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SPECIALTY SECTION
This article was submitted to
Nanomaterials,
a section of the journal
Frontiers in Nanotechnology

RECEIVED 08 May 2022
ACCEPTED 08 July 2022
PUBLISHED 04 August 2022

CITATION
Dutta A and Paul S (2022), Advancement
in exosome-based cancer therapeutics:
A new era in cancer treatment.
Front. Nanotechnol. 4:939197.
doi: 10.3389/fnano.2022.939197

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Advancement in exosome-based cancer therapeutics: A new era in cancer treatment

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In the modern era of rapid development and advancement in cancer therapeutics and management, there is a growing awareness in the application of exosomes as a potential tool to target cancer cells. Exosomes are cell-derived nano-vesicles that modulate intercellular communications and transport. Due to their ideal native structure and characteristics, exosomes have emerged as a promising nanocarrier for clinical use. Nevertheless, their medical application is coupled with some intrinsic restrictions which hinder their widespread use. In order to make exosomes more effective, they are engineered at the cellular level to develop designer exosomes. The focus of this review is to summarize the various exosome bio-engineering approaches aimed at the development of designer exosomes and their application in cancer treatment.

KEYWORDS

exosomes, cancer therapeutics, designer exosomes, exosome engineering, parental-cell loading, direct exosome loading

1 Introduction

Exosomes are nano-vesicles released by almost all types of cells into the extracellular microenvironment. It comprises a small fraction of extracellular vesicles (EVs) along with microvesicles (MVs), and apoptotic bodies (Liu et al., 2019). These three fractions of EVs differ in their source of origin and size range. Exosomes arise from multivesicular bodies (MVBs), which are derived from the protrusion of the cell's plasma membrane. They are typically 30–150 nm in diameter (Dutta, 2021). Apoptotic bodies are generated through cellular fragmentation *via* apoptosis. Their size ranges may vary from 50 to 5,000 nm in diameter, with a tendency to be on the larger side (Jafari et al., 2020). MV formation occurs by direct outward budding, or pinching, of the cell's plasma membrane. Their size range typically varies from 100 nm up to 1 μ m in diameter (Doyle and Wang, 2019). The cargo, or the composition of EVs consists of lipids, nucleic acids (DNA, RNA, non-coding RNA), and proteins (plasma membrane associated proteins, cytosolic proteins, and those participating in lipid metabolism) which are resistant to protease and nuclease attack in the extracellular space due to inclusion within the exosomal membrane (Abels and Breakefield, 2016). There is a growing interest in exploring emerging roles of exosomes as intercellular messengers and their potential in disease diagnosis and treatment. Exosomal cargo closely mirrors the content of their parent cell and could be delivered to both the

neighbouring and distant cells. As a result, critical inspection of exosomal cargo contents shall offer new opportunities for detection and treatment of a range of diseases (yujie et al., 2021). Thus, exosomes evolved as natural drug delivery vehicles for their ability to travel long distances in extracellular fluids and transport cellular cargo to the target cells with high specificity and efficiency (Butreddy et al., 2021). Various anti-cancer drugs and products including paclitaxel, doxorubicin, curcumin, celastrol, and β -Elemene have been successfully packaged within exosomes and many are currently undergoing clinical trials (Kim et al., 2016; Song et al., 2021). Despite the immense potential of exosomes, growth of this potential carrier in clinical setting has been below satisfactory levels due to challenges imposed by incompetent separation and refinement methods from the heterogeneous EV population, and difficulties in characterization due to lack of specific biomarkers (Li et al., 2017). In this review, we summarize the limitation of natural exosomes along with the current knowledge and opportunities in exosome bioengineering to produce targeted and drug-loaded exosomes.

2 Limitations of natural exosomes

2.1 Shortcomings of exosome based isolation and purification techniques

One of the major gridlock in the medical application of exosomes as drug vehicles is the lack of a standardized criterion for the separation of exosomes from EVs (Li et al., 2017; Merchant et al., 2017). The various methods of exosomes isolation includes 1) ultracentrifugation-orientated methods; 2) immunoaffinity capture-dependent methods; 3) size-based isolation techniques; 4) precipitation; 5) microfluidics-based isolation techniques (Li et al., 2017). Some other approaches involve immunoisolation, density gradients, precipitation, filtration, and size exclusion chromatography (SEC). These techniques have various specificity and recovery potential. While methods like precipitation kits/polymer and high speed ultracentrifugation devoid of gradient has high retrieval and reduced precision, approaches like size-exclusion chromatography (Stranska et al., 2018) has intermediary retrieval rate and intermediary precision and techniques like filtration coupled with SEC (Thery et al., 2018), immunoaffinity capture-based protocols, and microfluidics-based isolation protocols have reduced recovery rate but highly precise. Still, emerging purification and detection protocols, such as magnetic adhesion (Qi et al., 2016) and flow cytometry (Morales-Kastresana et al., 2017) holds promise to improve exosome isolation from EVs. But till date no method has been developed that can yield clinical-grade exosomes economically and reproducibly.

2.2 Lack of accurate exosomal-cargo characterization

Exosomal cargo (mRNA, protein, DNA, lipids) significantly varies from 1 cell type to another (Kalluri and LeBleu, 2020). Acute myeloid leukemia cells derived exosomes contains significant levels of TGF β 1, which undergo a receptor-ligand interaction with the recipient cells facilitating tumor progression (Raimondo et al., 2015). Glioma cells derived exosomes contains significant levels of oncogenic receptor EGFRvIII which transforms the glioma cells which are devoid of the same provoking oncogenic signals linked to the AKT pathway in the recipient cells. Oncogenic fibroblast derived exosomes contains a substantial amount of ADAM10 which triggers the cancer cell migration rate through GTPase-mediated RhoA and NOTCH pathway (Harishkumar et al., 2021). Additionally, reports confirmed that endothelial cells which are subjected to hypoxic stress or TNF- α (model for inflammation and endothelial activation) modulated both the protein and the mRNA content of exosomes derived from these cells, whereas when subjected to high glucose load (model for hyperglycemia) or mannose concentrations (osmotic control for glucose) did not influence the exosomal protein or mRNA profiles. (de Jong et al., 2012). Harmati et al., established that oxidative stress elicited Ki-67 expression in melanoma-derived exosomes and cytostatic stress-exposed exosomes promoted melanoma cell migration (Harmati et al., 2019). Accumulating evidences suggested that 1) molecular profiling of exosomes, are controlled by the micro-environmental conditions, 2) this alteration of the exosomal-cargo might influence therapy as well as treatment efficacy. Therefore, the condition is which exosomes are isolated from the parental cells should be critically maintained for each batch to ensure minimal variability in the content of exosomal-cargo.

2.3 Lack of drug-loading efficiency

Proficient packaging of therapeutic content within exosomes to employ them in the field of targeted therapeutics possess another challenge to establish them for clinical applications (Luan et al., 2017). Although various therapeutic cargoes can be packaged in exosomes, like liposomes, the loading efficiency for liposomes is relatively higher than that for exosomes (Vader et al., 2016). Thus, the accurate packaging of exogenous drugs within the exosomes is a massive obstacle as exosomes themselves contain cargo derived from the parent cell, resulting in limited space for additional cargo. (Mund and Pelham, 2009; Lai et al., 2013; Li S. P. et al., 2018). Therefore engineering exosomes with reduced parental content can increase the loading efficiency of drugs within exosomes.

There are quite a few drug loading approaches, which can be grouped into two major categories: 1) endogenous approaches (i.e., during exosome synthesis); and 2) exogenous approaches (i.e., after exosome extraction). Endogenous approaches include, transfection (Akao et al., 2011; Ohno et al., 2013; Batrakova and Kim, 2015) and co-incubation (Pascucci et al., 2014; Lee et al., 2015), of the parental cells with the drug to be packaged within exosomes. This process leads to encapsulation of the drug within exosomes during their formation process. Post-loading protocols, includes electroporation (Tian et al., 2014), incubation (Sun et al., 2010), sonication methods (Kim et al., 2016), extrusion methods (Batrakova et al., 2015), and freeze/thaw cycle (Haney et al., 2015), where drugs are directly loaded into the exosomes. However, loading of exosomes with drugs or nanoparticles by keeping the structural integrity intact is crucial for attaining an efficient loading and encapsulation. To resolve this concern, some authors proposed employment of a passive method employing *in situ* generation of the nanostructures directly inside the vesicles. Furthermore, exosome functionalization is critical to house the exogenous hydrophilic macromolecules either through pre-loading or post-loading approaches (Stremersch et al., 2016).

2.4 Inadequate clinical grade production

The conversion of this drug-delivery platform into therapeutics experiences a major obstacle concerning a clinical-grade synthesis approach that assures best quality and bulk quantity (Ohno et al., 2013; Batrakova et al., 2015). Various research groups have made efforts with different methods, researchers to obtain GMP grade exosomes (Momen-Heravi et al., 2013). Lamparski et al., explained a stepwise generation, characterization and purification method for GMP-grade antigen presenting cells derived exosomes as a possible vaccine to boost the immune system against cancer (Lamparski et al., 2022). Recently, Mendt et al., created a protocol for large-scale, bioreactor-based production of clinical-grade exosomes employing GMP standards. To maintain production of GMP-grade exosomes incorporated with therapeutic payloads one has to ensure sterile generation of exosomes in adequate quantities, without significant batch-to-batch variation for clinical testing (Mendt et al., 2018). Apparently, till date there are no state-of-the-art protocols that fulfill the ideal methodology for the generation of GMP-grade exosomes at an industrial level, where size distribution, reproducibility, scalability, potency, surface charge, and purity of the final product are a decisive issue (Pachler et al., 2017). Likewise, the origin of cell source still remains unresolved. Exosomes mimics parent cell attributes, where the origin of the cell type may affect targeting and biological attributes of exosomes. Consequently, the perfect exosome donor cell along with exosomal payload has to be monitored carefully to reach a consensus.

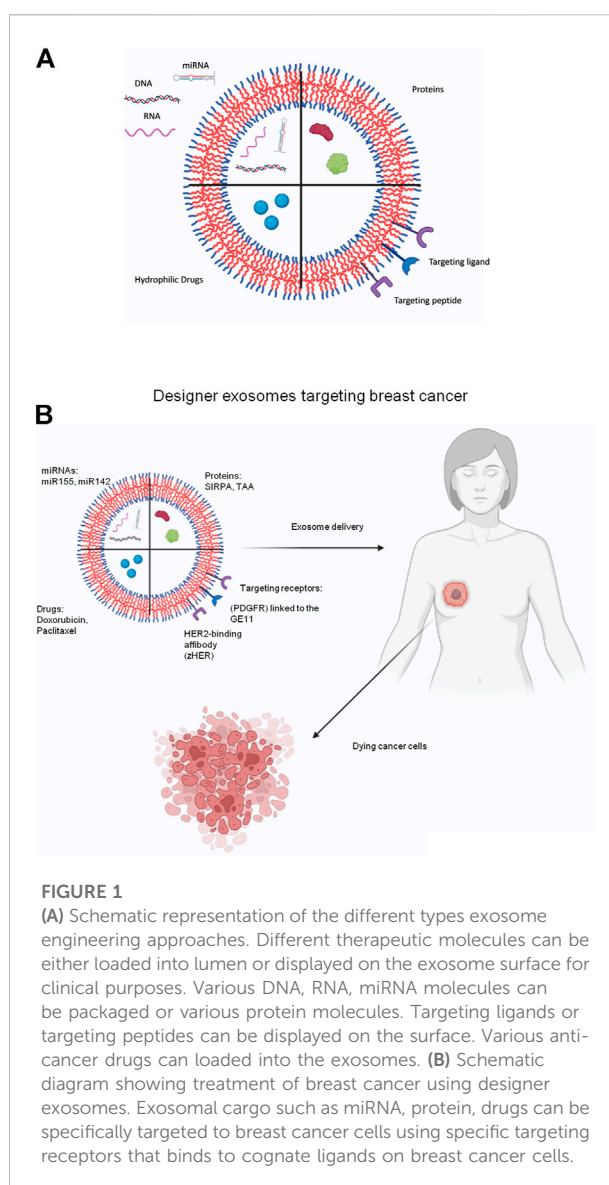


FIGURE 1

(A) Schematic representation of the different types exosome engineering approaches. Different therapeutic molecules can be either loaded into lumen or displayed on the exosome surface for clinical purposes. Various DNA, RNA, miRNA molecules can be packaged or various protein molecules. Targeting ligands or targeting peptides can be displayed on the surface. Various anti-cancer drugs can be loaded into the exosomes. (B) Schematic diagram showing treatment of breast cancer using designer exosomes. Exosomal cargo such as miRNA, protein, drugs can be specifically targeted to breast cancer cells using specific targeting receptors that binds to cognate ligands on breast cancer cells.

3 Why develop designer exosomes?

In the past 2 decades, a variety of artificially synthesized nanoparticles like liposomes (containing a synthetic lipid bilayer used as a vehicle for therapeutic cargo and genetic information like mRNAs and DNAs), polymer-based NPs (such as, polylactic-co-glycolic acid-coated nanoparticles), dendrimers (branched polymers used for carrying therapeutic drugs and genetic material), aptamers (that are small single-stranded DNAs or RNAs that binds to particular ligands) and various other biomolecules have built in a novel platform for precise release of therapeutic cargo and genetic materials to target cells and tissues (Raposo and Stoorvogel, 2013; Hood, 2016). Although despite the advancement, multiple obstacles still persist in using these nanovesicles which includes, bioavailability, biocompatibility,

bioaccumulation, cost, short half-life, and undesirable side-effects such as cytotoxic effects on some cells *in vivo*, preventing wide-spread clinical applications (Hood and Wickline, 2012; Raposo and Stoorvogel, 2013).

Whereas exosomes are naturally produced from mostly all cell types under physiological conditions and their cargo closely resembles that of the parental cell (Dutta, 2021). Exosomes isolated from different cellular origin have distinct features, cargo, and hence different consequences on their target cells (Sancho-Alberro et al., 2019). These two core characteristics of exosomes have immense biomedical relevance. Also exosomes are small therefore, they can escape immune reactions, such as fusion with membranes and phagocytosis, thus evading by lysosomal engulfment. These key properties of exosomes have fueled intensive research on their biomedical uses, including regeneration of tissues (Jing et al., 2018), cancer treatment and diagnosis (Lan et al., 2018), vaccine development (Aline et al., 2004), drug delivery (Gomari et al., 2018), and gene therapy (Mathiyalagan and Sahoo, 2017). However, introducing natural exosomes in the clinical field to deliver therapeutic cargo is quite challenging and cumbersome. The therapeutic significance of using exosomes as a drug delivery system requires the creation of precisely controlled and targeted exosomes. Furthermore, various loading technique is employed to package additional therapeutic molecules within exosomes.

Incidentally, designer exosomes or targeted designer exosomes loaded with appropriate therapeutic molecule could probably tackle these limitations to a greater extent. In the subsequent segments, various approaches executed for the advancement of designer exosomes are explained (see Figure 1).

4 Exosome designing approach

Exosome engineering methods aims to achieve 1) precision targeting of exosomes to a particular tissue type or cells; 2) exosomal loading with exogenous molecules like nucleic acids, drugs, proteins, or fortification of an endogenous molecule into the exosomal lumen or on their surface. The multiple techniques employed in the two key exosome engineering approaches are discussed below:

4.1 Precision targeting of exosomes to a particular tissue or cell type

4.1.1 Receptor-ligand interaction-based targeted delivery

Nowadays, the receptor-ligand based targeting approach has been believed as a highly precise method for targeted delivery by showcasing ligands that identify their cognate receptors on certain cell types. One straightforward method is transfection-based ectopic expression of the desired ligand in the parent cell

which leads to ligand accumulation within exosomes. Ohno et al., manipulated donor cells to synthesize platelet-derived growth factor receptor (PDGFR) linked to the GE11 peptide (Ohno et al., 2013) which binds specifically to EGFR. This system was used to target let-7a to EGFR-producing xenograft breast tumor tissue in recombination activating gene 2 (RAG2) knockout mice. Furthermore, Tian et al. generated immature dendritic cells (imDCs) expressing Lamp2b- α v integrin-specific iRGD peptide fusion proteins, which was used to precisely recognize and release Doxorubicin to α v breast cancer cells which are integrin-positive in nature and significantly inhibit tumor development (Van der meel et al., 2014). Lamp2B has also been used to express IL3 on exosomes which targets interleukin-3 receptor α (IL-3R α), highly expressed on CML (Bellavia et al., 2017). Additionally HER2-binding affibody (zHER) fused to the N-terminus of Lamp2 efficiently targeted HCT-116 colon cancer cells and specifically delivered the cargoes (5-FU and anti-miRNA-21) to HER2-expressing tumors *in vivo* (Liang et al., 2020). tLyP-1 peptide (CGNKRTR), binds neuropilin-1 (NRP1) and neuropilin-2 (NRP2) receptors expressed on NSCLC cells are used to deliver siRNAs effectively to these cells (Bai et al., 2020). Despite the efficacy of this genetic method, its utility is limited as the targeting peptide can be degraded in some situations. Although a glycosylation motif (GNSTM) can be added to the N-terminus of the Lamp2B fusion peptide to enhance the stability (Hung and Leonard, 2015).

Another method is direct chemical assembling of ligands on exosomal surface. Chemical modification directly accumulated ligands on the parental cell membrane or exosomal membrane to fabricate targeted exosomes. Wang et al. produced biotin and avidin labeled human umbilical vein endothelial cells which can target the biotin receptor and lectin enriched tumor cells respectively, in the phospholipid membrane (Wang J. et al., 2017). These exosomes precisely unloaded the drug into tumor cells which causes apoptosis. Similarly, exosomes labelled with folate was used to deliver erastin to treat triple negative breast cancer. The choice between these methods depends on the varied size ranges, constitutions, and composition of homing-molecules. Furthermore, membrane-labeled lipidomimetic chains-grafted hyaluronic acid or A33 antibody to target exosomes to colon cancer cells expressing A33 more interestingly to cancer stem cell-like drug resistant cancer cells expressing CD44, resulting in inhibition of tumor intensification (Li Y. et al., 2018; Liu et al., 20,119).

4.1.2 Aptamer-based surface modification of exosomes

Aptamers are tiny, RNA molecules, single-stranded DNA, or xeno nucleic acid (XNA). These can be fashioned with elevated recognition potential and affinity towards PCR-based desired targets, this procedure is defined as systematic evolution of

ligands by exponential enrichment (SELEX) (Zhang et al., 2019). Aptamers are widely utilized in exosomal surface modification for targeted delivery. Wan et al., synthesized a nucleolin-targeting aptamer AS1411 grafted paclitaxel loaded EVs (via sonication method) for targeting breast cancer cells *in vivo* (Wan et al., 2018). Pi et al. modified EVs to display aptamer targeted to prostate-specific membrane antigen and packaged the engineered EVs with survivin siRNA which restricted the intensification of a prostate cancer xenograft. Furthermore, EV-dependent delivery method coupled EGFR aptamer could restrict orthotropic breast cancer (Pi et al., 2018). Since inception nearly 30 years ago, only pegaptanib, an RNA aptamer against vascular endothelial growth factor (VEGF), has been approved by the FDA for the treatment of macular degeneration (Ng et al., 2006). Therefore development to aptamer technology for effective preclinical and clinical efficacy study is crucial. One potential barrier for their translation is the loss of targeting competence under *in vivo* conditions. Several factors can contribute to the loss of *in vivo* targeting efficacy of aptamers including, clearance due to the immune response, aggregation, or enzymatic cleavage of the aptamer.

4.1.3 Peptide anchoring on exosomal surface

Exosomes with anchoring specific peptide on their surface is an emerging technique that has been employed for successful targeted delivery of therapeutic cargo via engineered exosomes. Alvarez-Erviti et al. generated Lamp2b expressing DCs (an exosomal membrane protein) coupled with neuron-specific RVG peptide. The isolated exosomes were loaded with siRNA using electroporation. These bio-engineered RVG-specific exosomes successfully unloaded siRNAs precisely to brain cells including neurons, microglia, and oligodendrocytes (Alvarez-Erviti et al., 2011a). Similarly, Zhan et al. bio-engineered blood derived exosomes via coupling of magnetic particles to L17E (an endosomolytic peptides) on the exosomal surface, followed by packaging of doxorubicin and cholesterol-modified miRNA21 inhibitor (miR-21i). It enhanced the tumor accumulation of the exosomes and augmented potential to escape endosomes, leading to proficient delivery of cargoes within cancer cells *in vitro* and *in vivo* (Zhan et al., 2020). Arginine-rich CPPs is known to induce macropinocytosis, which can lead to efficient cellular uptake of the exosomes-tagged with octaarginine peptide R8. The N-terminus of the peptides was stearylated and thereafter was inserted into the exosomal membrane. But the concentration of peptide inserted plays a crucial role in cellular uptake of modified exosomes. Also the functionality of the exosomal membrane can be compromised due to insertion of the hydrophobic moiety into the exosomal membrane (Nakase et al., 2004).

4.1.4 Chemical modification

The exosomal surface can be modified using chemicals, although less explored. Interestingly the amine groups of

exosomal surface proteins can be labelled with alkyne groups which can then be bio-orthogonally conjugated to azide-containing reagents via a copper-catalyzed azide-alkyne cycloaddition reactions (click reaction) (Smyth et al., 2014). This method can be used to modify the exosomal surface with both a small molecular dye as well as larger azide-containing model protein. Click reaction has been used to conjugate glioma-targeting peptide RGE peptide (RGERPPR) and c (RGDyK) (Arg-Gly-Asp-D-Tyr-Lys) to exosomal surface. These conjugated exosomes successfully penetrated the BBB and either targeted tumor regions or suppressed inflammatory responses and cellular apoptosis in a transient middle cerebral artery occlusion mouse model respectively (Tian et al., 2018). Introduction of amphipathic molecules into the exosomal membrane is another chemical modification strategy. Polyethylene glycol (PEG)-grafted 1,2-dioleoyl-sn-glycero-3-phosphoethanolamine (DSPE-PEG) is known to accumulate in the exosome membrane and it was used to label exosomes with DSPE-PEG-RGD. These RGD exosomes were combined with tumor-specific targeting ligand folate which ensured specific targeting to tumor cells. This method can also useful for miRNA and siRNA delivery (Kim et al., 2018). The modification or exosomal surface structures may influence both exosome trafficking and function *in vivo*. The number of surface macromolecules modified might also influence the efficacy and immunogenicity of exosomes or even clearance by the liver and spleen. Chemical modification also results in increased aggregation of exosomes which will make them more readily phagocytosed by antigen presenting cells. This could potentially abrogate the intended function of engineered exosomes in therapeutic application.

Other targeting methods include pH gradient/surface charge-driven targeted delivery as due to the increased rate of lactate production and intracellular glycolysis, tumor microenvironment pH is lowered compared to normal tissues, thereby making pH-responsive drug delivery platform a convincing tool to treat tumors and minimize side effects of drugs (Yu et al., 2014). In another, method magnetism-guided targeted delivery of exosome-based superparamagnetic nanovesicles clusterings are used as a targeted drug delivery vehicle to treat cancer (Qi et al., 2016) these vehicles also crossed the blood brain barrier smoothly and targeted glioma cells by specific transfer of chemotherapeutic drugs (Jia et al., 2018). These methods have been briefly discussed in Table 1.

4.2 Loading of exosomes with endogenous or exogenous molecules

There are two main approaches for loading and displaying functional molecules on exosomes, 1) parental cell-based, 2) direct exosome engineering. The next two subsections.

TABLE 1 Methods to target exosomes to a particular cell type or tissue.

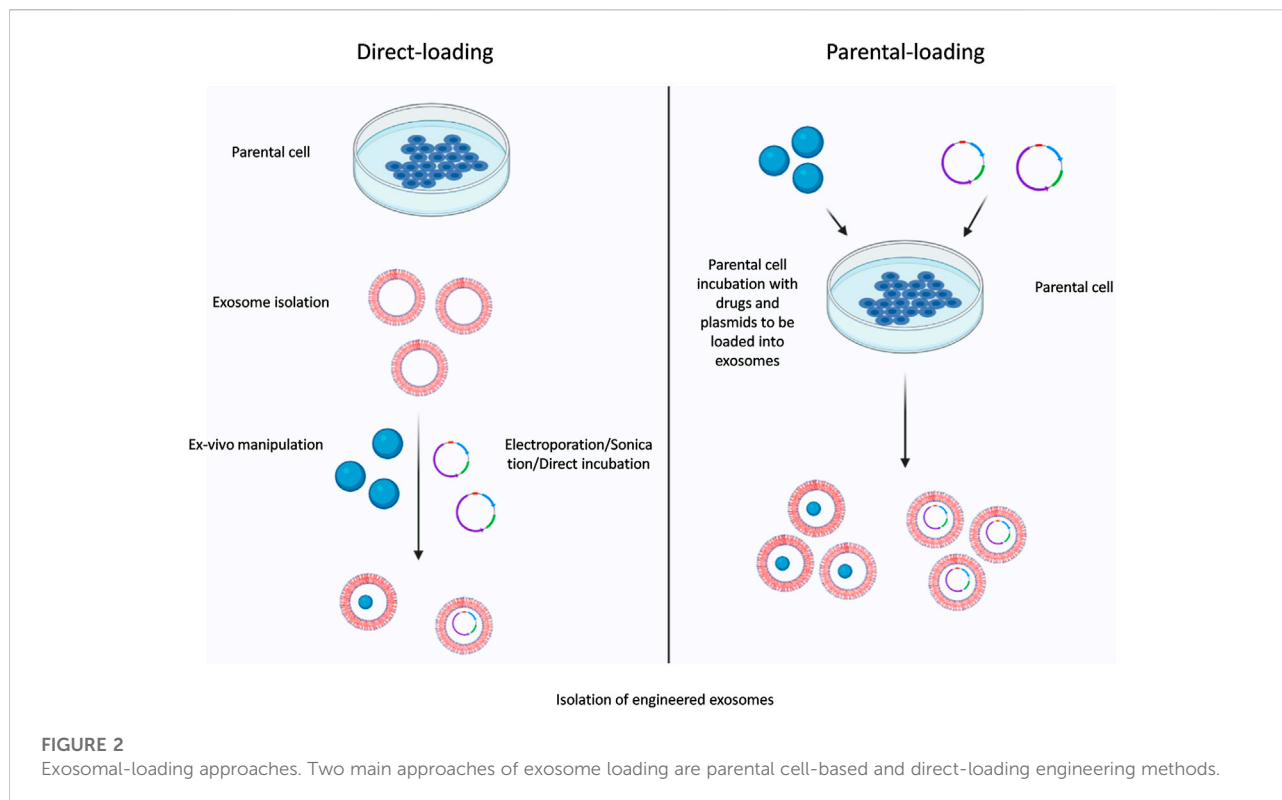
Targeting ligand	Method	Target cell	References
Anti-HPV16-E7 scFv	Fusion to Nef ^{mut}	HPV16-E7 ⁺ cells	Ferrantelli et al. (2019)
iRGD peptide	LAMP-2B	Adenocarcinoma, human alveolar basal epithelial cells (A549)	Liang et al., 2020
iRGD peptide	LAMP-2B	Breast cancer	Tian et al. (2014)
Tlyp-1	LAMP-2B	Non-small cell lung cancer, A549 stem cells	Bai et al. (2020)
IL-3	LAMP-2B	Chronic myelogenous leukemia cells	Bellavia et al. (2017)
zHER affibody	LAMP-2B	Colorectal cancer (HCT-116)	Liang et al. (2018)
GE11 peptide	LAMP-2B	EGFR + breast tumor	Ohno et al. (2013)
α CD3/ α EGFR	Smart-exos	T-cells (Jurkat), EGFR-positive breast cancer (MDA-MB-468)	Cheng et al. (2018)
A33 antibody	Engineered with superparamagnetic iron oxide nanoparticles and the A33 antibody	Colon cancer	Liang et al. (2018)
4F-LDL peptide	Decoration	Glioma cell line U87	Ye et al. (2018)
c-Met binding peptide	Decoration	TNBC/MDA-MB-231	Li et al. (2020)
ApoA-1	CD63	Hepatocellular carcinoma (HepG2)	Liang et al. (2018)
nucleolin-targeting aptamer AS1411	via sonication method	breast cancer cells	Wang et al. (2017b)
Darpins	LAMP-2B	SK-BR-3 and BT-474	Limoni et al. (2019)
protein tyrosine kinase 7 (PTK7)-targeting aptamer sgc8	hydrophobic interaction between the diacyllipid tail of the aptamer conjugates and the phospholipid bilayer of the exosomes	human leukaemia (CEM) cells	Xiao et al. (2008)
OVA antigen	CD63	CD8 ⁺ T-cells	Kanuma et al. (2017)
Folate	Chemical modification	Triple negative breast cancer	Zhu et al. (2017)

4.2.1 Parental cell-based exosome engineering

In the parental cell-based method, the cells that are the origin of the exosomes are manipulated and engineered prior to exosome isolation from parental cells. Functional entities can be targeted to either exosomal surface or lumen using genetic editing of the parental cells.

The most widely used technique for targeting a protein to the exterior of exosomal membrane is using an exosomal signal peptide tagged to the protein to be loaded. Lysosome-associated membrane protein 2b (Lamp2b) contains an exosomal signal peptide is an exosomal membrane protein. The fusion of a protein of interest with Lamp2b is widespread for showcasing the protein on the exosomal surface as a targeting entity, ligand, or receptor. Furthermore, coupling of a glycosylation motif with Lamp2b-fusion proteins could further boost exosome delivery by shielding the surface-accessible fusion protein from enzymatic degradation to the target cells (Barile and Vassalli, 2017). Other commonly used molecules for exosomal surface display are tetraspanins (CD63, CD9, CD81) (Stickney et al., 2016), glycosylphosphatidylinositol (GPI) (Kooijmans et al., 2016), lactadherin (C1C2 domain) (Rountree et al., 2011), and platelet-derived growth factor receptors (PDGFRs) (Ohno et al., 2013).

The methods of molecular packaging into the exosomal lumen have started developing recently. Transfection of the gene of interest into donor cells results in loading of the desired protein within exosomes through natural encapsulation processes. Post isolation and purification steps, engineered exosomes can be collected (Jafari et al., 2020). Additionally, it was observed ubiquitin-fused protein accumulated in exosomes. The target protein enrichment was increased by ~10-fold within exosomes following fusion to ubiquitin (Cheng and Schorey, 2016). However, shielding of the modified protein from degradation is still a major concern. The WW-tag mediated ubiquitination is another strategy for the loading proteins into exosomes (Mund and Pelham, 2009). In another strategy Di Bonito et al. have synthesized fusion protein combining Nef exosome-anchoring protein and HPV-E7 expressing DNA vector (Di Bonito et al., 2017). Recently, mutant HIV-I Nef, which lacks the enzymatic activity and function of Nef was engineered for categorization of proteins within exosomes. Mutant Nef-GFP fusion protein useful for monitoring transfection and loading efficiency when successfully packaged into exosomes (McNamara et al., 2018). In a recent advancement mutant Nef was fused to several pathogens including influenza virus NP, Ebola virus VP24,



VP40, Crimean-Congo hemorrhagic fever NP, and hepatitis C virus NS3 etc. Which facilitated expression of stable fusion proteins and their optimal loading into exosomes (Anticoli et al., 2018). In a recent approach researchers used archaeal ribosomal protein L7Ae that directly binds to the C/D box RNA structure. Attachment of L7Ae to the C-terminus of CD63 and insertion of C/D box into the reporter gene's 3'-UTR can efficiently package the mRNA of the reporter gene into the exosomes (Rozhdestvensky et al., 2003).

Yim et al., 2016, developed EXPLORs (exosomes for protein loading via optically reversible PPIs) employing optically reversible protein-protein interaction (PPI) and using photoreceptor cryptochrome 2 (CRY2) and CIBN PPI modules. In this approach intracellular delivery of protein cargo into exosomes were ensured by exposure to blue light. A reporter protein was coupled to CRY2 and CIBN protein was fused to the CD9 (a exosomal membrane protein) to acquire two fusion proteins (CIBN-EGFP-CD9 and mCherry-CRY2). The blue light exposure induced a reversible PPI between CIBN and CRY2 that leads to the reporter fusion protein (mCherry-CRY2) direction to the exosomal lumen through interaction with CIBN in the CIBN-EGFP-CD9 complex (Yim et al., 2016). A novel method was also developed for loading of mRNA into exosomes called the EXOtic (Exosomal Transfer Into Cells) device. Using EXOtic device, the catalase enzyme mRNA containing a C/Dbox sequence on its 3' UTR was packaged within exosomes (Kojima et al., 2018). Li et al., 2019a created an unique RNA delivery EV

by engineering a fusion protein CD9-HUR which has extremely high affinity for miRNA (Li Z. et al., 2019). Although these gene-editing technologies are efficient it is highly time-consuming and capital intensive thereby reducing the translational value.

4.2.2 Direct or post-isolation exosome engineering approach

Various small nucleic acid molecules such as miRNAs, siRNAs and therapeutic molecules such as chemotherapeutics drugs (doxorubicin, paclitaxel etc.) can be loaded within exosomes by direct exosome editing. These methods are less complex than compared to parental cell-based methods. A simple method is direct incubation of the drugs with exosomes, where the drugs slowly disseminate into the exosomes alongside the concentration gradient and the loading efficacy depends on the hydrophobic quotient of the drug molecules (Pascucci et al., 2014). Sonication is another method where donor cell derived exosomes are mixed with drugs and then sonicated with homogenizer probe. The mechanical shear force produced from the sonicator probe interferes with the integrity of the exosomal membrane and permits the drug to disperse through the exosomal lumen during this membrane shearing (Kim et al., 2016). Electroporation uses electric field to create small perforations within the exosomal membrane which allows diffusion of the molecules into the interior of the exosomes via the pores (Johnsen et al., 2016). Another method for direct loading of molecules into exosomes is extrusion, where exosomes (from the donor cells) are mixed with the

TABLE 2 Methods to load exosomes with drugs or other therapeutic molecules.

Drug loading approach	Mechanism	Advantages	Disadvantages	References
Passive Loading				
Direct incubation of exosomes and free drugs	Diffusion of drug into the lumen of exosomes	i) Simple method ii) Ensures membrane integrity iii) Inexpensive method	i) Poor loading efficiency ii) Time consuming method	Sun et al., 2010, Didiot et al., 2016
Direct incubation of parent cells with the drug	Transport of the drug into the parent cell from where it is packaged into exosomes	i) Simple method. ii) Does not compromise the membrane integrity	i) Poor loading efficiency ii) The drugs may cause cytotoxicity to the parent cell. iii) Critical to monitor the optimal concentration of drug required for maximum packaging	Pascucci et al., 2014, Lee et al., 2016
Active Loading				
Sonication	Sound waves creates microspores within the exosomal membrane due to the mechanical sheer force	i) Quick method ii) Higher loading efficiency	i) Can hamper membrane integrity and can also damage the cargo	Kim et al. (2016)
Extrusion	Exosomes from donor cells are mixed with a drug, and the mixture is then loaded into a extruder. During extrusion the exosomal membrane is disrupted and mixed with the drug which allows the drug to be packaged into exosomes	i) High cargo-loading efficiency. ii) it provides a homogeneous blend of exosomes with cargoes. iii) Useful to prepare large volumes of drug-loaded exosomes	i) May damage the exosomal membrane ii) Might lead to recombination of exosomal surface structure that may compromise the “immunologically cold” status of exosomes	Fuhrmann et al. (2015)
Freeze–thaw cycles	Creation of microspores in membrane due to repeated freeze-thaw cycles	i) Direct loading ii) Simple method	i) Poor drug loading efficiency ii) May lead to protein degeneration due to repeated freeze-thaw cycle. iii) Drug loading is very slow	Goh et al. (2017)
Electroporation	Creation of microspores by electric field which allows diffusion of the drug	i) Loading with large molecules possible ii) High loading efficiency	i) Disrupts exosomal membrane integrity ii) Low loading efficiency iii) Cargo aggregation	Alvarez-Erviti et al. (2011b)
Incubation with membrane permeabilizers	Creates pores on the exosomal membrane which allows diffusion of drug into the lumen	Greater loading capacity as compared to simple incubation method	i) Disruption of exosomal membrane ii) Needs extra purification steps to remove the membrane permeabilizers as they can be toxic	Fuhrmann et al., 2015, Goh et al., 2017
Thermal shock	Hyperthermia increases permeability of exosome membrane to enhance drug incorporation within the exosomal membrane	1) Exosome morphology is not affected 2) Improves the immunogenicity of exosomes	It affects stability of the cargo, the membrane protein as well as the fluidity of exosomal membranes	Xi et al. (2021)
pH-gradient method	Exosomes are internally acidified by a pH gradient method to promote the loading of negatively charged cargo. The exosomes are dehydrated using 70% ethanol, rehydrated in acidic citrate buffer (pH 2.5), and then dialyzed against 1X HEPES-buffered saline (pH 7) to replace the surrounding acidic environment, and a pH gradient was formed inside and outside the exosome membrane	1) Efficient packaging of nucleic acids and of negatively charged cargo	The total protein content in EVs is either reduced or aggregated	Jeyaram et al. (2020)
Hypotonic dialysis	Hypotonic dialysis is conducted done at room temperature in PBS for 4h with drugs and exosomes using a dialysis membrane	1) The loading efficiency is very high	Hypotonic dialysis induces peak broadening and a shift in the size distribution	Wei et al. (2019)

molecule to be packaged and loaded into a syringe-based liquid extruder with a ~100–400 nm porous membrane. The exosomal membrane is disturbed during extrusion and vigorously mixed with the drug which leads to packaging of the drug with the exosomes (Fuhrmann et al., 2015). Other methods for direct engineering includes freeze-thaw, bio-conjugation, click chemistry, and cloaking (Luan et al., 2017), although these methods does not

provide a constant source of bio-engineered exosomes the technical feasibility of these methods has lead to their widespread acceptance (see Figure 2).

These parental cell-based or direct-loading methods can be useful to package chemotherapeutic drugs into exosomes which can targeted to cancer cells using specific targeting modules. As GE11-based targeted designer exosome was used to target EGFR

TABLE 3 Exosomes-based clinical trials registered in ClinicalTrials.gov (<https://www.clinicaltrials.gov/>).

NCT number	Title	Intervention/Experiment	Cancer type	Sponsor
NCT01294072	Study Investigating the Ability of Plant Exosomes to Deliver Curcumin to Normal and Colon Cancer Tissue	<ul style="list-style-type: none"> • Dietary Supplement: curcumin • Dietary Supplement: Curcumin conjugated with plant exosomes • Other: No intervention 	<ul style="list-style-type: none"> • Colon Cancer 	University of Louisville Hospital Louisville, Kentucky, United States
NCT04939324	Molecular Profiling of Exosomes in Tumor-draining Vein of Early-staged Lung Cancer	<ul style="list-style-type: none"> • Biological: Blood samples at 2 sites: peripheral vein and tumor-draining vein 	<ul style="list-style-type: none"> • Non Small Cell Lung Cancer 	CHU de Limoges, France
NCT01159288	Trial of a Vaccination With Tumor Antigen-loaded Dendritic Cell-derived Exosomes	<ul style="list-style-type: none"> • Biological: Dex2 	<ul style="list-style-type: none"> • Non Small Cell Lung Cancer 	Institut Gustave Roussy Villejuif, France
NCT01668849	Edible Plant Exosome Ability to Prevent Oral Mucositis Associated With Chemoradiation Treatment of Head and Neck Cancer	<ul style="list-style-type: none"> • Dietary Supplement: Grape extract • Drug: Lortab, Fentanyl patch, mouthwash 	<ul style="list-style-type: none"> • Head and Neck Cancer • Oral Mucositis 	James Graham Brown Cancer Center Louisville, Kentucky, United States
NCT03608631	iExosomes in Treating Participants With Metastatic Pancreas Cancer With KrasG12D Mutation	<ul style="list-style-type: none"> • Drug: Mesenchymal Stromal Cells-derived Exosomes with KRAS G12D siRNA 	<ul style="list-style-type: none"> • KRAS NP_004,976.2: p.G12D • Metastatic Pancreatic Adenocarcinoma • Pancreatic Ductal Adenocarcinoma • Stage IV Pancreatic Cancer AJCC v8 	M D Anderson Cancer Center Houston, Texas, United States
NCT05286684	Feasibility of Exosome Analysis in Cerebrospinal Fluid During the Diagnostic Workup of Metastatic Meningitis (Exo-LCR)	<ul style="list-style-type: none"> • Procedure: Consultation • Procedure: Cerebral and medullary MRI, lumbar puncture, CSF sampling • Biological: biological test 	<ul style="list-style-type: none"> • Breast Cancer 	Centre Oscar Lambret
NCT05218759	Exosomes Detection for the Prediction of the Efficacy and Adverse Reactions of Anlotinib in Patients With Advanced NSCLC	<ul style="list-style-type: none"> • Drug: Anlotinib 	<ul style="list-style-type: none"> • Non-Small Cell Lung Cancer 	Shanghai Chest Hospital 3D Medicines
NCT02890849	Clinical Research for the Consistency Analysis of PD-L1 in Cancer Tissue and Plasma Exosome	<ul style="list-style-type: none"> • Other: Liquid biopsy 	<ul style="list-style-type: none"> • NSCLC 	Xinqiao Hospital of Chongqing
NCT02869685	Clinical Research for the Consistency Analysis of PD-L1 in Lung Cancer Tissue and Plasma Exosome Before and After Radiotherapy	<ul style="list-style-type: none"> • Radiation: radiotherapy 	<ul style="list-style-type: none"> • NSCLC 	Xinqiao Hospital of Chongqing
NCT02310451	Study of Molecular Mechanisms Implicated in the Pathogenesis of Melanoma. Role of Exosomes	<ul style="list-style-type: none"> • Biological: blood test 	<ul style="list-style-type: none"> • Metastatic Melanoma 	CHU de Nice Hôpital de l'Archet Nice, France
NCT03985696	Exosomes and Immunotherapy in Non-Hodgkin B-cell Lymphomas	<ul style="list-style-type: none"> • Other: blood sample 	<ul style="list-style-type: none"> • Lymphoma, B-cell, Aggressive Non-Hodgkin (B-NHL) 	University Hospital, Limoges

+ breast cancer cells (Ohno et al., 2013) and RGE targeting peptide was used to target NRP-1 on glioma cells (Jia et al., 2018). Additional research needs to be carried out to further elucidate additional exosome-based targeting strategies. The exosomes-loading method has been briefly listed in Table 2.

5 Clinical potential of designer exosomes

The therapeutic potential of exosomes are now being clinically investigated. As of June 2022, a key word search in the US-NIH clinical trial database with “exosomes” and disease

“cancer” gives 117 clinical studies search result. A number of pre-clinical studies have evaluated the efficacy of exosomes as a therapeutic efficacy of exosomes, while the clinical evaluation is still ongoing. Considering the limitations of natural exosomes trials have mostly involved engineered exosomes. A Phase II is underway evaluate autologous dendritic cell-derived exosomes loaded with MAGE (Melanoma Associated Antigen) peptides in targeting non-small cell lung cancer trial (clinicaltrials.gov/NCT01159288). Similarly, a Phase I study is recruiting participants to evaluate the efficacy of plant-derived exosomes to deliver curcumin to normal and malignant colon tissue (clinicaltrials.gov/NCT01294072). Clinical trials which uses exosomes as a therapeutic tool has been listed in Table 3.

The development of therapeutic exosomes will require advanced approaches for exosome isolation, engineering of exosomes to target them and load them with therapeutic cargo or the synthesis of semi-synthetic, more highly defined exosome-like therapeutic nano-vehicles. For successful exosome therapeutics development, the Chemistry, Manufacturing, and Control (CMC) and development for good manufacturing practice (GMP) grade therapeutic exosome production needs to be established. It covers multiple area like establishing master cell bank (MCB), process for isolating large quantity of exosome and quality control (QC) development for therapeutic exosome production.

6 Conclusion

The dawn of nanotechnology heralded a new chapter in drug delivery. Exosomes have also evolved as a promising vehicle for drug delivery owing to their strong biocompatibility and low immunogenicity (Chen et al., 2021). However there are various limitations connected with the usage of natural exosomes as a drug delivery vehicle. Therefore, extensive research was performed to find a suitable alternative. This has led to modification of exosomes to circumvent their intrinsic limitations. Despite the advancement outlined in this review, there exists many limitations associated with the clinical use of engineered exosomes. The methods and the utility of exosome engineering are expanding rapidly. For example, common chemotherapeutic drugs target all rapidly proliferating cells in the body leading to significant adverse effects due to therapy-induced cytotoxicity. In this regard, engineering exosomes to carry chemotherapeutic drug and displaying targeting molecules specifically targeted to tumor cells are a unique platform to eradicate tumor cells and sparing the healthy cells (Gilligan and Dwyer, 2017). With the advancements on bioavailability, biocompatibility, numerous cargo loading potential, deep tissue penetration, and surface modification tolerability, exosomes are emerging as the new era of natural carriers (Bunggulawa et al., 2018). However, certain caveats remain in the large-scale production of high quality-controllable engineered exosomes. Another concern in the development of exosome-based delivery systems is the origin of exosomes which needs to be carefully considered as because the source of exosomes influences the content of exosomes. This variation in the composition of exosomes can greatly alter the therapeutic outcome (Butreddy et al., 2021). Furthermore, exosomes also carry a multitude of factors which can potentially lead to tumor progression. Exosomes carry caspase-3 may also inhibit cell death by apoptosis or enhance tumor cell survival by

preventing accumulation of chemotherapeutics drugs. An effective solution will be to produce empty exosomes which can be loaded with the drug of interest. This approach will not only remove potential tumor promoting factors but also increase the space within exosomes to carry therapeutic cargoes. Generally with the advancement of large-scale production approaches for natural exosomes and engineered exosomes, the settlement of therapeutic and diagnostic platforms related with exosomes may be promising in the upcoming years. Nevertheless in recent years, a few companies have been established to manufacture bio-engineered exosome-based platforms. This review will encourage and inspire scientists to create new strategies for efficacious, stable and safe targeted delivery platforms in the near future.

Author contributions

AD conceived the idea of the paper. The manuscript was jointly drafted by AD and SP. All authors gave final approval for publication. All authors listed have made a substantial, direct, and intellectual contribution to the work and approved it for publication.

Acknowledgments

The authors are grateful to KIIT-TBI and BIG-BIRAC team for their constant support. All figures were created with [BioRender.com](https://www.biorender.com).

Conflict of Interest

AD and SP is employed by EXSURE PVT LTD.

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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