



## OPEN ACCESS

## EDITED BY

Jiandong Cui,  
Tianjin University of Science and  
Technology, China

## REVIEWED BY

Feng Cheng,  
Zhejiang University of Technology, China  
Zongpei Zhao,  
Jiangsu University of Science and  
Technology, China  
Hui Luo,  
University of Science and Technology  
Beijing, China

## \*CORRESPONDENCE

Ruijiang Liu,  
✉ luckystar\_lrj@ujs.edu.cn  
Dawei He,  
✉ ksdaweihe@163.com

<sup>†</sup>These authors have contributed equally  
to this work and share first authorship

## SPECIALTY SECTION

This article was submitted  
to Industrial Biotechnology,  
a section of the journal  
Frontiers in Bioengineering and  
Biotechnology

RECEIVED 26 November 2022

ACCEPTED 23 February 2023

PUBLISHED 13 March 2023

## CITATION

Ma M, Chen X, Yue Y, Wang J, He D and  
Liu R (2023), Immobilization and property  
of penicillin G acylase on amino  
functionalized magnetic  
 $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles  
prepared *via* the rapid  
combustion process.  
*Front. Bioeng. Biotechnol.* 11:1108820.  
doi: 10.3389/fbioe.2023.1108820

## COPYRIGHT

© 2023 Ma, Chen, Yue, Wang, He and Liu.  
This is an open-access article distributed  
under the terms of the [Creative  
Commons Attribution License \(CC BY\)](https://creativecommons.org/licenses/by/4.0/).  
The use, distribution or reproduction in  
other forums is permitted, provided the  
original author(s) and the copyright  
owner(s) are credited and that the original  
publication in this journal is cited, in  
accordance with accepted academic  
practice. No use, distribution or  
reproduction is permitted which does not  
comply with these terms.

# Immobilization and property of penicillin G acylase on amino functionalized magnetic $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$ nanoparticles prepared *via* the rapid combustion process

Mingyi Ma<sup>1†</sup>, Xiu Chen<sup>2†</sup>, Yao Yue<sup>1</sup>, Jie Wang<sup>1</sup>, Dawei He<sup>3\*</sup> and Ruijiang Liu<sup>1\*</sup>

<sup>1</sup>School of Pharmacy, Jiangsu University, Zhenjiang, China, <sup>2</sup>The People's Hospital of Danyang, Affiliated Danyang Hospital of Nantong University, Zhenjiang, China, <sup>3</sup>Affiliated Kunshan Hospital, Jiangsu University, Suzhou, China

Penicillin G acylase plays an important role in the biocatalytic process of semi-synthetic penicillin. In order to overcome the disadvantages of free enzymes and improve the catalytic performance of enzymes, it is a new method to immobilize enzymes on carrier materials. And magnetic materials have the characteristics of easy separation. In the present study, the Magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles were successfully prepared by a rapid-combustion method and calcined at 400°C for 2 h. The surface of the nanoparticles was modified with sodium silicate hydrate, and the PGA was covalently bound to the carrier particles through the cross-linking of glutaraldehyde. The results showed that the activity of immobilized PGA reached 7121.00 U/g. The optimum pH for immobilized PGA was 8 and the optimum temperature was 45°C, the immobilized PGA exhibited higher stability against changes in pH and temperature. The Michaelis–Menten constant ( $K_m$ ) values of the free and immobilized PGA were 0.00387 and 0.0101 mol/L and the maximum rate ( $V_{max}$ ) values were 0.387 and 0.129  $\mu\text{mol}/\text{min}$ . Besides, the immobilized PGA revealed excellent cycling performance. The immobilization strategy presented PGA had the advantages of reuse, good stability, cost saving and had considerable practical significance for the commercial application of PGA.

## KEYWORDS

magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles, immobilization, penicillin G acylase, reusability, surface modification

## Introduction

Beta-lactam antibiotics with distinguished anti-infective properties are widely used in medicine and healthcare (Zhang Y. M. et al., 2022; Zhang Y. F. et al., 2022; Zhou et al., 2022). Natural sources of antibiotics are no longer sufficient to meet human demand, so scientists use traditional chemical synthesis methods to obtain antibiotics. However, with the growing requirement for green products, traditional chemical synthesis methods have been replaced by emerging biological transformation processes. The 6-aminopenicillins acid (6-APA),

which is the crucial raw material of semisynthetic  $\beta$ -lactam antibiotics (SSBA), is obtained through the hydrolysis reaction with penicillin G acylase as the enzyme catalysis (Cano-Cabrera et al., 2021; Wang et al., 2022). PGA plays an essential role in the synthesis of 6-APA. To improve its efficiency, the immobilization of PGA has received widespread attention (Li et al., 2020).

Penicillin G acylase (PGA, penicillin amidohydrolase, EC3.5.1.11) is a heterodimeric protein (Arroyo et al., 2003). The reactions in which PGA participates and controls are hydrolysis, synthesis, and hydrolysis of esters (Duggleby et al., 1995; Shaw et al., 2000). Most of the reagents used in the preparation of 6-APA by conventional chemical synthesis methods are carcinogenic and highly toxic, causing great harm to the environment and the human body. If present in drugs and ingested, they will endanger human health. In contrast, the enzymatic hydrolysis method in which PGA is involved is gentle, more efficient, and more environmentally friendly (Pan et al., 2022). However, the free enzyme is sensitive to changes in the external environment, and the main substances in the reaction solution are difficult to separate and purify (Yang et al., 2016). With the increasing demand for  $\beta$ -lactam antibiotics, PGA with high catalytic performance and easy separation is desired (Maresova et al., 2014). Immobilizing PGA on a suitable carrier to prepare immobilized PGA that is easy to store and recycle and has good stability is an effective method to avoid the drawbacks of the free PGA and meet industrial production requirements (DiCosimo et al., 2013). Immobilized PGA not only improves the recovery efficiency of PGA but also reduces production costs and simplifies the separation and purification process (Liu C. L. et al., 2022).

An inorganic carrier is characterized by high mechanical strength, strong corrosion resistance, large specific surface area, uniform pore size distribution, and low cost. Researchers graft functional groups onto inorganic materials by chemical modification, such as  $-SH$ ,  $-CN$ ,  $-NH_2$ ,  $-CH_2=CH_2$ ,  $-COOH$  and  $-CHO$ , and fix them through covalent binding with PGA functional groups in the PGA (Fonseca et al., 2010; Wang et al., 2019). A kind of mesoporous microsphere composed of a crosslinking agent and functional monomer is used as the carrier of immobilized PGA (Knezevic-Jugovic et al., 2016). This microsphere has many advantages such as the variety of functional groups and the number of targets that can be controlled. Crosslinked mesoporous polymer microspheres are widely used to immobilize PGA carriers and are the most widely used microspheres in the market. Eupergit C is a granular crosslinked polymer with an average pore size of 23 nm. It is the most widely used stationary PGA carrier on the market. However, some drawbacks remain, such as slow response rates and ineffective product separation (Li K. et al., 2018; Li et al., 2019). To sum up, the composite carrier combining the advantages of organic and inorganic carriers is favored, especially the combination of paramagnetic inorganic materials and organic materials, so that immobilized PGA has high thermal stability, pH stability, and excellent reusability, and can be quickly recovered by magnets (Xue et al., 2015; Li X. et al., 2018).

However, recycling after the enzymatic reaction is an important issue in the application of immobilized enzymes (Bilal et al., 2023; Chen et al., 2023; Lou et al., 2023). Using magnetic nanoparticles as carrier materials not only facilitates separation but also preserves the mobilities of PGA (Ansari and Husain, 2012; Liu et al., 2018). Magnetic nanomaterials have numerous advantages, such as high mechanical strength, large specific surface area, high mass transfer, uniform pore

size distribution, facile recycling from the system, and easily modified surfaces (Yu et al., 2019a; Ling et al., 2022). There are many approaches used for the preparation of magnetic nanomaterials, such as the microemulsion method, ball-milling method, and co-precipitation and ultrasonic-assisted sol-gel methods (Akgul and Akgul, 2022; Liu W. et al., 2022; Muşat et al., 2022). However, most of these methods require complex and expensive equipment in their preparation. The preparation conditions are relatively strict, and some methods even produce nanomaterials with uneven particle sizes. Compared with traditional methods, the rapid combustion method can obtain composite material in one step, and the material properties can be controlled by controlling the reaction conditions, with its advantages including short pretreatment time, a uniform product, and convenience, (Yu et al., 2019b; Liu et al., 2019; Prakash et al., 2022; Salehizadeh et al., 2022).

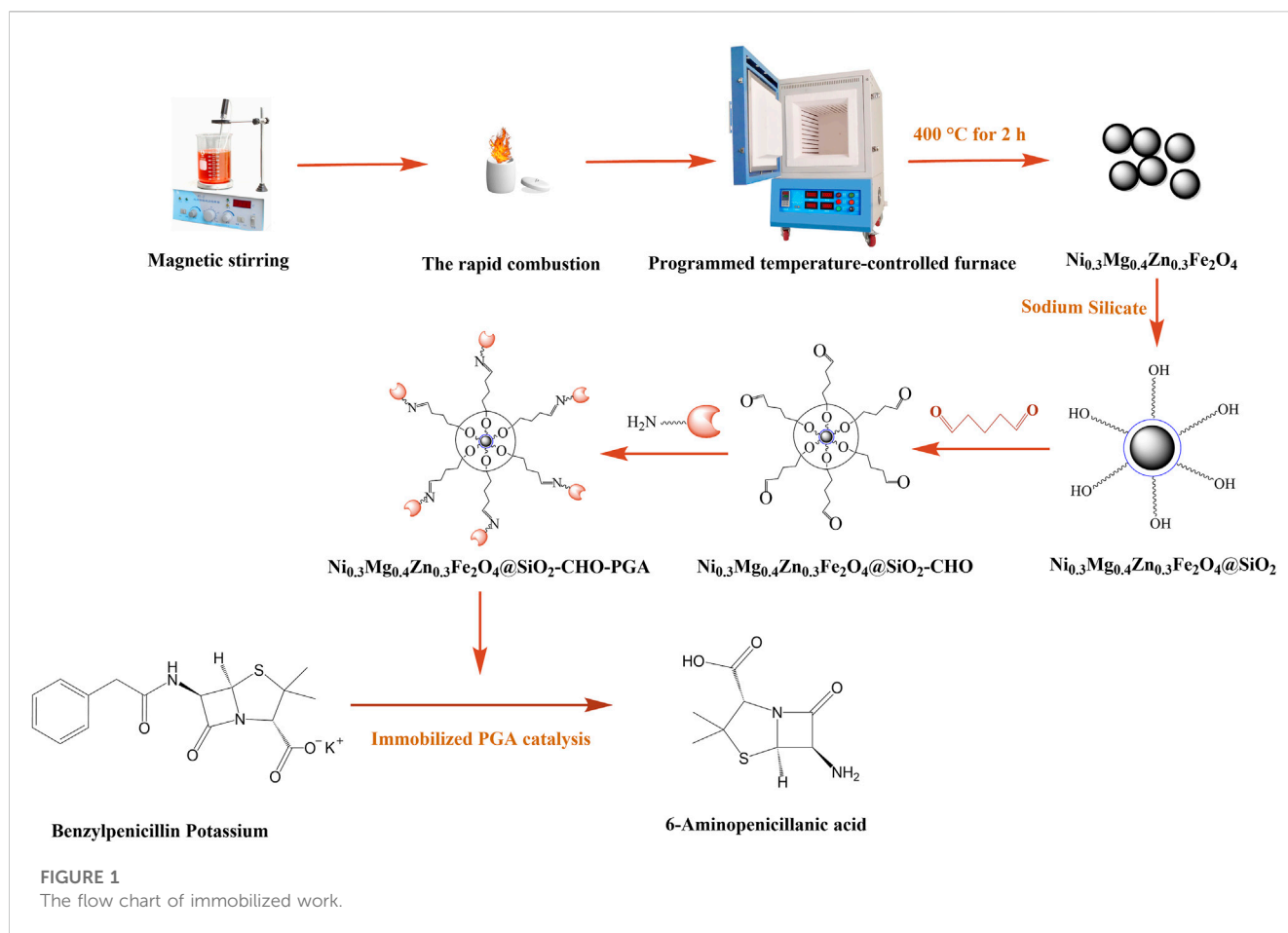
The combination of the PGA and the supporter during immobilization is crucial for the reusability and activity of the immobilized PGA. Adsorption with electrostatic forces and hydrogen bonds connecting the PGA to the carrier is not commonly used because the PGA is prone to detachment (Yu et al., 2019a). When the PGA is embedded in the carrier, the diffusion rate reduces and the product and substrate are difficult to separate, which leads to a decrease in the catalytic efficiency of the immobilized PGA (Li et al., 2020). However, in the covalent cross-linking approach, PGA and carrier binding are more stable and well-behaved. The surface of nanoparticles is modified by sodium silicate hydrate, and the PGA is crosslinked with the carrier by glutaraldehyde to prepare stable immobilized PGA. Because silica has the advantages of maintaining core magnetism, chemical stability, biocompatibility, and surface modification, and glutaraldehyde is covalently cross-linked with PGA through the free amino groups of lysine residues (Liu R. J. et al., 2021; Liu C. L. et al., 2021; Pei et al., 2022), both of them are widely used in covalent crosslinking.

In this project, the magnetic  $Ni_{0.3}Mg_{0.4}Zn_{0.3}Fe_2O_4$  nanoparticles were prepared by the rapid combustion method, their surface was functionalized with sodium silicate and glutaraldehyde, and the product was used as a carrier for the immobilization of PGA. The conditions for immobilizing PGA by covalent bonding were explored and optimized, and the property of the immobilized PGA was investigated. The immobilization process is shown in Figure 1.

## Experimental details

### Preparation and modification of magnetic $Ni_{0.3}Mg_{0.4}Zn_{0.3}Fe_2O_4$ nanoparticles

The magnetic  $Ni_{0.3}Mg_{0.4}Zn_{0.3}Fe_2O_4$  nanoparticles were prepared by the rapid-combustion method according to the molar ratio 3:4:3:20 of Ni, Mg, Zn, and Fe. For the experiment, 0.78 g nickel nitrate hexahydrate, 0.92 g magnesium nitrate hexahydrate, 0.80 g zinc nitrate hexahydrate, and 7.26 g ferric nitrate non-hydrate were put into a beaker and magnetically stirred for 30 min to make the solution dissolve completely after adding 20 mL of absolute ethanol. The solution was ignited in a crucible in an open, safe, and well-ventilated area, and the ethanol was allowed to burn out. The cooled crucible was moved into the programmed control temperature furnace at 400°C for 2 h, then magnetic  $Ni_{0.3}Mg_{0.4}Zn_{0.3}Fe_2O_4$  nanoparticles were obtained.



Next, 1.0 g magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles and 200 mL of distilled water were added to a round-bottomed flask, heated in a water bath at 80°C, and magnetically stirred for 3 h. When the temperature reached 80°C, sodium silicate non-ahydrate solution was slowly added and then an appropriate amount of 2.0 mol/L hydrochloric acid solution was used to keep the pH around 6. Magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4@ \text{SiO}_2$  nanoparticles were obtained by centrifugal washing and drying. Following this, 0.1 g  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4@ \text{SiO}_2$ , 0.2 mL 25% glutaraldehyde, and 1 mL 0.05 mol/L PBS (pH = 7) were mixed and stirred for 2 h. Magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4@ \text{SiO}_2\text{-CHO}$  nanoparticles were prepared.

The phase identification of the magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles was characterized by Rigaku D/max 2500 PC X-ray diffraction (XRD) with Cu-K $\alpha$  radiation. The morphology and composition analyses were investigated with scanning electron microscopy (SEM) and transmission electron microscopy (TEM). The magnetic measurement was taken on an ADE DMS-HF-4 vibrating sample magnetometer (VSM).

## Immobilization of penicillin G acylase

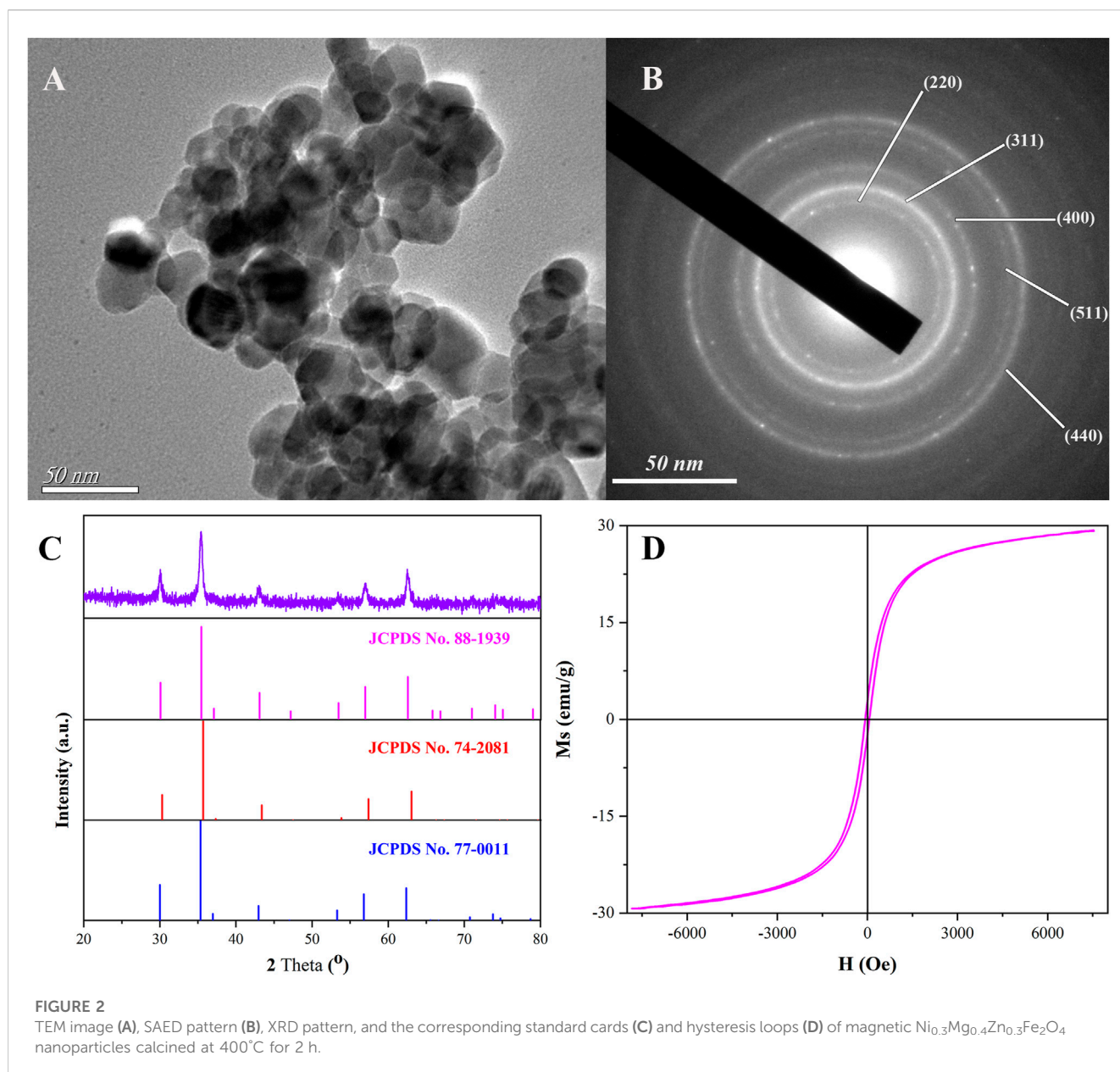
For the immobilization of PGA, 0.1 g  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4@ \text{SiO}_2\text{-CHO}$  nanoparticles were added to a mixed solution which included free penicillin G acylase (0.05, 0.10, 0.15, and 0.20 mL)

and suitable PBS (pH = 8). The mixture was reacted by an oscillator at 115 r/min for different lengths of time (6, 12, 18, and 24 h). The amount of PGA in the supernatant was determined *via* Coomassie brilliant blue method. After washing the precipitate, the immobilized PGA was obtained after drying. Then, 0.1 g experimentally obtained immobilized PGA was added into 5 mL 4% penicillin K solution at the same temperature and reacted for 10 min. The concentration of 6-APA could then be measured using Bradford's method and the activity of the immobilized PGA could be calculated. The immobilized PGA separated from the reaction solution was recycled until the activity of the immobilized PGA decreased. The immobilized rate (IR) was calculated according to the following formula (P: the amount of immobilized PGA,  $P_0$ : the total amount of PGA added):

$$IR(\%) = \frac{P}{P_0} \times 100$$

## Stability and Michaelis constants of the free PGA and immobilized PGA

**pH Stability:** The free PGA and immobilized PGA were thoroughly mixed with different gradients PBS (pH = 6.0, 7.0, 8.0, 8.5, and 9.0). **Temperature Stability:** The same volume of 4%



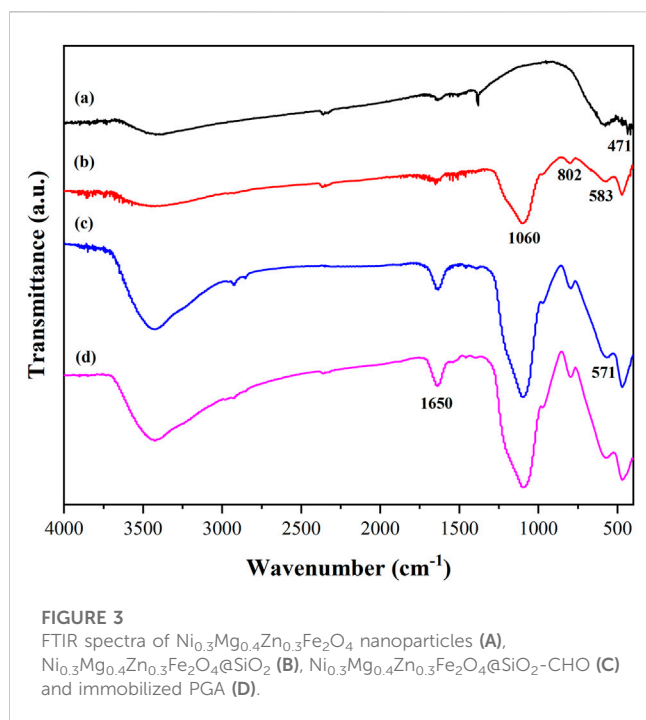
penicillin K solution was added into each test tube and reacted for a while at  $20^\circ\text{C}$ ,  $30^\circ\text{C}$ ,  $40^\circ\text{C}$ ,  $50^\circ\text{C}$ ,  $55^\circ\text{C}$ , and  $60^\circ\text{C}$ . Reaction Time: To research the effect of reaction time on PGA stability, the enzymatic reaction involving PGA was reacted for 2, 4, 6, 8, and 10 h. Michaelis Constants: The free PGA and immobilized PGA were added separately into a range of concentrations of penicillin K solution and reacted adequately under  $20^\circ\text{C}$  and  $\text{pH} = 8$ .

## Results and discussion

### Characterization of magnetic $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$ nanoparticles

The characteristics of magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles calcined at  $400^\circ\text{C}$  for 2 h are shown in Figure 2. The morphology of

magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles are displayed in Figure 2A, where the TEM image reveals that the product was spherical with a uniform distribution of particle size. The nanoparticles displayed some aggregation, possibly due to the magnetic properties of the material or the short sonication time when preparing the scanned samples. According to the statistical analysis, the average particle diameter of the prepared magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles was 21.7 nm. The selected area electron diffraction (Figure 2B) showed that the nanoparticles were polycrystalline. The XRD pattern of the magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles and the standard PDF cards of  $\text{MgFe}_2\text{O}_4$  (JCPDS No. 88-1939),  $\text{NiFe}_2\text{O}_4$  (JCPDS No. 74-2081), and  $\text{ZnFe}_2\text{O}_4$  (JCPDS No. 77-0011) are listed in Figure 2C. According to XRD spectrogram standard PDF card, the characteristic peaks at  $30.1^\circ$ ,  $35.4^\circ$ ,  $43.1^\circ$ ,  $57.0^\circ$ , and  $62.5^\circ$  were consistent with the standard card, respectively corresponding to the (220), (311), (400), (511), and (440) crystal planes. Based on the above results, it could be proved that the magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$



nanoparticles had been successfully fabricated. As shown in Figure 2D, the saturation magnetization of as-prepared nanoparticles was 29.2 emu/g. Therefore, we could use the external magnetic field method to attract the immobilized materials for separation and reduce the aggregation of magnetic nanoparticles. Moreover, the magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles had a small renormalization and exhibited a typical soft magnetization behavior.

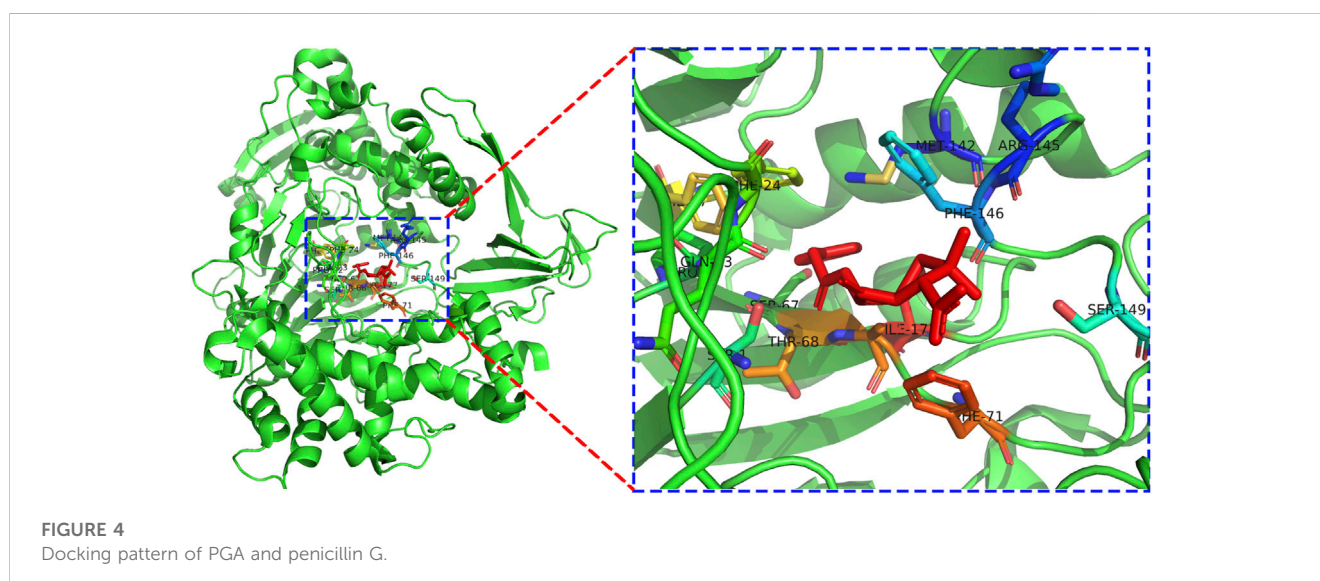
### Immobilization characterization of penicillin G acylase

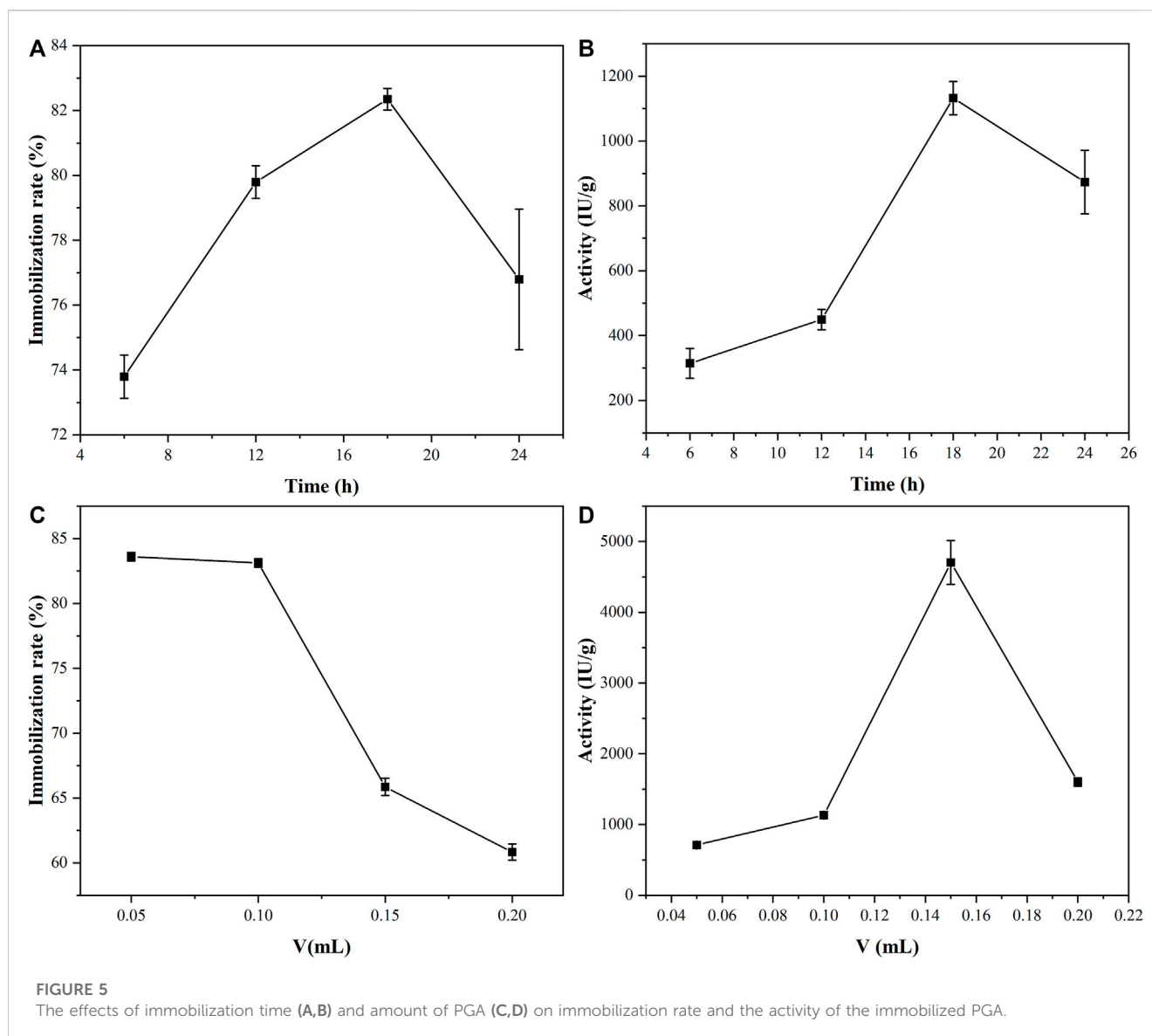
Figure 3 reveals the Fourier transform infrared spectra of the material at different stages in the PGA immobilization process.

The characteristic peak at  $471\text{ cm}^{-1}$  in Figure 3A was formed by the stretching vibration of the Fe-O bond (Yang et al., 2021), indicating that the  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles had been produced. However, the peak at  $471\text{ cm}^{-1}$  in the four spectrograms in Figure 3 proved that the nanoparticle structure remains almost unchanged after encapsulation and modification. The two characteristic peaks at 802 and  $583\text{ cm}^{-1}$  shown in Figure 3B were caused by the Si-O bond stretching vibration, and the peak of  $1,060\text{ cm}^{-1}$  was Si-O-Si antisymmetric stretching vibration, which confirmed that the nanoparticles were successfully coated by  $\text{SiO}_2$  and the magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4@\text{SiO}_2$  nanocomposites were obtained (Liu R. J. et al., 2021). The  $571\text{ cm}^{-1}$  shown in Figure 3C was caused by the modification of the nanocomposites with glutaraldehyde and it was inferred that the surface of the nanocomposites was successfully connected to the aldehyde group. The characteristic peak at  $1,650\text{ cm}^{-1}$  in Figure 3D was enhanced. This was caused by the stretching vibration of the carbon-nitrogen double bond, which was formed by the PGA and aldehyde group on the material. It could be concluded that the PGA was successfully immobilized onto the nanocomposite.

### Molecular docking studies

The docking pattern of penicillin G and PGA through the PyMol program is exhibited in Figure 4. The center of the enzyme activity in PGA resembled a rectangular pocket. Many active sites which played important roles in the catalytic action could be found from the putative site of penicillin potassium salt and PGA binding (PDB ID: 1GM8), and the substrate molecule was very close to the PGA residue due to the steric hindrance. The optimal molecular binding mode was confirmed by molecular docking and offered great value to study the conditions of immobilized PGA. For example, it demonstrated that glutaraldehyde (GA), a powerful crosslink, bound to free amino acid residues and did not impact PGA activity after crosslinking (Liu et al., 2020).





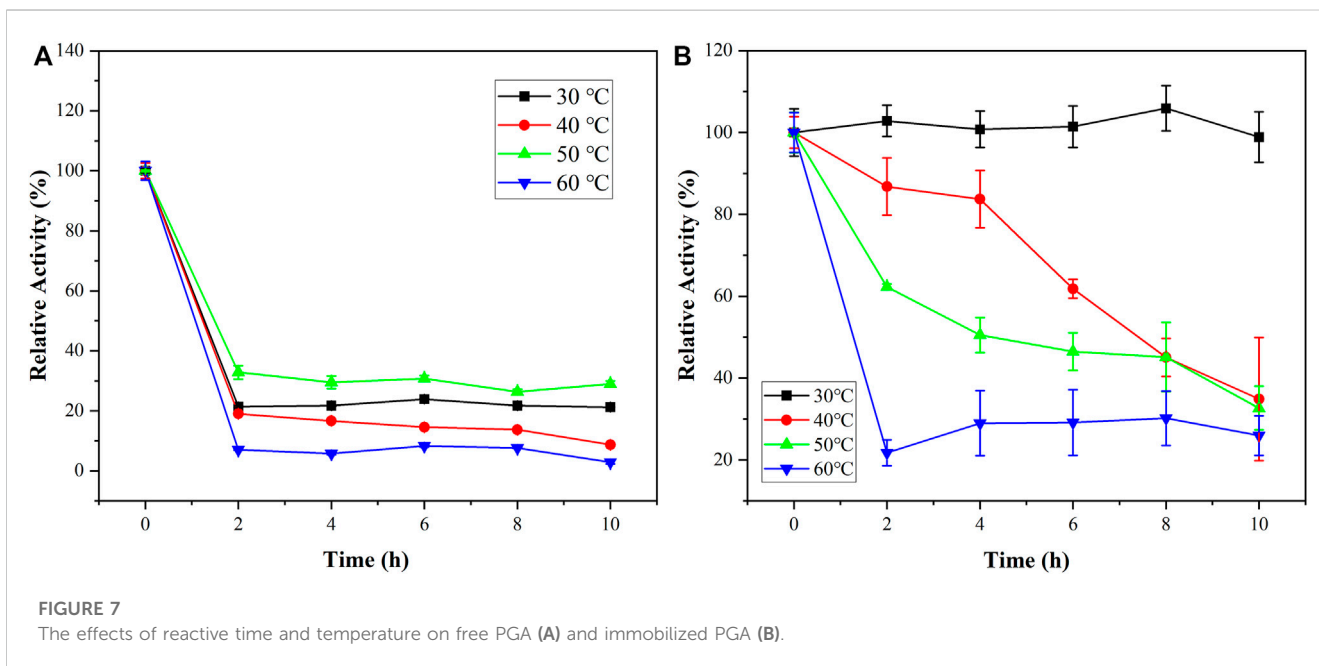
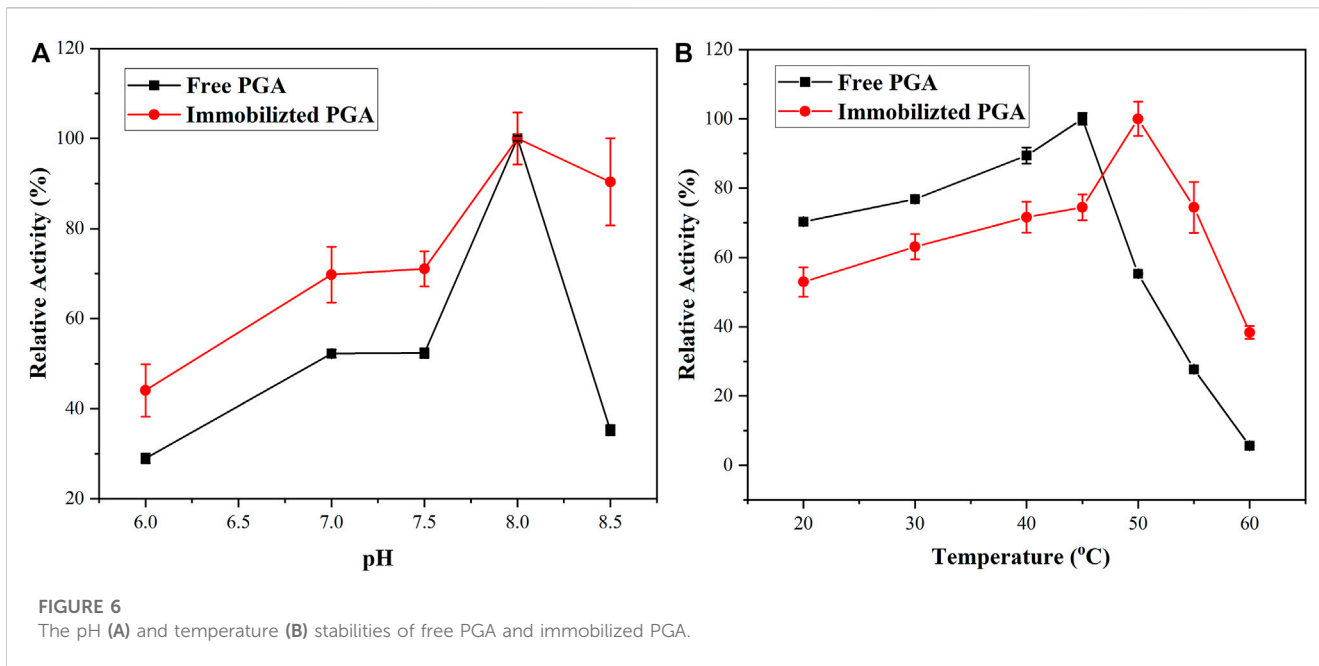
## Optimization for the immobilization of penicillin G acylase

The optimal time and concentration of PGA immobilization were studied by controlling variables. The immobilization times of the PGA and the material were treated as variables to explore the alternative times for the immobilization of the PGA, while the other conditions were kept the same, and the results are demonstrated in Figures 5A, B. With the prolongation of immobilization time, the binding sites of the PGA on the material were gradually occupied, and the immobilization rate and activity of the PGA both increased. At a certain time, the binding sites of the PGA on the nanoparticles were all occupied (Liu et al., 2019), and the excess PGA was adsorbed on the material pores and covered the active site of the PGA that had been immobilized on the material, resulting in the steric hindrance of the immobilized PGA increasing and the immobilization rate and activity of the immobilized PGA decreasing. It was found that the optimal immobilization time was 18 h, so the immobilization time of 18 h was used in subsequent experiments.

The amount of PGA was taken as the variable and other conditions were unchanged. Materials and PGA were incubated together for 18 h. The results of the amount of PGA on the immobilized rate and activity were obtained, as shown in Figures 5C, D. As the amount of PGA increases, the immobilization rate of the PGA decreases, which might be related to the spatial structure of the nanoparticle and diffusion effects on the nanoparticle surface. The increased steric hindrance led to a decrease in activity.

## Stability of the free PGA and immobilized PGA

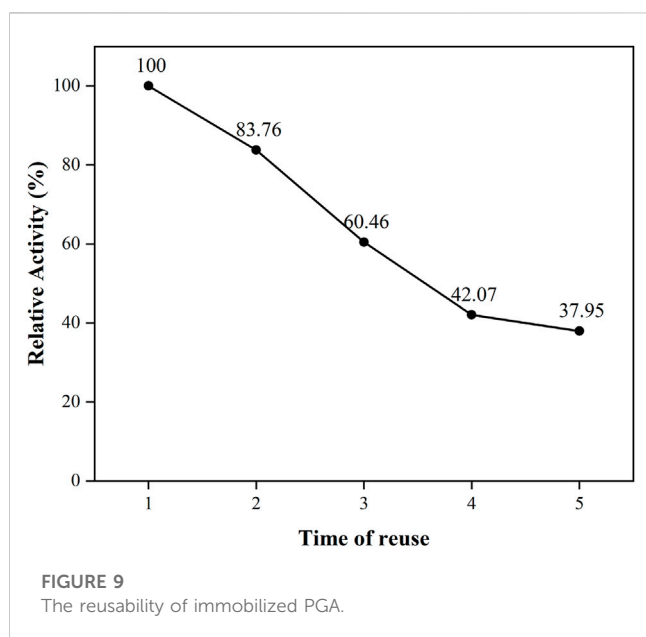
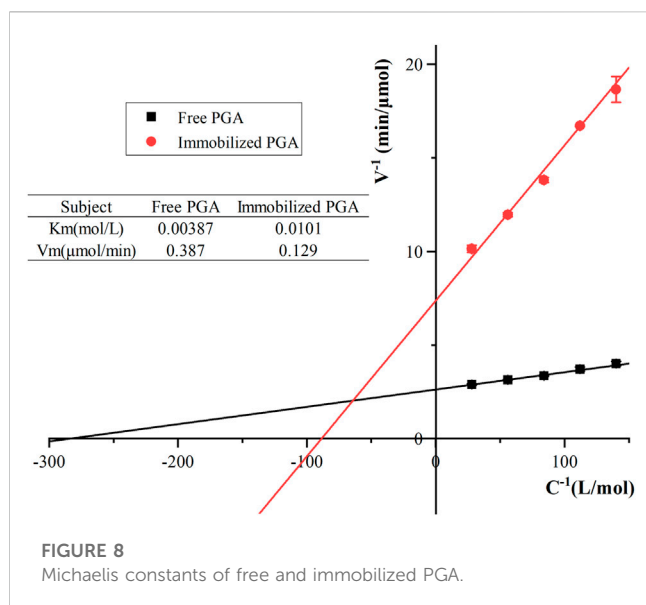
The group with the highest activity of PGA was regarded as standard and compared with the other experimental results to explore the pH stability of the PGA. As displayed in Figure 6A, with the increase in pH, the activity of the free PGA and immobilized PGA represented a



trend of increasing first and then decreasing. The change in pH could affect the degree of dissociation of the necessary groups on the active center of the PGA (Liu et al., 2019), as well as the degree of dissociation of the substrate, thereby affecting the binding and catalysis of the PGA molecule to the substrate molecule. It was only at a particular pH that the dissociative states of the PGA and the substrate were most suitable for their binding and for catalyzing them to achieve the maximum relative activity. The optimal pH for both free PGA and immobilized PGA was 8.0. With the change in pH value, especially when the pH value reached 8.5, the relative activity of the free PGA dropped sharply to 35%, indicating that the pH stability of the immobilized PGA was better

than that of the free PGA, and the pH application range of immobilized PGA was wide. It might be that after the PGA was immobilized, the formed diffusion effect had a certain buffering effect on pH, so the immobilized PGA was less affected by pH changes.

The thermostability of the PGA was studied using relative activity. The temperature at which the enzymatic reaction of free PGA was most complete was 45°C, as shown in Figure 6B. The immobilized PGA raised the temperature to 50°C, thereby revealing the immobilized PGA had better thermal stability. When free PGA was immobilized, the entropy and enthalpy of the protein molecule would be changed such that the thermal stability increased (Nezhad et al., 2022).



As shown in Figure 7, the relative activities of the free PGA and immobilized PGA increased first and then decreased. But immobilized PGA had a higher optimum temperature. When the PGA was immobilized with nanoparticles, the molecular structure of PGA was stabilized, and it was less affected by temperature than free PGA. The increased temperature tolerance would benefit PGA applications in the industry.

As the enzymatic reaction time increases, the relative activity of the PGA at different temperatures was investigated to study the temporal thermostat. Figure 7 shows that the shift trends of free PGA and immobilized PGA were similar at 60°C. At 30°C, 40°C, and 50°C, the relative activities of immobilized PGA were better than those of free PGA, especially at 30°C. This indicated that the thermostability of the immobilized PGA was considerably better

than that of the free PGA. The nanoparticles improved the structure of the free PGA and had some protection against the PGA active center. PGA was initially stored at 4°C and might be stored at usual temperatures below 30°C. It was also convenient for storage and use.

## Michaelis constants for free and immobilized PGA

The Michaelis constant ( $K_m$ ) represented the amount of enzyme required when the reaction rate reached half of the maximum reaction rate. It was previously one of the characteristic constants of the enzyme and related only to its properties. All other things being equal, the smaller the  $K_m$  of the PGA, the larger the affinity of the PGA to the substrate. As shown in Figure 8, the  $K_m$  values of the immobilized PGA and free PGA were 0.0101 and 0.00387 mol/L, while the  $V_{max}$  values were 0.129 and 0.387  $\mu\text{mol}/\text{min}$ . Compared with immobilized PGA, free PGA had higher substrate affinity. In the process of binding with the carrier, the spatial freedom of PGA was limited. For example, the gap between the carriers was small, so the active groups of immobilized PGA were unable to easily contact the substrate directly. It was also possible that the conformation of the active site might be damaged to different degrees, such as through shielding and extrusion (Ling et al., 2016). The different distribution of substrates in the two environments resulted from the difference between the microenvironment (the local environment of immobilized PGA) and the macroenvironment (the main solution) due to the difference in the properties of nanocomposites and substrates (Norouzzian et al., 2002; Chand et al., 2015). When the substrate diffused from the macroscopic environment to the microenvironment, the concentration gradient of the substrate was formed due to the immobilized liquid film layer around PGA, which was not conducive to the flow of substrate and product. When substrate molecules arrived at the surface of PGA and transferred to the active site, the reaction efficiency would be reduced due to the existence of diffusion resistance (Ni et al., 2022).

## Repetition availability of the immobilized PGA

The free PGA was mixed with the reaction substrate and by-products after the reaction was completed, and it was difficult to separate and put back into the recycling. The immobilized PGA could be reused after magnetic separation under an external magnetic field. This could be due to the use of nanoparticles. The PGA was converted from a liquid to a solid conformation, which could be easily separated from the solution, cleaned, and put into recycling. The immobilized PGA could be reused, had superior operational stability, and saved production and application costs. The correlated activity of the immobilized PGA, which was used for the first time, was regarded as the standard, and the cycle results as displayed in Figure 9 were obtained. It could be seen that the activity of the immobilized PGA decreased uniformly with the increase in the number of uses, and after the fifth use, the enzyme activity of the immobilized PGA decreased to 37.9% of the original.



## Conclusion

The magnetic  $\text{Ni}_{0.3}\text{Mg}_{0.4}\text{Zn}_{0.3}\text{Fe}_2\text{O}_4$  nanoparticles were prepared using the rapid combustion method. Compared with free PGA, the immobilized PGA had better stability when the external pH and temperature changed, and the substrate affinity and maximum reaction rate of immobilized PGA declined. After five repeat cycles, the relative activity of the immobilized PGA decreased to 37.9%. The immobilized PGA had the advantages of repeated use, good stability, and cost saving, and it had considerable practical significance for the commercial application of PGA. These findings would facilitate further investigation into the application of PGA.

## Data availability statement

The original contributions presented in the study are included in the article/supplementary material, further inquiries can be directed to the corresponding authors.

## Author contributions

MM: Conceptualization, methodology, investigation, data curation, and writing-original draft. XC: Investigation, resources, and funding acquisition. YY: Conceptualization, methodology, investigation, and formal analysis. JW: Methodology, Investigation, and data curation. DH: Supervision and

writing-editing. RL: Resources, writing-review and editing, supervision, and project administration.

## Funding

This work was supported by the Science and Technology Innovation Project of CHN Energy (Grant No. GJNY-20-109).

## Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

The reviewer ZZ declared a shared parent affiliation with the authors MM, YY, JW, and RL to the handling editor at the time of the review.

## Publisher's note

All claims expressed in this article are solely those of the authors and do not necessarily represent those of their affiliated organizations, or those of the publisher, the editors and the reviewers. Any product that may be evaluated in this article, or claim that may be made by its manufacturer, is not guaranteed or endorsed by the publisher.

## References

- Akgul, G., and Akgul, F. A. (2022). Impact of cobalt doping on structural and magnetic properties of zinc oxide nanocomposites synthesized by mechanical ball-milling method. *Colloid Interfac. Sci.* 48, 100611. doi:10.1016/j.colcom.2022.100611
- Ansari, S. A., and Husain, Q. (2012). Potential applications of enzymes immobilized on/in nano materials: A review. *Biotechnol. Adv.* 30, 512–523. doi:10.1016/j.biotechadv.2011.09.005
- Arroyo, M., de la Mata, I., Acebal, C., and Castillón, M. P. (2003). Biotechnological applications of penicillin acylases: State-of-the-art. *Appl. Microbiol. Biot.* 60, 507–514. doi:10.1007/s00253-002-1113-6
- Bilal, M., Rashid, E. U., Zdarta, J., and Jesionowski, T. (2023). Graphene-based nanoarchitectures as ideal supporting materials to develop multifunctional nanobiocatalytic systems for strengthening the biotechnology industry. *Chem. Eng. J.* 452, 139509. doi:10.1016/j.ccej.2022.139509
- Cano-Cabrera, J. C., Palomo-Ligas, L., Flores-Gallegos, A. C., Martínez-Hernandez, J. L., and Rodríguez-Herrera, R. (2021). Penicillin G acylase production by *Mucor griseocyanus* and the partial genetic analysis of its *pgagene*. *Int. Microbiol.* 24, 37–45. doi:10.1007/s10123-020-00137-x
- Chand, D., Varshney, N., Ramasamy, S., Panigrahi, P., Brannigan, J. A., Wilkinson, A. J., et al. (2015). Structure mediation in substrate binding and post-translational processing of penicillin acylases: Information from mutant structures of *Kluyvera citrophila* penicillin G acylase. *Protein Sci.* 24, 1660–1670. doi:10.1002/pro.2761
- Chen, N., Chang, B. G., Shi, N., Lu, F. P., and Liu, F. F. (2023). Robust and recyclable cross-linked enzyme aggregates of sucrose isomerase for isomaltulose production. *Food Chem.* 399, 134000. doi:10.1016/j.foodchem.2022.134000
- DiCosimo, R., McAuliffe, J., Poulouse, A. J., and Bohlmann, G. (2013). Industrial use of immobilized enzymes. *Chem. Soc. Rev.* 45, 6437–6474. doi:10.1039/c3cs35506c
- Duggleby, H. J., Tolley, S. P., Hill, C. P., Dodson, E. J., Dodson, G., and Moody, P. C. (1995). Penicillin acylase has a single-amino-acid catalytic centre. *Nature* 373, 264–268. doi:10.1038/373264a0
- Fonseca, L. P., Cardoso, J. P., and Cabral, J. M. (2010). Immobilization studies of an industrial penicillin acylase preparation on a silica carrier. *Technol. Biotechnol.* 58, 27–37. doi:10.1002/jctb.280580105
- Knezevic-Jugovic, Z. D., Zuza, M. G., Jakovetic, S. M., Stefanovic, A. B., Dzunuzovic, E. S., Jeremic, K. B., et al. (2016). An approach for the improved immobilization of penicillin G acylase onto macroporous poly (glycidyl methacrylate-co-ethylene glycol dimethacrylate) as a potential industrial biocatalyst. *Biotechnol. Prog.* 32, 43–53. doi:10.1002/btpr.2181
- Li, K., Chen, Z. B., Liu, D. L., Zhang, L., Tang, Z. H., Wang, Z., et al. (2018). Design and synthesis study of the thermo-sensitive copolymer carrier of penicillin G acylase. *Polym. Advan. Technol.* 29, 1902–1912. doi:10.1002/pat.4299
- Li, K., Mohammed, M. A. A., Zhou, Y. S., Tu, H. Y., Zhang, J. C., Liu, C. L., et al. (2020). Recent progress in the development of immobilized penicillin G acylase for chemical and industrial applications: A mini-review. *Polym. Advan. Technol.* 31, 368–388. doi:10.1002/pat.4791
- Li, K., Shan, G. L., Ma, X. B., Zhang, X. Y., Chen, Z. B., Tang, Z. H., et al. (2019). Study of target spacing of thermo-sensitive carrier on the activity recovery of immobilized penicillin G acylase. *Colloid. Surf. B* 179, 153–160. doi:10.1016/j.colsurfb.2019.03.064
- Li, X., Tian, L., Ali, Z., Wang, W. Y., and Zhang, Q. Y. (2018). Design of flexible dendrimer-grafted flower-like magnetic microcarriers for penicillin G acylase immobilization. *J. Mater. Sci.* 53, 937–947. doi:10.1007/s10853-017-1581-9
- Ling, C., Wang, Z., Ni, Y., Zhu, Z. Y., Cheng, Z. H., and Liu, R. J. (2022). Superior adsorption of methyl blue on magnetic Ni-Mg-Co ferrites: Adsorption electrochemical properties and adsorption characteristics. *Environ. Prog. Sustain.* 41, e13923. doi:10.1002/ep.13923
- Ling, X. M., Wang, X. Y., Ma, P., Yang, Y., Qin, J. M., Zhang, X. J., et al. (2016). Covalent immobilization of penicillin G acylase onto Fe<sub>3</sub>O<sub>4</sub>@Chitosan magnetic nanoparticles. *Biotechnol.* 26, 829–836. doi:10.4014/jmb.1511.11052
- Liu, C. L., Wang, X. D., Chen, Z. B., Zhou, Y. S., Ruso, J. M., Hu, D. D., et al. (2021). The immobilization of penicillin G acylase on modified TiO<sub>2</sub> with various micro-environments. *Colloid. Surf. A* 616, 126316. doi:10.1016/j.colsurfa.2021.126316
- Liu, C. L., Zhou, Y. S., Wu, G., Gao, K. K., Li, L., Tu, H. Y., et al. (2022). Sandwich-like structured, magnetically-driven recovery, biomimetic composite penicillin G acylase-based biocatalyst with excellent operation stability. *Colloid. Surf. A* 639, 128245. doi:10.1016/j.colsurfa.2021.128245
- Liu, D. M., Chen, J., and Shi, Y. P. (2018). Advances on methods and easy separated support materials for enzymes immobilization. *Trac-trend. Anal. Chem.* 102, 332–342. doi:10.1016/j.trac.2018.03.011

- Liu, R. J., Huang, W., Pan, S., You, L., Yu, L. L., and He, D. W. (2020). Covalent immobilization and characterization of penicillin G acylase on amino functionalized magnetic Fe<sub>2</sub>O<sub>3</sub>/Fe<sub>3</sub>O<sub>4</sub> heterogeneous nanoparticles prepared via a facile solution-combustion process. *Int. J. Biol. Macromol.* 162, 1587–1596. doi:10.1016/j.ijbiomac.2020.07.283
- Liu, R. J., Rong, G. X., Liu, Y. H., Huang, W., He, D. W., and Lu, R. Z. (2021). Delivery of apigenin-loaded magnetic Fe<sub>2</sub>O<sub>3</sub>/Fe<sub>3</sub>O<sub>4</sub>@mSiO<sub>2</sub> nanocomposites to A549 cells and their antitumor mechanism. *Mater. Sci. Eng. C-Materials Biol. Appl.* 120, 111719. doi:10.1016/j.msec.2020.111719
- Liu, W., Yin, S. Y., Hu, Y., Deng, T., and Li, J. (2022). Microemulsion-confined assembly of magnetic nanoclusters for pH/H<sub>2</sub>O<sub>2</sub> dual-responsive T<sub>2</sub>-T<sub>1</sub> switchable MRI. *ACS Appl. Mater. Inter.* 14, 2629–2637. doi:10.1021/acsami.1c22747
- Liu, X., Liu, R. J., Pan, S., Huang, W., Fan, M. M., and Li, Y. J. (2019). A facile solution combustion and gel calcination process for the preparation of magnetic MnFe<sub>2</sub>O<sub>4</sub> nanoparticles. *J. Nanosci. Nanotechnol.* 19, 5790–5795. doi:10.1166/jnn.2019.16536
- Lou, X. X., Zhi, F. K., Sun, X. Y., Wang, F., Hou, X. H., Lv, C. N., et al. (2023). Construction of co-immobilized laccase and mediator based on MOFs membrane for enhancing organic pollutants removal. *Chem. Eng. J.* 451, 138080. doi:10.1016/j.cej.2022.138080
- Maresova, H., Plackova, M., Grulich, M., and Kyslik, P. (2014). Current state and perspectives of penicillin G acylase-based biocatalyses. *Appl. Microbiol. Biot.* 98, 2867–2879. doi:10.1007/s00253-013-5492-7
- Muşat, V., Stanica, N., Anghel, E. M., Atkinson, I., Culița, D. C., Poloșan, S., et al. (2022). Magnetic core-shell iron oxides-based nanophotocatalysts and nanoadsorbents for multifunctional thin films. *Membranes-basel* 12, 466. doi:10.3390/membranes12050466
- Nezhad, N. G., Rahman, R. N. Z. R. A., Normi, Y. M., Oslan, S. N., Shariff, F. M., and Leow, T. C. (2022). Thermostability engineering of industrial enzymes through structure modification. *Appl. Microbiol. Biot.* 106, 4845–4866. doi:10.1007/s00253-022-12067-x
- Ni, Y., Lv, Z. X., Wang, Z., Kang, S. K., He, D. W., and Liu, R. J. (2022). Immobilization and evaluation of penicillin G acylase on hydroxy and aldehyde functionalized magnetic α-Fe<sub>2</sub>O<sub>3</sub>/Fe<sub>3</sub>O<sub>4</sub> heterostructure nanosheets. *Front. Bioeng. Biotech.* 9, 812403. doi:10.3389/fbioe.2021.812403
- Norouziyan, D., Javadpour, S., Moazami, N., and Akbarzadeh, A. (2002). Immobilization of whole cell penicillin G acylase in open pore gelatin matrix. *Enzyme Microb. Tech.* 30, 26–29. doi:10.1016/S0141-0229(01)00445-8
- Pan, X., Xu, L., Li, Y. R., Wu, S. H., Wu, Y., and Wei, W. P. (2022). Strategies to improve the biosynthesis of β-lactam antibiotics by penicillin G acylase: Progress and prospects. *Front. Bioeng. Biotech.* 10, 936487. doi:10.3389/fbioe.2022.936487
- Pei, X. L., Luo, Z. Y., Qiao, L., Xiao, Q. J., Zhang, P. F., Wang, A. M., et al. (2022). Putting precision and elegance in enzyme immobilisation with bio-orthogonal chemistry. *Chem. Soc. Rev.* 51, 7281–7304. doi:10.1039/d1cs01004b
- Prakash, R. M., Ningaraju, C., Gayathri, K., Teja, Y. N., Manthrammel, M. A., Shkir, M., et al. (2022). One-step solution auto-combustion process for the rapid synthesis of crystalline phase iron oxide nanoparticles with improved magnetic and photocatalytic properties. *Adv. Powder Technol.* 33, 103435. doi:10.1016/j.apt.2022.103435
- Salehizadeh, S. A., Costa, B. F. O., Sanguino, P., Rodrigues, V. H., Greneche, J. M., Cavaleiro, A., et al. (2022). Quantitative determination of surface spins contribution of magnetization, anisotropy constant, and cation distribution of manganese ferrite-silica nanocomposite. *Mat. Sci. Eng. B-Adv.* 284, 115902. doi:10.1016/j.mseb.2022.115902
- Shaw, S. Y., Shyu, J. C., Hsieh, Y. W., and Yeh, H. J. (2000). Enzymatic synthesis of cephalothin by penicillin G acylase. *Enzyme Microb. Tech.* 26, 142–151. doi:10.1016/S0141-0229(99)00153-2
- Wang, X. D., Chen, Z. J., Li, K., Wei, X. D., Chen, Z. B., Ruso, J. M., et al. (2019). The study of titanium dioxide modification by glutaraldehyde and its application of immobilized penicillin acylase. *Colloids Surf. A Physicochem. Eng. Asp.* 560, 298–305. doi:10.1016/j.colsurfa.2018.10.001
- Wang, Y., Peng, Y., Long, Z., Adams, E., Li, J., Xu, M. Z., et al. (2022). Proteomic analysis of Penicillin G acylases and resulting residues in semi-synthetic β-lactam antibiotics using liquid chromatography - tandem mass spectrometry. *J. Chromatogr. A* 167, 463365. doi:10.1016/j.chroma.2022.463365
- Xue, P., Su, W. G., Gu, Y. H., Liu, H. F., and Wang, J. L. (2015). Hydrophilic porous magnetic poly(GMA-MBAA-NVP) composite microspheres containing oxirane groups: An efficient carrier for immobilizing penicillin G acylase. *J. Magn. Magn. Mater.* 378, 306–312. doi:10.1016/j.jmmm.2014.11.048
- Yang, D., Liu, H., Shi, J. F., Wang, X. Y., Zhang, S. H., Zou, H. J., et al. (2016). Enhancing 6-APA productivity and operational stability of penicillin G acylase via rapid surface capping on commercial resins. *Ind. Eng. Chem. Res.* 55, 10263–10270. doi:10.1021/acs.iecr.6b02866
- Yang, X. G., Jin, B. S., Yu, L. L., Zhu, F. H., Xu, Y. Y., and Liu, R. J. (2021). Preparation and characterization of magnetic alpha-Fe<sub>2</sub>O<sub>3</sub>/Fe<sub>3</sub>O<sub>4</sub> heteroplasmon nanorods via the ethanol solution combustion process of ferric nitrate. *Mater. Res. Express* 8, 025011. doi:10.1088/2053-1591/abe3c3
- Yu, Q. M., Pan, S., Huang, W., and Liu, R. J. (2019b). Effects of solution concentration on magnetic NiFe<sub>2</sub>O<sub>4</sub> nanomaterials prepared via the rapid combustion process. *J. Nanosci. Nanotechnol.* 19, 2449–2452. doi:10.1166/jnn.2019.16345
- Yu, Q. M., Wang, Z., Zhang, Y. W., and Liu, R. J. (2019a). Covalent immobilization and characterization of penicillin G acylase on amino and GO functionalized magnetic Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>@SiO<sub>2</sub> nanocomposite prepared via a novel rapid-combustion process. *Int. J. Biol. Macromol.* 134, 507–515. doi:10.1016/j.ijbiomac.2019.05.066
- Zhang, Y. F., Wang, D. W., Liu, F., Sheng, S., Zhang, H. X., Li, W. L., et al. (2022). Enhancing the drug sensitivity of antibiotics on drug-resistant bacteria via the photothermal effect of FeTGNPs. *J. Control. Release* 341, 51–59. doi:10.1016/j.jconrel.2021.11.018
- Zhang, Y. M., Hu, X., Shang, J., Shao, W. H., Jin, L. M., Quan, C. S., et al. (2022). Emerging nanozyme-based multimodal synergistic therapies in combating bacterial infections. *Theranostics* 12, 5995–6020. doi:10.7150/thno.73681
- Zhou, C. Y., Wang, Q., Jiang, J., and Gao, L. Z. (2022). Nanozymotics: Nanozyme-Based antibacterials against bacterial resistance. *Antibiotics-Basel* 11, 390. doi:10.3390/antibiotics11030390