



Hybridizing δ-Type MnO₂ With Lignin-Derived Porous Carbon as a Stable Cathode Material for Aqueous Zn–MnO₂ Batteries

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Zhou W, Wang A, Huang A, Chen M, Tian Q, Chen J and Xu X (2020) Hybridizing δ-Type MnO₂ With Lignin-Derived Porous Carbon as a Stable Cathode Material for Aqueous Zn–MnO₂ Batteries. Front. Energy Res. 8:182. doi: 10.3389/fenrg.2020.00182 With the advantages of intrinsic safety, low price, high output potential, and acceptable energy density, aqueous rechargeable Zn-MnO₂ batteries are gradually emerging as promising energy storage devices in recent years. Unfortunately, the structural instability and poor electrical conductivity of manganese dioxides still hinder their further applications. To tackle these issues, we demonstrate a high-performance cathode material for Zn-MnO₂ batteries by hybridizing lignin-derived porous carbon with δ -MnO₂ (denoted as LPC/ δ -MnO₂). Benefiting from the high electrical conductivity of porous carbon, the LPC/8-MnO₂ cathode material can offer high discharge capacity of 332.3 mAh g^{-1} at 0.2 A g^{-1} and excellent high-rate capability (196.1 mAh g^{-1} at 5 A g⁻¹). Meanwhile, the assembled Zn-MnO₂ battery displays good long-term cycling stability (82% capacity retention after 1000 cycles). Such superior performances are attributed to the synergetic effect of nanostructured 8-MnO2 and porous carbon scaffold, which is in favor of rapid Zn²⁺ ion diffusion and large contribution ratio of pseudocapacitive Zn²⁺ ion intercalation. The results of this study show great prospects of hybridizing biomass-derived carbon framework with electrochemically active materials toward advanced energy storage materials.

Keywords: manganese dioxides, biomass-derived carbon, zinc-ion batteries, high-rate performances, aqueous energy storage

INTRODUCTION

Considering the growing demands for efficient and reliable energy storage devices in modern society, low-cost, good-safety, and long-lifespan rechargeable batteries are urgently needed. Despite the wide-range applications of lithium ion batteries (LIBs), LIBs still suffer from a series of problems because of the often-used organic electrolytes (Randau et al., 2020). Thus, it is extremely important

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to develop alternative energy storage devices. Recently, aqueous zinc-ion batteries (AZIBs) have attracted significant attention, mainly attributed to the advantages of aqueous electrolytes and zinc metal anodes (Tang et al., 2019; Li et al., 2020). In particular, the zinc metal shows high theoretical capacity, adequate redox potential for aqueous energy storage, and high abundance with low cost (Wan et al., 2018; Wang et al., 2018). Moreover, the ionic radius of Zn^{2+} (0.74 Å) is smaller than that of Na⁺ (1.02 Å) and close to that of Li⁺ (0.69 Å) (Kundu et al., 2016; Zhang et al., 2017), making AZIBs a promising candidate for future energy storage devices. Actually, various suitable and advanced cathode materials such as MnO₂ polymorphs [e.g., α- (Gao X. et al., 2020), β- (Liu et al., 2019), γ- (Wang et al., 2020), and δ-(Nam et al., 2019)], vanadium-based oxides (Kundu et al., 2016; Soundharrajan et al., 2018), Prussian blue analogs (Zhang et al., 2015; Yang et al., 2019), and organic compounds (Guo et al., 2018; Tie et al., 2020) have been extensively explored.

As one of the most promising cathode materials, MnO₂ possesses the merits of low cost, high theoretical capacity (308 mAh g^{-1} , based on one electron reaction), high output voltage (\sim 1.4 V), and environmental friendliness (Jin et al., 2019; Zhang et al., 2019; Chen et al., 2020). Ever since Yamamoto et al. developed Zn//ZnSO₄//MnO₂ cell chemistry in 1986 for the first time, lots of impressive works have been dedicated to this field (Yamamoto and Shoji, 1986; Guo et al., 2020; Xie et al., 2020). For instance, Pan et al. (2016) studied the electrochemical performances of aqueous Zn//a-MnO2 battery in a ZnSO₄ aqueous electrolyte with MnSO₄ additive and realized excellent rate capability and great cyclability (92% capacity retention after 5000 cycles. Zhong et al. (2020) recently proposed an electrolyte-decoupling strategy to widen the working potential of Zn-MnO₂ battery and achieved a large open-circuit voltage of 2.83 V as well as good cyclability. Among various crystallographic polymorphs of MnO₂, layered δ -type MnO₂ exhibits a relatively large interlayer spacing (about 0.7 nm in the (0 0 1) plane), enabling this type of material to be suitable for facile and reversible (de-)intercalation of Zn^{2+} ions (Wang et al., 2019a). However, as a semiconductor, MnO₂ has intrinsically poor conductivity (around 10^{-5} to 10^{-6} S cm⁻¹) that is not favorable for high-rate applications (Dong, 2019). To further optimize the electrical conductivity of MnO2, various strategies have been developed, mostly through introducing conductive additives [such as graphene (Wu et al., 2018), carbon nanotubes (Zhang et al., 2019), and conductive polymers (Huang et al., 2018)]. For instance, Wu et al. (2018) proposed a graphene-coated α -MnO₂ as the cathode material for AZIBs. The graphene coating can not only reduce the dissolution of the MnO2 during cycling, but also provide high connectivity for rapid ions/electrons transfer (Wu et al., 2018). However, it remains a great challenge to improve the electrical conductivity and stability of MnO2 through a facile and cost-effective method.

Meaningfully, Lignin, as the second most abundant natural polymer, has been successfully demonstrated to be a viable precursor or feedstock for the energy storage devices, such as Li-ion batteries (Cao et al., 2019; Chinomso et al., 2019), Na-ion batteries (Lin et al., 2020), and supercapacitors (Wang et al., 2019d; Yu et al., 2019). Endowed with abundant aromatic polymer with a carbon content of about 60 wt.%, lignin is suitable for preparing porous carbon framework (Yu et al., 2019; Lin et al., 2020). Nevertheless, to the best of our knowledge, there have been no reports on lignin-derived carbon for AZIB storage systems (Yuan et al., 2019). Hence, it is highly meaningful to construct an integrated lignin-derived porous carbon (LPC) and MnO2 nanocomposite with good electrical conductivity, superior structural stability, and satisfying electrochemical performances. In this work, we use a one-step hydrothermal method to combine δ -MnO₂ with LPC scaffold. The prepared LPC/8-MnO₂ nanocomposite can provide considerably improved electrochemical performances compared to that of neat δ -MnO₂ sample. Impressively, the LPC/ δ -MnO₂ cathode material shows a large reversible capacity of 332.3 mAh g^{-1} at 0.2 A g^{-1} , excellent rate capability of 196.1 mAh g^{-1} at a large current density of 5 A g^{-1} , and good cycling stability of 82% capacity retention over 1000 cycles, much better than that of δ -MnO₂ counterpart. Also, the pseudocapacitive Zn^{2+} ion intercalation occupies a large proportion of the total capacity of LPC/8-MnO₂, e.g., 72.8% at 2.0 mV s⁻¹. Such great performances of LPC/ δ -MnO₂ nanocomposite can be explained by the following reasons. Firstly, δ-MnO₂ active material with relatively large interlayer spacing (\sim 0.7 nm) can provide a fast Zn²⁺ transfer channel during charge/discharge processes. Secondly, the porous carbon skeleton ensures fast transmission of electrons, which improves the whole electrical conductivity. Thirdly, the porous carbon scaffold can help accommodate the volume change caused by the electrochemical redox reactions of MnO2.

EXPERIMENT

Preparation of Neat δ-MnO₂

In a typical synthesis, 100 mL of 0.1 M $MnSO_4$ ·H₂O aqueous solution was dropwise added into 100 mL of 0.1 M K₂S₂O₈ aqueous solution under stirring. After that, the mixed solution was stirred for 2 h. Next, 60 mL of 1.2 M NaOH aqueous solution was added slowly into the above-mentioned solution with stirring for another 1 h, followed by aging for 2 h in the air. The obtained precipitate was washed with de-ionized (DI) water and absolute ethanol for 6 times, and subsequently freeze-dried to obtain δ -MnO₂.

Preparation of Lignin-Derived Porous Carbon and LPC/δ-MnO₂ Nanocomposite

Lignin (de-alkaline) was purchased from Aladdin Chemicals, Shanghai, China. The LPC was prepared by ball milling and subsequent calcination process. In specific, 0.5 g lignin and 0.5 g K_2CO_3 (as the activating agent) were added with 3.0 g zirconia grinding balls into a zirconia grinding bowl. The mixture was then milled for six cycles (30-min run and 5-min rest, forward and reverse running) for a total effective ball grinding time of 180 minutes. The mixed powder was then carbonized at 800°C for 2 h under Ar atmosphere. Then, 2 M HCl aqueous solution and sufficient DI water were used to wash the obtained black powder thoroughly. After drying, the LPC was obtained. For the synthesis of LPC/ δ -MnO₂, 120.0 mg LPC and 252.9 mg KMnO₄ were added into 60 mL DI water. After that, the hydrothermal treatment was carried out at 140°C for 8 h. After being washed with DI water and ethanol and dried at 80°C for 12 h, the final product (LPC/ δ -MnO₂) was obtained. For comparison, neat δ -MnO₂ without LPC was also prepared.

Characterization and Electrochemical Measurements

The morphology, structure, and chemical composition of samples were analyzed by field emission scanning electron microscope (FE-SEM, JEOL JSM-7600F), transmission electron microscope (TEM, JEOL JEM-2100F), powder X-ray diffractometer (XRD, Rigaku Ultima IV) with Cu Ka radiation source ($\lambda = 1.5406$ Å), X-ray photoelectron spectrometer (XPS, Kratos AXIS UltraDLD), elemental analyzer (Elementar Vario EL Cube), and N₂ adsorption/desorption analyzer (Quantachrome Autosorb-iQ2-MP). For the preparation of cathodes, 70% LPC/8-MnO2, 20% carbon black, and 10% polyvinylidene fluoride dispersed in N-methylpyrrolidone were coated onto Ti foils and then dried at 80°C for at least 6 h in an oven. After being pressed at 10 MPa, the Ti foils were sliced into rounds with 12 mm in diameter, serving as working electrodes. The mass loading of LPC/ δ -MnO₂ is controlled at ~1.25 mg cm⁻². The electrochemical performances of LPC/8-MnO2 were evaluated with CR2016-type coin cells, which were assembled using Zn foil as the counter/reference electrode, Whatman filter paper (GF/A) as the separator, and 2 M ZnSO₄/0.2 M MnSO₄ aqueous

solution as the electrolyte. The Galvanostatic charge/discharge (GCD) measurements were performed on a LAND CT2001A instrument. Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) measurements were carried out on a Bio-Logic VSP-300 electrochemical workstation.

RESULTS

The crystal structures of LPC, δ -MnO₂, and LPC/ δ -MnO₂ were characterized by XRD measurements, and the results are shown in Figure 1A. The XRD pattern of LPC shows the broad peaks at around 23° and 43°, which are attributed to the crystallographic planes of (0 0 2) and (1 0 0) of graphitic carbon, respectively, indicating the pseudographitic structure in the carbon framework. The peaks at 30° , 43° , and 60° are indexed to the impurities of SiO2 and Na4SiO4 from the carbonized lignin biomass. Besides, the characteristic diffraction peaks of neat δ -MnO₂ match with the standard PDF card (JCPDS 42-1317). As for the LPC/ δ -MnO₂ nanocomposite, four peaks at around 12° , 24° , 36° , and 65° can be assigned to the (0 0 1), $(0\ 0\ 2)$, $(1\ 1\ -1)$, and $(3\ 1\ -2)$ planes of birnessite-type MnO₂ with a layered structure (Liu et al., 2016; Chen Q. et al., 2018). In addition to δ -MnO₂, some other peaks in the LPC/ δ -MnO₂ can be indexed to a hydrothermal by-product (K₆Mn₂O₆, JCPDS 36-0873). As shown in the insert of Figure 1A, in the crystal structure of δ -MnO₂, K⁺ ions and H₂O molecules reside in the interlayer space of MnO₆ layers. The pre-intercalated K⁺ ions and H₂O molecules can act as pillars to expand the interlayer distance and improve the structural stability (Wang et al., 2019b; Sun et al., 2020). The detailed valence states of Mn and C

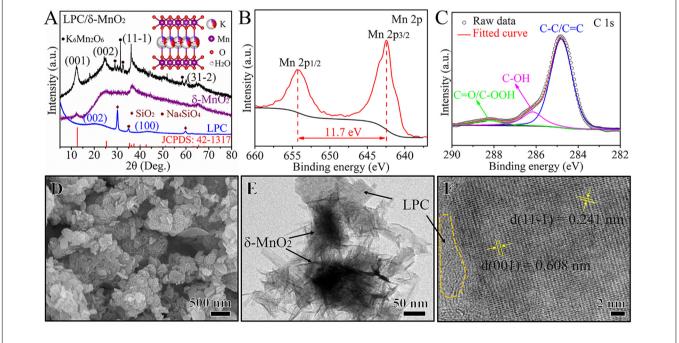
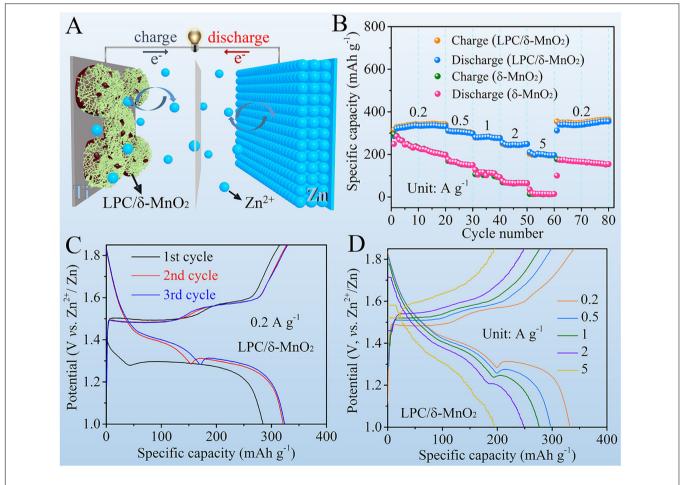


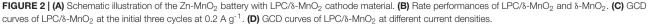
FIGURE 1 | (A) XRD patterns of LPC, δ-MnO₂, and LPC/δ-MnO₂ nanocomposite (the insert shows crystal structure of δ-MnO₂). (B) High-resolution Mn 2p, and (C) C 1s XPS spectra of LPC/δ-MnO₂. (D) SEM image, and (E,F) TEM images of LPC/δ-MnO₂.

elements were investigated through XPS analysis. As shown in Figure 1B, the high-resolution spectrum of Mn 2p can be split into two strong peaks situated at 654.3 and 642.5 eV, which are attributed to Mn $2p_{1/2}$ and $2p_{3/2}$, respectively. It should be noted that the spin-energy separation between $2p_{1/2}$ and $2p_{3/2}$ is 11.7 eV, revealing the presence of Mn⁴⁺ in LPC/δ-MnO₂ nanocomposite (Wang et al., 2019a). The XPS spectrum of C 1s in Figure 1C provides three subpeaks peaks, corresponding to C-C/C=C, C-OH, and C=O/C-OOH, respectively. Such rich oxygen-containing functional groups can make sure of good electrolyte wettability for the active material (Gao Q. et al., 2020). The LPC/8-MnO2 was further characterized by SEM and TEM techniques. As can be seen from Figures 1D,E, the surface of δ -MnO₂ is covered by LPC with a uniform dispersion state, and the LPC adopts two different morphologies, i.e., nanoparticles and nanoplates. Such unique morphologies are beneficial to the penetration of Zn^{2+} ions and the exposure of sufficient active sites (Chen Q. et al., 2018). Meanwhile, the δ -MnO₂ with shape of homogenous flower-like morphology is composed of many curved nanosheets stacked in a cross way and the nanosheets have a thickness of about 50 nm. The

HRTEM image in **Figure 1F** reveals the amorphous carbon region of LPC and two obvious lattice fringes of 0.608 and 0.241 nm, corresponding to the (0 0 1) and (1 1 –1) planes of δ -MnO₂, respectively. To further evaluate the structure of the LPC/ δ -MnO₂, N₂ adsorption/desorption measurement was carried out. The Brunauer–Emmett–Teller (BET) specific surface area of LPC/ δ -MnO₂ is calculated to be 39.89 m² g⁻¹, providing sufficient channels for the facile infiltration of electrolyte. Based on the elemental analysis, the mass ratio of LPC in LPC/ δ -MnO₂ nanocomposite is determined as 6.2%. Although the mass ratio of LPC is relatively low, it acts a pivotal part in enhancing electrochemical performances of LPC/ δ -MnO₂ (Zhou et al., 2019). If the content of LPC is higher, the overall specific capacity of LPC/ δ -MnO₂ would become lower.

As illustrated in the schematic diagram in Figure 2A, the electrochemical Zn^{2+} ion storage performances were investigated by using LPC/ δ -MnO₂ nanocomposite, 2 M ZnSO₄/0.2 M MnSO₄ aqueous solution, and Zn foil as cathode material, electrolyte, and anode, respectively. High rate capability is critical for the practical applications of Zn–MnO₂ batteries. As can be seen from Figure 2B, at all the current densities,

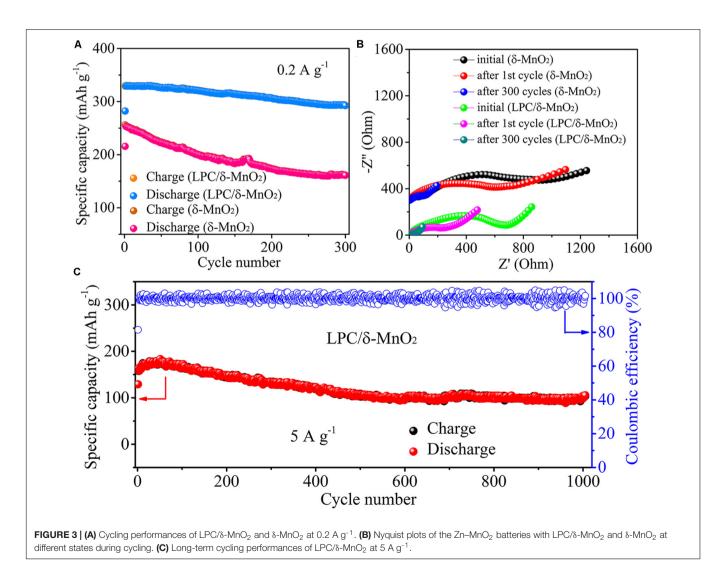




the LPC/8-MnO₂ nanocomposite exhibits much higher capacities than that of the neat δ -MnO₂. As the current density increases from 0.2 A g^{-1} gradually, the discharge capacity of LPC/ δ -MnO₂ at the end of each current density declines from 332.3 to 297.1, 276.2, 248.5, and 196.1 mAh g $^{-1}$ at 0.5, 1, 2, and 5 A g $^{-1},$ respectively. In addition, when recovering to 0.2 A g^{-1} , the discharge capacity of LPC/8-MnO2 can return to a high value of 339.1 mAh g^{-1} , showing good reversibility of the LPC/ δ -MnO₂ nanocomposite. However, in sharp contrast, the capacity of δ -MnO₂ is 196.8 mAh g⁻¹ at 0.2 A g⁻¹, which falls rapidly to 149.9, 93.1, and 65.7 mAh g^{-1} at 0.5, 1, and 2 A g^{-1} , respectively. Worse still, merely 14.1 mAh g⁻¹ is maintained at a relatively large current density of 5 A g^{-1} , manifesting the extremely poor rate performances of pure MnO₂ material (Xu et al., 2019). Figure 2C presents the GCD curves of LPC/δ-MnO₂ in initial three cycles at 0.2 A $g^{-1}.$ It is seen that the LPC/ $\delta\text{-MnO}_2$ gives an initial discharge capacity of 284.7 mAh g⁻¹, which rises to 321.2 and 324.0mAh g^{-1} at the 2nd and 3rd cycles, respectively. The increasement in capacity is attributed to the gradual activation of manganese oxide materials and similar

phenomenon has been shown in previous reports (Liu et al., 2019; Zhang et al., 2019; Gao Q. et al., 2020). Figure 2D shows the corresponding GCD profiles of LPC/ δ -MnO₂ at current densities ranging from 0.2 to 5 A g⁻¹. The curve profiles manifest nearly the same shape and small electrochemical polarization at different rates, implying fast charge transfer kinetics. Notably, the capacity fading along with the increased current density mainly comes from the shrinkage of the second discharge plateau. These results highlight the significant structural stability of the Zn–MnO₂ battery in delivering high capacities at various currents (Pan et al., 2016; Huang et al., 2018; Gao X. et al., 2020).

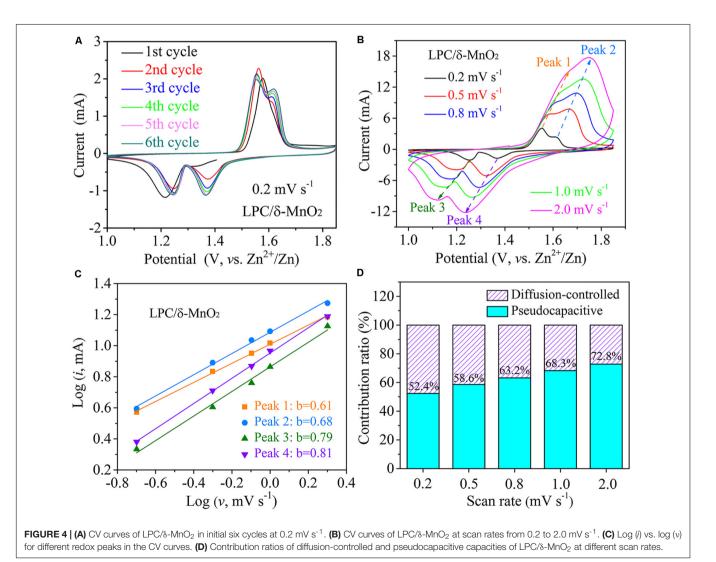
Cycling stability is a vital criterion for Zn–MnO₂ batteries. As shown in **Figure 3A**, at a low current density of 0.2 A g⁻¹, the LPC/ δ -MnO₂ exhibits discharge capacities of 282.1 and 329.1 mAh g⁻¹ for the initial two cycles. After 300 cycles, the capacity declines to 292.5 mAh g⁻¹ gradually, corresponding to a high capacity retention of 89% (compared with the second cycle). Instead, when LPC is not employed, neat δ -MnO₂ only provides 215.5 and 253.3 mAh g⁻¹ for the initial two cycles. After 300 cycles, the capacity of neat δ -MnO₂ drops



rapidly to 160.9 mAh g⁻¹, showing inferior cyclability (64% capacity retention). These results further indicate that the LPC framework plays an important role in stabilizing the electrochemical properties of δ -MnO₂. At the same time, in order to obtain more information about the electrochemical kinetics of LPC/ δ -MnO₂, the EIS measurements were carried out using 5 mV amplitude with frequency ranging from 10 mHz to 100 kHz during the cycling process. The Nyquist plots of LPC/ δ -MnO₂ and δ -MnO₂ are shown in **Figure 3B**. All the EIS curves show depressed semicircles in the high frequency region and sloped lines at low frequencies. Generally, the semicircle reflects charge transfer resistance (R_{ct}) , while the sloped line is ascribed to ion diffusion in the bulk electrodes (Chen J. et al., 2018; Chen Y. et al., 2019; Hao et al., 2019; Xu et al., 2019). It is found that the R_{ct} values of LPC/ δ -MnO₂ are smaller than that of δ -MnO₂ at different states during the whole cycling test, indicating better electrochemical kinetics of LPC/8-MnO₂. In detail, at the initial state, the R_{ct} value of LPC/ δ -MnO₂ is 681.2 Ω . After the 1st and 300th cycles, the R_{ct} decreases to 229.2 and 39.8 Ω , respectively. In contrast, the R_{ct} of δ -MnO₂ at

different states are much higher (947.3 Ω at initial state, 610.9 Ω after 1st cycle, and 99.4 Ω after 300th cycle). The EIS results demonstrate that the charge transfer kinetics is improved and the electrochemical activity is enhanced when δ -MnO₂ is modified by LPC networks. The long-term cycling stability of LPC/ δ -MnO₂ was further tested at 5 A g⁻¹ (**Figure 3C**). Even after 1000 cycles, a high reversible capacity of 105.4 mAh g⁻¹ is retained. Moreover, the coulombic efficiencies (CE) approach 100% after the 1st cycle, displaying good reversibility and excellent long-term cycling stability. These results further confirm that utilizing LPC as conductive framework and structural stabilizer for Mn-based cathode materials can substantially improve the performances of Zn–MnO₂ batteries in terms of rate capability and cyclability.

The electrochemical redox behaviors were further investigated by CV tests from 1.0 to 1.85 V. **Figure 4A** depicts the CV curves of LPC/ δ -MnO₂ at initial six cycles at 0.2 mV s⁻¹. Obviously, there are two well separated reduction peaks at around 1.37 and 1.26 V (vs. Zn²⁺/Zn) on cathodic sweeping, corresponding to the insertion processes of H⁺ and Zn²⁺, respectively



(Wang et al., 2019c; You et al., 2020). Besides, it is found that the average peak current has no obvious loss in the initial six cycles, indicative of excellent electrochemical reversibility. CV measurements at different scan rates from 0.2 to 2.0 mV s⁻¹ were also carried out to analyze the Zn–MnO₂ battery with LPC/ δ -MnO₂ nanocomposite cathode material. As shown in **Figure 4B**, as the scan rate increases, the anodic peaks shift to higher potential, while the cathodic peaks move to lower potential at the same time. When the scan rate increases to a larger degree, these CV peaks get broader gradually. This phenomenon is due to the increased electrochemical polarization at a higher scan rate (Wang et al., 2019c). Based on the empirical power-law relationship between the peak current (*i*) and scan rate (ν), the following equation is used (Augustyn et al., 2013):

$$i = a v^b \tag{1}$$

Here, *a* and *b* are variable parameters (Zhou et al., 2019). According to the slop of log (*i*) vs. log (v) in **Figure 4C**, the *b* values associated with four redox peaks are 0.61, 0.68, 0.79, and 0.81, respectively, suggesting that the capacitive intercalation behaviors dominate the corresponding redox reactions in Zn–MnO₂ batteries. In addition, *i*(V), the current response, can be quantitatively separated into capacitive (k_1v) and diffusion-controlled ($k_2v^{1/2}$) parts based on the following equation (Ming et al., 2018; Chen L. et al., 2019; Han et al., 2020):

$$i(V) = k_1 v + k_2 v^{1/2}$$
(2)

By determining the k_1 parameter, the capacitive contribution can be calculated. As illustrated in **Figure 4D**, when the scan rate increases from 0.2 to 2.0 mV s⁻¹, the capacitive contribution ratio rises from 52.4 to 72.8% gradually. That is, considerable portion of pseudocapacitive intercalation takes part in the Zn²⁺ ion storage process, especially at high rates. Hence, it is not surprising that the LPC/8-MnO₂ shows great rate capabilities in **Figure 2B**.

CONCLUSION

Benefiting from large specific capacity and high output potential, MnO_2 has received great attention as the cathode material for

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AZIBs. However, the bottleneck of MnO₂ is severe capacity fading and structural instability during cycling. In this study, the LPC/8-MnO₂ nanocomposite with enhanced structural stability and improved electrical conductivity is constructed through a facile hydrothermal method. At 0.2 A g^{-1} , the LPC/ δ -MnO₂ delivers a high specific capacity of 332.3 mAh g⁻¹, 74.8 and 59.0% of which can be retained when the current density is as high as 2 and 5 A g^{-1} , respectively. Moreover, the capacity retention of LPC/8-MnO2 can reaches 82% over a long term of 1000 cycles. Such great performances are attributed to the large specific surface area, low charge transfer impedance, and large contribution ratio of pseudocapacitive Zn²⁺ ion intercalation. In short, this study not only offers new insights into enhancing the performances of MnO₂ for AZIBs but also put forwards a novel strategy for exploring low-cost biomass-derived porous carbon for advanced energy storage devices.

DATA AVAILABILITY STATEMENT

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding author.

AUTHOR CONTRIBUTIONS

All authors extensively discussed the results, reviewed the manuscript, and approved the final version of the manuscript to be published.

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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