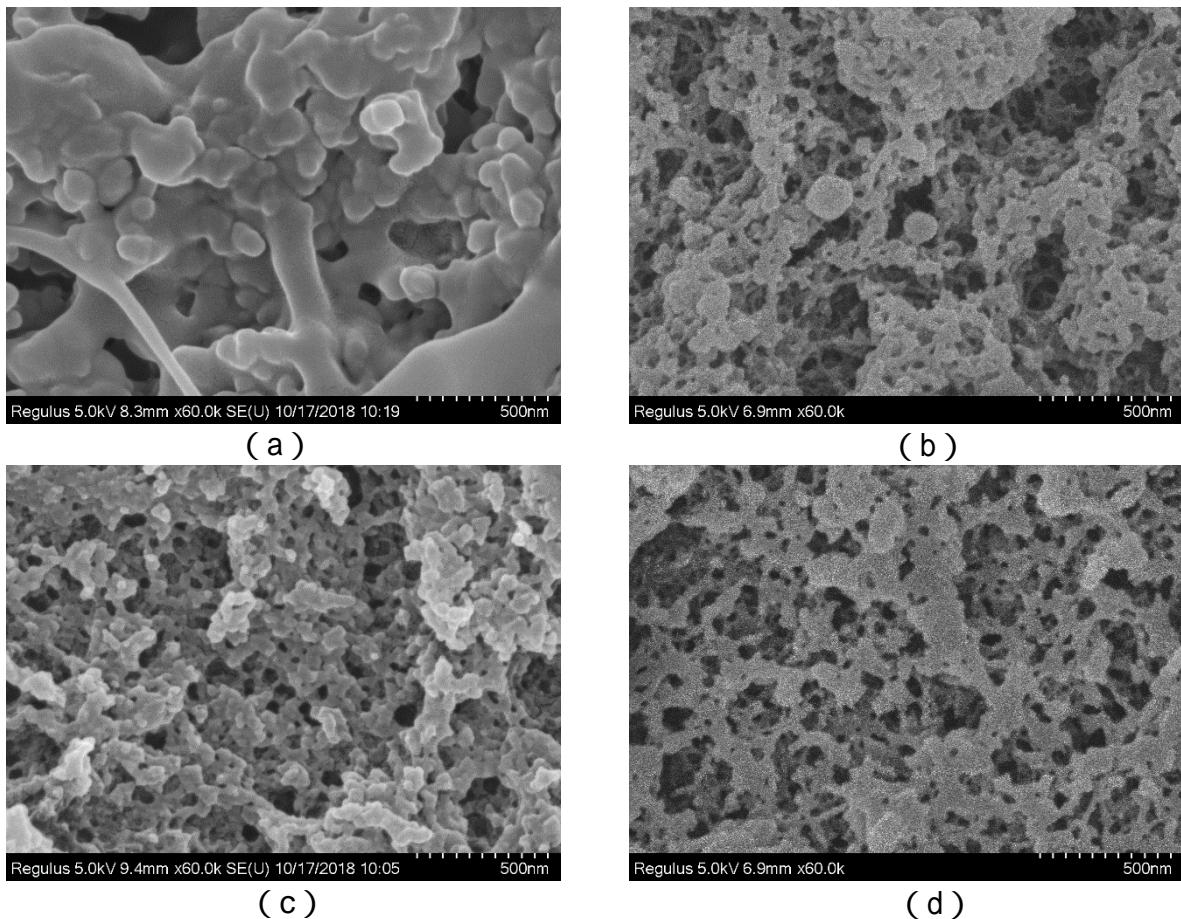
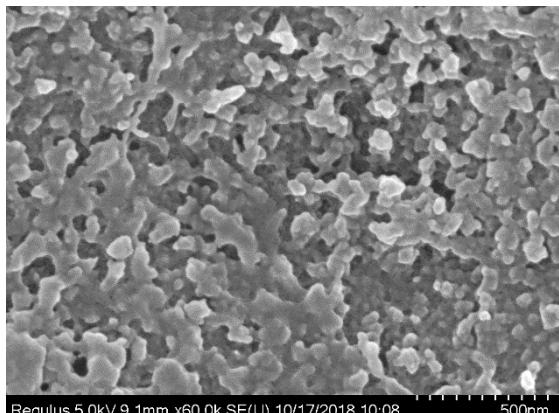


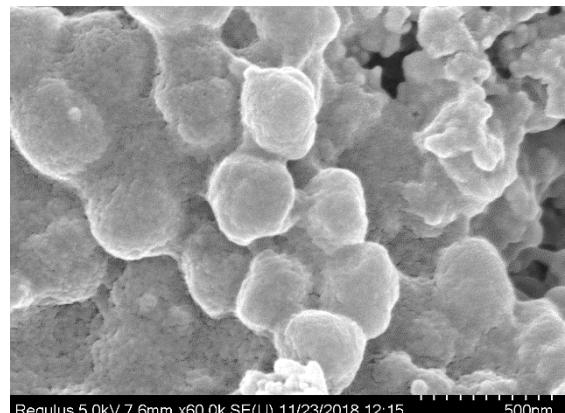
## *Supplementary Material*



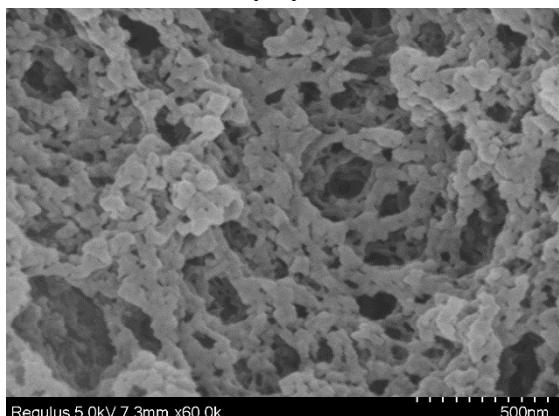
**Supplementary Figure 1.** Variations of particle size and morphologies of spheres prepared using four rotational speeds: (a) 200, (b) 350, (c) 500, and (d) 650 rpm.



( a )

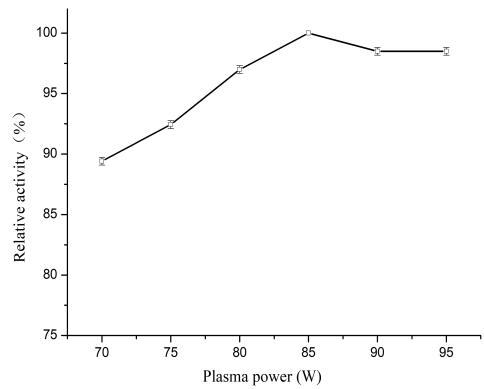


( b )

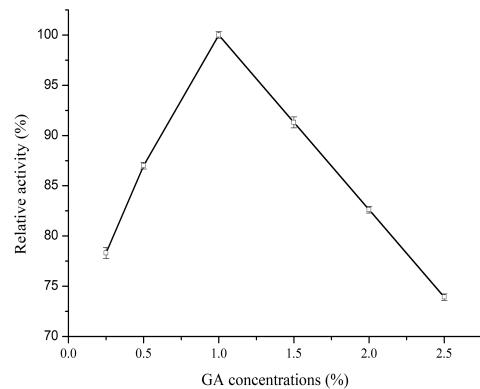


( c )

**Supplementary Figure 2.** Three porogen formulas: (a) single liquid (toluene only), (b) mixed liquid (toluene/heptane), and (c) solid-liquid porogen (toluene/nano-calcium carbonate [ $\text{CaCO}_3$ ]).



( a )



( b )

**Supplementary Figure 3.** Effect of (a) Plasma power and (b) Glutaraldehyde concentration on relative activity of co-immobilized enzymes.