



Recent Advances in Tungsten-Oxide-Based Materials and Their Applications

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Among several active photothermal nanomaterials, tungsten-oxide-based materials have received considerable attention recently because of their ability to absorb near-infrared (NIR) light and their efficient light-to-heat conversion properties. In addition, tungsten-oxide-based materials have an unusual oxygen defect structure and strong local surface plasma resonance (LSPR), which offers strong photoabsorption in a broad wavelength range of the NIR region. In the past, several light-absorbing nanomaterials such as noble metals, polymeric materials, and other inorganic nanomaterials were of interest for their use in photothermal therapy for cancer treatment. In this study, we review the synthesis, properties, and applications of tungsten-oxide-based nanomaterials as a new type of photothermal material. The basic ideas behind photothermal nanomaterial development as well as the factors that influence their structural designs are also discussed in this study. In addition, recent progress in various fields such as NIR light-shielding, pyroelectric, water evaporation, photocatalysis, gas sensors, and energy-related applications for WO_{3-x} - and M_xWO_3 -based nanomaterials (including their hybrids) are highlighted. Finally, this review presents promising insights into this rapidly growing field that may inspire additional research leading to practical applications.

Keywords: photothermal conversion, non-stoichiometric tungsten-oxides ($\text{WO}_{2.72}$), tungsten bronze (M_xWO_3), water evaporation, photocatalyst

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INTRODUCTION

Near-infrared (NIR) irradiation has a broad wavelength in the range of 780–2,500 nm. Fundamentally, nearly half of the energy available on the earth's surface is composed of sunlight that is near-infrared (i.e., greater than 780 nm). Maximizing NIR light for human use has been an interesting topic for scientists. NIR-absorbing photothermal materials (PTMs) have gained research interest because of their attractive light-to-heat behavior. Photothermal conversion is a process in which light energy of a specific wavelength is absorbed and is converted directly into heat. Through light-to-heat conversion, the heat generated can be applied to many fields such as photothermal therapy (Wang et al., 2017a), water evaporation (Wang, 2018), photocatalysis (Wang et al., 2017c), electrochromic devices (Liao et al., 2007), NIR shielding (Li et al., 2016b), and energy-related applications (Liu et al., 2018). PTMs have been used for photothermal ablation (PTA) therapy for the past few decades. Photothermal therapy is used in cancer treatment in which the target tissues are exposed to higher temperatures derived from photothermal properties to destroy abnormal cells (Chen et al., 2013). Yang et al. (2010) studied the *in-vivo* behavior of PEGylated nanographene sheets in tumor-bearing mice by *in-vivo* fluorescence imaging and determined that PEGylated nanographene sheets were extremely effective in *in-vivo* photothermal therapy (PTT).

In recent years, a variety of nanomaterials, noble metal nanomaterials, carbon-based materials, conductive polymers, and semiconductor nanoparticles have been studied for their NIR absorption properties (Lee et al., 2003; Marques, 2013; Zhang et al., 2015a; Wang et al., 2016a,b, 2017b; Riley and Day, 2017; Chen et al., 2018; Xu et al., 2018; Zhenzhen et al., 2018; Zeng et al., 2019).

Non-stoichiometric metal oxides such as WO_{3-x} , MoO_{3-x} , CuS, and TiO_x are of particular interest, as their strong photoabsorption properties in the broad wavelength range of the NIR region make them suitable for various applications (Guo et al., 2011b; Chen et al., 2013; Hu et al., 2016; Yan et al., 2016; Ding et al., 2017). In semiconductor-based materials, light is absorbed to generate electron-hole pairs. In particular, tungsten-oxide-based materials are effective in their utilization of the NIR region. Of these, oxygen-deficient $WO_{2.72}$ have been found to be useful in various applications such as smart windows, electrochromic devices, photothermal therapy, and NIR shielding. Other than photoabsorption properties, WO_x -based materials with large band gaps have attracted a lot of research interest due to their potential uses in optical recording devices (Aoki et al., 2005), field-emission applications (Baek and Yong, 2007) and high- T_c superconductors (Reich et al., 2009). Moreover, tungsten-bronze-type compounds with the general structure of M_xWO_3 ($M_xW_{1-x}^{+6}W_x^{+5}O_3$, where $M = Cs, Rb, K, Na, \text{ and } NH_4$) were developed by doping an element that produces a tungsten bronze structure, which in turn exhibits broadband NIR absorption properties (Kim et al., 2012; Li et al., 2016c). The aim of this review is to discuss $WO_{2.72}$, M_xWO_3 , and their hybrid-based materials to promote further scientific investigations in this field. The utilization and preparation of common PTMs such as $WO_{2.72}$ and M_xWO_3 are reported and the preparation techniques, photothermal conversion properties, and recent progress in their applications, including those in NIR shielding, water evaporation, pyroelectricity, photocatalysis, energy-related devices, and gas sensors are highlighted.

PHOTOTHERMAL CONVERSION MATERIALS AND THEIR PROPERTIES

The first and foremost requirement of a PTM is that it must have a light-absorption capability. During the last few decades, various PTMs with strong light absorbance have been investigated for wide solar spectra. In the literature, various photothermal nanomaterials have been examined. Because of their NIR responsive properties, the photothermal conversion dynamics of these materials have not been fully explored.

Noble-based metals like Au, Ag, and Pd have been widely studied mainly for applications in cancer therapy. Among them, Au has been investigated for cancer therapy because of its chemical stability, facile synthesis, high quality, high yield, and nontoxicity (Huang and El-Sayed, 2010). The local surface plasma resonance (LSPR) band is much stronger, particularly for noble metals like Au and Ag. Chen et al. (2007) designed a relatively small gold nanocage with an 810-nm dimension using laser-driven PTT. They showed that immuno-gold nanocages

strongly absorb at their LSPR peak and thus might be a major factor in reducing the thermal damage threshold. Despite the advantages related to the photothermal effects of noble metals, their relatively high cost and poor photostability at a prolonged laser irradiation have led the research community to explore other alternatives.

Carbon-based nanomaterials are primarily of two types: graphene- and carbon-nanotube (CNT)-based. These have been used in cancer therapy, solar evaporation, and sensor applications (Hashishin and Tamaki, 2008; Lou et al., 2016; Son et al., 2016; Hu et al., 2017). CNTs are best known for their photothermal conversion properties as well as their low cost, light weight, and high stability. Wang et al. (2016b) studied photothermal CNT-based materials and reported a solar thermal conversion efficiency of as high as 82% with bilayered CNT-silica materials. Polymers such as polydopamine was pioneered as a biodegradable PTM (Jiang et al., 2017). Organic polymers such as polypyrrole (Zhang et al., 2015a), polyaniline (PANI) (Huang et al., 2015a), and poly(1,3,5-hexahydro-1,3,5-triazine) (Chen et al., 2018) have been explored for their photothermal properties. Song et al. (2018) reported that hydrophobic $Cu_{12}Sb_4S_{13}$ nanoparticles deposited on a porous cellulose acetate membrane form a photothermal film that could achieve photothermal heating for vapor generation and antibacterial activity simultaneously under light irradiation.

The research on semiconductor materials is rapidly expanding. In addition, studies are being conducted on noble and carbon-based PTMs, which includes copper chalcogenides, Ti_2O_3 , MXene- (Ti_3C_2), MoO_{3-x} , and WO_{3-x} (Guo et al., 2012b; Ding et al., 2017; Lin et al., 2017; Wang et al., 2017b; Yan et al., 2017). These semiconductor-based materials are considered to be highly promising candidates, as they offer desirable photothermal conversion efficiencies. Copper chalcogenides are plasmonic-based metal-oxide-type semiconductors that are promising. Some researchers have investigated copper compounds, as they satisfy the efficiency requirement of strong vis-NIR absorption. Tian et al. (2011) synthesized hydrophilic flower-like CuS by using the hydrothermal method and achieved an enhanced absorption ability for a 980-nm laser. Similarly, nanocomposites like $Cu_9S_5@SiO_2$ (Song et al., 2013), Cu_7S_4 (Song et al., 2014), and CuS (Zhou et al., 2010) nanoparticle have been investigated for potential use in 980-nm laser-driven PTA therapy (Hua et al., 2017). developed porous floating HCuPO-PDMS that exhibited a very high absorption in the vis-NIR band at 808 nm. A photothermal conversion efficiency of 41.8% was achieved for solar evaporation by HCuPO due to d-d transition of Cu^{2+} .

In this review, tungsten oxide materials are discussed in more detail with information on preparation and applications of $WO_{2.72}$ and M_xWO_3 . WO_3 consists of perovskite units and is one of the most attractive candidates for photothermal conversion because of its suitable band gap (2.62 eV) (Huang et al., 2015b). It is also known for its good optical absorption characteristics under ultraviolet light. However, its photothermal conversion ability in NIR is inferior to that of $WO_{2.72}$. As the NIR absorbent properties of $WO_{2.72}$ have recently received greater attention, the photothermal performance of WO_3 in

other optical regions has also been investigated. The non-stoichiometric properties of $\text{WO}_{2.72}$ have been an interesting topic over the past decades. Many forms of WO_{3-x} such as $\text{WO}_{2.9}$, $\text{WO}_{2.83}$, and $\text{WO}_{2.72}$, which generally are blue in color, have also been considered because of their unusual defects; these defects improve the electrical conductivity by a large degree. However, these materials are not soluble in any solvent. With a prolonged time, they can be oxidized to WO_3 . Moreover, the low crystallinity of $\text{WO}_{2.72}$ may be a concern (Sun et al., 2018). Thus far, the photothermal capabilities of other forms of WO_{3-x} are still unknown. Doping an element in WO_3 produces M_xWO_3 , which further enhances the optical absorption in the solar spectrum. M_xWO_3 has also attracted considerable attention because it offers a wide variety of crystal structures and has many interesting attributes such as electrochromic, optical-electrical, and superconductive properties.

Semiconductors such as WO_{3-x} are interesting candidates as LSPR hosts because of their unique characteristic of having an outer d-valence electron. WO_{3-x} is well-known for its non-stoichiometric properties derived from the presence of numerous oxygen vacancies that can narrow the band gap. The new discrete energy bands below the conduction band are created by the oxygen vacancies (Yan et al., 2015; Zheng et al., 2015). The strong NIR absorption properties are induced by LSPR with an intensity comparable to the bandgap absorption and is achieved either by creating oxygen vacancies or by inserting metal ions. The LSPR band in plasmonic nanoparticles is proportional to the square root of the free electron density in the particle. The LSPR is dependent on certain factors such as the particle size, shape, structure, and the dielectric properties of the metal (Huang and El-Sayed, 2008). WO_{3-x} with a band gap of 2.4–3.0 eV are recognized as n-type semiconductors. Heat treatment in a reducing atmosphere is an effective approach to increase the concentration of oxygen vacancies. The dopants contribute electrons and increase the free-electron density in the conduction band. Finally, the LSPR creates an intensive local electric field, which is favorable for many practical applications (a topic to be discussed in the next section). The presence of mixed valence W^{5+} and W^{6+} sites are promising for harvesting NIR light through small polaron absorption and for increasing the electrical conductivity (Wang et al., 2017c). Among the non-stoichiometry tungsten oxides, monoclinic $\text{WO}_{2.72}$ (expressed as $\text{W}_{18}\text{O}_{49}$) has received considerable interest due to its distinctive oxygen defect structure and intense near-infrared photoabsorption.

In our previous study, we demonstrated the photothermal conversion properties of $\text{WO}_{2.72}$ /polyurethane (PU) nanocomposites using a UV-Vis NIR spectrometer (Chala et al., 2017). The transmittance values of $\text{WO}_{2.72}$ /PU were found to be 75% in the visible region (400–780 nm). Transmittance of the $\text{WO}_{2.72}$ /PU nanocomposites in the range of 780–2500 nm was very low (8%), which suggested that the $\text{WO}_{2.72}$ /PU nanocomposites exhibited stronger NIR absorption (92%) compared to other nanocomposites. This was because of the presence of free electrons or oxygen-vacancy-induced small polarons formed during the reduction process. For comparison, the transmittance spectra of $\text{WO}_{2.8}$ /PU, WO_3 /PU, and WO_2 /PU

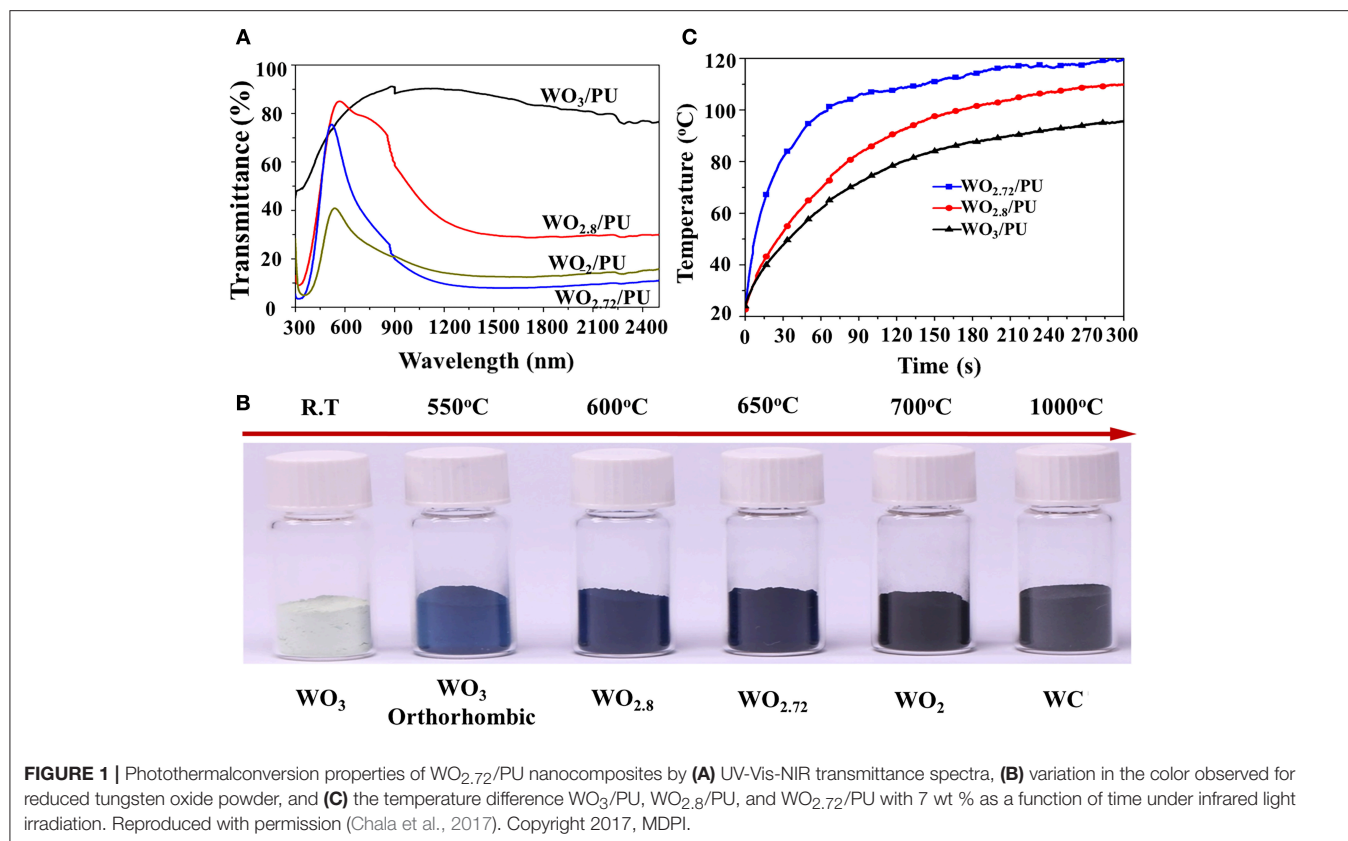
nanocomposites are also shown (Figure 1A). The WO_{3-x} phase went through phase transformations during reduction, under a CO atmosphere, and created oxygen vacancies that led to a non-stoichiometric structure. The color of the WO_{3-x} powder varied after reduction at different temperatures (Figure 1B). The color changed from yellow to dark blue and to black for WO_3 , WO_{3-x} , and WC, respectively. The temperature ΔT rapidly increased for $\text{WO}_{2.72}$ /PU, $\text{WO}_{2.8}$ /PU, WO_3 /PU, and pure PU to 58.9, 41.9, 30.9, and 9.9 °C after 30 s, respectively (see Figure 1C) (Chala et al., 2017). These results suggested that the $\text{WO}_{2.72}$ /PU nanocomposites exhibit a faster photothermal conversion rate than do $\text{WO}_{2.8}$ /PU, WO_3 /PU, and pure PU. As previously discussed, $\text{WO}_{2.72}$ considerable instabilities is the result if a longer time passes in which $\text{WO}_{2.72}$ can be oxidized to WO_3 . This problem can be overcome by M_xWO_3 , as it has similar absorption properties. Chen and Chen (2013) reported the photothermal conversion property of $\text{Cs}_{0.33}\text{WO}_3$, which exhibited strong characteristic absorption in the NIR region because of free electrons or polarons. It was demonstrated that NIR absorption was considerably enhanced by reducing the particle size or by increasing the particle concentration. In addition, the study reported that it generated a photothermal conversion efficiency of approximately 73% while demonstrating excellent photothermal stability. An effective NIR absorption and photothermal conversion ability was proved, which revealed great potential for practical applications.

PREPARATION OF TUNGSTEN-OXIDE-BASED MATERIALS

In this section, we discuss various preparation methods and the pros and cons of synthesizing nanomaterials including M_xWO_3 and WO_{3-x} . For M_xWO_3 , these are summarized in Table 1. These include mechanochemical, vapor-phase synthesis, solid phase reaction, inductively coupled thermal plasma, and hydrothermal and solvothermal methods. Hydrothermal and solvothermal methods have been widely adopted because of their easy scalability.

Mechanochemical Method

Mechanochemical techniques like ball-milling or grinding are considered to be candidates for solvent-free synthesis. This method involves a chemical transformation which is induced by mechanical energies such as compression, shearing, or friction. Wang et al. (2003) prepared $\text{Na}_{0.88}\text{WO}_3$ nanocrystals by grinding the precursor Na pieces and WO_3 powders having an average grain size of 17 nm. Electrical property tests showed that $\text{Na}_{0.88}\text{WO}_3$ exhibited semiconductor characteristics that might cause lattice distortion of the material as a result of high-energy ball-milling affecting its electrical conductivity. This process has many advantages including the use of low-cost raw materials, simplicity of process, and the ability to obtain fine particles. However, the main limitation is that the chemical reaction must be controlled for air- and moisture-sensitive substances.



Chemical Vapor Transport

Based on the principles of chemical vapor transport (CVT), volatilization of a solid in the presence of a gaseous reactant (the so-called “transport agent”) deposits the solid elsewhere and usually in crystalline form Schmidt et al. (2013). Hussain et al. (1997) employed this method and prepared crystal growth of alkali metal tungsten bronzes $\text{M}_x\text{WO}_{3-x}$ ($\text{M}=\text{K}, \text{Rb}, \text{Cs}$). Several transport agents were used (HgCl_2 , HgBr_2 , Hgl_2 , Cl_2 , PtCl_2), but HgCl_2 and HgBr_2 were found to be equally efficient as transport agents for growing large crystals of tungsten bronzes. The crystals were grown to 6 mm in length for hexagonal tungsten bronzes. However, the tetragonal tungsten bronzes (M_xWO_3) were prepared at a size of 0.1 mm by using HgCl_2 and HgBr_2 , where x was 0.25. Yet, when $x \geq 0.35$, very little or no transport occurred. The transport rate and crystal size were reduced with increasing alkali metal concentration. These were prepared under isothermal conditions both with and without adding transport agents, which showed nearly identical results. However, the results showed an appreciable transport effect when used as transport agents. Note also that the use of transport agents may cause environmental damage with high-energy consumption.

Solid-Phase Reaction

A solid-phase reaction refers to a process in which a solid reaction occurs between two solids, and a solid product is formed without chemical equilibrium. This technique is simple and requires

low-cost equipment. However, it has a slow reaction rate at a high temperature. Preparation of tungsten bronze Cs, Rb, Na, and K have been reported when using the solid-phase reaction method (Lee et al., 2014b). Takeda and Adachi (2007) synthesized hexagonal tungsten bronze (HTB) $\text{Cs}_{0.33}\text{WO}_3$, $\text{Rb}_{0.33}\text{WO}_3$ powder and cubic tungsten bronze (CTB) $\text{Na}_{0.75}\text{WO}_3$ powder using metal salts mixed with $\text{WO}_3 \cdot \text{NH}_3$ as a precursor that reacted at 550°C for 1 h with H_2/N_2 or H_2/Ar . It was then annealed at 800°C in an N_2 atmosphere for 1 h. $\text{Cs}_{0.33}\text{WO}_3$, $\text{Rb}_{0.33}\text{WO}_3$ resulted in strong and broad NIR absorption peaking at approximately 1,500 nm. It was revealed that the HTB phase $\text{M}_{0.33}\text{WO}_3$ was quite suitable for solar filter applications because of its strong absorption in the NIR range. Moon et al. (2013) demonstrated that quaternary tungsten bronze has better NIR absorption properties in the range of 780 to 1,200 than does tungsten bronze because of the modulated optical response by the quaternary element of sodium.

Inductively Coupled Thermal Plasma Method

Thermal plasma is mainly used as a heat source for the evaporation of solid precursors or decomposition of gaseous precursors. Reactive gases are used as main constituents to form a plasma flame for synthesis of nano-sized materials. Thermal plasma synthesis of M_xWO_3 was reported by Mamak et al. (2010) in which a powder mixture containing a precursor of $(\text{NH}_4)_{10}(\text{H}_2\text{W}_{12}\text{O}_{42}) \cdot 4\text{H}_2\text{O}$ and salt of HCOOCs , Na_2CO_3 ,

TABLE 1 | List of the preparation methods for tungsten bronze (M_xWO_3).

Preparation method	Product	Precursor	Process	References
Mechanochemical method	$Na_{0.88}WO_3$ powder	Na pieces, WO_3 powders	At 200 rpm with Ar for 44 h	Wang et al., 2003
Chemical vapor transport	M_xWO_3 crystal (M = Cs, Rb, K)	K_2WO_4 , KI, Rb_2WO_4 , Cs_2WO_4 ,	Transport agent: $HgCl_2$, $HgBr_2$, Cl_2	Hussain et al., 1997
Solid phase reaction	M_xWO_3 powder (M = Cs, Rb, Na, K)	$((NH_4)_{10}H_2(W_2O_7)_6$, Cs, Rb, Na, K-salts	Heated at 550°C with H_2/N_2 or H_2/Ar for 1 h Annealing at 800°C with N_2 or Ar for 1 h	Takeda and Adachi, 2007 Lee et al., 2014b Guo et al., 2011a
Inductively coupled thermal plasma method	$Cs_{0.33}WO_3$ powder	$(NH_4)_6W_{12}O_{39} \cdot xH_2O$ Cs_2CO_3 ,	Heated at 550°C with H_2/Ar for 1 h	Moon et al., 2013
	$Na_{0.11}Cs_{0.22}WO_3$ powder	Na_2CO_3	Annealed at 800°C with Ar for 1 h	
Hydrothermal method	M_xWO_3 powder M = Cs, Na, K	$(NH_4)_{10}(H_2W_{12}O_{42}) \cdot 4H_2O$, HCOOCs, Na_2CO_3 , K3C6H5O7	Central gas: Ar Sheath gas: H_2	Mamak et al., 2010
	$Cs_{0.33}WO_3$	Cs_2WO_4 , WO_2 , WO_3 , H_2O	Heated at 800 °C for 24 h	Okusako et al., 2012
	$K_{0.26}WO_3$ nanorod	K_2WO_4 , K_2SO_4 , H_2O	Heated at 200°C for 24 h were post-calcine	Wu et al., 2017b
Solvothermal method	$(NH_4)_{0.33}WO_3$ nanorod	$(NH_4)_{10} \cdot 4H_2O$, Ethylene glycol, CH_3COOH	Heated at 200°C for 72 h	Guo et al., 2012a Wu et al., 2017b
	$K_{0.26}WO_3$ nanowire	K_2WO_4 , EDA, H_2O	Heated at 250°C for 48 h (Electrostatic-induced)	Liu et al., 2013a
	$Cs_{0.3}WO_3$ powder	WCl_6 , CsOH, Ethanol	Heated at 200°C for 12 h	Liu et al., 2010
	$Cs_{0.32}WO_3$ powder	H_2WO_4 , H_2O_2 , CsCl, Oleic acid	Heated at 220–280 °C for 4 h	Yao et al., 2018
	$M_{0.33}WO_3$ nanorod (M = Rb, Cs)	WCl_6 , RbOH, CsOH Ethanol, CH_3COOH	Heated at 200–240°C for 20 h (Water controlled-release)	Wu et al., 2017b Guo et al., 2010

and K3C6H5O7 in a varied ratio of W and M were used. However, Ar was used as the central gas along with a small amount of H_2 to provide the reducing environment required for the synthesis of M_xWO_3 . A mixture of tungsten and alkali salts with low decomposition temperature was used as the precursor. Thermal plasma synthesis has advantages in terms of material handling, raw material cost, and processing throughput. Inductively coupled thermal plasma (ICTP) synthesis has proven to be a unique method for the high throughput production of M_xWO_3 , where M = Na, K, and Cs tungsten bronze nanopowders were synthesized at a high purity, using low-cost precursor materials. In general, materials produced by thermal plasma have a favorable optical absorption, high purity, and a tunable composition when using low-cost precursor materials. Major applications include coatings and heat shielding filters, as they exhibit a high extinction coefficient in the NIR region with little effect on transparency or visible color. ICTP is a fast reaction method for high production at low temperatures. It has high potential and can be used extensively in future research.

Hydrothermal Method

The hydrothermal method is simple and versatile for use in the synthesis of inorganic nanomaterials from aqueous solutions under high-temperature and high-pressure conditions. Temperature, pressure, and precursor concentration are the parameters that must be adjusted to the characteristics of nanomaterials. Water is the most commonly used solvent in the hydrothermal process. The water density and the dielectric

constant are highly dependent on the temperature and pressure. A drop in the dielectric water constant is closely linked to an increase in temperature and a decrease in pressure. As the dielectric constant of water decreases, the reaction rate is enhanced considerably and thus the nucleation growth of crystals is facilitated. It offers many advantages such as a one-step synthetic procedure, environmental friendliness, production feasibility, good dispersion in solutions, and inexpensive instrumentation. Moreover, this method avoids the use of H_2 and considerably improves safety. However, it induces high-temperature energy consumption. Tungsten bronze such as $Cs_{0.33}WO_3$, $K_{0.26}WO_3$ nanorods and $(NH_4)_{0.33}WO_3$ nanorods have been reported by hydrothermal method. For the preparation of $Cs_{0.33}WO_3$, the precursor Cs_2WO_4 , WO_2 , WO_3 , and distilled water were mixed and heated at 800°C for 24 h (Okusako et al., 2012). $K_{0.26}WO_3$ nanorods were synthesized with K_2WO_4 , K_2SO_4 , and distilled water at 200°C for 24 h and further post-calcined at 600°C for 2 h under an atmosphere of H_2 (5 vol%)/ N_2 (Wu et al., 2017b). For the synthesis of $(NH_4)_{0.33}WO_3$ nanorods, ammonium paratungstate, ethylene glycol, and acetic acid were mixed and heated at 200°C for 72 h (Guo et al., 2012a). Liu et al. (2013a) reported the synthesis of $K_{0.26}WO_3$ nanowires by an electrostatic-induced process using K_2WO_4 as a precursor along with ethylenediamine (EDA) and water. It was heated further in an electric oven at 250°C for 48 h. EDA served as a reducing agent, which is much milder compared to other reducing agents such as $NaBH_4$ (Zhu and Manthiram, 1994) or N_2H_4 (Yang et al., 2003) used in the preparation of

tungsten bronzes. In fact, it is important to note from these preparations that different nanoparticles have different reaction schemes and processing conditions. Therefore, determining the proper chemical reactions with suitable conditions for different nanoparticles is desirable.

Solvothermal Method

The solvothermal method uses ethanol and ethylene glycol instead of water as a solvent to achieve the dual role of solvent and reducing agent. The control variables can be varied by adjusting the solvent type, changing the reaction atmosphere, and using different surfactants, pH, reactant concentration, and filled volume of autoclave. The $\text{Cs}_{0.3}\text{WO}_3$ powder was synthesized by a normal solvothermal reaction with the precursor of WCl_6 , where their metal hydroxides (CsOH) were mixed with ethanol and heated at 200°C for 12 h and further annealed in the NH_3 atmosphere at 500°C for 1 h (Liu et al., 2010). $\text{Cs}_{0.32}\text{WO}_3$ powder was also synthesized by a H_2WO_4 precursor heated at 220°C for 4 h (Yao et al., 2018). To control the water releasing process, which is based on an esterification reaction between ethanol and acetate acid, monodispersed nanorods of M_xWO_3 ($\text{M} = \text{Cs}$ and Rb) were produced (Guo et al., 2010; Wu et al., 2017b). An ethanol solution of WCl_6 and CsOH was mixed with CH_3COOH and heated at 200°C for 20 h. In this method, the heat treatment temperature is reduced by replacing it with ethanol as compared to the hydrothermal method. Moreover, the ethanol solvent serves a multifunctional property to control the morphology and to decrease the heat treatment temperature. Thus, it overcomes the high temperature energy consumption using a low temperature. However, comparatively, the hydrothermal method has a reduced environmental impact.

Figure 2 demonstrates different morphologies of $\text{WO}_{2.72}$ with the function of reaction time. This shows a morphological evolution from nanoparticles to urchin nanostructures (Su and Lin, 2009; Guo et al., 2012c; Moshofsky and Mokari, 2012). **Table 2** presents a brief summary of the nanostructured $\text{WO}_{2.72}$ types that were prepared by CVT and solid-phase reaction. $\text{W}/\text{WO}_{2.72}$ heterostructures (Liu et al., 2013b) ($\text{WO}_{2.72}$ nanowires grown on the side surface of the W whiskers along the radial direction), $\text{WO}_{2.72}$ nanoneedles (Jin et al., 2004), $\text{WO}_{2.72}$ sub-micro fibers (Liu et al., 2012), and $\text{WO}_{2.72}$ tapered needles (Wang et al., 2007) were synthesized using WO_3 as a precursor by a two-step CVT method. In general, the temperature of the furnace was increased from the room temperature to $800\text{--}1000^\circ\text{C}$. $\text{WO}_{2.72}$ nanoparticles were reported by the solid-phase reaction method using WCl_6 as a raw material with ethanol (Venables and Brown, 1996; Takeda and Adachi, 2007). Ma et al. (2017) prepared $\text{WO}_{2.72}$ nanoparticles using WCl_6 and ethanol with NH_3 solution as a solvent, which was pyrolyzed under air atmosphere. Because ammonia molecules tend to chelate strongly with tungsten ions, they could work as capping agents to hinder particle growth.

A brief summary of the preparation of $\text{WO}_{2.72}$ nanostructures by hydrothermal and solvothermal methods are listed in **Table 3**. $\text{WO}_{2.72}$ nanorods have been reported by the hydrothermal method using H_2WO_4 and Na_2SO_4 at 160°C for 24 h (Lou and Zeng, 2003). Guo et al. (2011b) reported $\text{WO}_{2.72}$ nanorods

synthesized hydrothermally by reducing the as-obtained $(\text{NH}_4)_x\text{WO}_{3+x/2}$ and using sulfate as a capping agent in an atmosphere of H_2 (5 vol%)/ N_2 at 500°C for 1 h. The solvothermal method was extensively studied for $\text{WO}_{2.72}$ for different nanostructures. $\text{WO}_{2.72}$ nanowires were synthesized by a simple solvothermal method using WCl_6 and ethanol solution under 180°C for 10–24 h (Qin et al., 2011b; Xi et al., 2012; Guo et al., 2016). Cetyltrimethylammonium bromide has also been used as a growth-directing agent to fabricate $\text{WO}_{2.72}$ nanowires (Li et al., 2016a). Huang et al. (2014a) synthesized $\text{WO}_{2.72}$ nanowires by using $\text{WCl}_6/\text{NaNO}_3$ through NO_3^- -mediated assembly. With an increase in the NO_3^- concentration, the uniformity of the $\text{WO}_{2.72}$ alignments was enhanced, clearly demonstrating the process of NO_3^- -mediated orientation. Li et al. (2016b) fabricated $\text{WO}_{2.72}$ nanofibers by using WCl_6 with oleic acid and 2.5 mL tri-*n*-octylamine under 350°C for 1 h. $\text{WO}_{2.72}$ nanowire bundles were synthesized with WCl_6 and propanol solvent at 200°C for 9 h, and the product was annealed in air at $250\text{--}450^\circ\text{C}$ for 2 h (Qin et al., 2011b). A different morphology was reported when varying the annealing temperature from 250 to 550°C . It was found that nanowires remain unchanged by the annealing treatment at 250 and 350°C . However, annealing at 450 and 550°C induced WO_3 nanobelt-like structures. The fabrication of mesoporous 1D- $\text{WO}_{2.72}$ nanobelts was conducted using a solvothermal method mixed with WO_3 , polyvinyl pyrrolidone, and EDA at 180°C for 12 h, calcined at Ar/H_2 atmosphere at 580°C for 3 h (Sun et al., 2016). 3D $\text{WO}_{2.72}$ networks were obtained by solvothermally treating WCl_6 in ethanol at 160°C (Bai et al., 2013). The results showed that high precursor concentration contributed to the formation of $\text{WO}_{2.72}$ networks. However, when the concentration was further increased, plate-like $\text{WO}_{2.72}$ was found at a lower concentration. Sea-urchin-like structures composed of radial nanowires were obtained. $\text{WO}_{2.72}$ nanocrystals were synthesized by treating the precursor of WCl_6 and ethanol under 200°C for 24 h (Guo et al., 2012c). The effect of the tungsten precursor on the morphology was investigated in this case. Similar experiments were conducted using mixtures of WCl_6 and tungsten (VI) ethoxide ($\text{W}(\text{EtO})_6$) with varied molar ratios, $\text{WO}_{2.72}$ nanorods were obtained with sizes ranging from 300 to 600 nm when mixtures of 5 mM $\text{W}(\text{EtO})_6$ and 10 mM WCl_6 were used as the tungsten source. However, when equimolar mixtures of $\text{W}(\text{EtO})_6$ and WCl_6 (7.5 mM) were used, plate-like particles with sizes of 300–500 nm were obtained. As the concentration of $\text{W}(\text{EtO})_6$ was increased to 50 mM, well-defined monodispersed microspheres of 0.5–2 μm diameter were formed. It was suggested this might be because of the rate of water generation from different tungsten sources, and the difference in the hydrolysis behavior between $\text{W}(\text{EtO})_6$ and WCl_6 resulted in different morphologies of WO_{3-x} . Mesoporous sphere 3D $\text{WO}_{2.72}$ was formed by using WCl_6 as a precursor mixed with solvent ethanol and CH_3COOH at 180°C for 16 h (Huang et al., 2014b; Zhao et al., 2017). At low precursor concentrations, only semi-closed spheres and disordered nanoparticles were formed. At higher concentration, hollow spheres were formed very easily that were bigger and had thicker shells. Only disordered nanoparticles were formed at a low

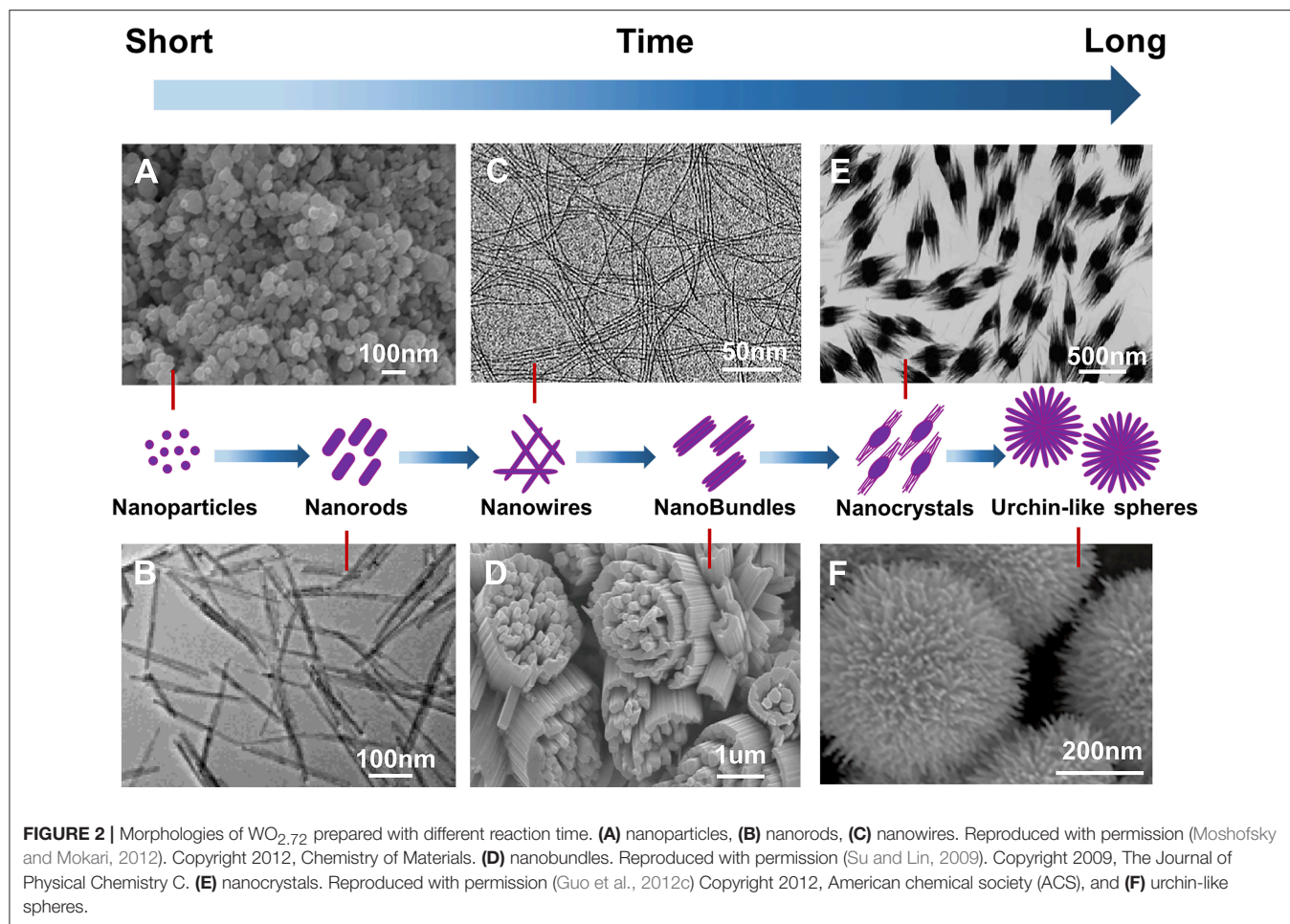


TABLE 2 | Preparations of non-stoichiometric tungsten-oxide ($WO_{2.72}$) by chemical vapor transport and solid phase reaction.

Preparation method	Products	Precursor	Process	References
Chemical vapor transport	$W/WO_{2.72}$ heterostructure	WO_3	Quartz tube:Ar Furnace tube: H_2 Heated at $950^\circ C$ for 4 h	Liu et al., 2013b
	$WO_{2.72}$ crystal	W	Quartz tube: Ar Furnace tube: N_2	Jin et al., 2004
	$WO_{2.72}$ sub-micro fiber	WO_3	Quartz tube:Ar Heated at $900^\circ C$ for 4 h	Liu et al., 2012
	$WO_{2.72}$ tapered needle	W powders, $(NO_3)_2 \cdot 6H_2O$	Quartz tube:argon Heated at $800^\circ C$ for 40 min	Wang et al., 2007
Solid phase reaction	$WO_{2.72}$ nanoparticle	WCl_6 , Ethanol	Reduction $550^\circ C$ with H_2/N_2 for 1 h Heated at $800^\circ C$ with N_2 or Ar for 1 h Heated at $650\text{--}700^\circ C$ with H_2 or CO	Takeda and Adachi, 2007
		WCl_6 , Ethanol, Ammonia solution	Heated at $100^\circ C$ for 3.5 h WO_3 powders were pyrolyzed under air atmosphere	Venables and Brown, 1996 Chala et al., 2017 Ma et al., 2017

temperature ($120^\circ C$) even when sufficient WCl_6 was provided. This demonstrated that the morphology can be fine-tuned by controlling variables such as time, precursor concentration, and temperature (Guo et al., 2016). synthesized $WO_{2.72}$ urchin-like nanostructures and nanowires by treating WCl_6 with ethanol

under $180^\circ C$ for 10 h. $WO_{2.72}$ nanowires were obtained when the precursor concentration was 0.5 g L^{-1} and the reaction time was 10 h. Control of different morphologies by adjusting the concentration of precursor was discussed in this study. When the precursor concentration increased to 1 g L^{-1} , the

TABLE 3 | Preparations of non-stoichiometric tungsten-oxide ($\text{WO}_{2.72}$) by hydrothermal and solvothermal methods.

Preparation method	Products	Precursor	Process	References
Hydrothermal	$\text{WO}_{2.72}$ nanorod	$\text{H}_2\text{WO}_4 \cdot x\text{H}_2\text{O}$, Na_2SO_4	Heated at 160–200°C for 24 h	Lou and Zeng, 2003
		Na_2WO_4 , $(\text{NH}_4)_2\text{SO}_4$	Heated at 200°C for 24 h Heated at 500°C with H_2/N_2 for 1 h	Guo et al., 2011b
Solvothermal process	$\text{WO}_{2.72}$ nanowire	WCl_6 , Ethanol	Heated at 180°C for 10–24 h	Guo et al., 2016 Xi et al., 2012 Late et al., 2010
		WCl_6 , Ethanol, CTAB	Heated at 180°C for 18 h	Li et al., 2016a
		WCl_6 , n-propanol, NaNO_3	Heated at 200°C for 24 h	Huang et al., 2014a
	$\text{WO}_{2.72}$ nanofiber	WCl_6 , Oleic acid, Tri-n-octylamine.	Heated at 350°C for 1 h	Li et al., 2016b
	$\text{WO}_{2.72}$ nanowire bundle	WCl_6 , Propanol	Heated at 200°C for 9 h Annealed at 450°C with air for 2 h	Qin et al., 2011b
	Mesoporous $\text{WO}_{2.72}$ nanobelt	WO_3 , Polyvinyl pyrrolidone, EDA	Heated at 180°C for 12 h Annealed at 580°C with Ar/H_2 for 3 h	Sun et al., 2016
	$\text{WO}_{2.72}$ nanowire network	WCl_6 , Ethanol	Heated at 160°C	Bai et al., 2013
	$\text{WO}_{2.72}$ nanocrystal	WCl_6 , Ethanol	Heated at 200°C for 24 h	Guo et al., 2012c
	Mesoporous $\text{WO}_{2.72}$ nanosphere	WCl_6 , Ethanol, CH_3COOH	Heated at 180°C for 16 h	Huang et al., 2014b Zhao et al., 2017
	urchin-like $\text{WO}_{2.72}$	WCl_6 , Ethanol	Heated at 180°C for 10 h	Guo et al., 2016

$\text{WO}_{2.72}$ nanowires changed to bundle-like $\text{WO}_{2.72}$. When the concentration was further increased to 3 g L^{-1} , a mixture of urchin-like nanostructures and nanowires was obtained. Once the concentration reached 5 g L^{-1} , nanospheres were obtained. The results showed that urchin-like $\text{WO}_{2.72}$ nanostructures have a better light harvesting capacity in the IR region than nanowires. The mechanism of different nanostructures proposed as $\text{WO}_{2.72}$ nanocrystals would preferably grow in the [010] direction as nanowires. Because the diameter of the nanowires was very small (with a large surface energy), the nanowires became bundle-like $\text{WO}_{2.72}$ (thus reducing the surface energy). As a result, bundle-like $\text{WO}_{2.72}$ nanostructures continued to be packaged and developed into urchin-like $\text{WO}_{2.72}$ nanostructures. Urchins were thus formed and further developed into nanospheres. Zhao et al. reported that $\text{WO}_{2.72}$ architectures including nanofibers, nanofiber bundles, and sea urchin-like microspheres were prepared by a template-free solvothermal method that tuned the WCl_6 concentrations (Zhao et al., 2017). In fact, it is important to note from these reports that different nanoparticles have different reaction schemes and processing conditions. Therefore, the proper chemical reactions with suitable conditions for different nanoparticles must be determined. Compared with the methods previously mentioned, solvothermal treatment is a facile, cost-effective, and well-studied liquid-phase technique, which has the capability of producing WO_x with different nanomorphologies.

APPLICATIONS OF TUNGSTEN-OXIDE-BASED MATERIALS

Tungsten-oxide-based materials $\text{WO}_{2.72}$, M_xWO_3 , and their hybrids have attracted considerable attention in various fields

such as heat generation, photocatalysis, and energy-related and gas-sensor applications. These applications are both important and interesting. They are discussed in more detail as follows.

Heat Generation

Heat generation is emerging as a promising technology and one of its important practical applications is in manufacturing polyethylene terephthalate (PET) bottles. An extruder PET preform is heated above its glass transition (T_g) point by IR irradiation so that it can be blown into the required shape. A small amount of WO_3 is incorporated into the PET to reduce the IR irradiation time and thus speed up productivity. The photothermal conversion properties of $\text{WO}_{2.7}$ show much greater potential in heat generation. A rise in temperature in a short span of time further reduces the IR irradiation time with $\text{WO}_{2.72}$. This could considerably improve the productivity of PET bottles. Considering their potential in harvesting solar energy and in heat conversion, various applications such as thermo/pyroelectricity, water evaporation, and NIR shielding are discussed.

Thermo/Pyroelectricity

Thermoelectric technology has been widely used as a means to convert heat into electrical energy through the Seebeck effect. Pyroelectricity is one of the least-known properties of certain solids and condensed materials. This property pertains to temperature-dependent spontaneous polarization in certain anisotropic solids and refers to the ability of a certain class of materials to generate an electric charge when heated and cooled consecutively. The temperature variations slightly modify the position of atoms within the crystal structure causing effects such as polarization change. The change in polarization creates a voltage across the material. Thus, it can be used

as a thermal-electric converter. However, achieving a high temperature difference in a non-conducted way is difficult. Therefore, it cannot be efficiently used to convert thermal energy into electric energy through a time-dependent temperature variation with spatial uniformity. To this end, PTM $\text{WO}_{2.72}$ incorporated within an electrospun pyroelectric polyvinylidene difluoride (PVDF) fiber membrane were prepared. Schematics of the pyroelectric measurement are shown in **Figure 3A**. Here, a higher temperature variation was obtained by irradiating NIR light in an on-off sequence on $\text{WO}_{2.72}$ /PVDF fiber membranes. This resulted in higher output voltages compared to the fiber membranes without $\text{WO}_{2.72}$ (**Figure 3B**) (Wu et al., 2017a). Steady reproducibility of temperature variation and higher output voltages are shown as well. The results demonstrate that the $\text{WO}_{2.72}$ /PVDF materials can be used for NIR sensing and solar energy harvester applications (Wu et al., 2017a). It is worth noting that hybrids of WO_3 have recently gained attention in thermo/pyroelectric studies. However, $\text{WO}_{2.72}$ and M_xWO_3 (their hybrids) are yet to be explored.

Water Evaporation

A solar-driven water evaporation process that utilizes sunlight as a renewable energy resource can be used in numerous practical applications. Such applications include freshwater production, desalination, and distillation (Hua et al., 2017; Shang et al., 2017; Awad et al., 2018; Kim et al., 2018). Solar heating designed as “air-water interface solar heating” has the ability to trap a wide solar spectrum selectively by strengthening the air-water interface (Wang et al., 2017d). However, heat transfer minimizes from interfacial to underlying bulk water. The photothermal layer that induces self-floating on the top of a water surface is deliberately designed as a heat barrier, that introduced interfacial heating in solar thermal applications (Liu et al., 2015; Lou et al., 2016). To include multifunctionality in a single-component material, multilayered materials offer researchers the opportunity to design more practical solutions, as demonstrated in our recent work. We had efficiently utilized $\text{WO}_{2.72}$ photothermal materials with polylactic acid (PLA). The photoabsorption properties of these photothermal materials made them suitable for converting light energy to thermal energy (Chala et al., 2018a). These composites were designed as fiber membranes that have a self-floating ability and act as heat barriers at air-water interfaces for light-driven water evaporation. **Figure 4A** shows a schematic of the experimental setup used for this measurement. For $\text{WO}_{2.72}$ /PLA, a rapid rise of temperature ΔT can be seen from 19.4°C to 44.7°C and then to 75.3°C for over 5 min of irradiation containing 0, 4, and 7 wt% of $\text{WO}_{2.72}$ nanoparticles, respectively, as shown in **Figure 4B**. The water evaporation efficiency of the $\text{WO}_{2.72}$ /PLA fiber membrane containing 7 wt% $\text{WO}_{2.72}$ nanoparticles reached 81.39%, which is significantly higher than pure water 39.09% (**Figure 4C**) (Chala et al., 2018a). These distinct properties of $\text{WO}_{2.72}$ make it feasible for commercial applications such as steam generation, desalination, and sterilization.

WO_x photothermal materials have been investigated by (Ming et al., 2018) for direct steam generation. In their study, under 1 sun illumination, water and WOAr_2 nanofluids reached 34.3°C and 41.0°C, respectively, after 1,800 s. The solar evaporation

efficiency of 2D defective WO_x nanofluids reached 78.6% compared to that of the water (12.22%). $\text{WO}_{2.72}$ and its hybrid recently gained interest for the study of water evaporation. It is worth noting that WO_3 and M_xWO_3 (their hybrids) are still unknown in this field. Therefore, the development of hybrids of photothermal materials in full spectrum solar light has become important in terms of energy conservation and sustainability for photothermal water evaporation, desalination, and steam generation.

NIR Shielding

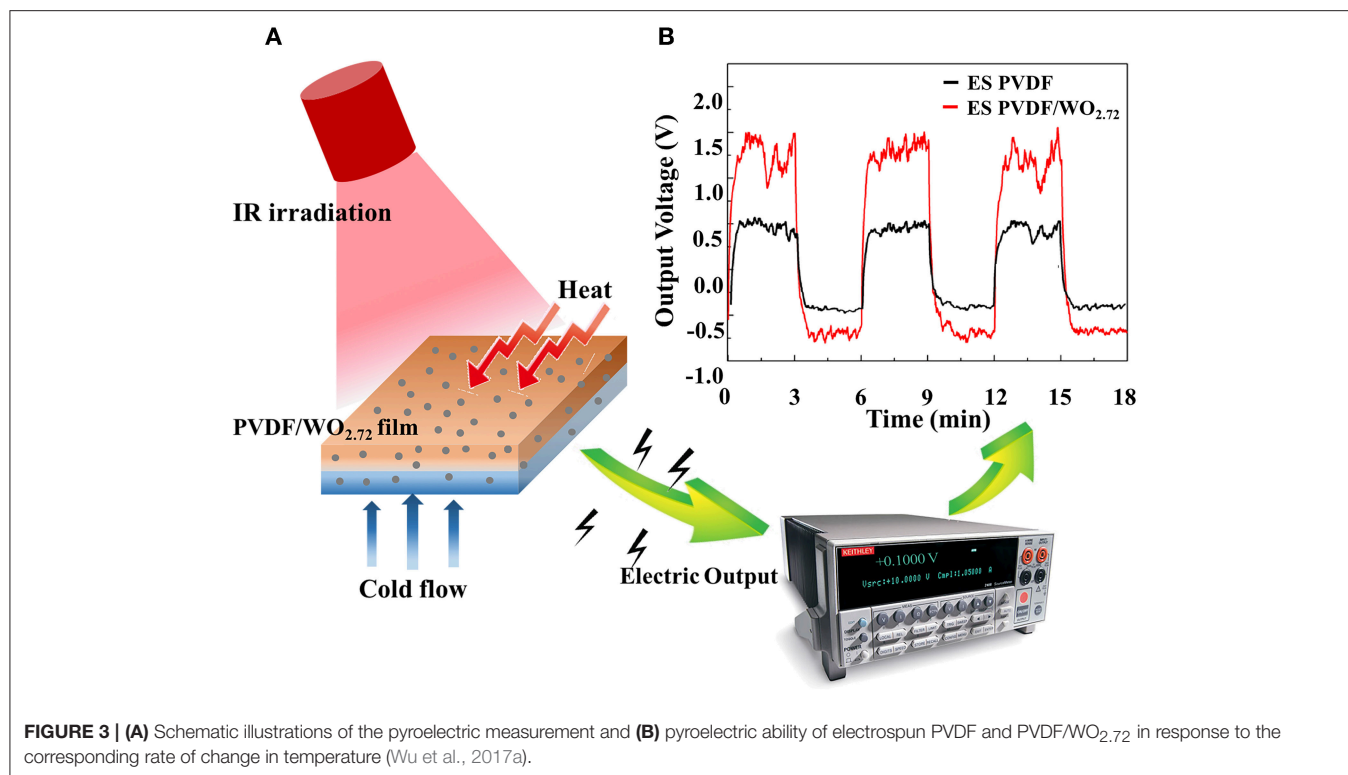
NIR-shielding materials have received considerable attention for their use in developing transparent solar heat-shielding filters, which can be used for solar control windows in automobiles and buildings. WO_{3-x} and M_xWO_3 , $M = \text{Na}^+$ (Moon et al., 2013), K^+ (Guo et al., 2011a), Rb^+ (Guo et al., 2011a), Cs^+ (Zeng et al., 2015), and NH_4^+ (Huiyuan et al., 2018) are candidates for such applications. Among the many tungsten materials with a capability of shielding NIR light through absorption mechanism, cesium tungsten oxide (particularly $\text{Cs}_{0.33}\text{WO}_3$) nanoparticles are considered highly promising materials for transparent solar filter applications. Guo et al. developed $\text{WO}_{2.72}$ nanorods coated on a quartz glass. Excellent heat-insulating performance was realized even after the $\text{WO}_{2.72}$ nanorods on a quartz glass were irradiated for 1 h, when the inner temperature was increased to only 26.2 °C, which was much lower than the temperatures reached using the quartz glass and indium-tin oxide glass (**Figure 5**) (Guo et al., 2012c). $\text{Cs}_x\text{WO}_3/\text{ZnO}$ composite films were found to be highly efficient for heat insulation because of the excellent NIR shielding properties of Cs_xWO_3 (Wu et al., 2015). These composite films also showed good capacity to block harmful UV lights. The hybrids of WO_3 and M_xWO_3 for NIR shielding applications have been widely studied. However, to the best of our knowledge, $\text{WO}_{2.72}$ and its hybrid have yet to be fully explored in this field.

Photocatalysts

Photochemical utilization of solar energy (i.e., photocatalytic degradation of organic pollutants, hydrogen production, photocatalytic reduction of CO_2 , and photocatalytic oxidation of alcohols) is being intensively studied (Wang et al., 2017c). Semiconductor materials such as for WO_{3-x} and M_xWO_3 have been widely used in many fields of photocatalysis, including air purification, wastewater treatment, anti-virus sterilization, photolysis of hydrogen and oxygen production, nitrogen oxide fixation, and remediation of crude oil spills. Five photochemical uses of solar energy for WO_x and M_xWO_3 materials are discussed as follows.

Water Oxidation

A water oxidation reaction acquires electrons from the earth's abundant water. An efficient water oxidation catalyst can provide the necessary electrons for proton reduction. However, in terms of effective utilization of solar light, the catalyst design concept requires light absorption characteristics in the visible light range. Water oxidation must meet one major thermodynamic criteria: the valence band (VB) level of a semiconductor should be more



positive than the standard redox potential of H₂O/O₂ (1.23 eV). The VB potential of WO_{3-x} is located at ca. 3.0 eV, and thus is a promising material for water oxidation application (Wang et al., 2012; Yan et al., 2015).

Reduction of CO₂

Photocatalytic reduction of CO₂ is also a catalyst that is excited in order to generate electrons and holes, which migrate to the surface of the catalyst. Molecules adsorbed on the surface of the catalyst trigger a series of chemical reactions and eventually produce various products such as CH₄, HCOOH, HCHO, and CH₃OH. However, the process of photoreduction of CO₂ is complicated. In particular, the cleavage of C-O bonds and the formation of C-H bonds are complex processes. Xi reported that WO_{2.72} may also enable efficient reduction of CO₂ to obtain CH₄ (Xi et al., 2012).

Hydrogen Production

Photocatalysts may act as reducing and oxidizing agents. They may also decompose water molecules to produce H₂ and O₂. If photocatalysts are to be used to decompose water, their energy band gap (E_g) must be greater than 1.23 eV (<1,000 nm) and less than 3.0 eV (>400 nm) to respond in the visible region (Pihosh et al., 2015). In other words, the semiconductor photocatalyst must have a relatively small band gap (1.23 eV < E_g < 3.0 eV) to absorb as much light as possible for the purpose of photogenerated electrons/holes (Zhang et al., 2018). The results of hydrogen production by photolysis showed that the hydrogen production efficiency of g-C₃N₄ improved considerably after WO_{2.72} was incorporated. The WO_{2.72} (30 wt%)/g-C₃N₄ sample

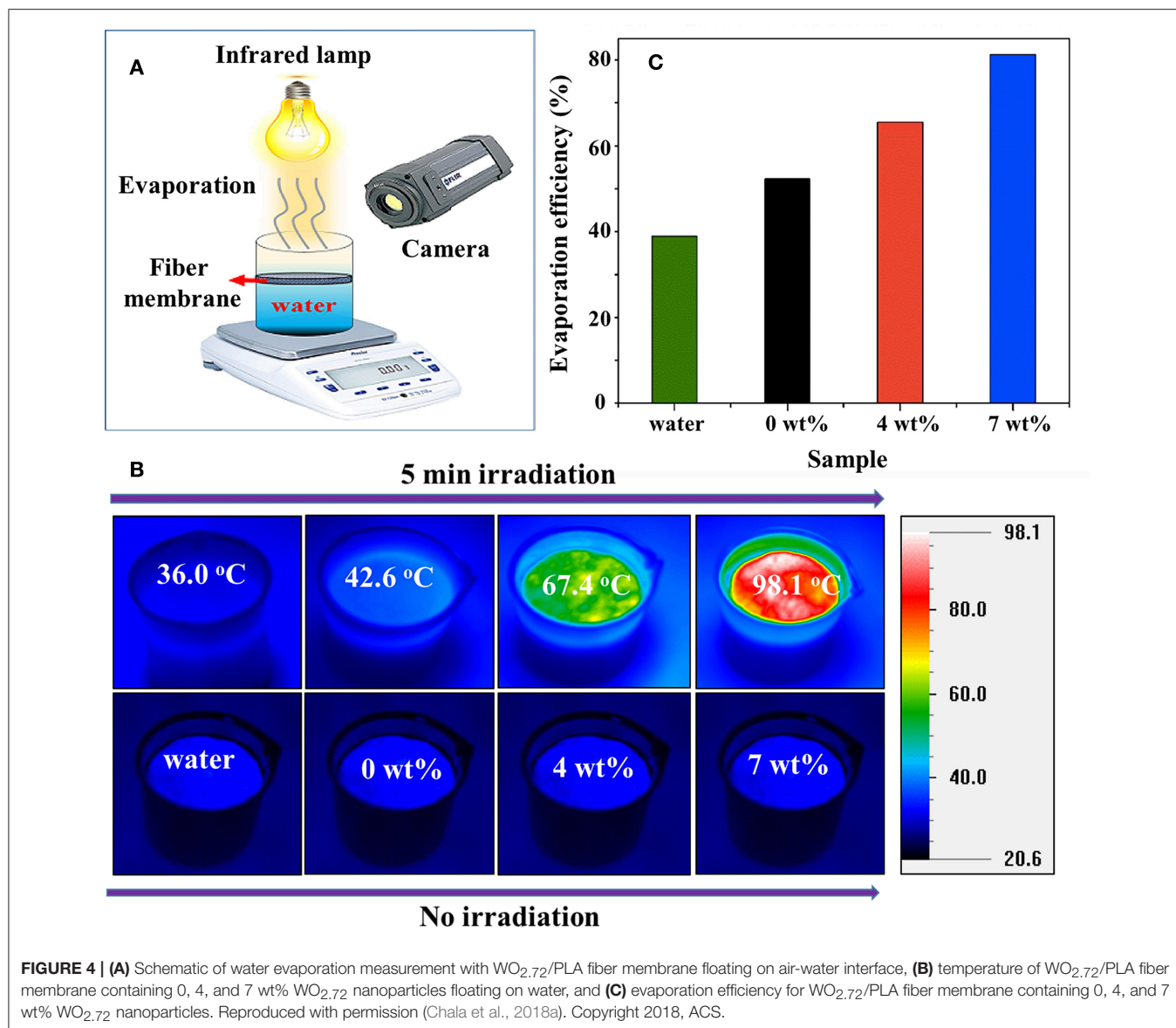
had the highest hydrogen production efficiency (3.69 μmol h⁻¹), which was approximately 4.5 times that of pure g-C₃N₄ (Song et al., 2016).

Degradation of Organic Compounds

The conduction band of WO₃ is slightly higher than the reduction potential of an H₂/H₂O reaction. In addition, its valence band is much higher than the oxidation potential of an H₂O/O₂ reaction, which enables the WO₃ photocatalytic oxidation degradation of many organic compounds such as textile dyes and bacteria contaminants. In addition, WO₃ offers strong stability in an acidic environment, making it promising for treating wastewater that contains organic acids. The oxygen vacancies in WO_{3-x} are helpful for O₂ reduction because of the electron transfer between mixed-valence states. WO_{2.72} exhibits a higher activity than WO₃ in pollutant degradation, and [•]O₂⁻ is the major active species for the mineralization of pollutants (Bhuyan et al., 2017). Our research group recently reported on the outstanding photocatalytic activity of hybrid Rb_xWO₃/Ag₃VO₄ degradation of methylene blue (MB) under a full spectrum (UV-VIS-NIR region). The photocatalytic performance was considerably enhanced because of the extended optical absorption in the entire UV-visible-NIR region, efficient separation of electron and hole pairs (e⁻/h⁺), and a synergetic effect between Rb_xWO₃ and Ag₃VO₄ (Chala et al., 2018b).

Oxidation of Alcohols

The activated species in the photocatalytic reaction react with the alcohol, and the oxygen in the alcohol allows electrons to fill the holes in the valence band and finally obtain the



corresponding aldehyde or ketone. The reaction has many advantages. For example, toxic and harmful metal salts do not need to be introduced as oxidants. In addition, it offers mild reaction conditions, minimal equipment requirements, a high conversion rate, and high selectivity. Thus, the photocatalytic oxidation of alcohols offers broad application prospects for the future. WO_{2.72} can be used for the photocatalytic dehydration of isopropanol to propylene (Bai et al., 2013). Three morphologies of WO_{2.72} including rods, urchins, and plates were studied. It was found that urchin-like products performed the best. WO₃ and its hybrid have been widely explored for photocatalysis. Currently, hybrids of WO_{2.72}- or M_xWO₃-based materials have received considerable attention for their use in developing solar absorbers capable of broadband absorption in the entire region. These materials must be further explored for photocatalysis.

Energy-Related Applications

WO₃ and WO_{3-x} have more efficient prospects for energy storage devices because of their multiple oxidation states, low price, high intrinsic density, high melting temperatures, and strong mechanical properties. These have been widely studied for supercapacitor electrodes, lithium ion batteries (LIB), and fuel cells. These are discussed in more detail as follows.

Supercapacitors

In the studies on supercapacitors, WO₃ has been shown to suffer from low electrical conductivity because of the presence of oxides (Liu et al., 2018). Partial reduction of WO_{3-x} enhanced the electrical conductivity because of multiple oxidation states (W⁺⁵ and W⁺⁶). It was found to have high capacity and faster performance than other tungsten oxides. Yoon et al. (2011b) synthesized mesoporous WO_{3-x} (m-WO_{3-x}) and

Lithium-Ion Batteries (LIB)

WO₃ has been used as an anode material because it offers a high theoretical capacity, low cost, and environmental friendliness. The only major drawback is its low electrical conductivity, although this has been improved with WO_{3-x} materials. Yoon et al. (2011a) focused on developing high performance anode mesoporous WO_{3-x} using a hard template with high electrical conductivity. The developed material exhibited a high reversible capacity (748 mAh g⁻¹) and a high volumetric capacity (1,500 mAh cm⁻³) compared to the bulk WO_{3-x}. Lee et al. (2014a) reported that flexible reduced tungsten oxide-carbon composite nanofiber (WO_x-C-NF) films used as anode materials in LIB exhibited a high reversible capacity (481 mA h g⁻¹), stable cycle, and improved rate performance compared to WO_x-C-nano and WO_x-nano electrodes. These studies proved that WO_{3-x} is one of the most promising anode materials for LIB. Recently, WO_{3-x} composites as anode materials for high performance lithium-ion batteries were reported (Zhang et al., 2015b; Yue et al., 2017; Li et al., 2019b). Liu et al. (2017) reported that flower-like WO₃/CoWO₄/Co nanostructure electrodes could deliver discharge capacities of 2,435 and 1,074 mAhg⁻¹ during the first cycle at current densities of 100 and 200 mA g⁻¹ respectively. The pristine WO₃ electrode without cobalt doping exhibited a capacity of 1,151 and 331 mAhg⁻¹ at 100 and 200 mA g⁻¹ respectively. The hybrids of WO₃ (i.e., WO₃/CoWO₄/Co composites used as anode materials) have superior cycling performance as compared to that of WO₃ particles.

Fuel Cells

H₂ fuel has been investigated extensively. Improved catalytic activity and durability are highly desirable for this technology. Here, we focus on the use of WO_{3-x}-based electrocatalysts in fuel cells. Lu et al. (2014) synthesized Pd tetrahedron-tungsten oxide nanosheet hybrids (Pd/WO_{2.72}) that enhanced electrocatalytic activity and provided durability for fuel cells. As compared to Pd nanocrystal, Pd/WO_{2.72} hybrids demonstrated not only high activity but also superior stability for the oxygen reduction reaction (ORR) in alkaline solutions. The mass activity of Pd/WO_{2.72} at 0.90 V is 0.216 A mg⁻¹, which is much higher than commercial Pt/C, Pd NPs, and Pd/C. Kang et al. (2010) prepared ordered mesoporous WO_{3-x} by using a hard template and mesostructured WO_{3-x} responsible for its high conductivity. Pt/mesoporous WO_{3-x} exhibited a considerable tolerance to cycling between 0.6 and 1.3 V_{NHE}. It could be used as an ORR catalyst support, thus offering long-term stability. In general, hybrids of WO₃ have been explored widely for energy-related devices in the past few decades. Hybrids of WO_{2.72} in energy applications have also gained attention recently, but M_xWO₃ remain unnoticed.

Gas Sensors

WO_x has oxygen defects in its crystal lattice, which cause the band to bend and enable conductivity. When the material is in contact with oxygen, oxygen absorbs electrons from the surface of the semiconductor to form negative ions, and the surface energy band is bent upward. This results in a decrease in surface electron concentration of the gas sensing material, a

decrease in electrical conductivity, and an increase in resistance of the sensor. However, if the gas sensitive material is in contact with the reducing gas, desorption occurs, the surface energy band is lowered, both the electron concentration and electrical conductivity increase, and the resistance value of the sensor decreases.

WO₃ and WO_{2.72} were reported as sensor materials to monitor flammable and toxic gases such as NH₃ (Kim et al., 2005), NO_x (Qin et al., 2011a), H₂ (Boudiba et al., 2010), H₂S (Rout et al., 2008), and SO_x (Godbole et al., 2017). WO_x can also reduce gases such as H₂, CH₄, CO_x (Stankova et al., 2005), and C₂H₅OH (Vallejos et al., 2015). Although WO_{2.72} has the largest oxygen deficiency, it has greater potential in this field (Wang et al., 2018). prepared WO₃ nanorod/sulfonated reduced graphene oxides (WO₃/S-rGO), which showed fast response recovery characteristics at all concentrations of NO₂ gas, indicating its good response and recovery properties for sensor applications. However, the gas sensor of the WO_x still has the disadvantages of poor stability, low selectivity, and a high operating temperature. Therefore, how to reduce the working temperature and improve the selectivity and sensitivity of the detection gas have become the focus of our current research. Composite and metal-hybrid doping have proven effective at improving the sensitivity of WO_x for reducing gases. WO₃ and its hybrid are widely explored for gas sensors and the properties of WO_{2.72} have recently gained attention. However, M_xWO₃ has yet to be fully studied.

CONCLUSION AND FUTURE PROSPECTS

In this study, we summarized the comprehensive progress made in the last few years in the application of tungsten-oxide-based materials. WO_{3-x}, M_xWO₃, and their hybrid materials as interesting research topics, particularly for morphology control and composite construction to enhance optical absorption, charge separation, redox capability, and electrical conductivity. The well-studied liquid-phase technique known as the solvothermal treatment is the most used method alongside the hydrothermal treatment, which is a facile and cost-effective method that can produce WO_x with different nanomorphologies. The morphology can be fine-tuned by controlling variables such as time, precursor concentration, and temperature. A critical challenge is to enhance the utilization efficiency by extending the solar spectrum response from the UV to the NIR region. To meet these requirements, hybrids of WO_{2.72} and M_xWO₃ have become important because of their strong photoabsorption ability and intervalence charge properties. A major advantage of this material is the LSPR effect, which may encourage researchers to focus not only on the interesting properties for new applications but also to investigate the many opportunities it offers to improve the efficiency of current applications.

DATA AVAILABILITY

All datasets generated for this study are included in the manuscript and/or the supplementary files.

AUTHOR CONTRIBUTIONS

C-MW performed initial literature search to identify papers, provided relevant information for the text, reviewed final manuscript, and conceptualization. SN contributed to writing the manuscript. M-HC, J-HW, and Y-QJ performed literature search and provided relevant information. All authors approved the final version to be

published and agreed to be accountable for all aspects of the work.

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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