2\text{moxa}][\text{BF}_4]$, electrolytes remained as quasi-solids across the temperature range studied resulting in lower conductivity. The trend aligns with previous findings, where neat $[\text{N}_{111\text{CN}}][\text{BF}_4]$ showed higher conductivity than neat

[N_{111CN}][FSI], but when 10 and 50 mol% Li mixtures were introduced, the FSI electrolytes exhibited higher conductivities (Yunis et al., 2020b). The lower ionic conductivity of LiBF₄ mixtures than LiFSI mixtures may be due to Li⁺ being less dissociated from [BF₄]⁻ than [FSI]⁻. This is supported by slower self-diffusion of [BF₄]⁻ compared to [FSI]⁻ in 10 and 20 mol% electrolytes for both systems, as determined through NMR analysis discussed next. Computational simulations of Li salt/IL systems have indicated stronger binding between Li⁺ and BF₄⁻ (592.2 kJ mol⁻¹) compared to Li⁺ and FSI⁻ (505.7 kJ mol⁻¹) (Chen and Forsyth, 2019). This can be attributed to FSI⁻ being a larger, more diffuse anion, resulting in weaker interaction with Li⁺ cations. Also, visually the viscosity of the liquid compositions with LiBF₄ system is higher than the LiFSI, which would result in a lower conductivity.

5.3 Self-diffusion coefficients

Pulsed field gradient stimulated echo (PFG-STE) NMR spectroscopy was employed to gain direct measurement of the translational motion of ions within the 10 and 20 mol% electrolyte systems of both [C₂moxa][BF₄] and [C₂moxa][FSI]. The 50 mol% mixtures in both systems were excluded due to their comparatively lower conductivity (Figure 4B, Supplementary Table S2). This NMR technique allowed a comparison of the mobility of lithium (⁷Li) within the electrolyte with that of the cation [C₂moxa]⁺ and anions ([FSI]⁻ and [BF₄]⁻), represented by ¹H and ¹⁹F, respectively (García and O'Dell, 2022).

PFG NMR data shows that anions diffuse faster than the cations and Li⁺ across all four systems. This trend has been observed in other similar OIPC/IL systems (Bayley et al., 2011; Girard et al., 2015). Also, the diffusivity values for all ions (D_H⁺, D_F⁻, and D_{Li}⁺) in the [C₂moxa][FSI] electrolyte mixtures (ranging from 10⁻¹¹ to 10⁻¹² m² s⁻¹) were higher than the [C₂moxa][BF₄] electrolytes (ranging from 10⁻¹² to 10⁻¹³ m² s⁻¹) at all temperatures. This is consistent with the higher ionic conductivity observed in the former.

In the [C₂moxa][FSI] electrolyte systems, the diffusivity values of [C₂moxa]⁺, [FSI]⁻, and Li⁺ were found to be very similar at the various temperatures examined. However, in the [C₂moxa][BF₄] systems, a clear difference in the diffusivity of the Li⁺, compared to both the [C₂moxa]⁺ cation and [BF₄]⁻ anion becomes evident, with lithium diffusing at a notably slower rate than both the cation and the anion respectively (Figure 8B,D). The diffusivity ratio values for Li⁺ (the ratio between the Li⁺ diffusion coefficient and the sum of the diffusion coefficients of all ions) are shown in Supplementary Table S4.

However, an intriguing observation was made when increasing the salt concentration from 10 to 20 mol% Li salt; the diffusion coefficients for all ionic species became slower in both [C₂moxa][FSI] and [C₂moxa][BF₄] electrolyte mixtures. This behavior aligns with a prior report that showed that increased LiFSI concentration in [C₃mpyr][FSI] resulted in decreased ion diffusivity at 25°C (Yoon et al., 2015). This finding, however, contradicts the conductivity data for the electrolytes. In both [FSI]⁻ and [BF₄]⁻ mixtures, the 20 mol% system exhibited higher conductivity than the 10 mol% system. This inconsistency can be explained by considering that PFG NMR measures diffusion from all species, including neutral

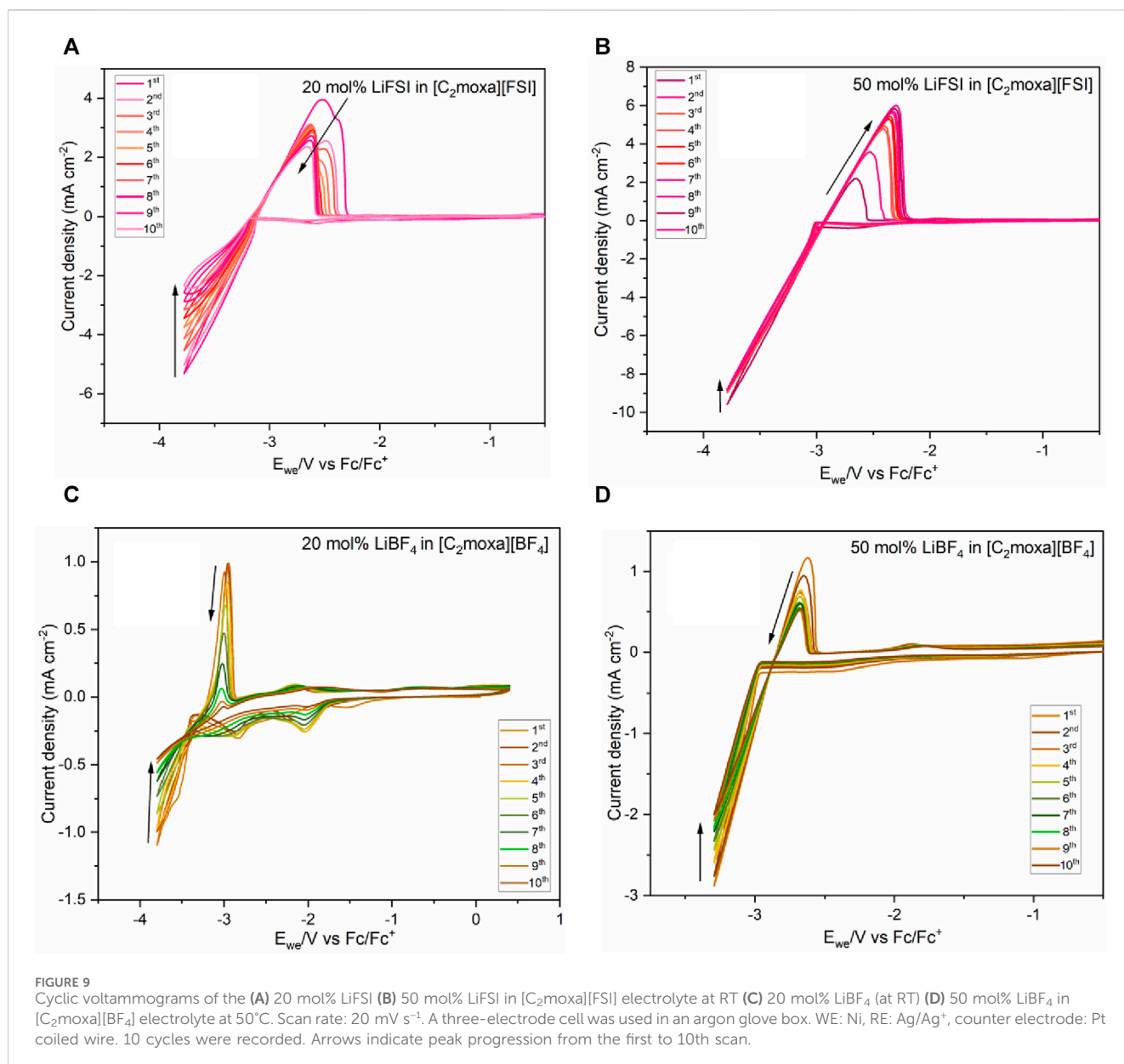
ion pairs/aggregates, whereas ionic conductivity measurements solely assess charge carriers. Therefore, ion clusters or aggregates are expected to be less mobile due to their larger ion size, lowering the average self-diffusion coefficient measured by PFG NMR but not affecting the conductivity values (Popov et al., 2020). Hence, the difference in behavior between the 10 and 20 mol% systems may be attributed to their respective physical states. The 10 mol% systems, behaving as quasi-solids, promote more ionic interactions, leading to higher diffusivity but lower conductivity. On the other hand, the 20 mol% systems, functioning as liquid electrolytes, exhibit fewer ionic interactions, resulting in higher conductivity but reduced diffusivity.

5.4 Lithium electrochemistry

In lithium metal batteries, efficient lithium deposition and stripping are critical for cycling performance. It is essential that the solid electrolyte interphase (SEI) remains stable and possesses the capability to facilitate efficient lithium-ion conduction (Liu et al., 2017). Thus, we investigated the influence of oxazolidinium-based salts on lithium electrochemistry using cyclic voltammetry (CV). A preliminary quantification of cycling efficiency was obtained by estimation of the coulombic efficiency (CE), which represents the percentage of lithium stripped to lithium plated during each cycle. The electrolyte compositions of 20 and 50 mol% LiFSI in [C₂moxa][FSI] were compared to 20 and 50 mol% LiBF₄ in [C₂moxa][BF₄] electrolytes. The choice of 20 and 50 mol% systems aimed to explore the impact of high lithium concentrations on [C₂moxa][FSI] and [C₂moxa][BF₄] electrochemistry.

The CVs shown in Figures 9A,B clearly demonstrate distinct plating and stripping peaks, indicating that the [C₂moxa][FSI] electrolyte systems can support lithium cycling. LiFSI is known to be of benefit for forming a stable, uniform, and conductive SEI layer for Li batteries (Bhatt et al., 2010). Thus, the [FSI]⁻ anion in the studied [C₂moxa][FSI] electrolyte systems could have an advantageous impact on lithium cycling. Lithium metal deposition occurred at around -3.1 V vs Fc/Fc⁺ in the 20 mol% LiFSI/[C₂moxa][FSI] system (Figures 9A). Multiple oxidation peaks are observed in 20 mol% LiFSI and LiBF₄ systems compared to 50 mol% electrolytes, during the stripping process. In the literature this phenomenon is commonly observed with a Pt WE and is attributed to the formation of Li-Pt alloy (Matsumoto et al., 2005; Wibowo et al., 2009; Yoon et al., 2013; Stachurski et al., 2023). However, it has also been suggested that during the initial stripping process, there may be variations in the coordination environment of lithium (Biernacka et al., 2020) as it is being stripped from the solid electrolyte interphase (SEI) layer, and when the SEI layer stabilizes over subsequent cycles, the stripping process becomes more uniform, resulting in a single stripping peak. Such a phenomenon may be occurring here, but detailed *in-situ* analysis would be required to confirm this. Additionally, the plating/stripping peak currents decreased gradually with cycling and suggest the progressive formation of a less conductive SEI film.

The decrease in peak currents during lithium stripping/plating is consistent with previous studies on OIPC/IL electrolyte systems: e.g., [C₃mpip][TFSI]/10 mol% LiTFSI (WE= Ni, 10 mV s⁻¹, 20°C) (Xu



et al., 2006), methyl tetrabutylphosphonium [P₁₄₄₄][FSI]/4 mol% LiFSI (WE= Pt, 50 mV s⁻¹, 50°C) (Jin et al., 2014), [C₃mpyr][FSI]+ 0.5 mol kg⁻¹ (WE= Pt, 50 mV s⁻¹, RT) (Basile et al., 2016). Moreover, the 20 mol% LiFSI/[C₂moxa][FSI] system exhibited CE ranging from 53% (first cycle) to 47% (10th cycle), indicating relatively stable lithium cycling. (Supplementary Table S5). Notably, it demonstrated the highest CE among all electrolytes analysed in this study. However, it appears to be slightly lower than reported in other FSI electrolyte systems found in the literature (Jin et al., 2014; Basile et al., 2016; Biernacka et al., 2020).

Lithium metal deposition occurred at around -2.9 V vs Fc/Fc⁺ in the 50 mol% LiFSI/[C₂moxa][FSI] electrolyte (Figures 9B). Interestingly, in the 50 mol% LiFSI/[C₂moxa][FSI] electrolyte, the stripping peak current increased with cycling. This phenomenon has been noted in the literature: e.g., [HMG][FSI]/10 mol% LiTFSI (WE= Pt, 50 mV s⁻¹, 75°C) (Biernacka et al., 2020), in a [C₂mpyr]

[FSI]/50 mol% LiFSI/PVDF composite (WE= Li metal, 50 mV s⁻¹, 50°C) (Zhou et al., 2018), in [P₁₁₁₁₄][FSI]/LiFSI/PDADMA (polydiallyldimethylammonium)FSI (60:40:0.98 wt%) (WE= stainless steel, 20 mV s⁻¹, 50°C) (Yunis et al., 2018b), and for [C₃mpyr][FSI]/3.2 mol kg⁻¹ LiFSI/10% DME (dimethoxyethane) (Pal et al., 2020). In previous reports an increase in the stripping peak current suggests that the active surface area of the Ni working electrode is being increased during lithium plating (Shi et al., 2001). Moreover, with each cycle, a larger charge is passed, resulting in increased lithium deposition as indicated by the larger stripping peak area. The 50 mol% LiFSI/[C₂moxa][FSI] electrolyte exhibited an initial CE of 8% (first cycle) and reached approximately 32% (ninth cycle, Supplementary Table S6).

Prior literature reports show that when Ni is used as the working electrode (WE) it might lead to a lower CE compared to Pt which has the ability to limit the reaction between deposited lithium and the

surrounding electrolyte more effectively. In this study Pt was not used as the WE due to its tendency to form a range of alloys, while Ni is largely inert (Yoon et al., 2015; Pal et al., 2020).

The 20 mol% LiBF₄/[C₂moxa][BF₄] electrolyte initially exhibited a CE of 26% during the first cycle. Subsequently, the CE gradually increased and reached 35% by the fifth cycle. Also, two distinct cathodic peaks were initially observed at -1.6 V and -2.8 V vs. Fc/Fc⁺. Prior research examining the impact of residual water and oxygen indicated that dissolved oxygen reduces around 2 V, with trace water reduction occurring within the 1.0–1.5 V range (Moshkovich et al., 2001; Xu et al., 2006). However, it is worth noting that these values may vary depending on factors like the choice of the working electrode and other experimental conditions. We propose that the -1.6 V cathodic peak is likely related to trace water or oxygen within the electrolyte, near the Ni electrode. Notably, its current density increased from the first to the second cycle but then declined. This suggests that during the initial cycle, formation of the SEI inhibits the reduction of trace impurities or that any trace water/oxygen had been depleted. The second cathodic peak at -2.8 V versus Fc/Fc⁺ is attributed to SEI formation by reduction of the 20 mol% LiBF₄/[C₂moxa][BF₄] electrolyte. Although the CV of the electrochemical window of neat [C₂moxa][BF₄] in acetonitrile demonstrated cathodic stability up to -3.2 V (Figures 7), the addition of LiBF₄ and use of the Ni electrode rather than Pt may have decreased the reductive stability.

In the 20 mol% LiBF₄ system, a crossover of the current is noted at -3.8 V for all cycles. This phenomenon has also been reported in electrolytes such as [C₃mpyr][FSI]/0.2 mol kg⁻¹ LiFSI and [C₃mpyr][FSI]/0.45 mol kg⁻¹ LiFSI (WE= Ni, 50 mV s⁻¹, 22°C) (Bhatt et al., 2010), with observations of the crossover currents at -3.7 V and -3.6 V respectively. According to previous findings, this crossover current suggests that the electroplating of Li onto the Ni electrode requires an overpotential to initiate nucleation and subsequent Li growth (Xu et al., 2006). This behavior was also noticed in the 50 mol% LiBF₄/[C₂moxa][BF₄] at -2.9 V and 50 mol% LiFSI/[C₂moxa][BF₄] at -3.3 V. Lithium plating/stripping measurements were conducted for the 50 mol% LiBF₄ in [C₂moxa][BF₄] system at both room temperature (Supplementary Figure S3) and 50°C (Figures 8D). In agreement with other systems, the cathodic and anodic current showed a consistent decrease with the cycle number, indicating the formation of a passivation layer. The 50 mol% LiBF₄ system exhibited a coulombic efficiency which fluctuates around 29%–22% for all 10 cycles (Supplementary Table S8).

The different current densities observed during lithium stripping/plating across all four electrolytes are likely a result of the different physical states of these liquid and quasi-solid electrolytes, and by the Li⁺ concentration, which impact the mass transport properties, with the highest current observed in the high salt content liquid electrolyte.

6 Conclusion

A family of novel organic salts have been synthesised by pairing the *N*-ethyl-*N*-methyloxazolidinium cation [C₂moxa]⁺ with a range of anions known for their potential applications in lithium battery electrolytes and the thermal properties, ion dynamics, structural and

electrochemical properties characterised. The DSC analysis showed that [C₂moxa][BF₄], [C₂moxa][TFSI], and [C₂moxa][PF₆] can be categorized as OIPCs while [C₂moxa][FTFSI] is a room temperature ionic liquid. All three OIPCs showed at least one solid-solid phase transition. The [C₂moxa][BF₄] displays the lowest ΔS_f (7 J mol⁻¹ K⁻¹), indicating a very disordered phase I. [C₂moxa][TFSI] was found to be a low melting solid (T_m= 51°C). The [C₂moxa][PF₆] salt stands out for the large entropy phase II-I transition (ΔS_{II-I} = 42 J mol⁻¹ K⁻¹), which promotes a disordered phase I and aligns with its high conductivity. The oxygen group on the cation lowers the melting points in all salts compared to those with non-ether counterparts like [C₂mpyr]⁺ with similar anions. Adding an oxygen atom to the cation ring reduced T_{dec} values compared to pyrrolidinium counterparts, although all salts still displayed good thermal stability: the highest T_{dec} was observed for [C₂moxa][TFSI] (369°C) and the lowest T_{dec} for the [C₂moxa][FTFSI] IL (284°C).

The [C₂moxa][BF₄] exhibits the highest solid-state ionic conductivity (8 × 10⁻⁶ S cm⁻¹ at 30°C), with [C₂moxa][PF₆] second highest at 6 × 10⁻⁶ S cm⁻¹ at 30°C. The static solid state NMR spectra for [C₂moxa][BF₄] and [C₂moxa][PF₆] supported this by revealing faster dynamics for both cation and anion compared to the [C₂moxa][TFSI] salt. The ionic conductivity of the [C₂moxa][BF₄] salt (8 × 10⁻⁶ S cm⁻¹ at 30°C) slightly exceeds that of [C₂moxa][FSI] (4 × 10⁻⁶ S cm⁻¹ at 30°C). Furthermore, [C₂moxa]⁺ salts demonstrate high ionic conductivities compared to [C₁moxa]⁺ salts and non-ether counterparts (with the pyrrolidinium cation), highlighting the favorable influence of both the ethyl side chain and the cyclic ether cation on the transport properties. In addition, the widest EW was reported for [C₂moxa][BF₄] (4.8 V) and [C₂moxa][TFSI] (4.1 V) while both [C₂moxa][PF₆] and [C₂moxa][TFSI] exhibited an EW of 3.7 V.

The [C₂moxa][BF₄] and [C₂moxa][FSI] salts were further used to prepare electrolyte mixtures with lithium salts (10, 20 and 50 mol%) of the same anion. The electrolytes composed of 50 mol% LiBF₄ and 10 mol% LiFSI became quasi-solids, while the other electrolyte mixtures were liquids at 30°C.

The highest conductivity of 2 × 10⁻³ S cm⁻¹ at 30°C was found for the 20 mol% LiFSI/[C₂moxa][FSI] electrolyte. The 50 mol% LiBF₄/[C₂moxa][BF₄] showed the lowest conductivity, of 3 × 10⁻⁵ S cm⁻¹ at 30°C. The LiBF₄/[C₂moxa][BF₄] mixtures exhibited lower conductivities compared to LiFSI/[C₂moxa][FSI] mixtures, which was consistent with the diffusion coefficients measured by PFG NMR. The diffusivity values for all ions (D_H⁺, D_F⁻, and D_{Li}⁺) in the [C₂moxa][FSI] electrolyte mixtures (in the range of 10⁻¹¹ m² s⁻¹) were higher than in the [C₂moxa][BF₄] electrolytes (in the range of 10⁻¹²–10⁻¹³ m² s⁻¹) at all temperatures. In both LiFSI and LiBF₄ mixtures, the 20 mol% system showed higher conductivity compared to the 10 mol% systems.

Finally, preliminary lithium plating/stripping experiments and initial coulombic efficiency measurements show all four [C₂moxa]⁺ electrolytes support stable lithium cycling. The 50 and 20 mol% LiFSI in [C₂moxa][FSI] systems demonstrated distinct plating and stripping peaks and stable CE compared to the [C₂moxa][BF₄] electrolytes. The 20 mol% LiFSI/[C₂moxa][FSI] electrolyte exhibited the highest CE among all the systems studied, with a 53%–47% efficiency over 10 cycles. Thus, this study presents a novel family of oxazolidinium salts that exhibit promising characteristics

for use as ionic electrolytes, offering insights to enhance electrolyte properties and performance, particularly for lithium metal batteries.

Data availability statement

The original contributions presented in the study are included in the article/[Supplementary Material](#), further inquiries can be directed to the corresponding author.

Author contributions

AS: Formal Analysis, Writing—original draft, Writing—review and editing. CK: Writing—review and editing. FF: Investigation, Supervision, Writing—review and editing. OH: Resources, Writing—review and editing. LO: Supervision, Writing—review and editing. JP: Conceptualization, Investigation, Supervision, Writing—review and editing.

Funding

The author(s) declare financial support was received for the research, authorship, and/or publication of this article. This work was supported by funding from the Australian Research Council

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(ARC) through the ARC Industrial Transformation Training Centre for Future Energy Storage Technologies IC180100049 (storEnergy) and Discovery Project DP210101269.

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Supplementary material

The Supplementary Material for this article can be found online at: <https://www.frontiersin.org/articles/10.3389/fbael.2024.1330604/full#supplementary-material>

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